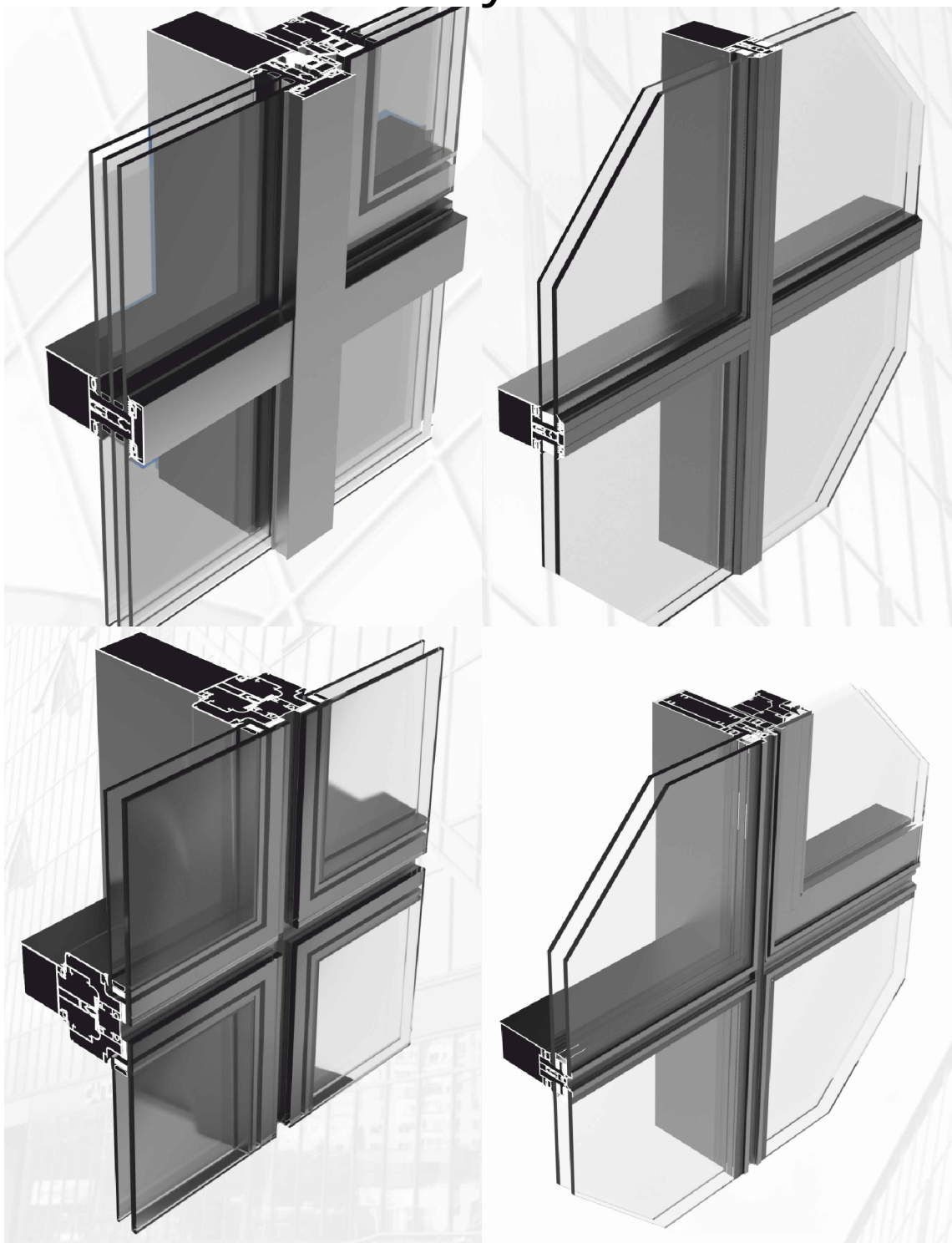


Facade systems



Technical catalog

Facade systems

The facade profile system includes 4 subsystems: roof, classic roof, structural and cassette. Each of these systems has specific functions and is capable of solving almost any architectural solutions.

A large selection of racks and their amplifiers allows for glazing multi-story buildings. The systems provide for the installation of both single-chamber and double-chamber glass units. And also, if necessary, the possibility of installing a single glass.

The catalogue also includes the "Skylight" system, which allows for glazing of glass roofs, winter gardens and gazebos.

PROFILE

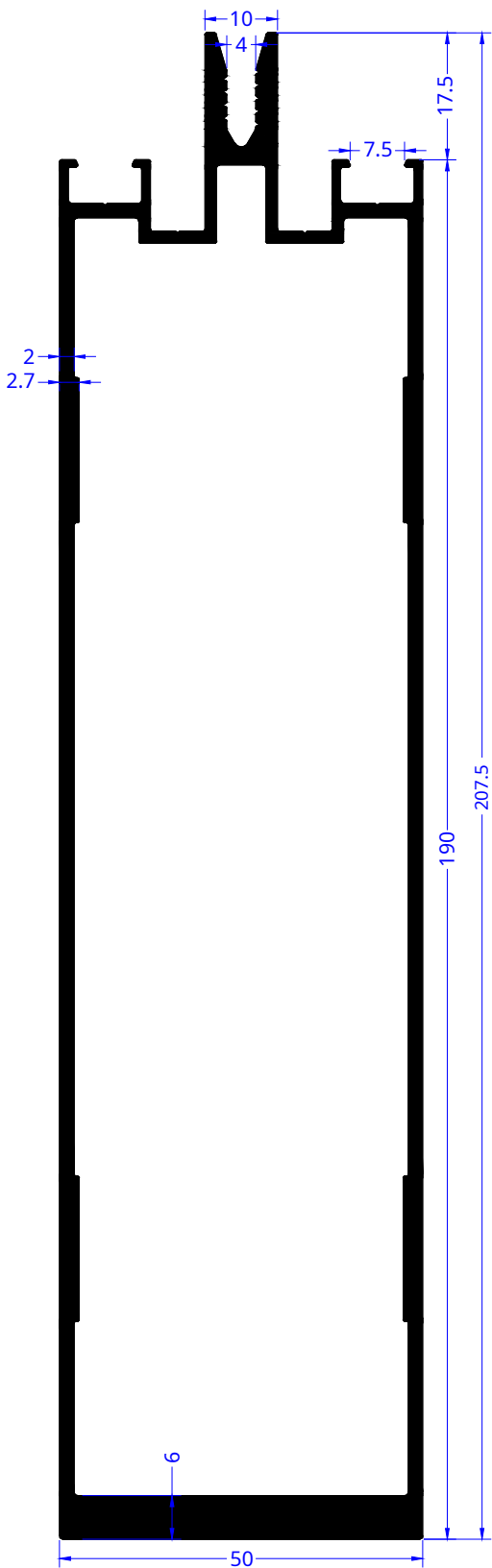
Geometric dimensions comply with GOST 22233-2018.

The following is used as a protective and decorative coating for aluminum profiles:

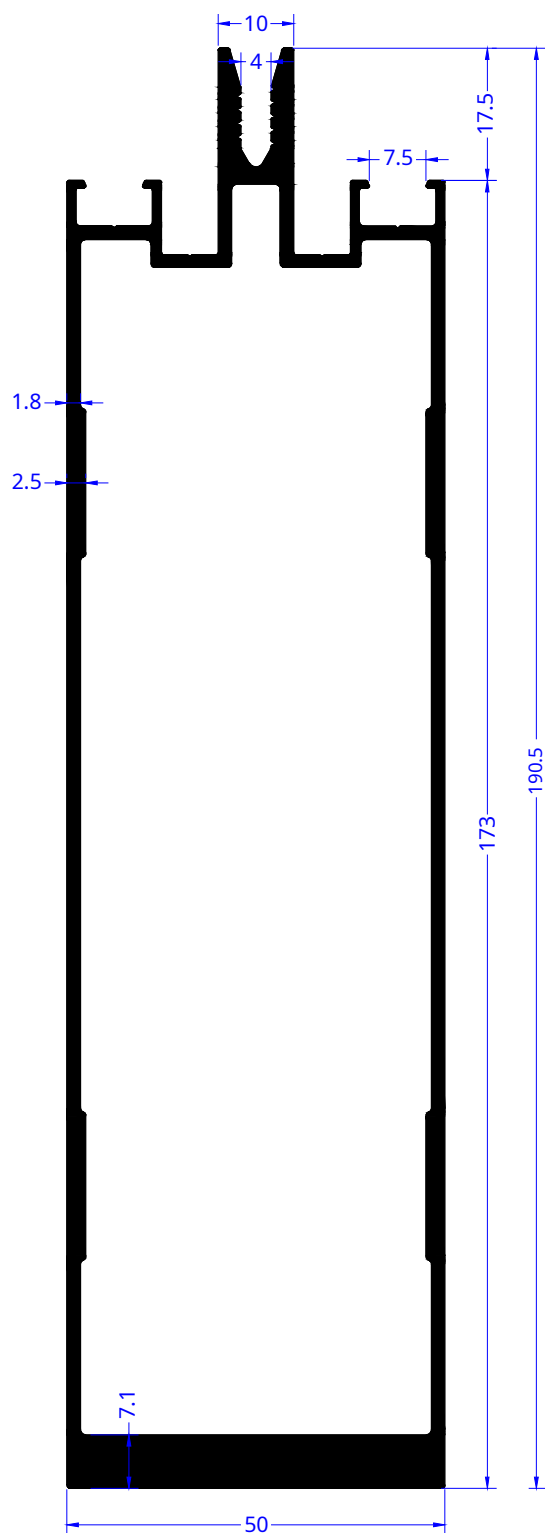
- * anodizing,
- * polymer powder coating according to the RAL color catalog.
- * decoration

STORAGE

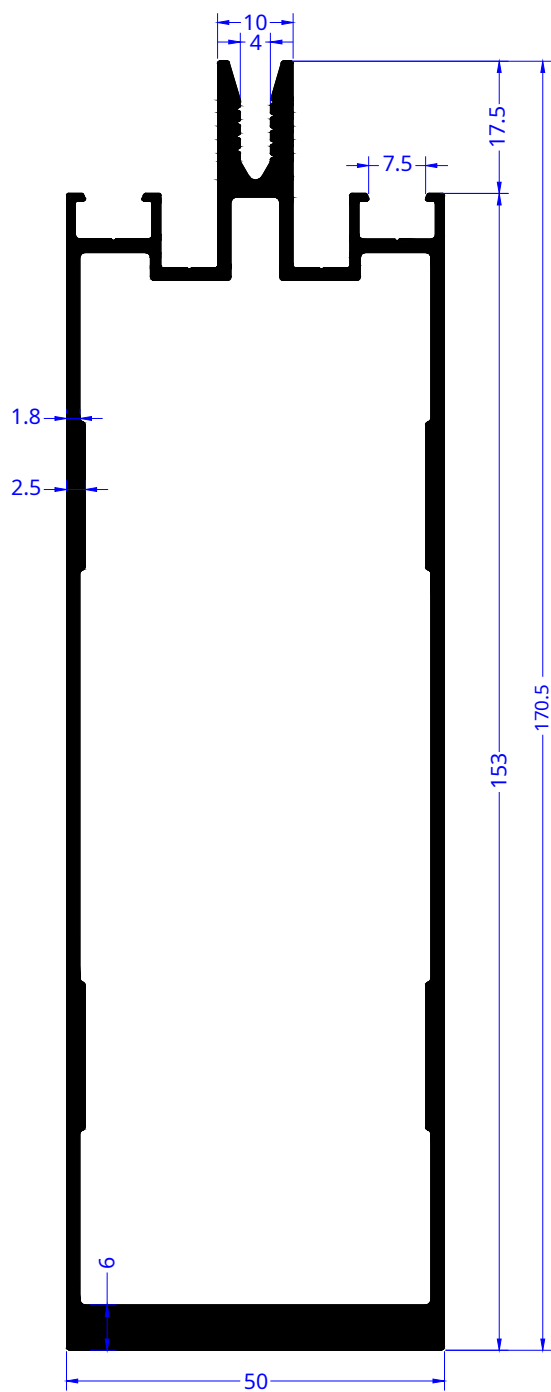
The profile must be stored in a packed form on wooden pads in dry closed storage areas with a hard floor covering. Storage of elements in open areas is not allowed.



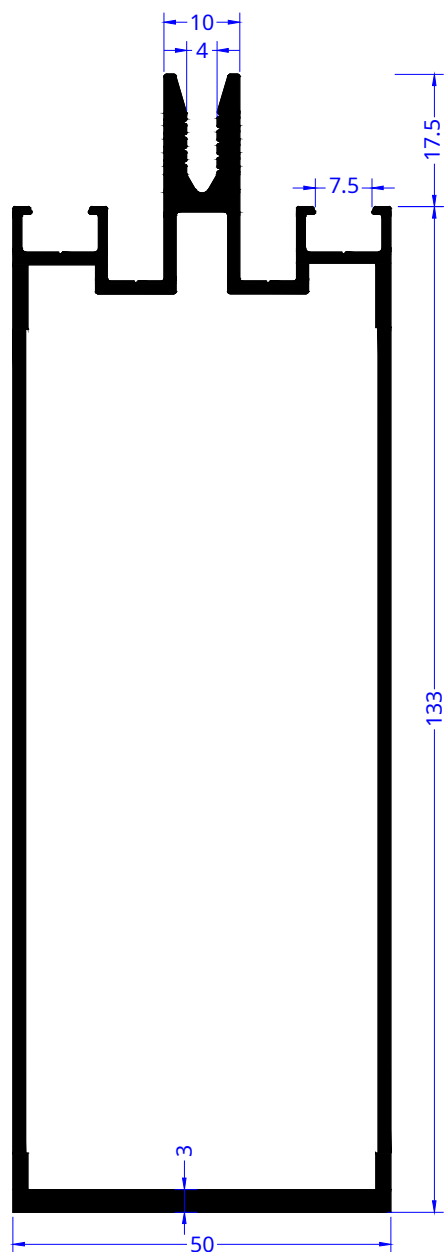
Profile name	Rack 190 mm
Code	FS 065
Theoretical weight of 1 m/p	3 605 g/m
Theoretical weight of 1 whip (6m)	21.63 kg
outer perimeter (mm)	615
Jxcm4/Wxcm3/ixcm4	692.01/60.30/7.22
Jycm4/Wycm3/iycm4	53.41/21.37/2.01



Profile name	Rack 173 mm
Code	FS 066
Theoretical weight of 1 m/p	3 375 g/m
Theoretical weight of 1 whip (6m)	20.25 kg
outer perimeter (mm)	581
$J_{xcm4}/W_{xcm3}/i_{xcm4}$	568.35/51.90/6.76
$J_{ycm4}/W_{ycm3}/i_{ycm4}$	46.86/18.74/1.94

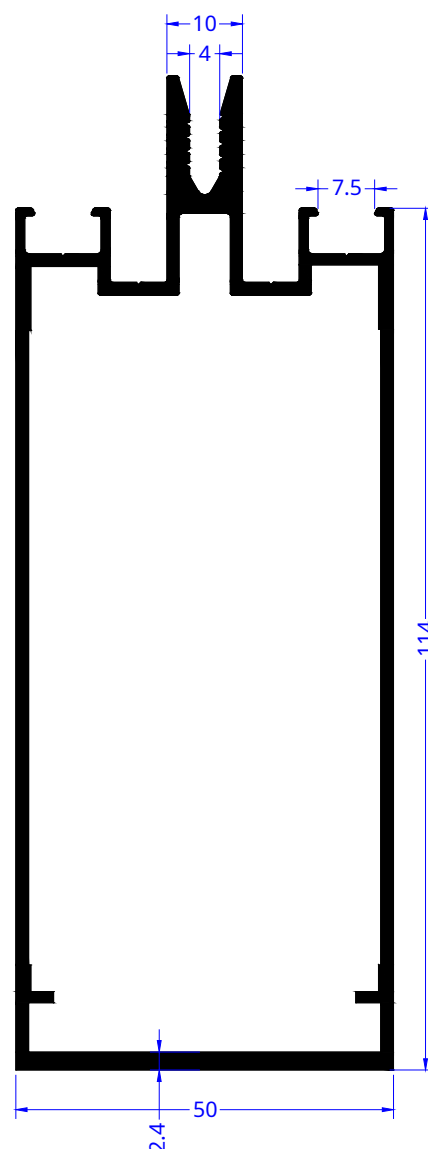


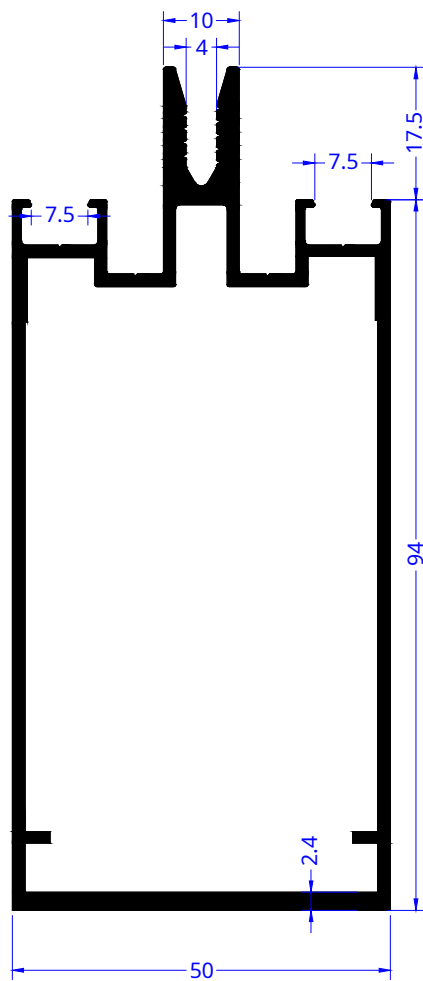
Profile name	Rack 153 mm
Code	FS 067
Theoretical weight of 1 m/p	3,045 g/m
Theoretical weight of 1 whip (6m)	18.27 kg
outer perimeter (mm)	541
Jxcm ⁴ /Wxcm ³ /ixcm ⁴	404.48/42.07/6.00
Jycm ⁴ /Wycm ³ /iycm ⁴	41.76/16.70/1.93



Profile name	Rack 133 mm
Code	FS 005
Theoretical weight of 1 m/p	2 260 g/m
Theoretical weight of 1 whip (6m)	13.56 kg
outer perimeter (mm)	512
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	226.93/29.81/5.21
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	31.2/12.46/1.93

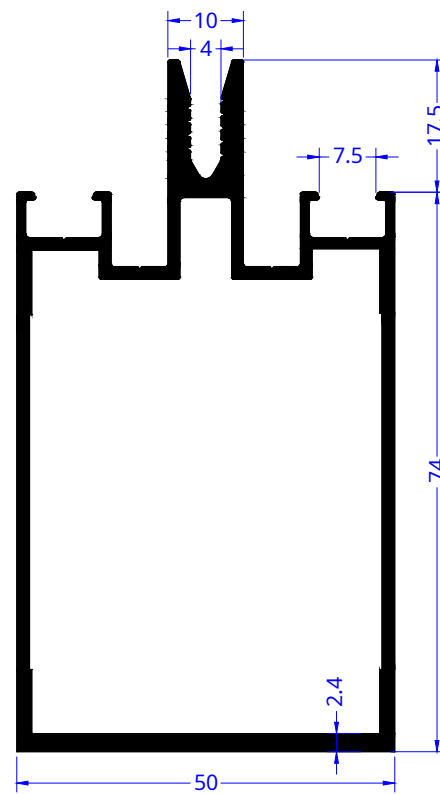
Profile name	Rack 114 mm
Code	FS 059
Theoretical weight of 1 m/p	2,035 g/m
Theoretical weight of 1 whip (6m)	12.21 kg
outer perimeter (mm)	477
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	152.45/22.91/4.49
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	27.5/10.90/1.91

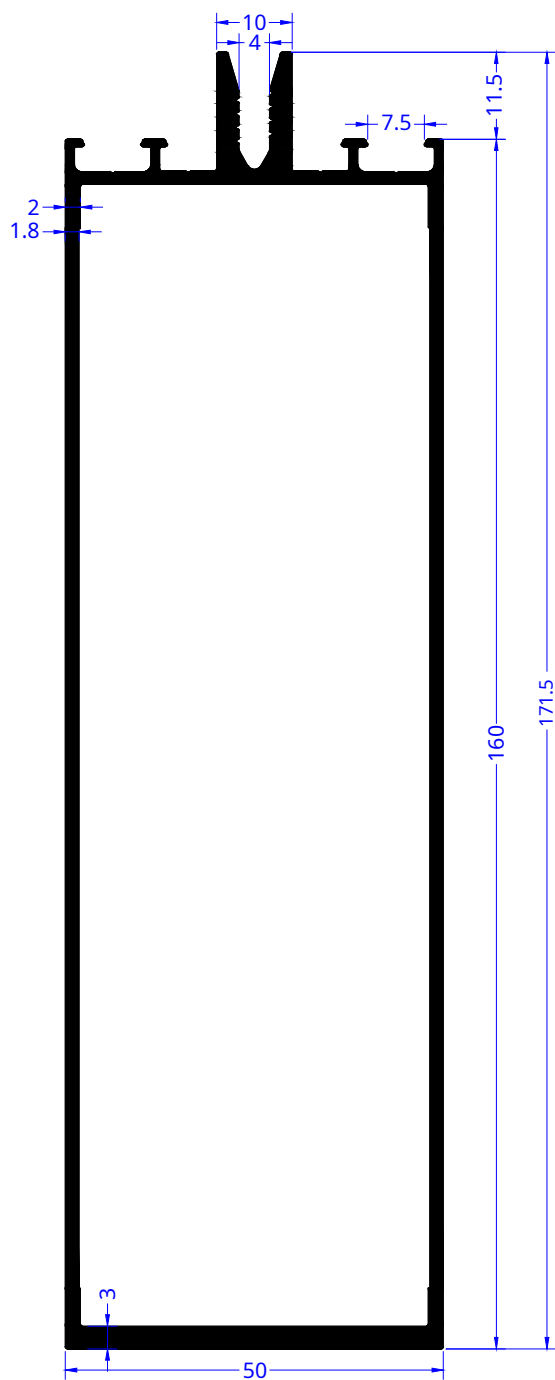




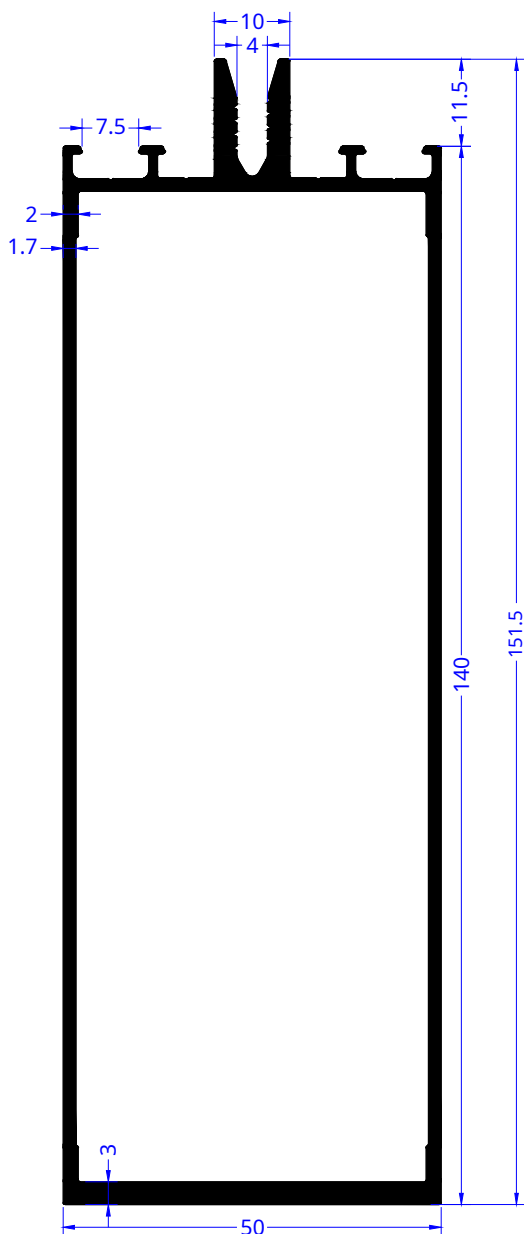
Profile name	Rack 94 mm
Code	FS 002
Theoretical weight of 1 m/p	1 860 g/m
Theoretical weight of 1 whip (6m)	11.16 kg
outer perimeter (mm)	433
J _{xcm4} /W _{xcm3} /i _{xcm4}	97.47/17.21/3.77
J _{yem4} /W _{yem3} /i _{yem4}	23.28/9.31/1.84

Profile name	Rack 74 mm
Code	FS 003
Theoretical weight of 1 m/p	1 650 g/m
Theoretical weight of 1 whip (6m)	9.90 kg
outer perimeter (mm)	393
J _{xcm4} /W _{xcm3} /i _{xcm4}	56.35/11.91/3.03
J _{yem4} /W _{yem3} /i _{yem4}	19.05/7.62/1.76



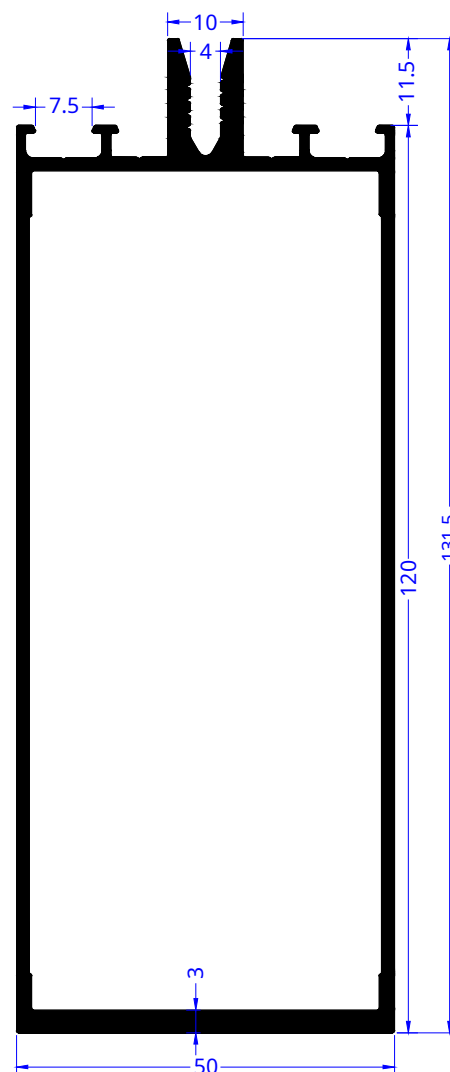


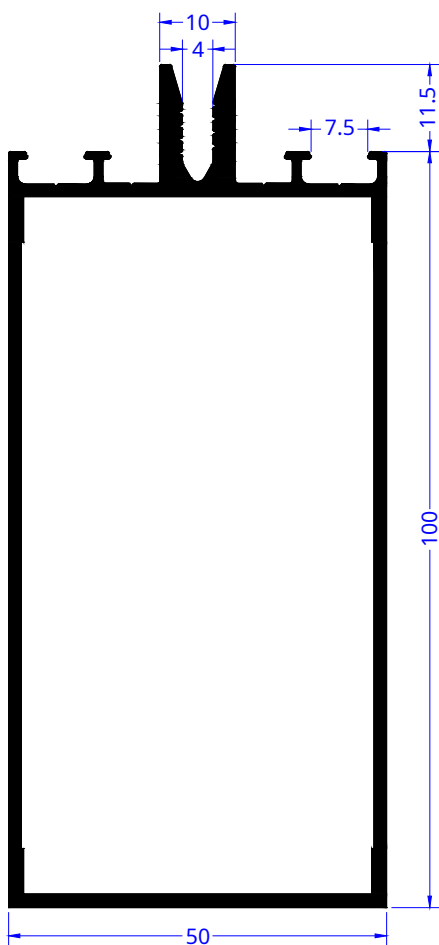
Profile name	Crossbar 160 mm
Code	FS 068
Theoretical weight of 1 m/p	2,450 g/m
Theoretical weight of 1 whip (6m)	14.7 kg
outer perimeter (mm)	516
Jxcm4/Wxcm3/ixcm4	324.43/37.06/5.99
Jycm4/Wycm3/iycm4	37.87/15.15/2.05



Profile name	Crossbar 140 mm
Code	FS 069
Theoretical weight of 1 m/p	2 200 g/m
Theoretical weight of 1 whip (6m)	13.2 kg
outer perimeter (mm)	476
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	232.92/30.04/5.37
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	32.38/12.95/2.00

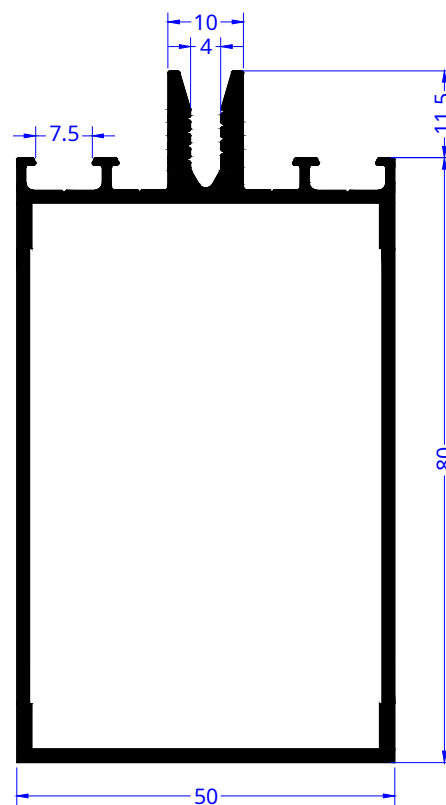
Profile name	Crossbar 120 mm
Code	FS 070
Theoretical weight of 1 m/p	2,050 g/m
Theoretical weight of 1 whip (6m)	12.3 kg
outer perimeter (mm)	436
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	162.26/23.93/4.69
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	28.41/11.36/1.96

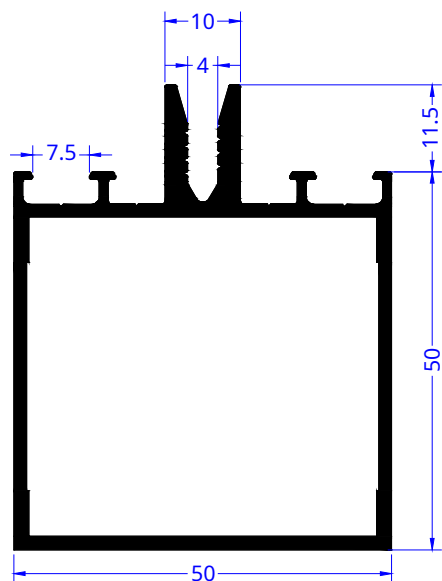




Profile name	Crossbar 100 mm
Code	FS 008
Theoretical weight of 1 m/p	1 670 g/m
Theoretical weight of 1 whip (6m)	10.02 kg
outer perimeter (mm)	400
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	90.86/15.65/3.84
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	23.47/9.39/1.95

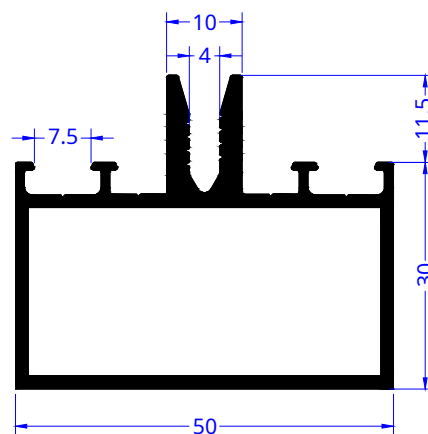
Profile name	80mm crossbar
Code	FS 009
Theoretical weight of 1 m/p	1485 g/m
Theoretical weight of 1 whip (6m)	8.91 kg
outer perimeter (mm)	363
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	53.51/11.39/3.13
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	19.50/7.80/1.89

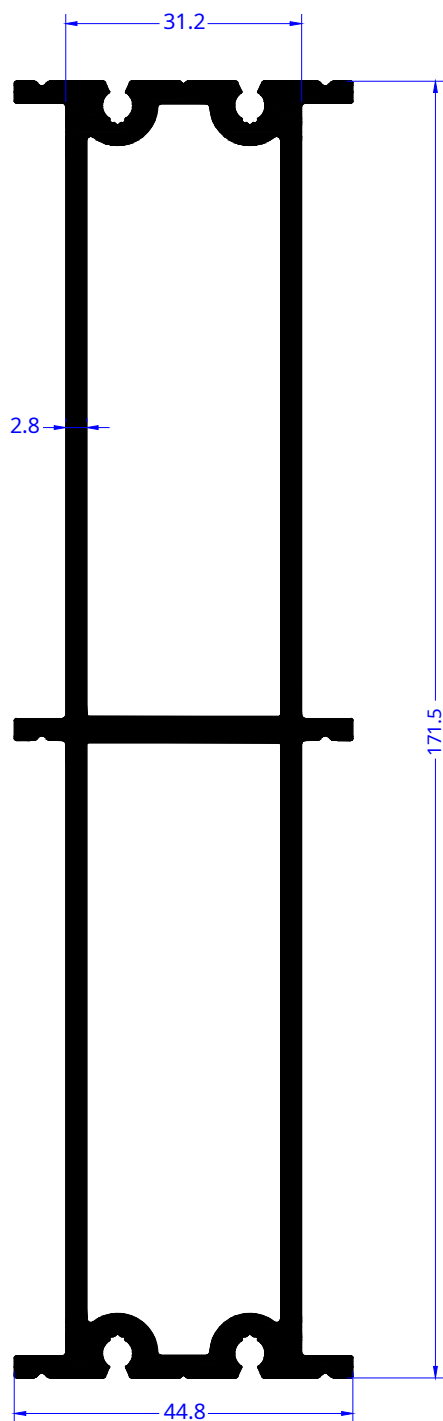




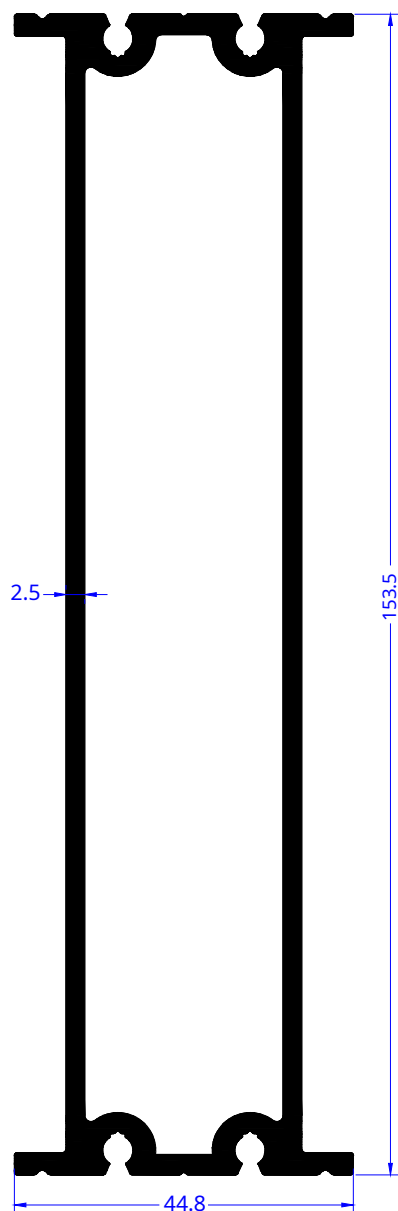
Profile name	50mm crossbar
Code	FS 010
Theoretical weight of 1 m/p	1 210 g/m
Theoretical weight of 1 whip (6m)	7.26 kg
outer perimeter (mm)	303
J _{xcm4} /W _{xcm3} /i _{xcm4}	18.29/5.85/2.03
J _{yem4} /W _{yem3} /i _{yem4}	13.55/5.42/1.75

Profile name	30mm bolt
Code	FS 001
Theoretical weight of 1 m/p	1 010 g/m
Theoretical weight of 1 whip (6m)	6.06 kg
outer perimeter (mm)	263
J _{xcm4} /W _{xcm3} /i _{xcm4}	5.99/2.60/1.25
J _{yem4} /W _{yem3} /i _{yem4}	9.91/3.96/1.61



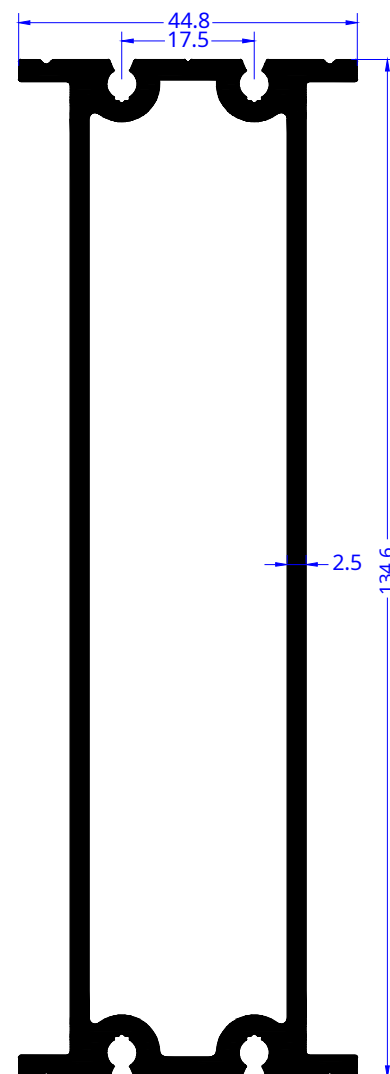


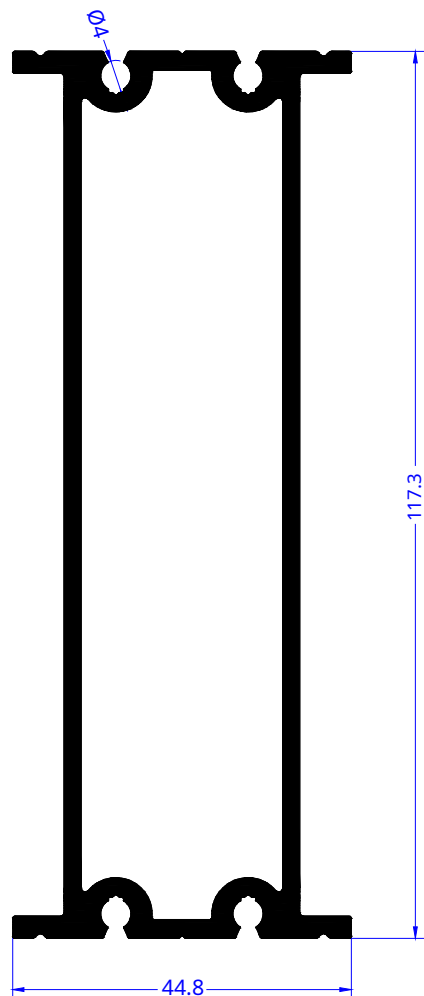
Profile name	Rack amplifier 190 mm
Code	FS 071
Theoretical weight of 1 m/p	3 860 g/m
Theoretical weight of 1 whip (6m)	23.2 kg
outer perimeter (mm)	531
$J_{xcm4}/W_{xcm3}/i_{xcm4}$	463.90/54.10/5.71
$J_{ycm4}/W_{ycm3}/i_{ycm4}$	25.75/11.50/1.34



Profile name	Rack amplifier 173 mm
Code	FS 072
Theoretical weight of 1 m/p	2 960 g/m
Theoretical weight of 1 whip (6m)	17.8 kg
outer perimeter (mm)	531
J _{xcm4} /W _{xcm3} /i _{xcm4}	326.93/42.59/5.47
J _{ycm4} /W _{ycm3} /i _{ycm4}	20.33/9.08/1.36

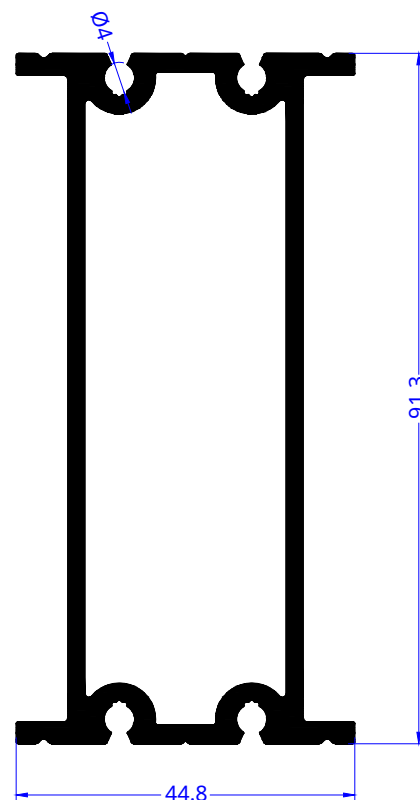
Profile name	Rack amplifier 153 mm
Code	FS 073
Theoretical weight of 1 m/p	2 710 g/m
Theoretical weight of 1 whip (6m)	16.3 kg
outer perimeter (mm)	430
J _{xcm4} /W _{xcm3} /i _{xcm4}	235.54/34.99/4.86
J _{ycm4} /W _{ycm3} /i _{ycm4}	18.38/8.21/1.36

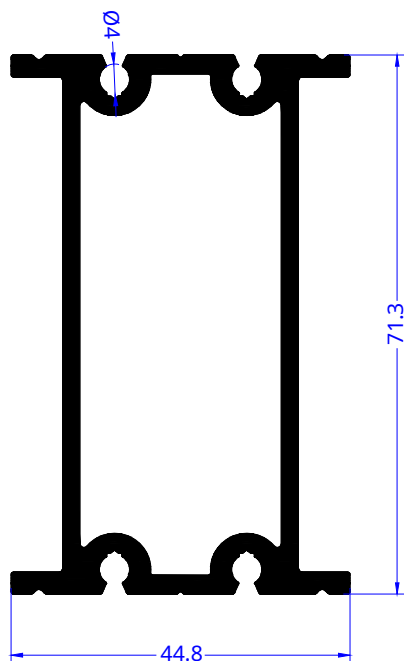




Profile name	Rack amplifier 133 mm
Code	FS 027
Theoretical weight of 1 m/p	2 312 g/m
Theoretical weight of 1 whip (6m)	13.87 kg
outer perimeter (mm)	371
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	140.64/23.98/4.26
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	15.02/6.69/1.39

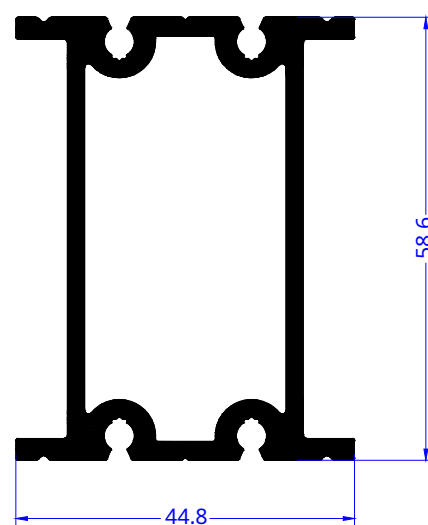
Profile name	Bolt reinforcement 100mm and racks 114 mm
Code	FS 012
Theoretical weight of 1 m/p	1,990 g/m
Theoretical weight of 1 whip (6m)	11.94 kg
outer perimeter (mm)	344
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	86.38/18.92/3.43
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	13.25/5.92/1.34

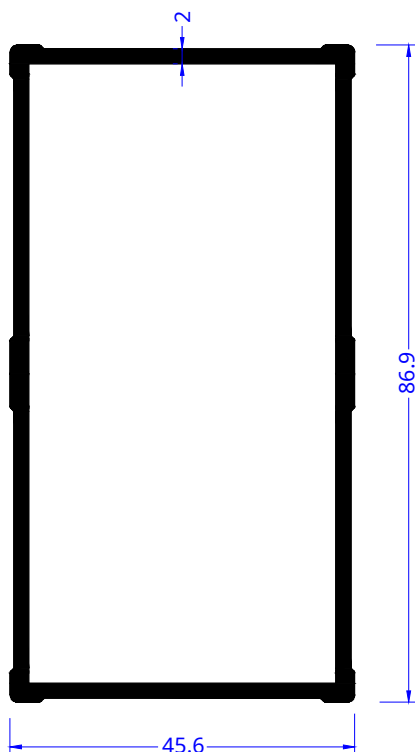




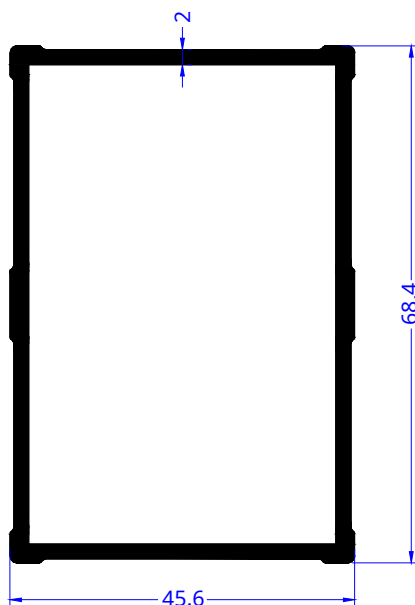
Profile name	Bolt reinforcement 80mm and 94 posts mm
Code	FS 013
Theoretical weight of 1 m/p	1 740 g/m
Theoretical weight of 1 whip (6m)	10.44 kg
outer perimeter (mm)	304
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	47.49/13.32/2.72
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	11.33/5.06/1.33

Profile name	Rack amplifier 74 mm
Code	FS 007
Theoretical weight of 1 m/p	1,580 g/m
Theoretical weight of 1 whip (6m)	9.48 kg
outer perimeter (mm)	253
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	24.88/8.49/2.15
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	9.98/4.45/1.36

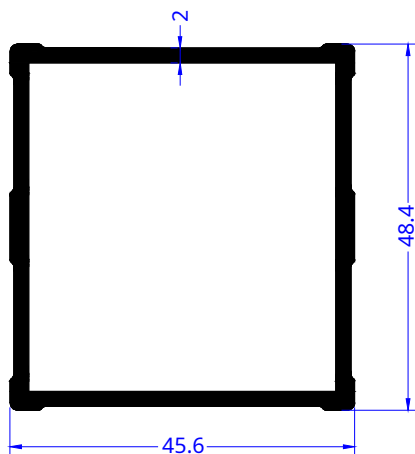




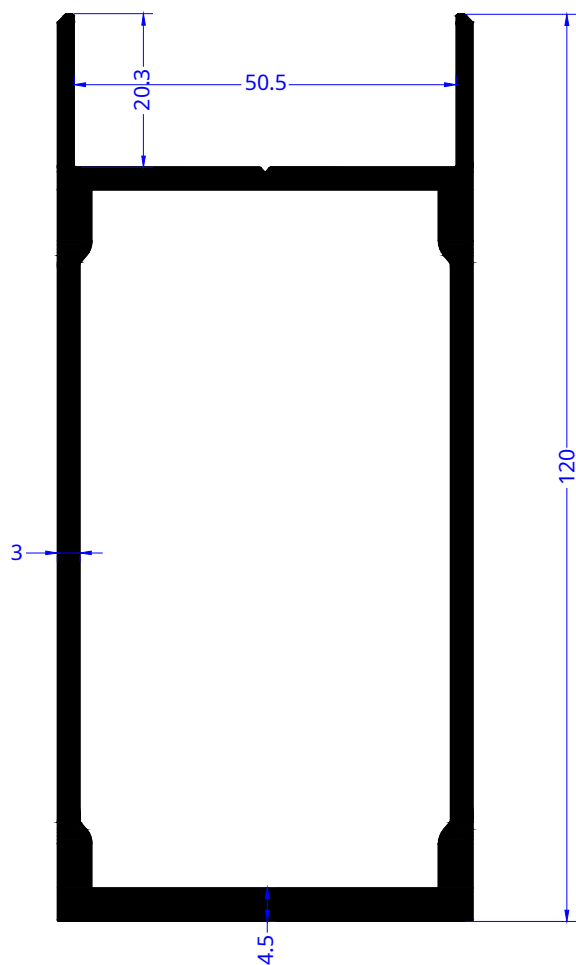
Profile name	Rack amplifier 100 mm
Code	F 354
Theoretical weight of 1 m/p	1,440 g/m
Theoretical weight of 1 whip (6m)	8.64 kg
outer perimeter (mm)	266
Jxcm4/Wxcm3/ixcm4	52.40/12.06/3.14
Jycm4/Wycm3/iycm4	19.01/8.34/1.89



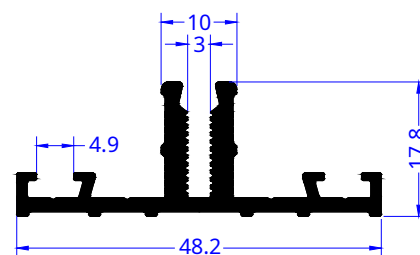
Profile name	Rack amplifier 80 mm
Code	F 355
Theoretical weight of 1 m/p	1 240 g/m
Theoretical weight of 1 whip (6m)	7.44 kg
outer perimeter (mm)	228
Jxcm4/Wxcm3/ixcm4	29.32/8.52/2.53
Jycm4/Wycm3/iycm4	15.66/6.87/1.85



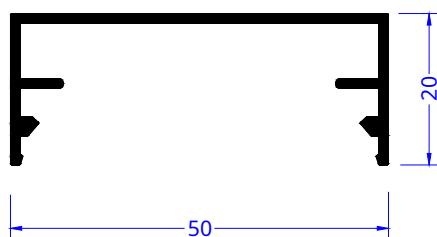
Profile name	Rack amplifier 60 mm
Code	F 353
Theoretical weight of 1 m/p	1 020 g/m
Theoretical weight of 1 whip (6m)	6.12 kg
outer perimeter (mm)	188
Jxcm4/Wxcm3/ixcm4	12.73/5.26/1.84
Jycm4/Wycm3/iycm4	12.02/5.27/1.79



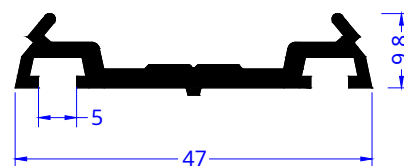
Profile name	Additional profile racks
Code	FS 054
Theoretical weight of 1 m/p	3000 gr/m
Theoretical weight of 1 whip (6m)	18.0 kg
outer perimeter (mm)	389
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	174.92/25.69/3.98
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	57.03/20.74/2.27



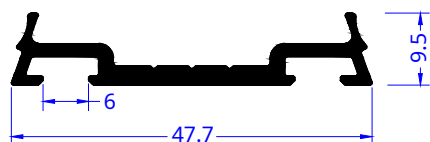
Profile name	Additional profile (top racks)
Code	FS 060
Theoretical weight of 1 m/p	550 gr/m
Theoretical weight of 1 whip (6m)	3.3 kg
outer perimeter (mm)	210



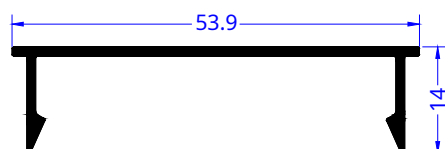
Profile name	Facade cover
Code	F 359
Theoretical weight of 1 m/p	380 gr/m
Theoretical weight of 1 whip (6m)	2.28 kg
outer perimeter (mm)	206



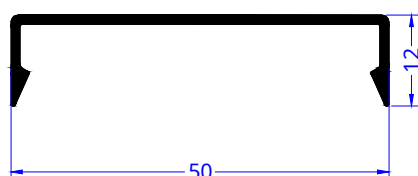
Profile name	Clamping bar
Code	F 357
Theoretical weight of 1 m/p	432 g/m
Theoretical weight of 1 whip (6m)	2.59 kg
outer perimeter (mm)	151



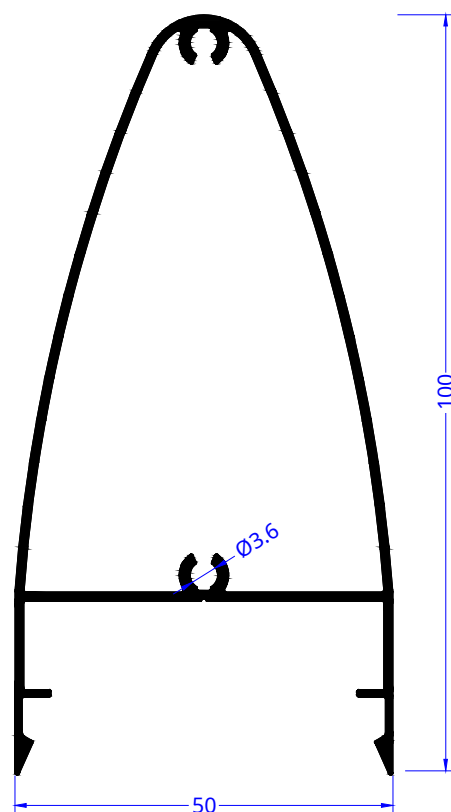
Profile name	Clamp profile
Code	FS 016
Theoretical weight of 1 m/p	375 g/m
Theoretical weight of 1 whip (6m)	2.25 kg
outer perimeter (mm)	150



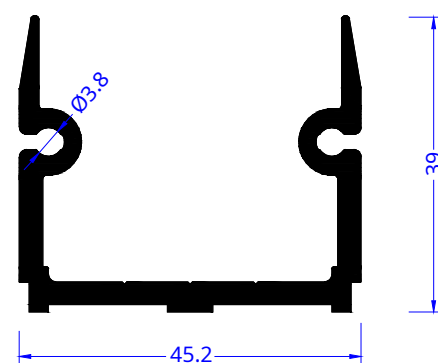
Profile name	Profile decorative lids (vertical)
Code	FS 022
Theoretical weight of 1 m/p	270 gr/m
Theoretical weight of 1 whip (6m)	1.62 kg
outer perimeter (mm)	161



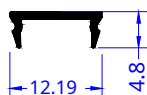
Profile name	Profile decorative lids (horizon)
Code	FS 021
Theoretical weight of 1 m/p	245 g/m
Theoretical weight of 1 whip (6m)	1.47 kg
outer perimeter (mm)	144



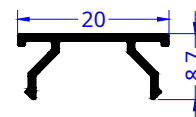
Profile name	Profile decorative lids (vertical)
Code	FS 024
Theoretical weight of 1 m/p	965 g/m
Theoretical weight of 1 whip (6m)	5.8 kg
outer perimeter (mm)	338



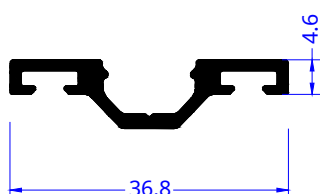
Profile name	Profile connector post-crossbar
Code	FS 014
Theoretical weight of 1 m/p	1 015 g/m
Theoretical weight of 1 whip (6m)	6.09 kg
outer perimeter (mm)	275



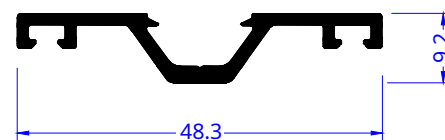
Profile name	Cover profile (mini)
Code	FS 056
Theoretical weight of 1 m/p	50 gr/m
Theoretical weight of 1 whip (6m)	0.3 kg
outer perimeter (mm)	39



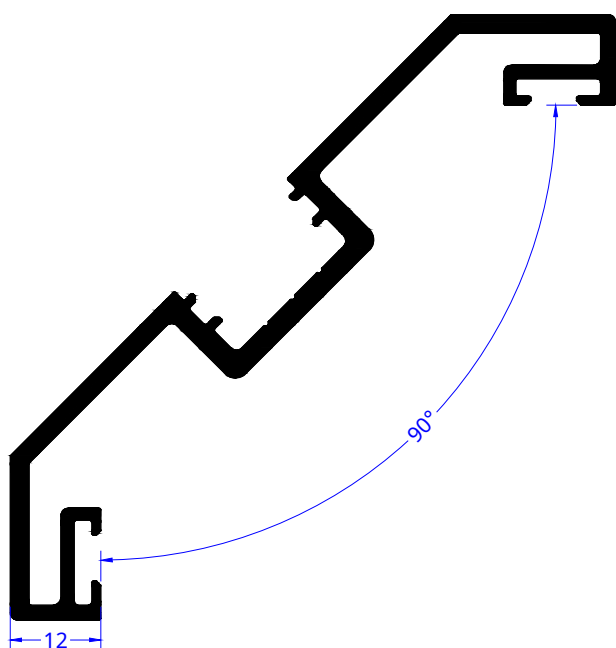
Profile name	Cover profile corner (mini)
Code	FS 023
Theoretical weight of 1 m/p	110 gr/m
Theoretical weight of 1 whip (6m)	0.66 kg
outer perimeter (mm)	79



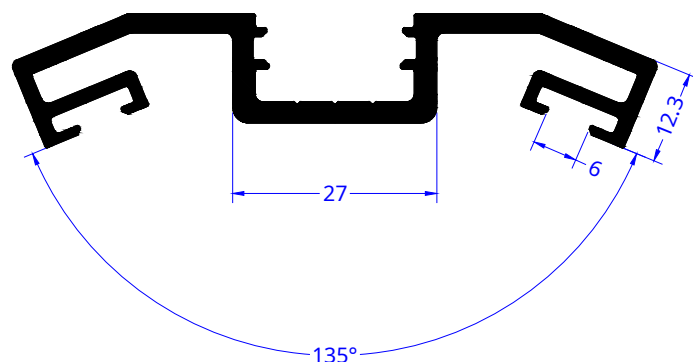
Profile name	Clamp profile (mini)
Code	FS 055
Theoretical weight of 1 m/p	281 g/m
Theoretical weight of 1 whip (6m)	1.68 kg
outer perimeter (mm)	121



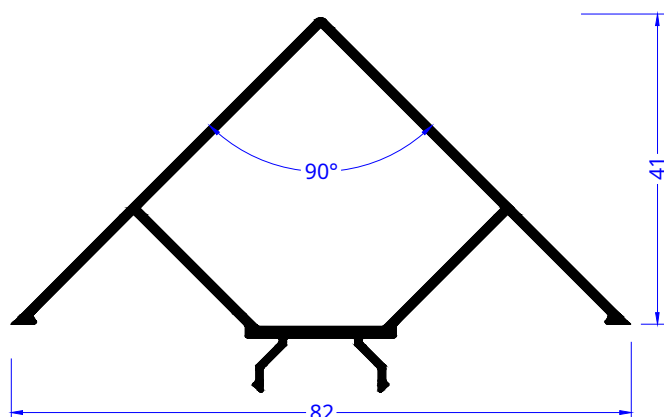
Profile name	Clamp profile (mini)
Code	FS 061
Theoretical weight of 1 m/p	327 g/m
Theoretical weight of 1 whip (6m)	1.96 kg
outer perimeter (mm)	135



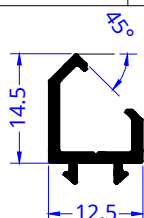
Profile name	Clamp profile 90° corner (mini)
Code	FS 017
Theoretical weight of 1 m/p	1,350 g/m
Theoretical weight of 1 whip (6m)	8.1 kg
outer perimeter (mm)	425



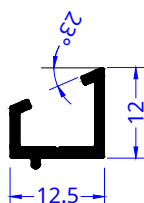
Profile name	Clamp profile angular 135° (mini)
Code	FS 058
Theoretical weight of 1 m/p	1 107 g/m
Theoretical weight of 1 whip (6m)	6.7 kg
outer perimeter (mm)	353



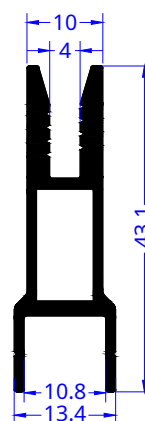
Profile name	Profile decorative 90° corner (mini)
Code	FS 026
Theoretical weight of 1 m/p	645 g/m
Theoretical weight of 1 whip (6m)	3.87 kg
outer perimeter (mm)	259



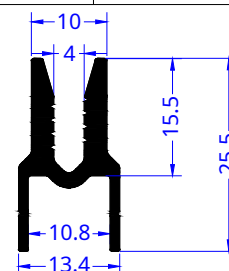
Profile name	Profile spacers under 90° corner package (mini)
Code	FS 041
Theoretical weight of 1 m/p	150 gr/m
Theoretical weight of 1 whip (6m)	0.9 kg
outer perimeter (mm)	80



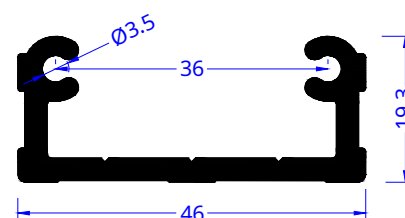
Profile name	Profile spacers under corner package 135° (mini)
Code	FS 033
Theoretical weight of 1 m/p	120 gr/m
Theoretical weight of 1 whip (6m)	0.72 kg
outer perimeter (mm)	67



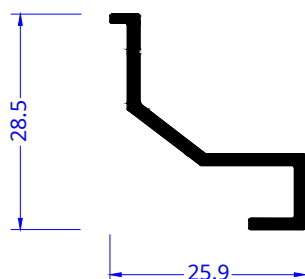
Profile name	Profile spacers under rack
Code	FS 046
Theoretical weight of 1 m/p	502 g/m
Theoretical weight of 1 whip (6m)	3.01 kg
outer perimeter (mm)	199



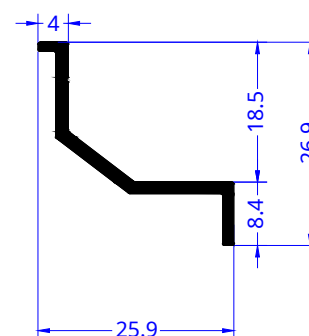
Profile name	Profile spacers under rack
Code	FS 045
Theoretical weight of 1 m/p	346 g/m
Theoretical weight of 1 whip (6m)	2.08 kg
outer perimeter (mm)	132



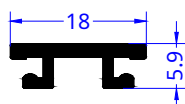
Profile name	Connector rack - crossbar
Code	F 356
Theoretical weight of 1 m/p	760 gr/m
Theoretical weight of 1 whip (6m)	4.56 kg
outer perimeter (mm)	191



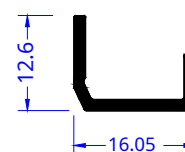
Profile name	Profile glass holder
Code	FS 052
Theoretical weight of 1 m/p	231 g/m
Theoretical weight of 1 whip (6m)	1.38 kg
outer perimeter (mm)	110



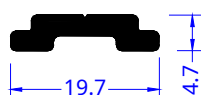
Profile name	Profile glass holder
Code	FS 050
Theoretical weight of 1 m/p	200 gr/m
Theoretical weight of 1 whip (6m)	1.2 kg
outer perimeter (mm)	96



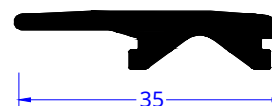
Profile name	Profile lining under glass
Code	FS 040
Theoretical weight of 1 m/p	150 gr/m
Theoretical weight of 1 whip (6m)	0.9 kg
outer perimeter (mm)	70



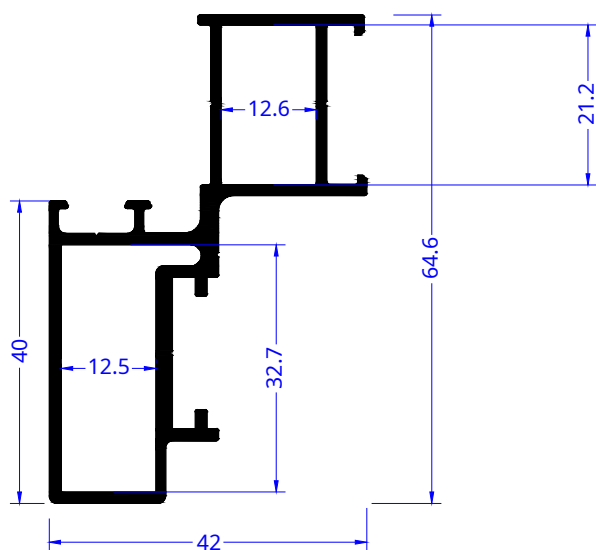
Profile name	Profile glass holder
Code	FS 051
Theoretical weight of 1 m/p	127 g/m
Theoretical weight of 1 whip (6m)	0.76 kg
outer perimeter (mm)	66



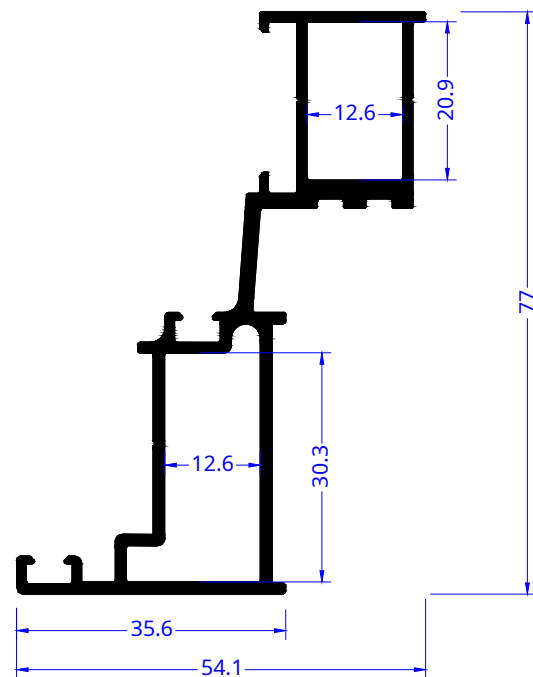
Profile name	Moveable profile
Code	5028
Theoretical weight of 1 m/p	175 g/m
Theoretical weight of 1 whip (6m)	1.05 kg
outer perimeter (mm)	49



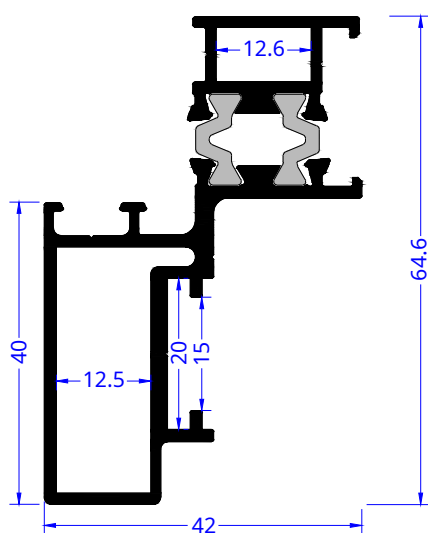
Profile name	Profile glass holder sashes
Code	FS 020
Theoretical weight of 1 m/p	375 g/m
Theoretical weight of 1 whip (6m)	2.25 kg
outer perimeter (mm)	89



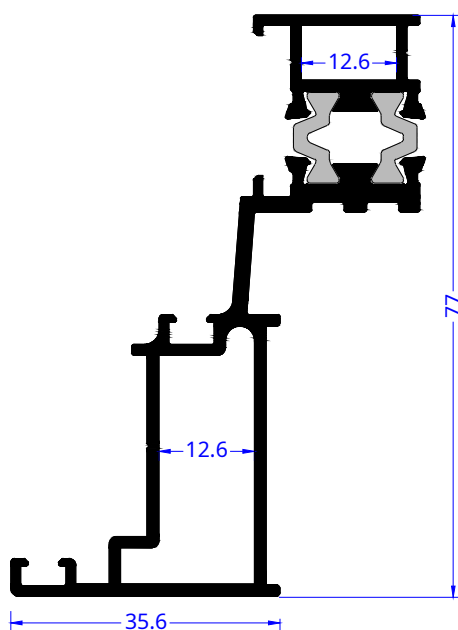
Profile name	Profile cold sash
Code	FS 064
Theoretical weight of 1 m/p	956 g/m
Theoretical weight of 1 whip (6m)	5.73 kg
outer perimeter (mm)	270



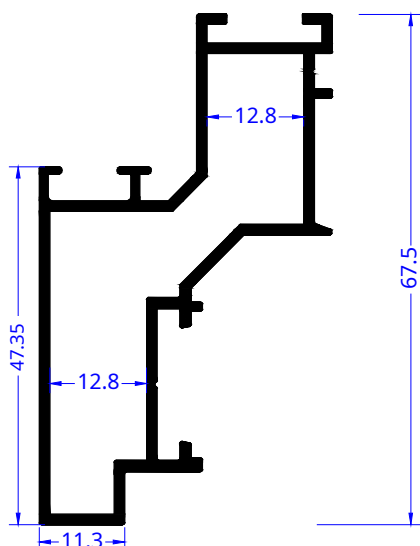
Profile name	Frame profile for cold sashes
Code	FS 063
Theoretical weight of 1 m/p	1090 gr/m
Theoretical weight of 1 whip (6m)	6.54 kg
outer perimeter (mm)	320



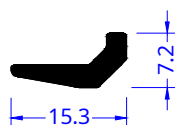
Profile name	Profile "warm" sashes
Code	FS 015-018
Theoretical weight of 1 m/p	1180 gr/m
Theoretical weight of 1 whip (6m)	7.08 kg
outer perimeter (mm)	330



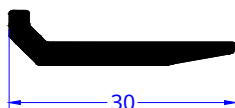
Profile name	Frame profile for "warm" sashes
Code	FS 019-018
Theoretical weight of 1 m/p	1295 g/m
Theoretical weight of 1 whip (6m)	7.77 kg
outer perimeter (mm)	385



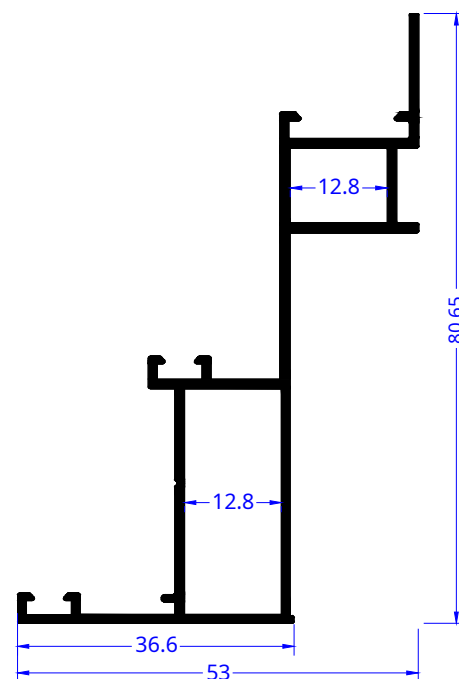
Profile name	Profile cold sash
Code	FS 037
Theoretical weight of 1 m/p	880 gr/m
Theoretical weight of 1 whip (6m)	5.28 kg
outer perimeter (mm)	282



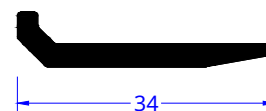
Profile name	Profile lining under glass
Code	FS 032
Theoretical weight of 1 m/p	125 g/m
Theoretical weight of 1 whip (6m)	0.75 kg
outer perimeter (mm)	39



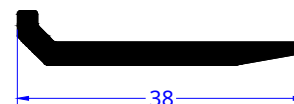
Profile name	Profile lining under glass
Code	FS 034
Theoretical weight of 1 m/p	250 gr/m
Theoretical weight of 1 whip (6m)	1.5 kg
outer perimeter (mm)	68



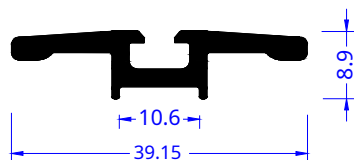
Profile name	Frame profile for cold sashes
Code	FS 038
Theoretical weight of 1 m/p	800 gr/m
Theoretical weight of 1 whip (6m)	4.8 kg
outer perimeter (mm)	325



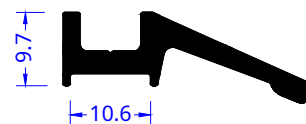
Profile name	Profile lining under glass
Code	FS 029
Theoretical weight of 1 m/p	280 gr/m
Theoretical weight of 1 whip (6m)	1.68 kg
outer perimeter (mm)	76



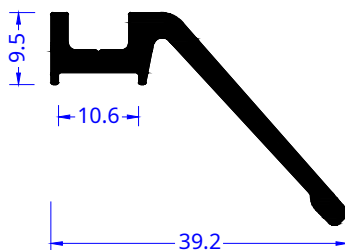
Profile name	Profile lining under glass
Code	FS 035
Theoretical weight of 1 m/p	310 gr/m
Theoretical weight of 1 whip (6m)	1.86 kg
outer perimeter (mm)	84



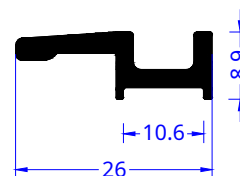
Profile name	Profile-fastening structural glazing for profile 2155
Code	FS-036
Theoretical weight of 1 m/p	364 g/m
Theoretical weight of 1 whip (6m)	1.38 kg
outer perimeter (mm)	135



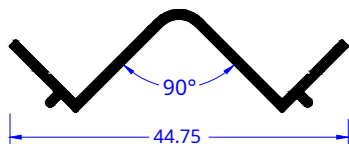
Profile name	Profile-fastening structural glazing for profile 2155
Code	FS-044A
Theoretical weight of 1 m/p	350 gr/m
Theoretical weight of 1 whip (6m)	2.1 kg
outer perimeter (mm)	96



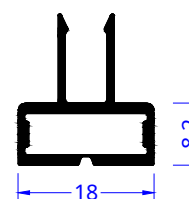
Profile name	Profile-fastening structural glazing for profile 2155
Code	FS-043 A
Theoretical weight of 1 m/p	465 g/m
Theoretical weight of 1 whip (6m)	1.38 kg
outer perimeter (mm)	128



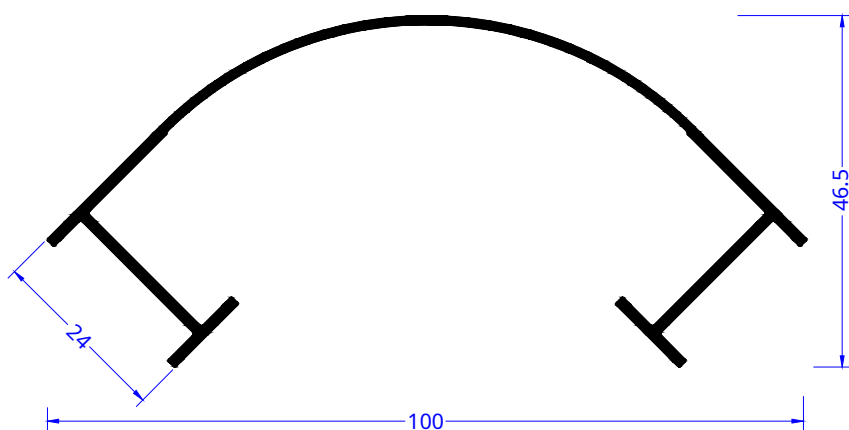
Profile name	Profile-fastening structural glazing for profile 2155
Code	FS-042
Theoretical weight of 1 m/p	255 g/m
Theoretical weight of 1 whip (6m)	1.53 kg
outer perimeter (mm)	80



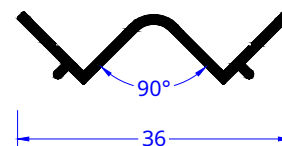
Profile name	Corner profile rack plugs
Code	FS-031
Theoretical weight of 1 m/p	225 g/m
Theoretical weight of 1 whip (6m)	1.32 kg
outer perimeter (mm)	130



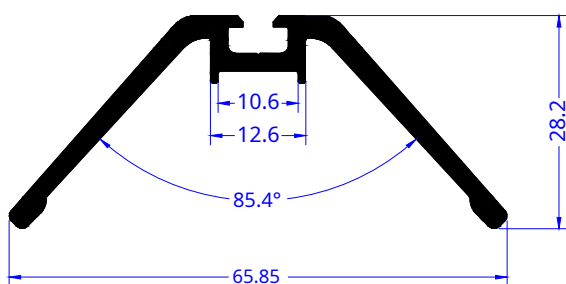
Profile name	Profile remote slats for structural facade
Code	2155
Theoretical weight of 1 m/p	230 gr/m
Theoretical weight of 1 whip (6m)	1.38 kg
outer perimeter (mm)	99



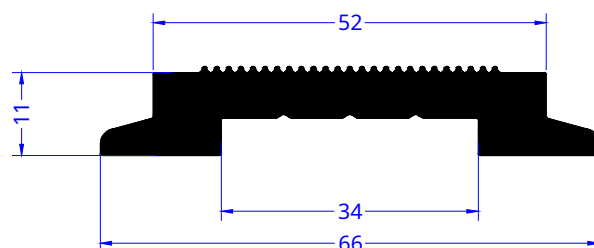
Profile name	Corner profile covers between 90° racks
Code	FS-049
Theoretical weight of 1 m/p	665 gr/m
Theoretical weight of 1 whip (6m)	3.99 kg
outer perimeter (mm)	373



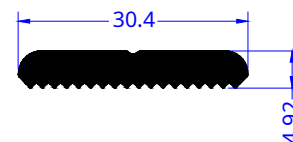
Profile name	Corner profile rack plugs
Code	FS-030
Theoretical weight of 1 m/p	182 gr/m
Theoretical weight of 1 whip (6m)	1.1 kg
outer perimeter (mm)	106



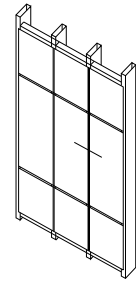
Profile name	Profile-fastening structural glazing for profile 2155
Code	FS-043
Theoretical weight of 1 m/p	728 gr/m
Theoretical weight of 1 whip (6m)	4.37 kg
outer perimeter (mm)	128



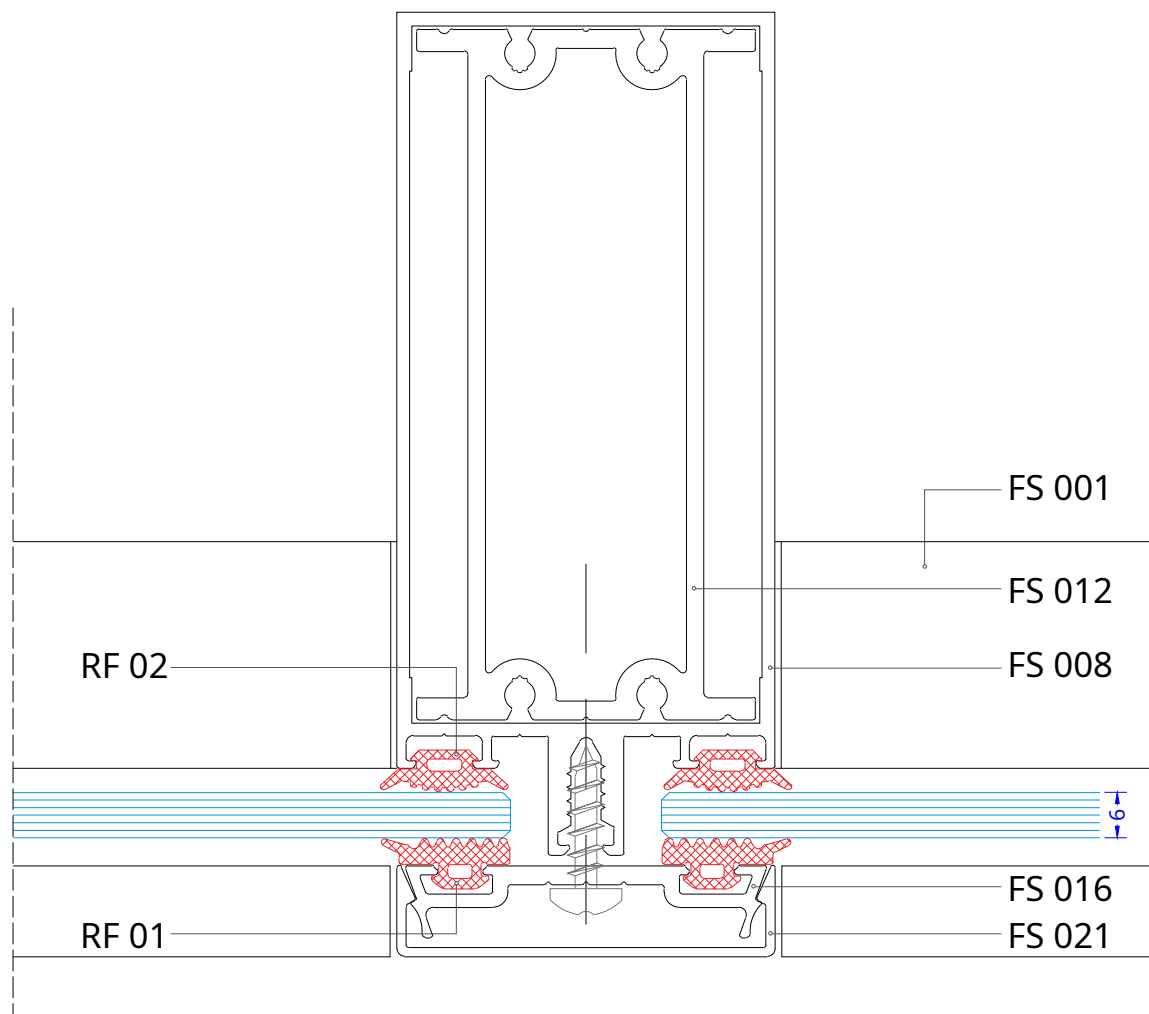
Profile name	Fastening rack amplifier
Code	FS-074
Theoretical weight of 1 m/p	1,300 g/m
Theoretical weight of 1 whip (6m)	7.8 kg

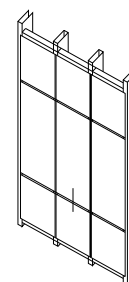


Profile name	washer fastening rack amplifier
Code	FS-075
Theoretical weight of 1 m/p	370 gr/m
Theoretical weight of 1 whip (6m)	2.22 kg

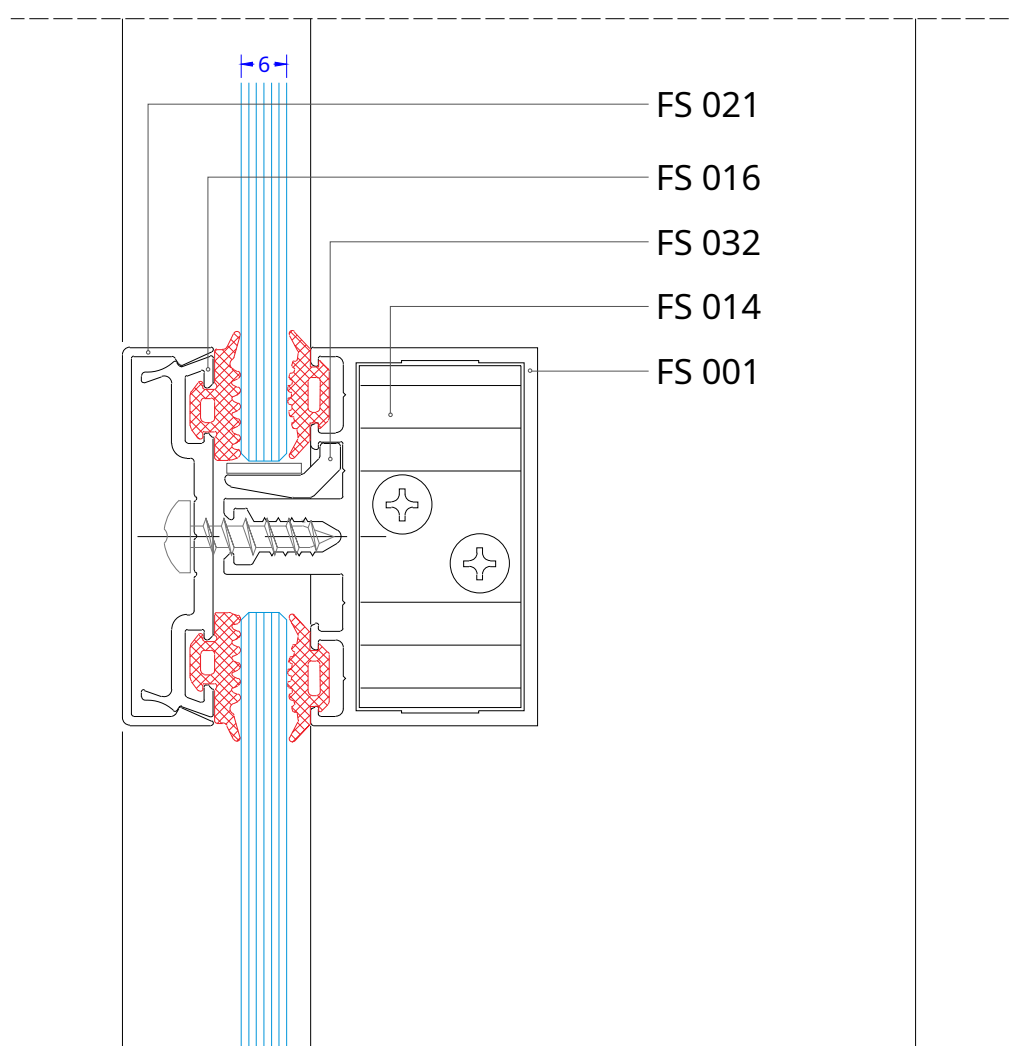


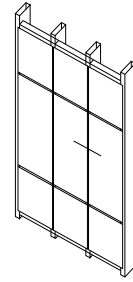
Single-pane horizontal glazing segment



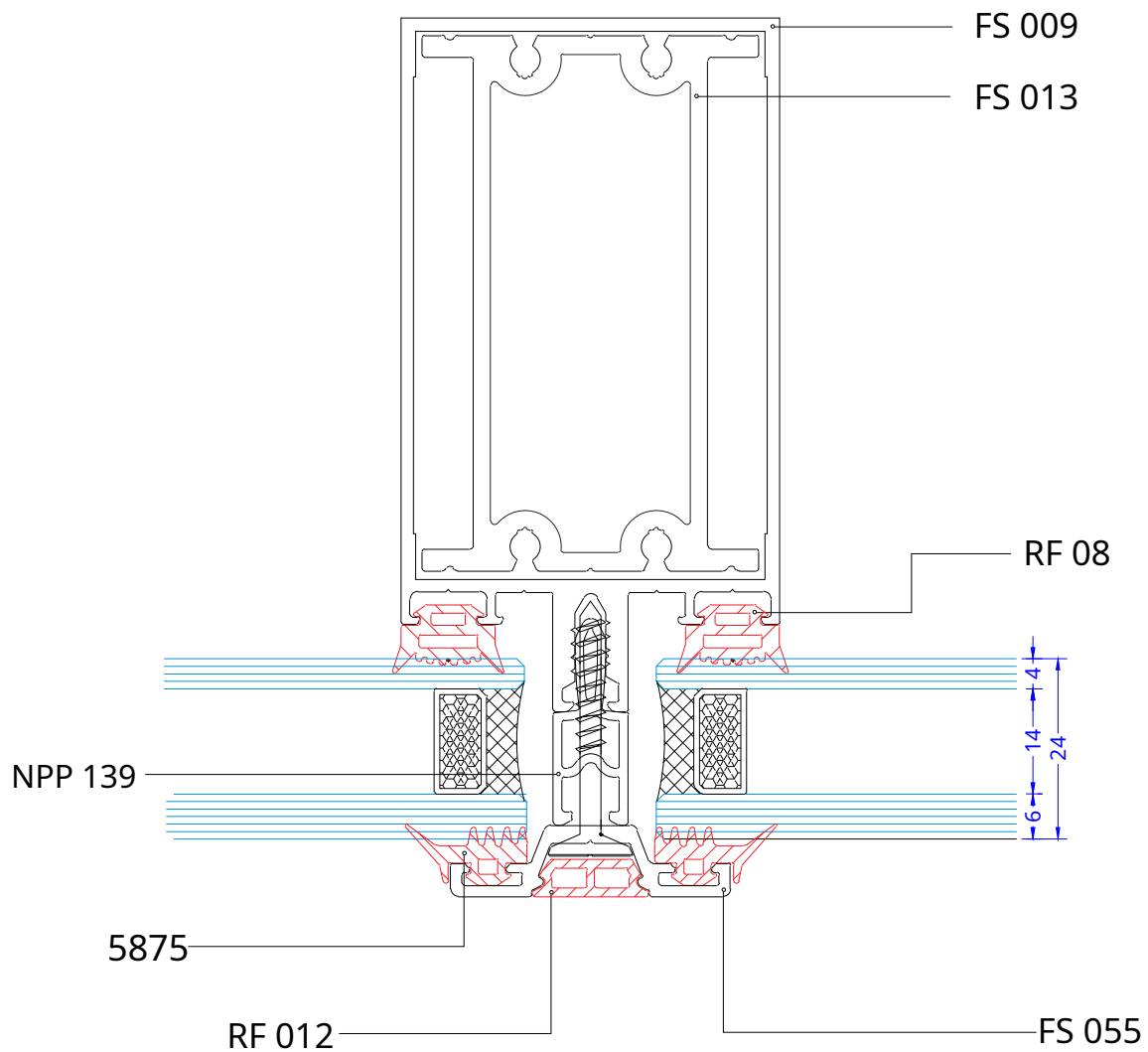


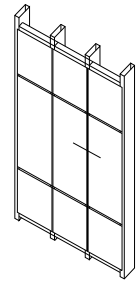
Single-glass vertical glazing segment



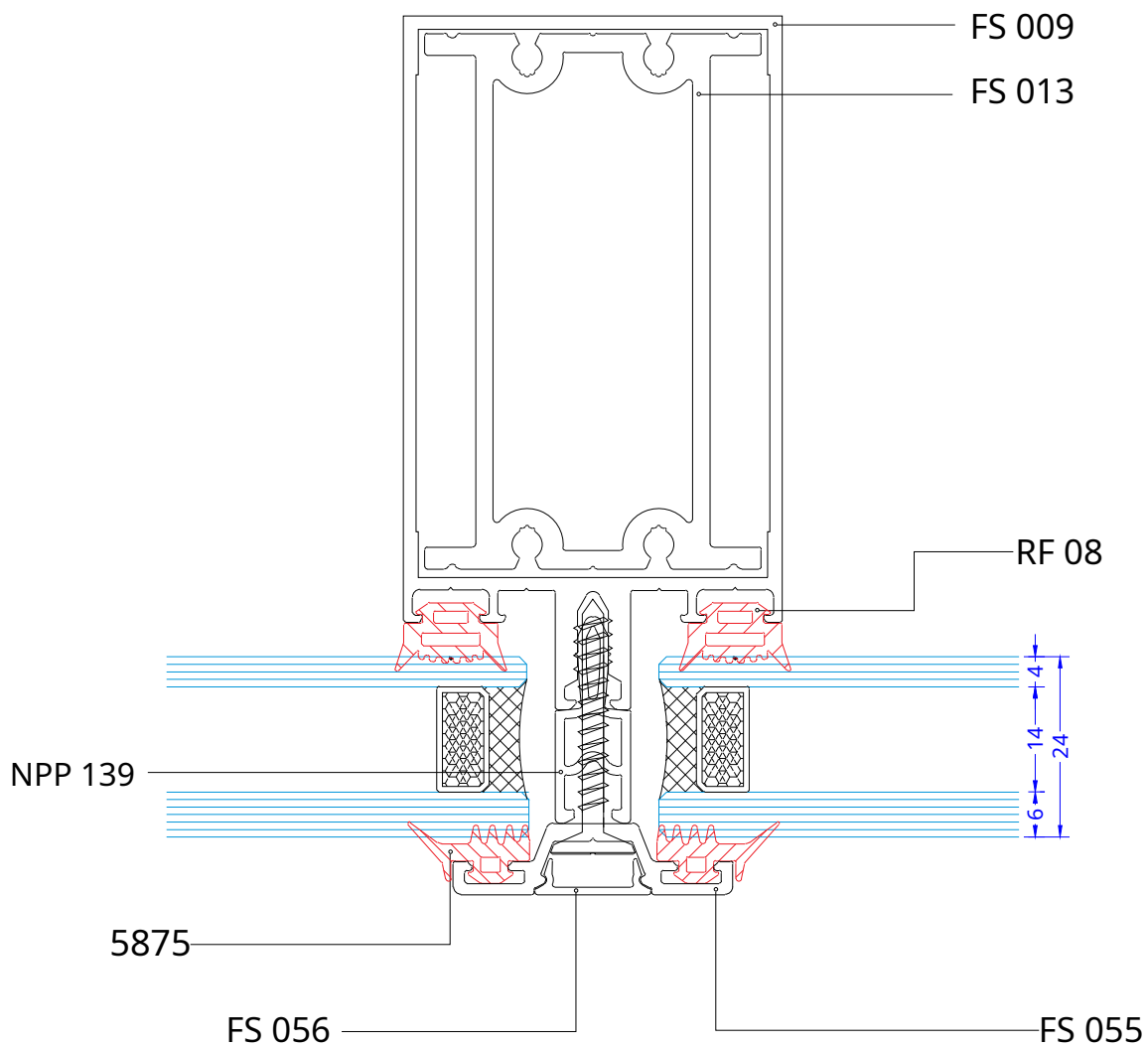


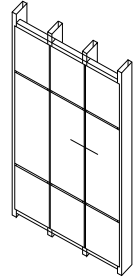
Glazing segment in a double-glazed window horizontally (with elastic)



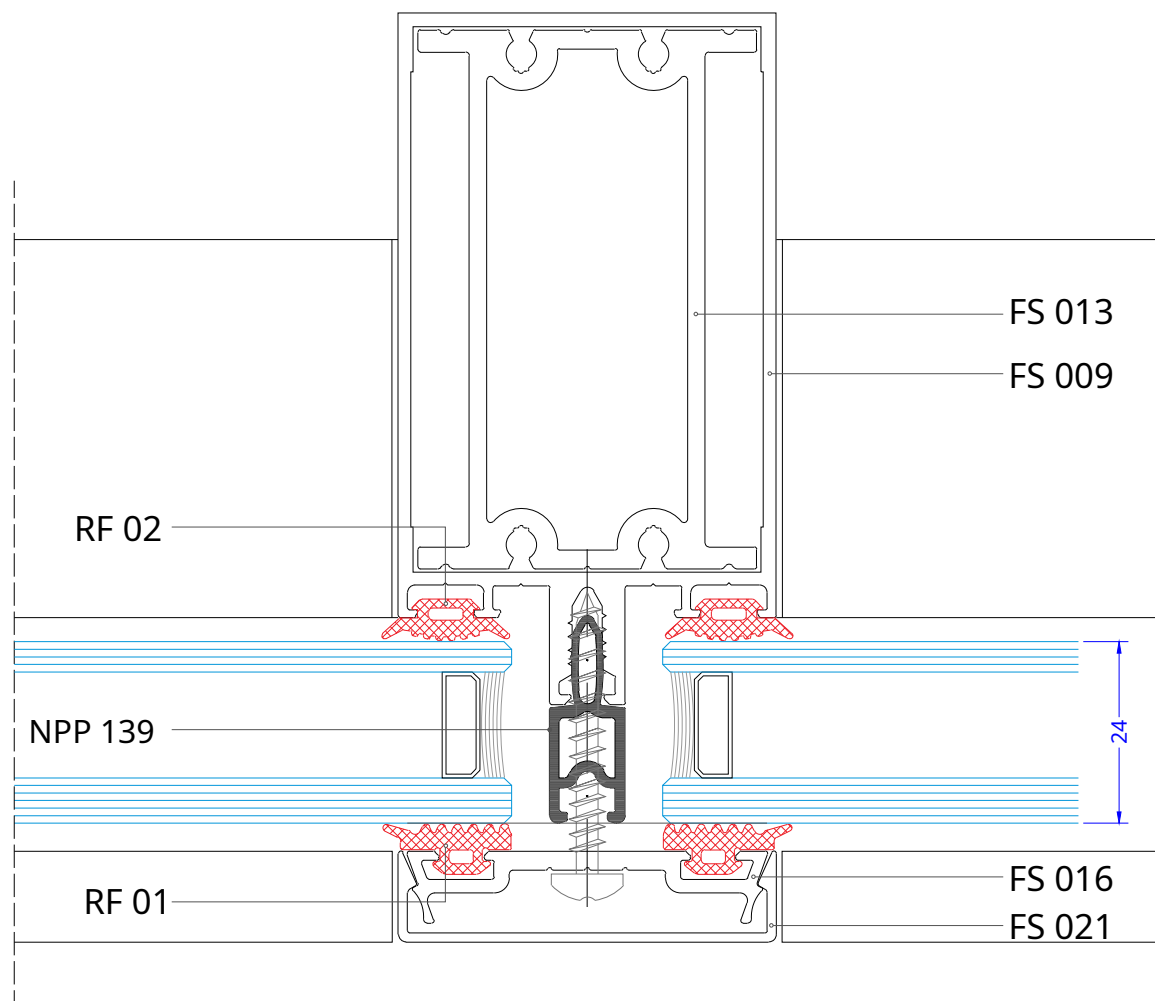


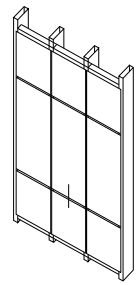
Glazing segment in a double-glazed window horizontals



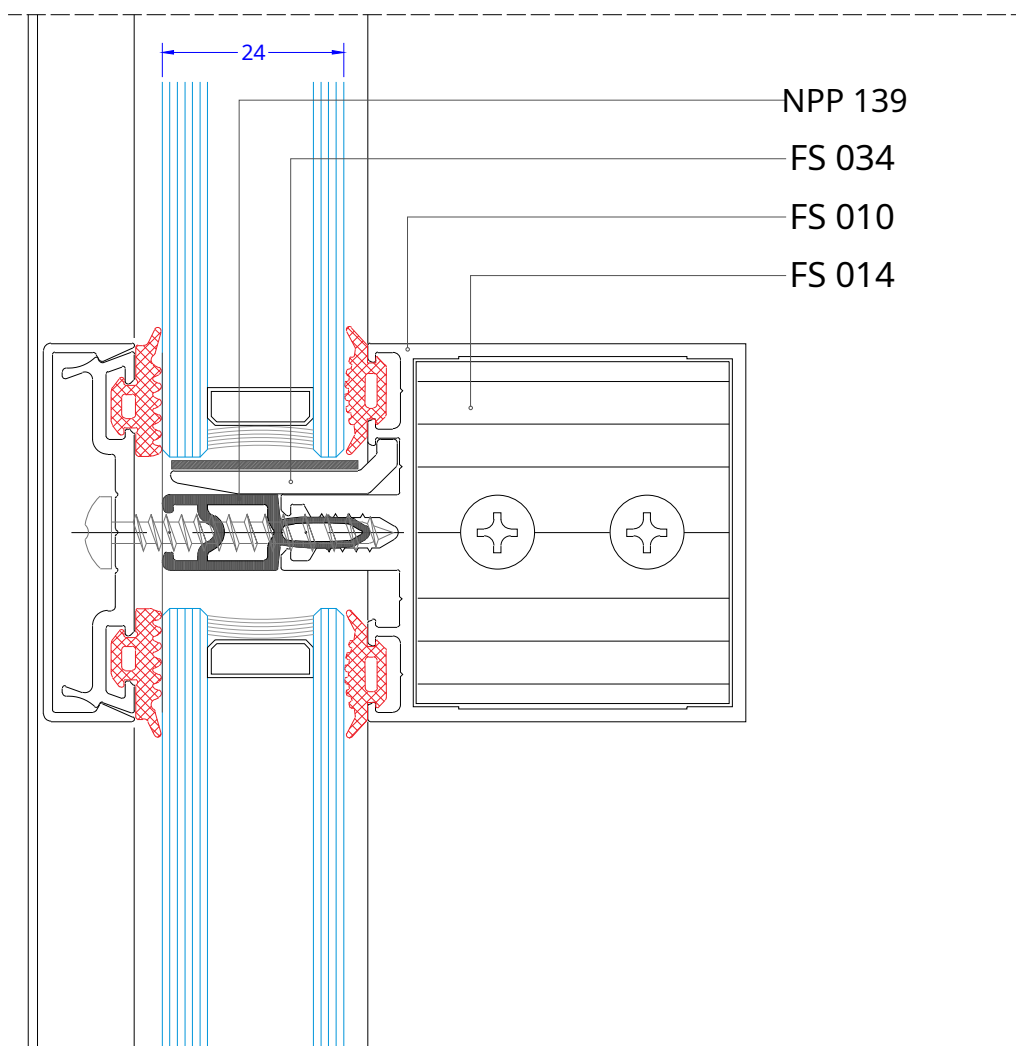


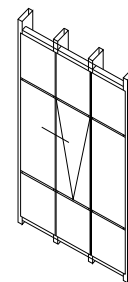
Single-chamber glazing segment horizontally



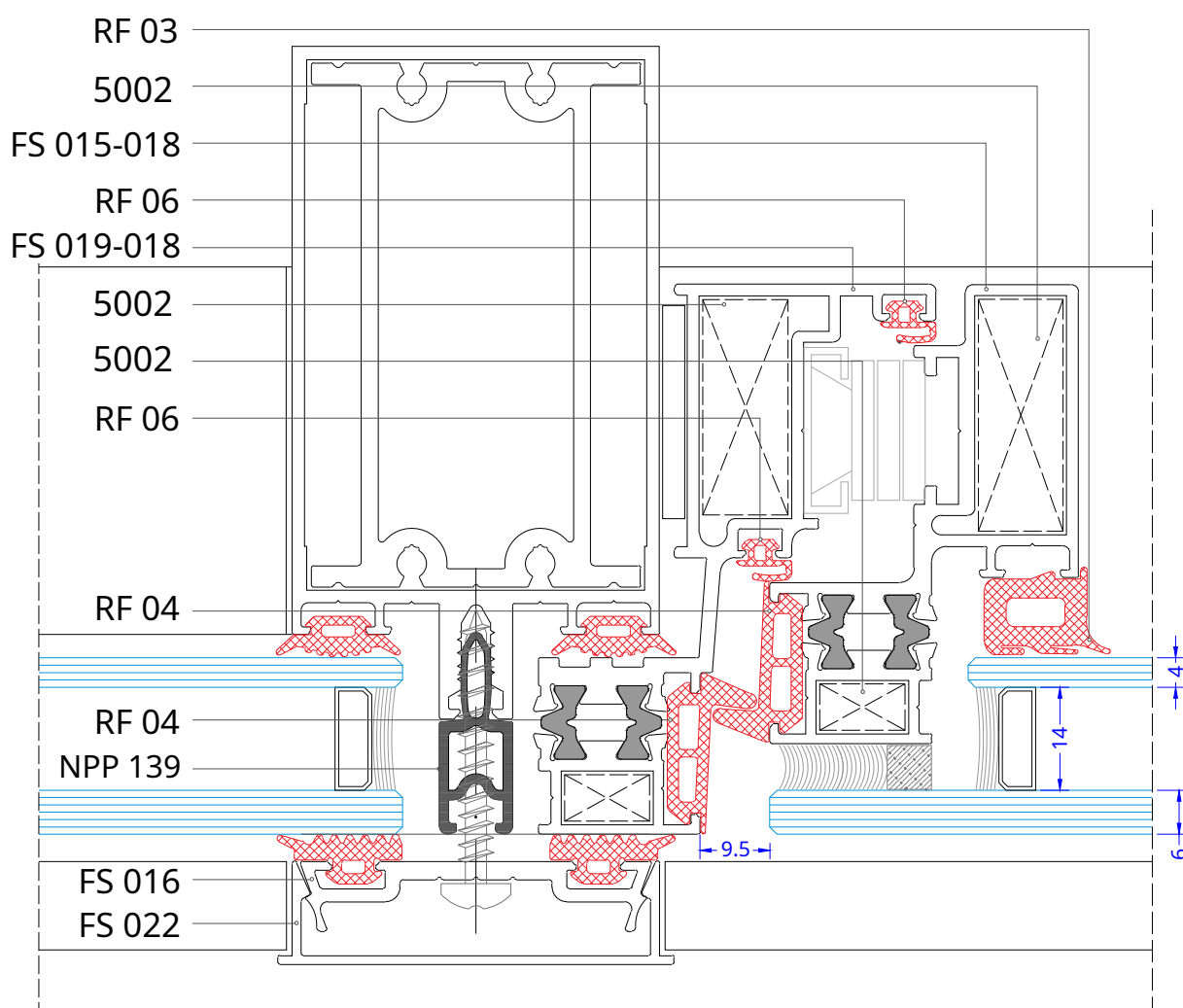


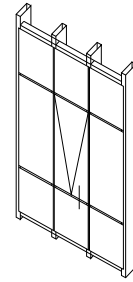
Single-chamber glazing segment vertically



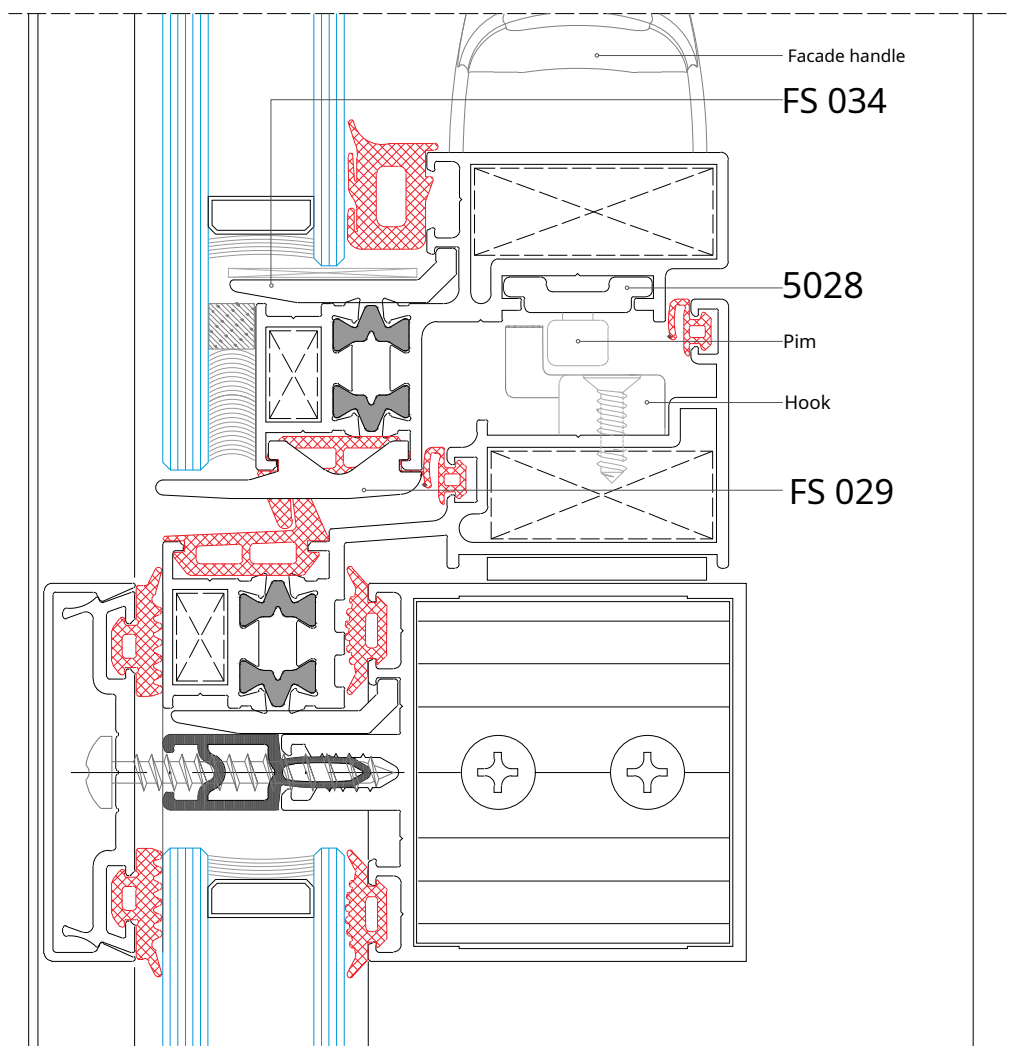


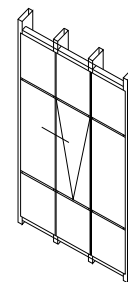
Opening segment of single-chamber glazing horizontally



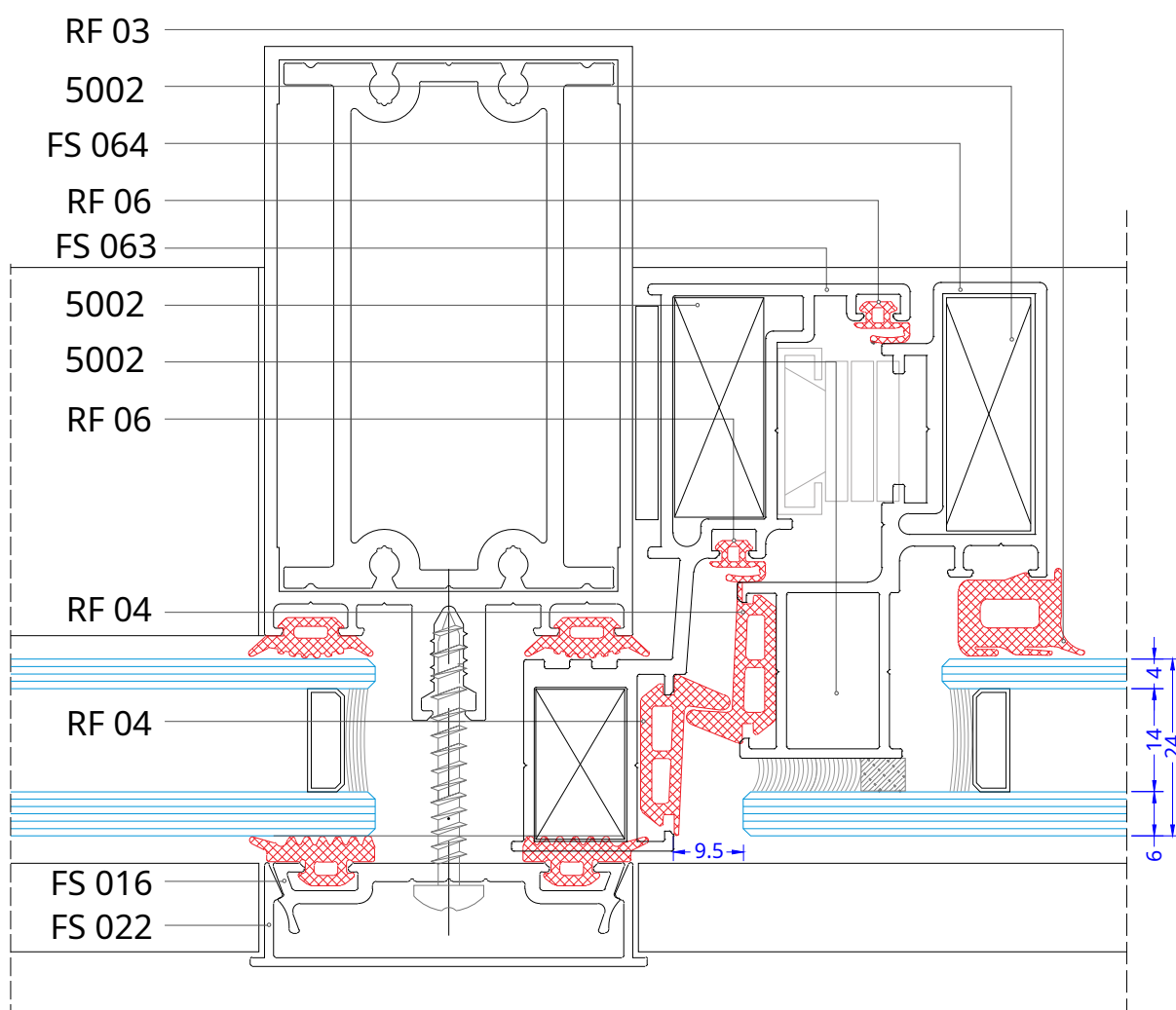


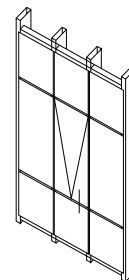
Opening segment of single-chamber glazing vertically



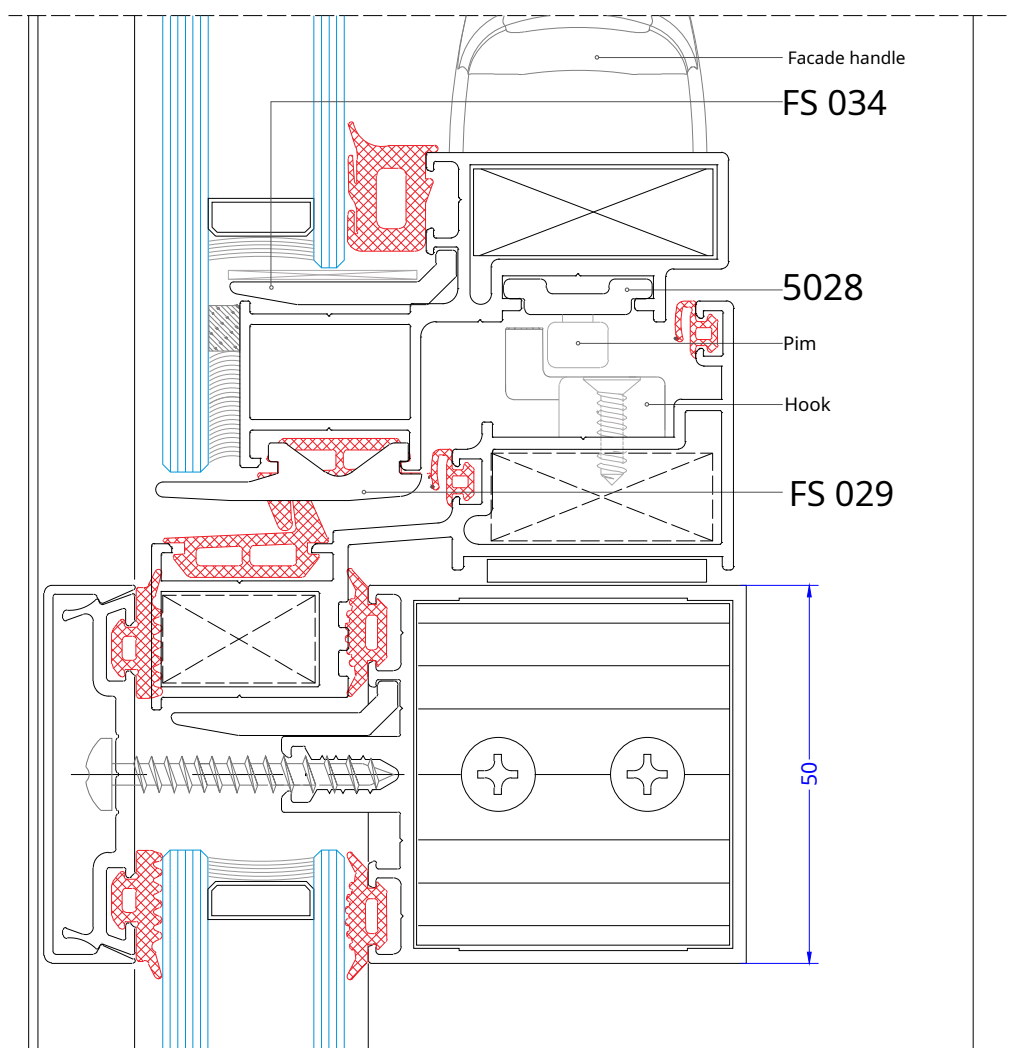


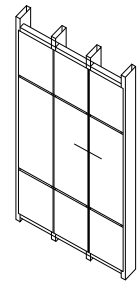
Segment for opening single-chamber glazing horizontally (option with cold sash)



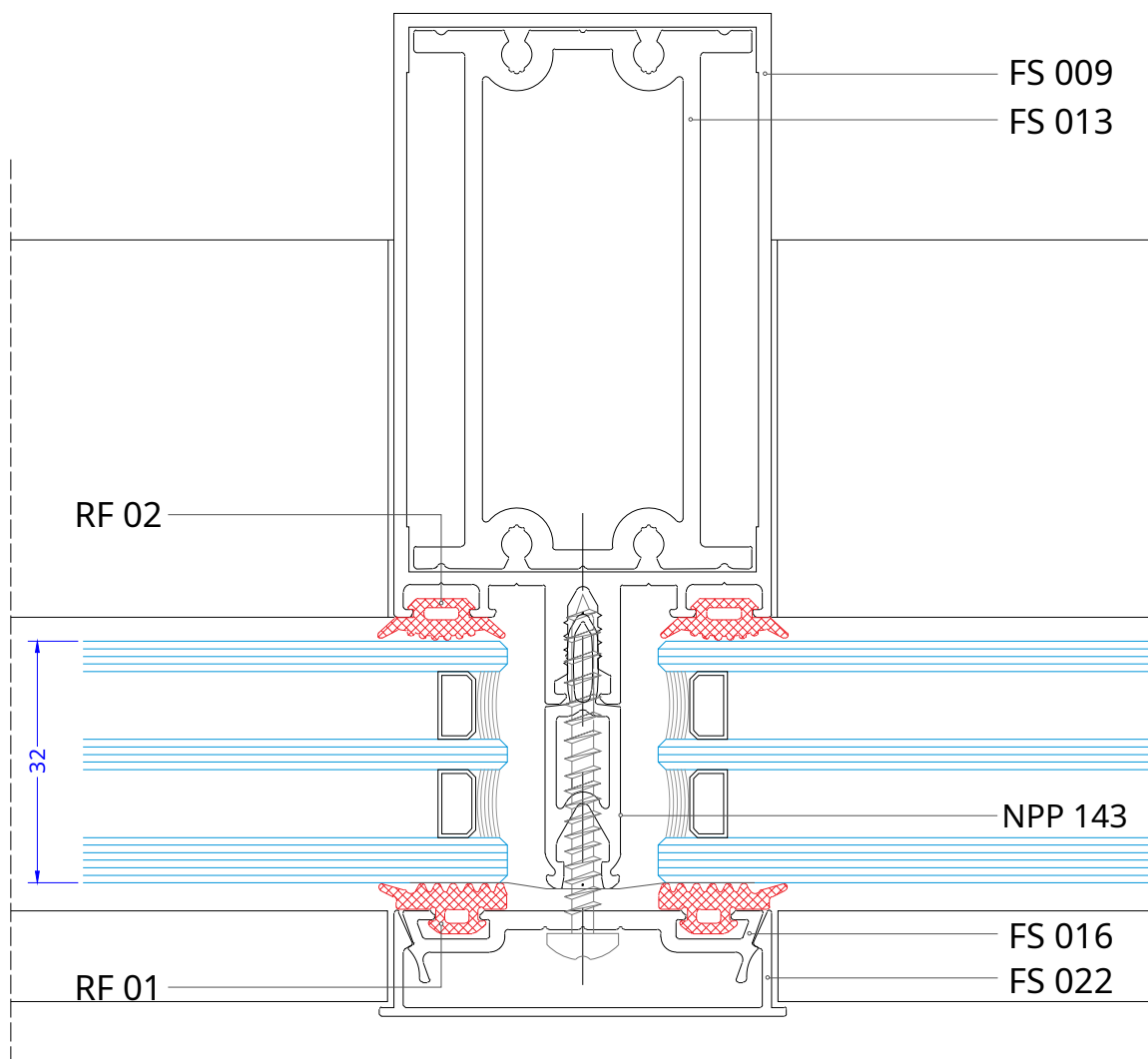


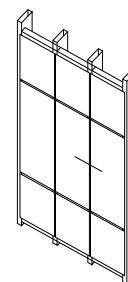
Opening segment of single-chamber glazing vertically (cold sash option)



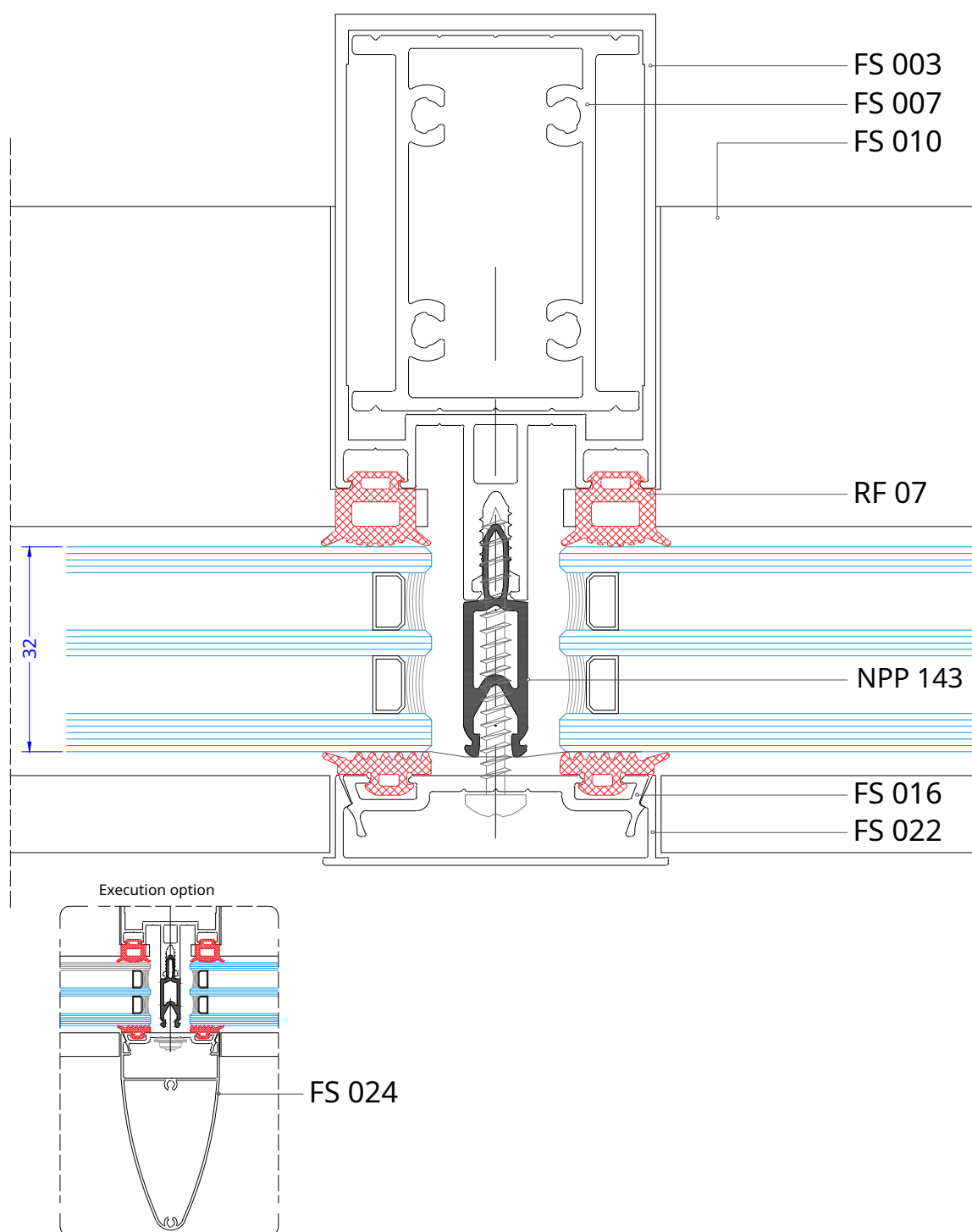


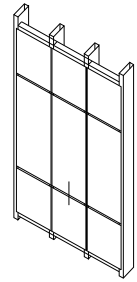
Horizontal double-glazed section



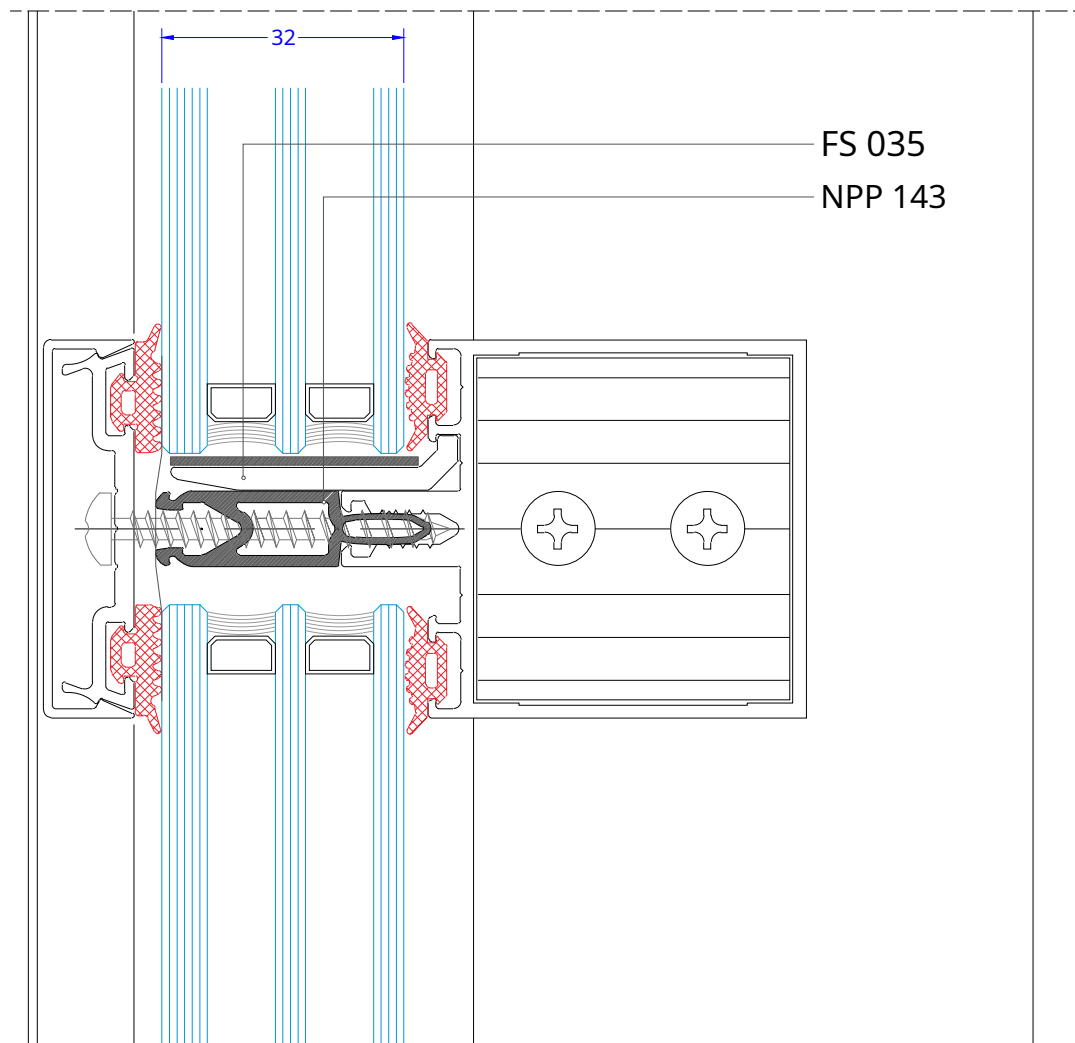


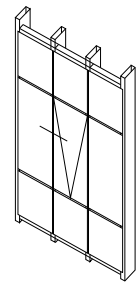
Horizontal double-glazed section with condenser channel



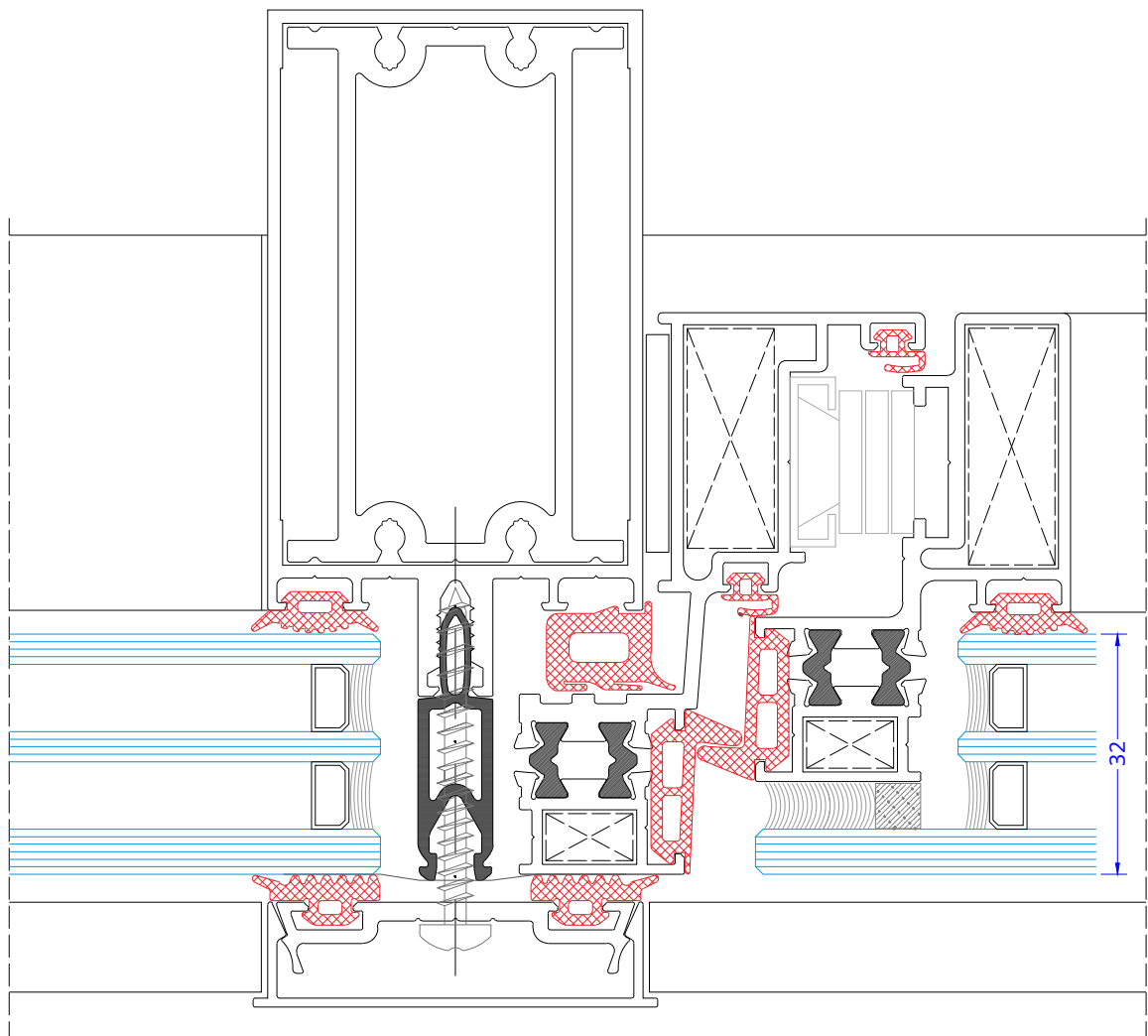


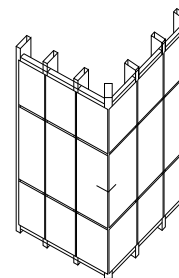
Double-chamber glazing segment vertically



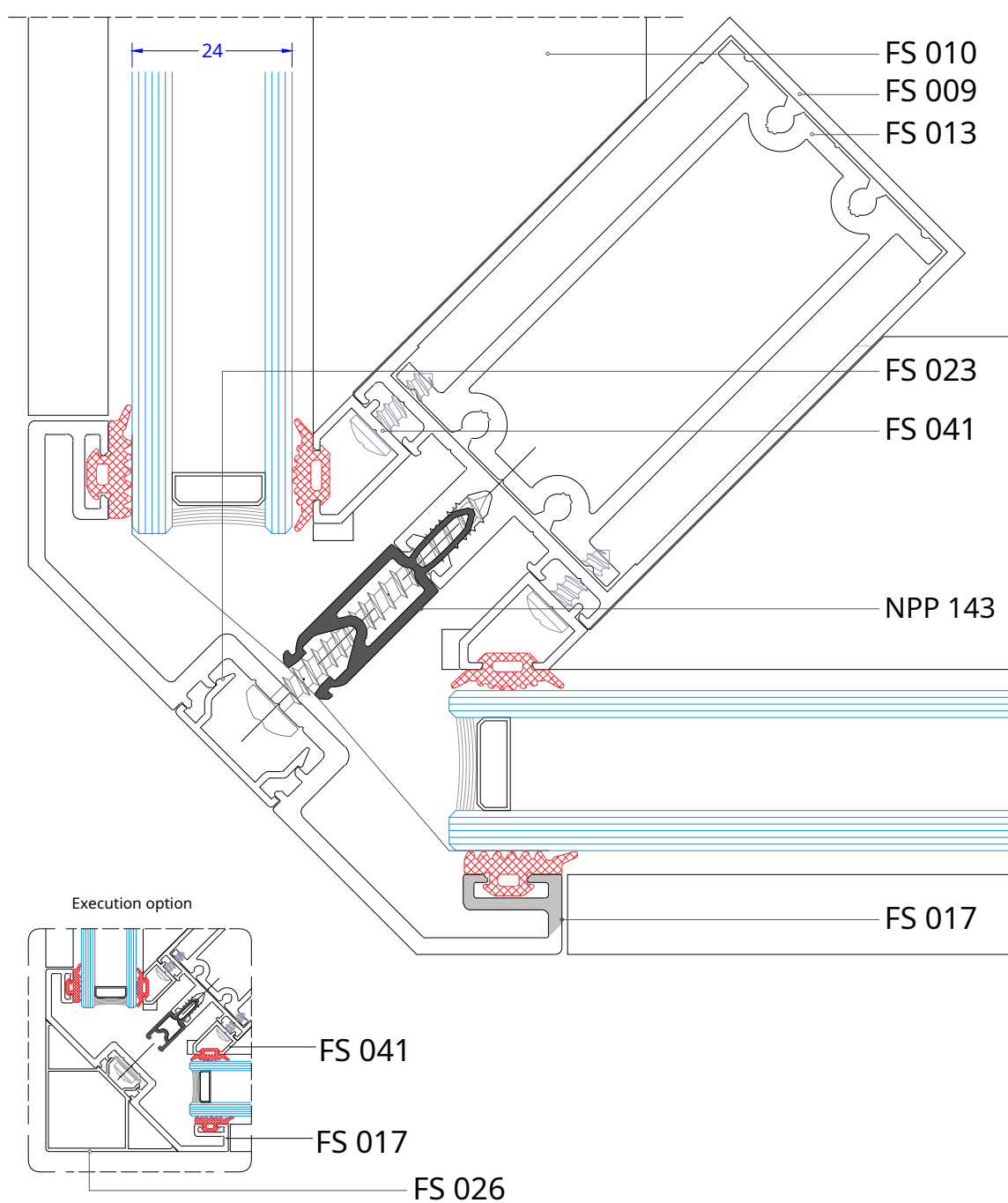


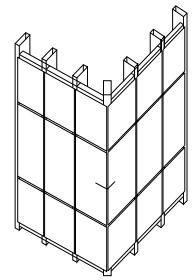
Opening segment with two chambers double glazed window horizontally



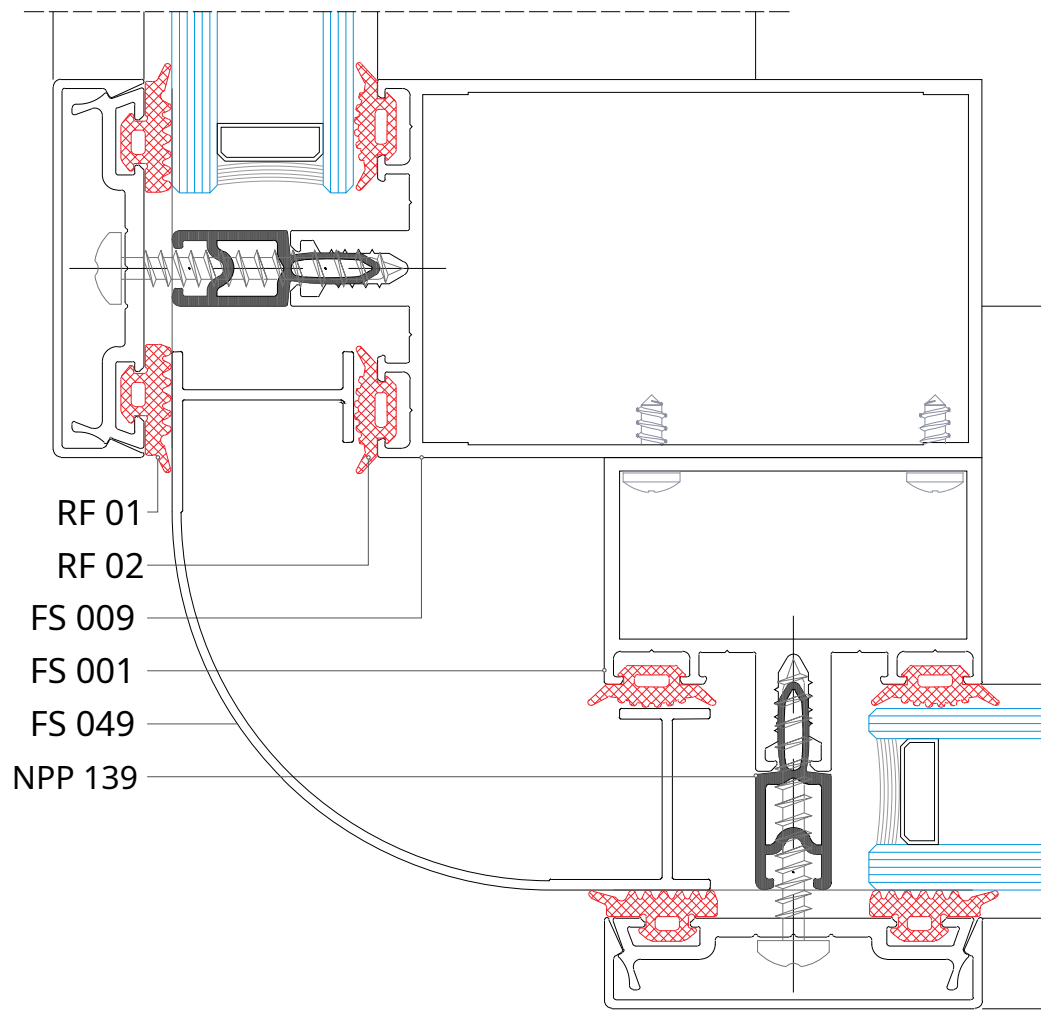


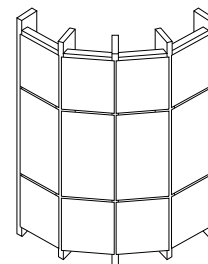
Assembly option for external corner 90°



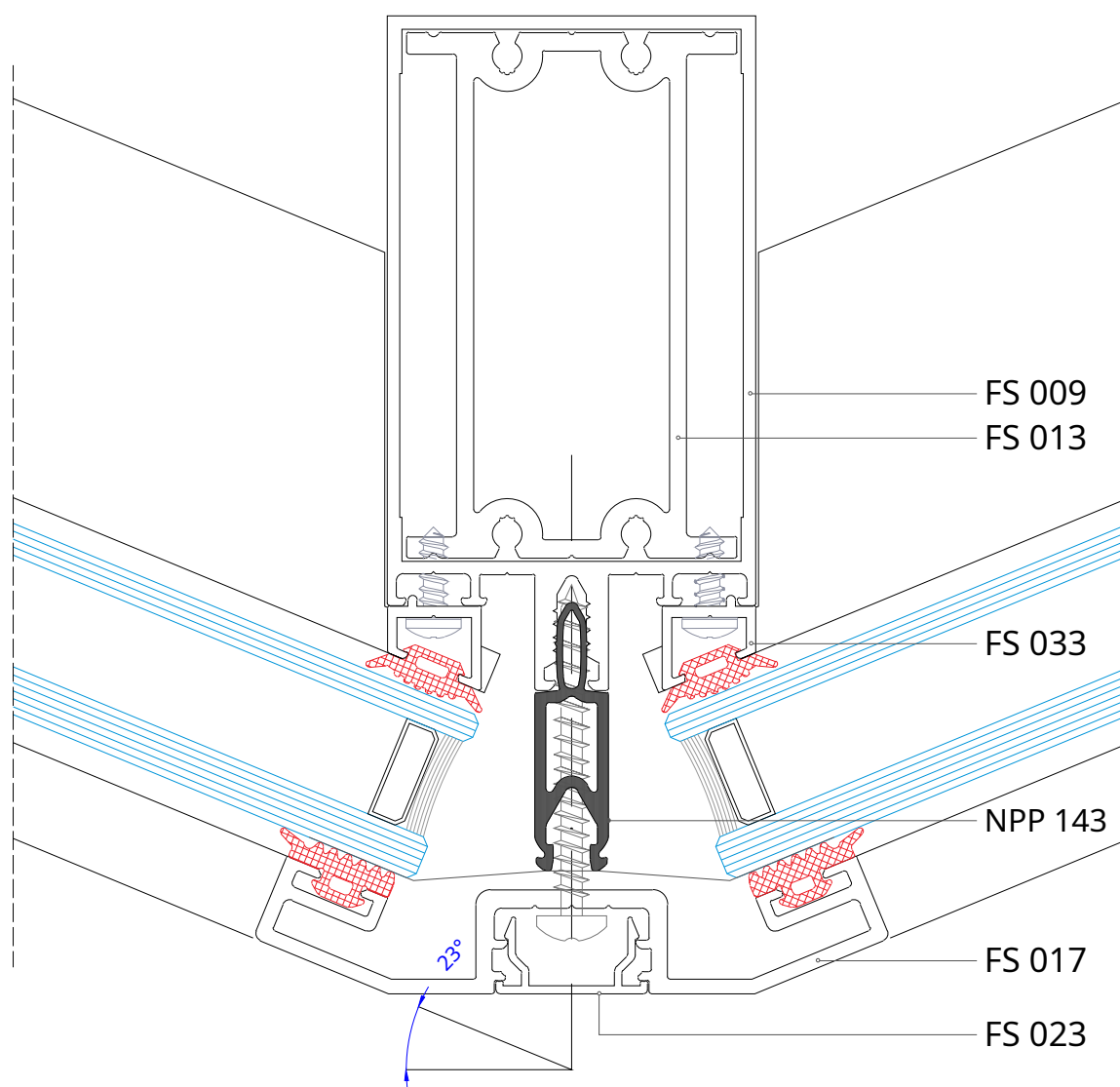


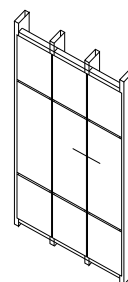
Assembly option for external corner 90°



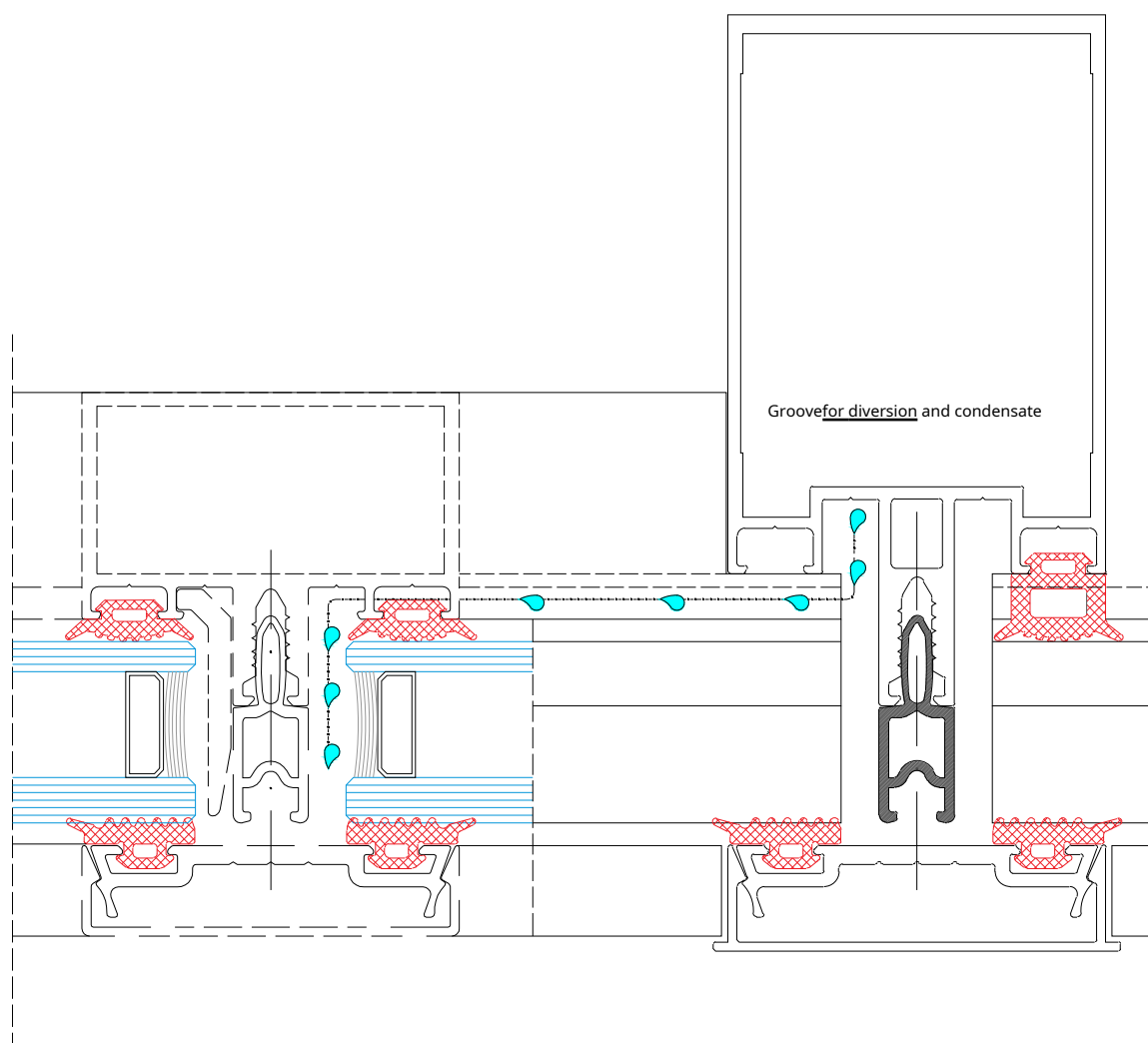


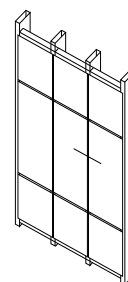
Glazing angle



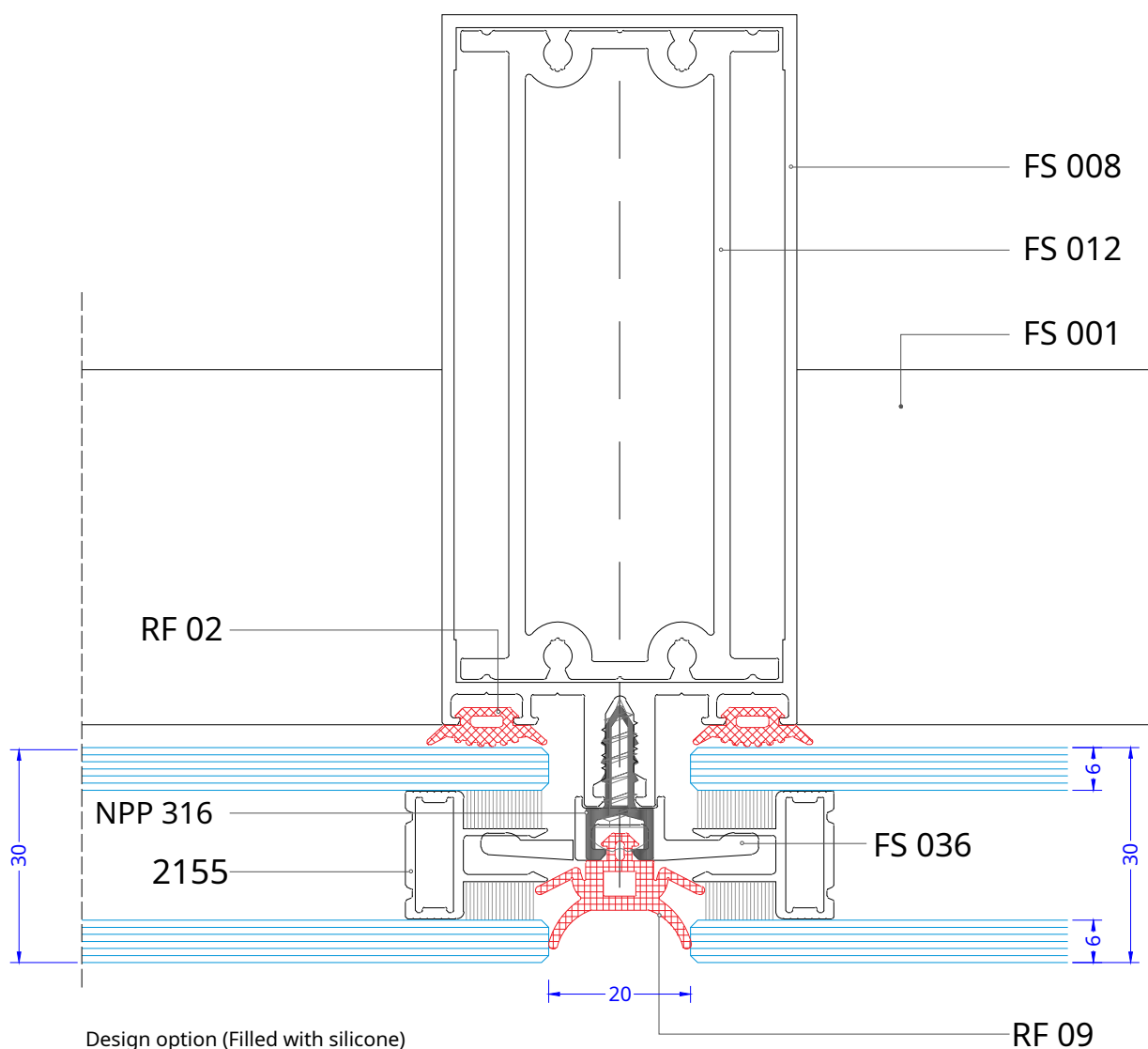


The principle of operation of the water drainage system

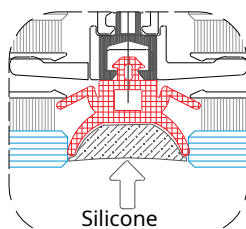


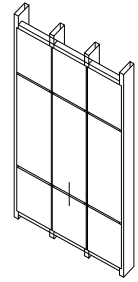


Horizontal glazing segment

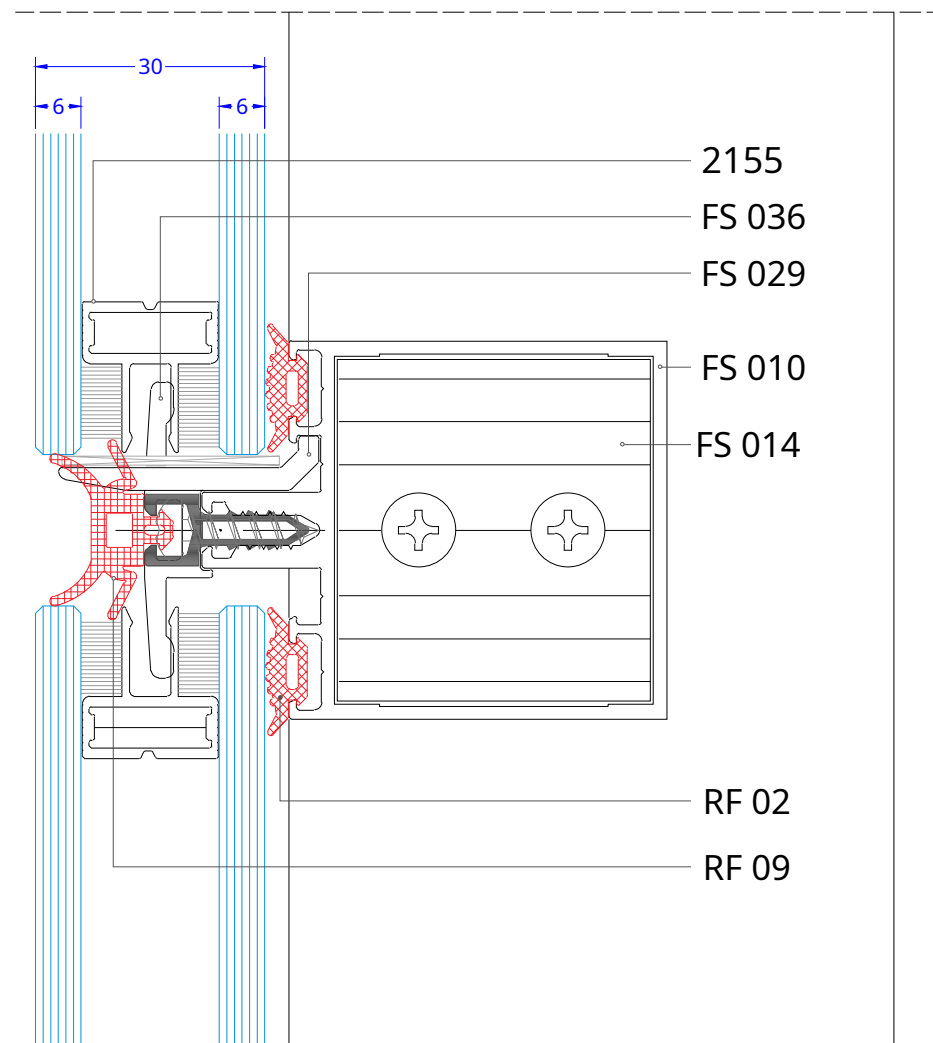


Design option (Filled with silicone)

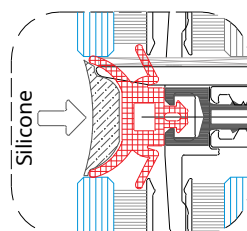


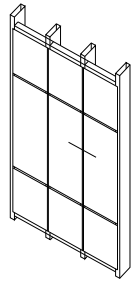


Vertical glazing segment

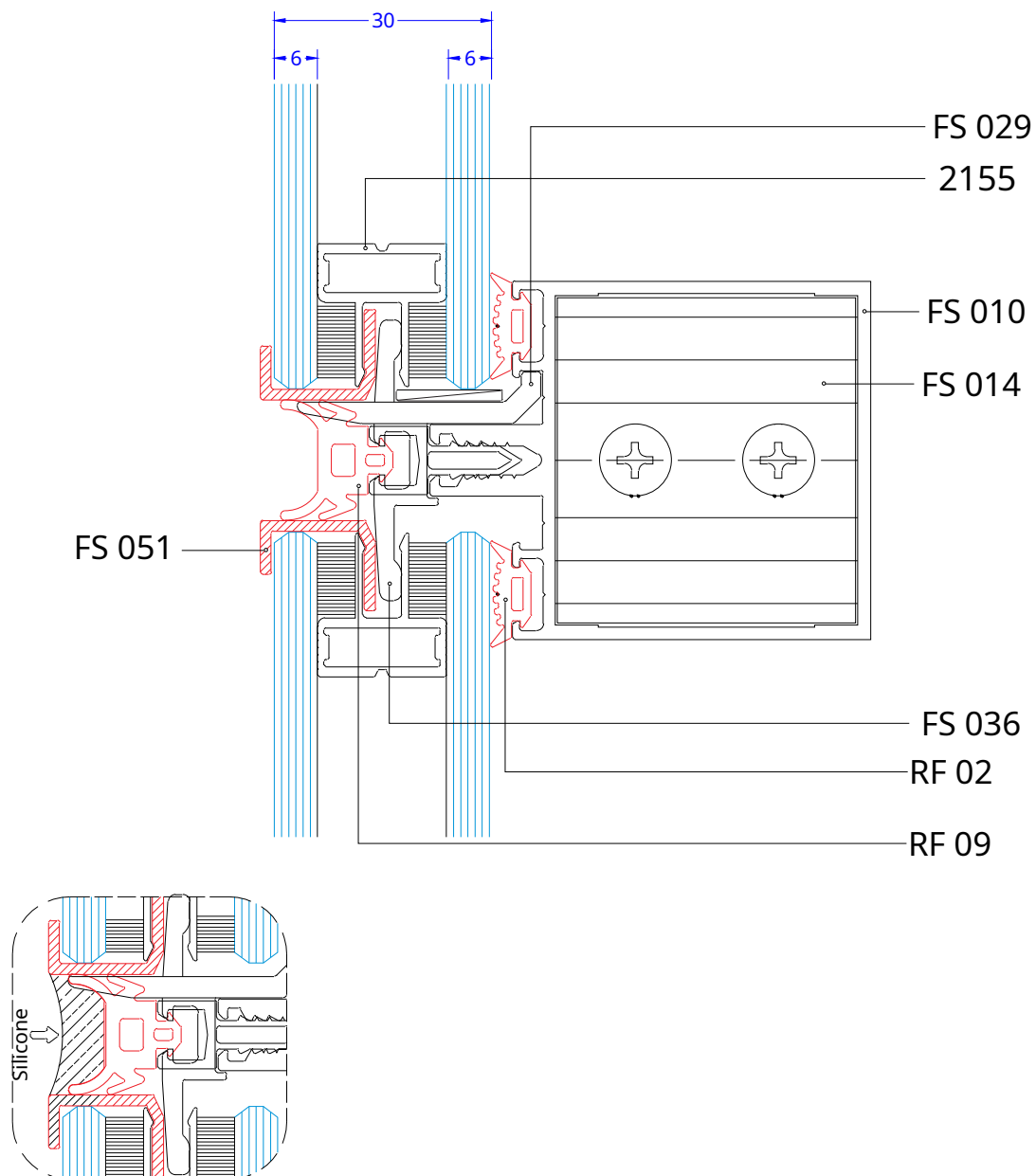


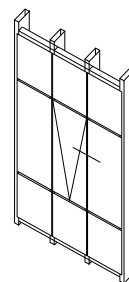
Design option (Filled with silicone)



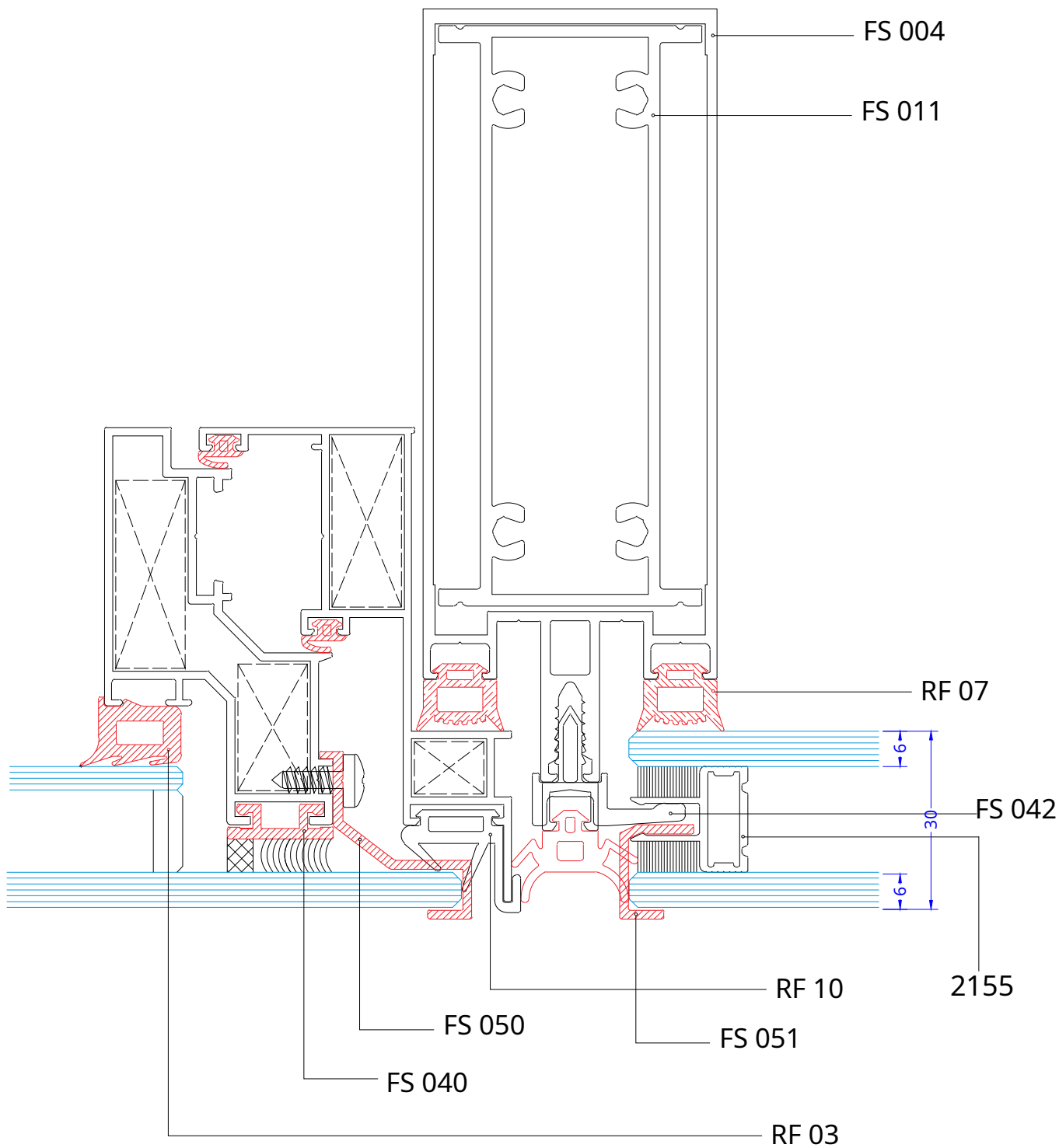


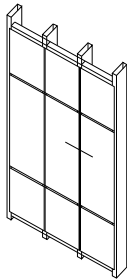
Horizontal glazing segment



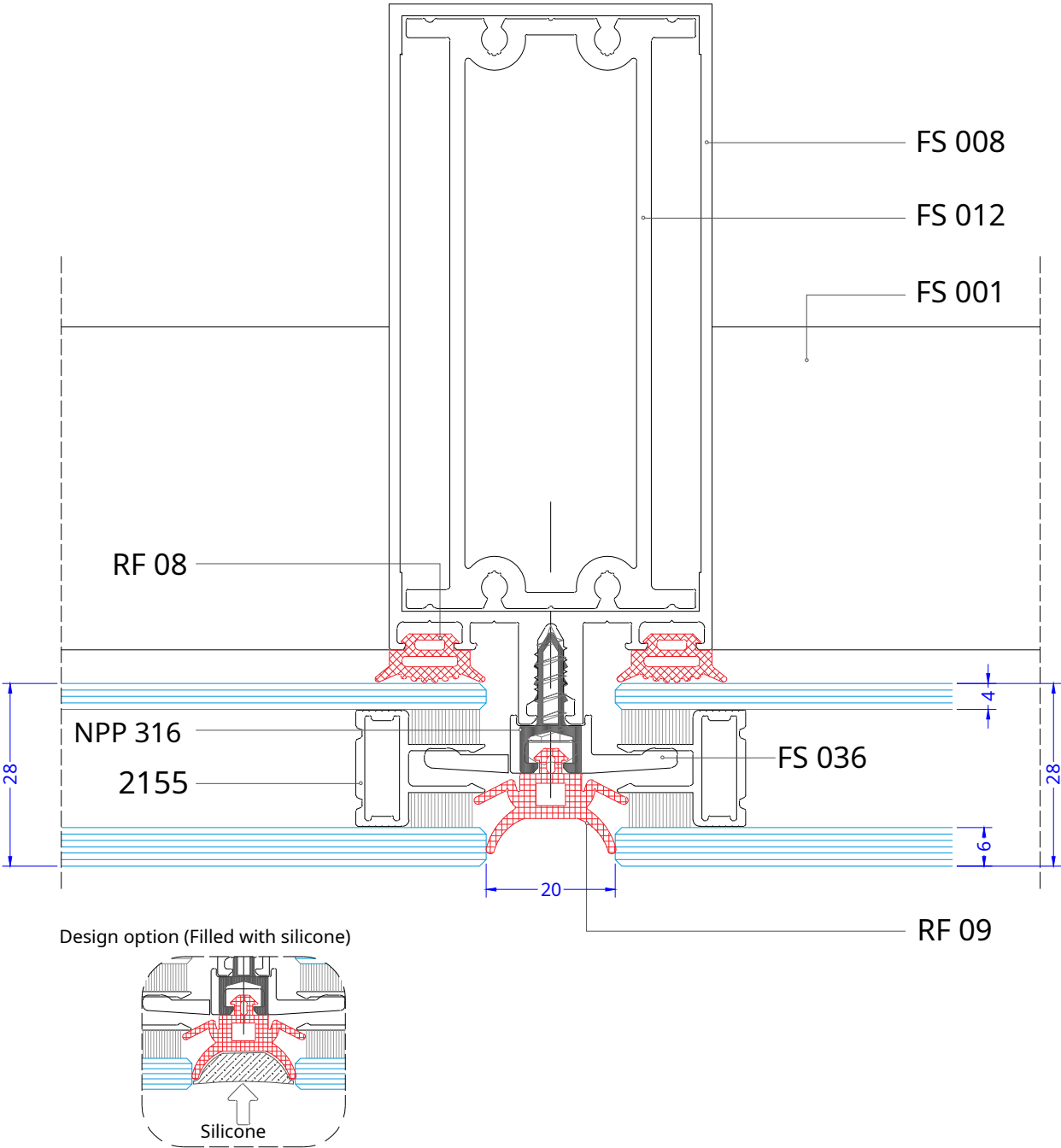


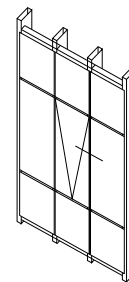
Horizontal glazing segment (with opening)



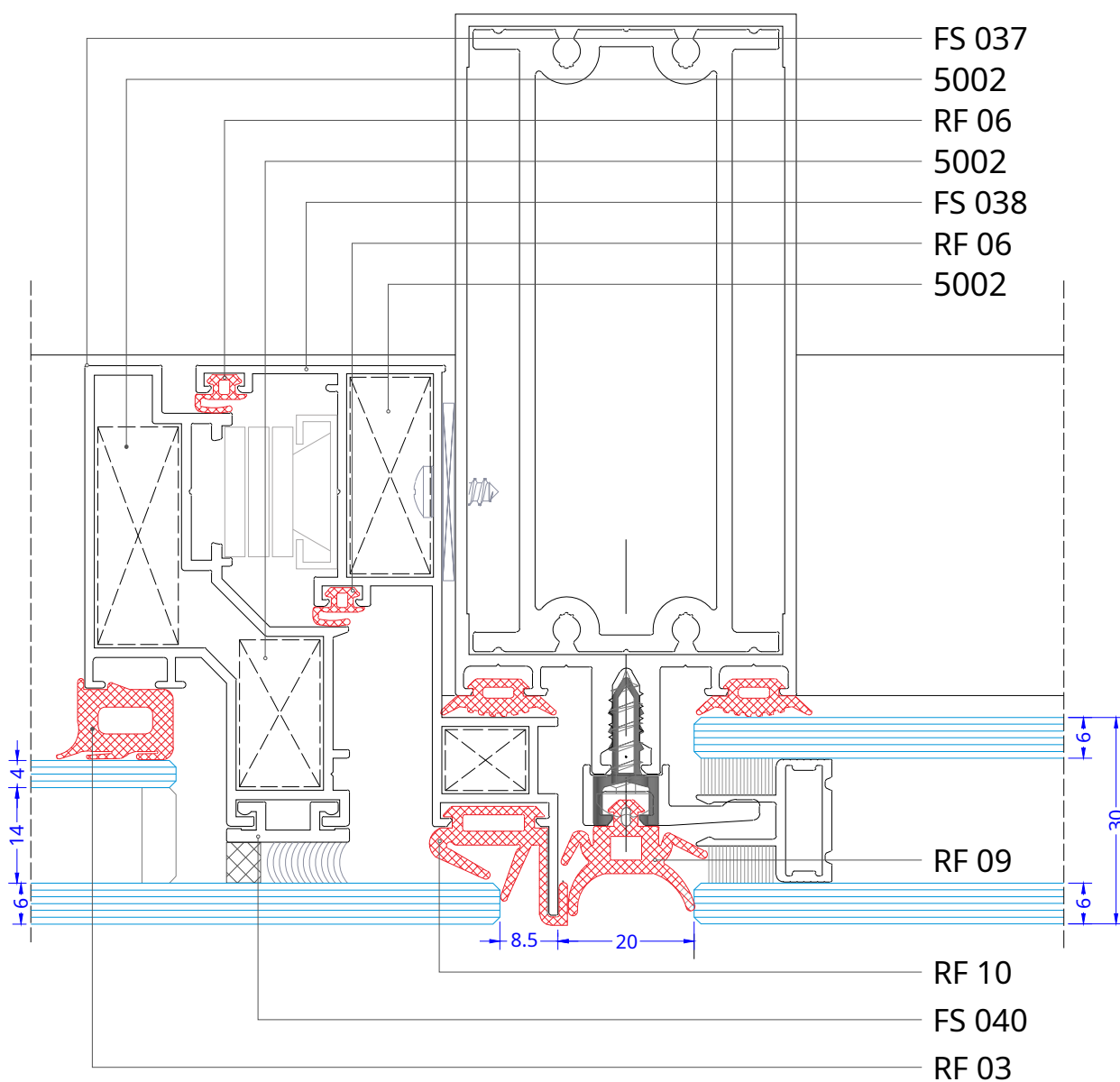


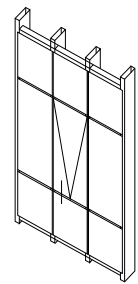
Horizontal glazing segment



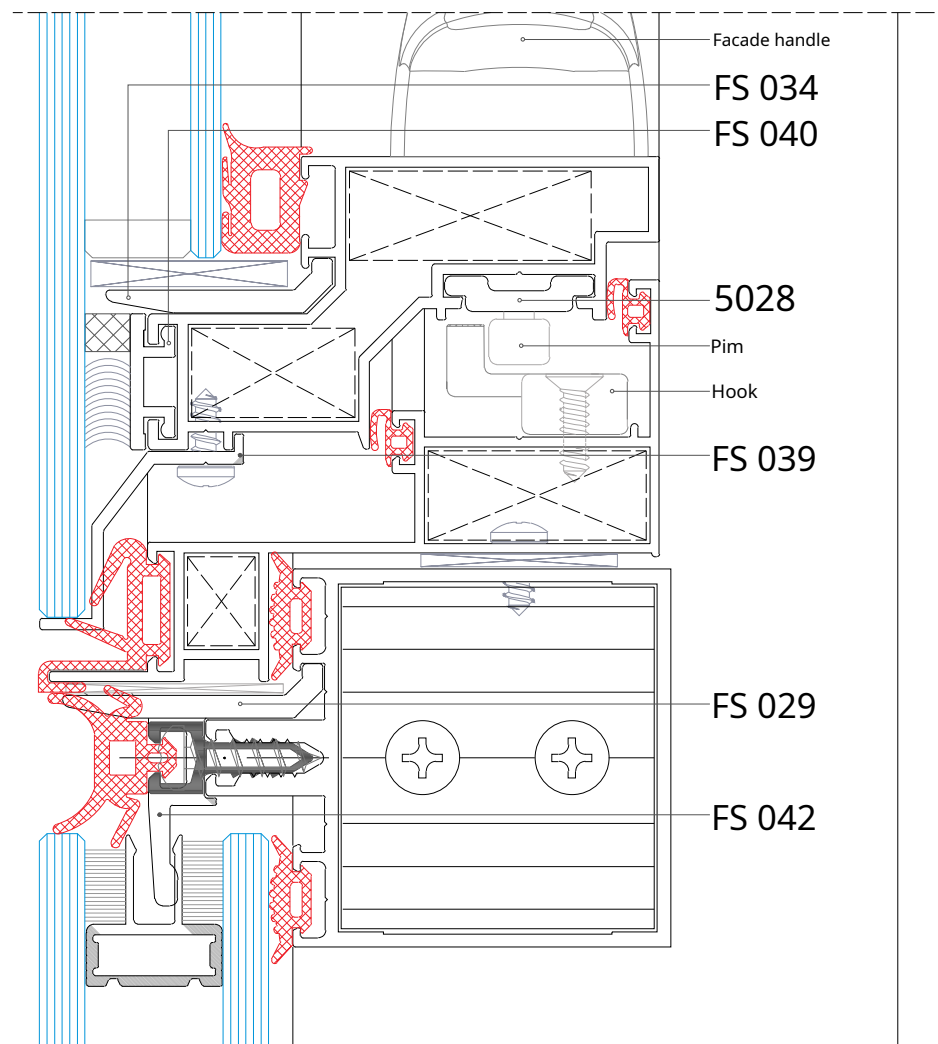


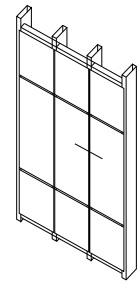
Horizontal glazing segment (sash)



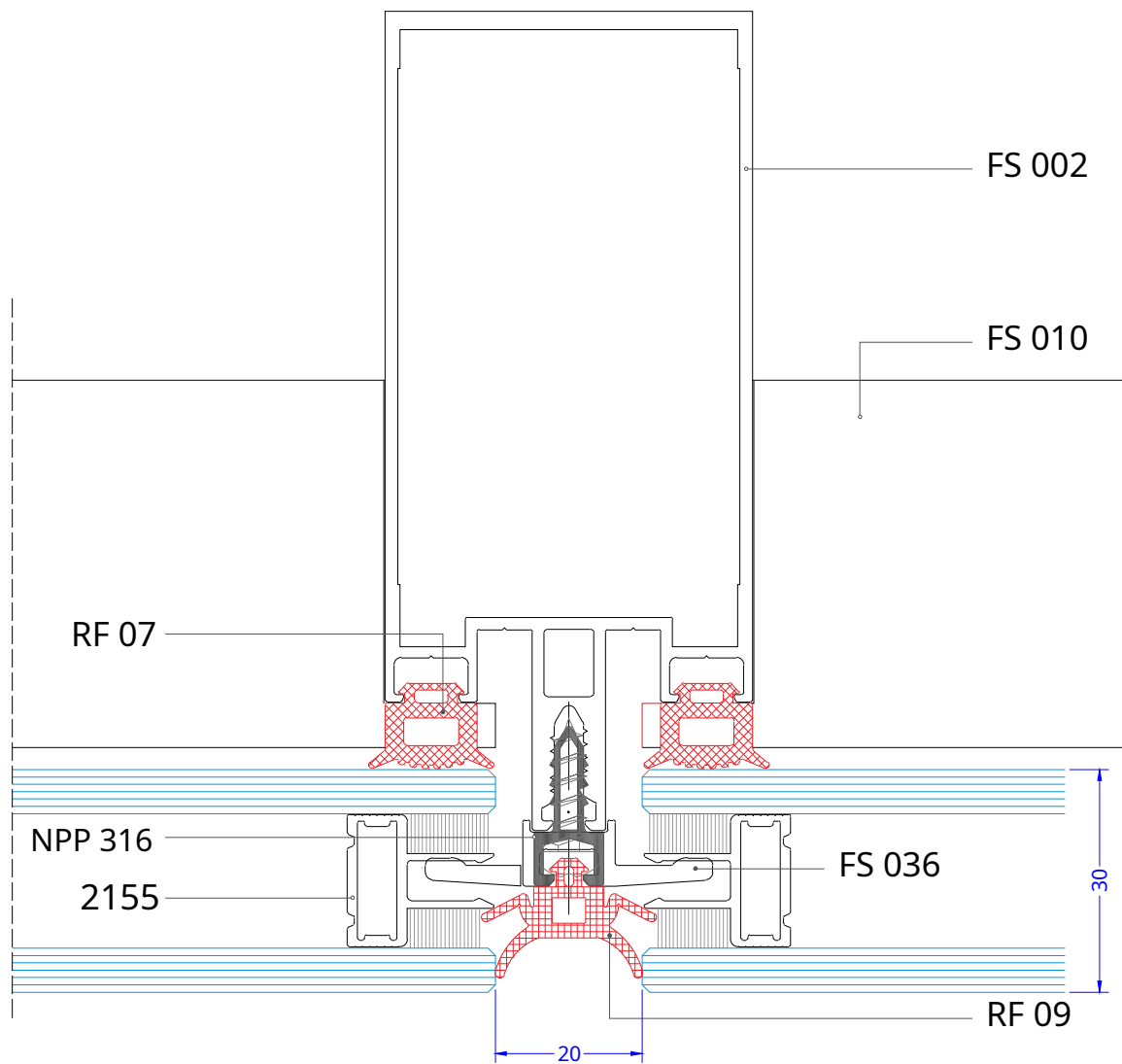


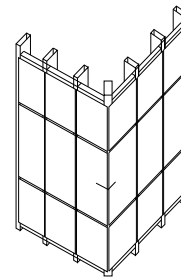
Vertical opening segment



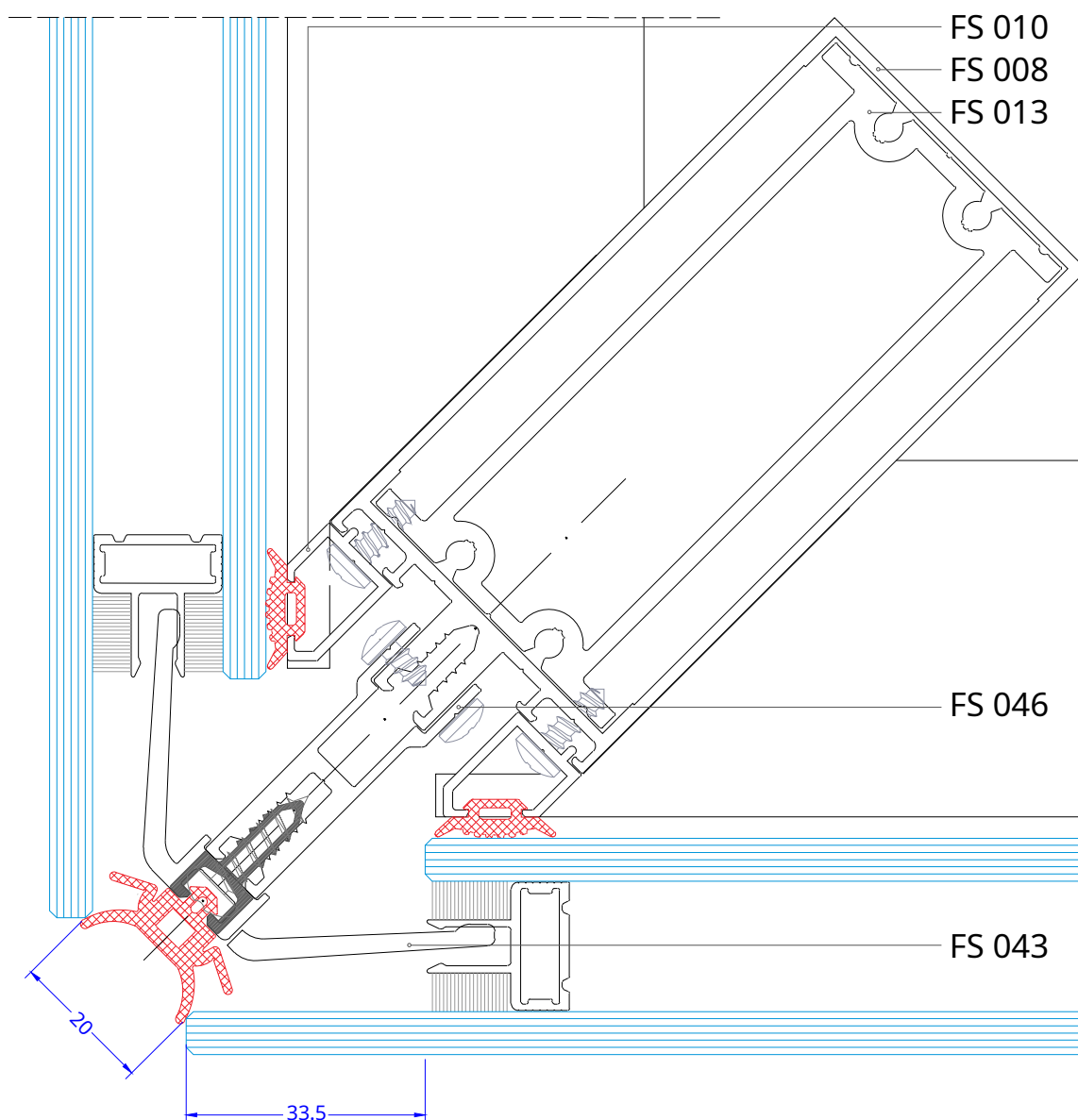


Horizontal glazing segment with condenser channel

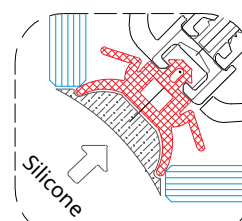


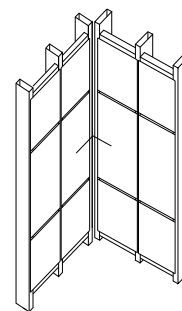


External angle 90°

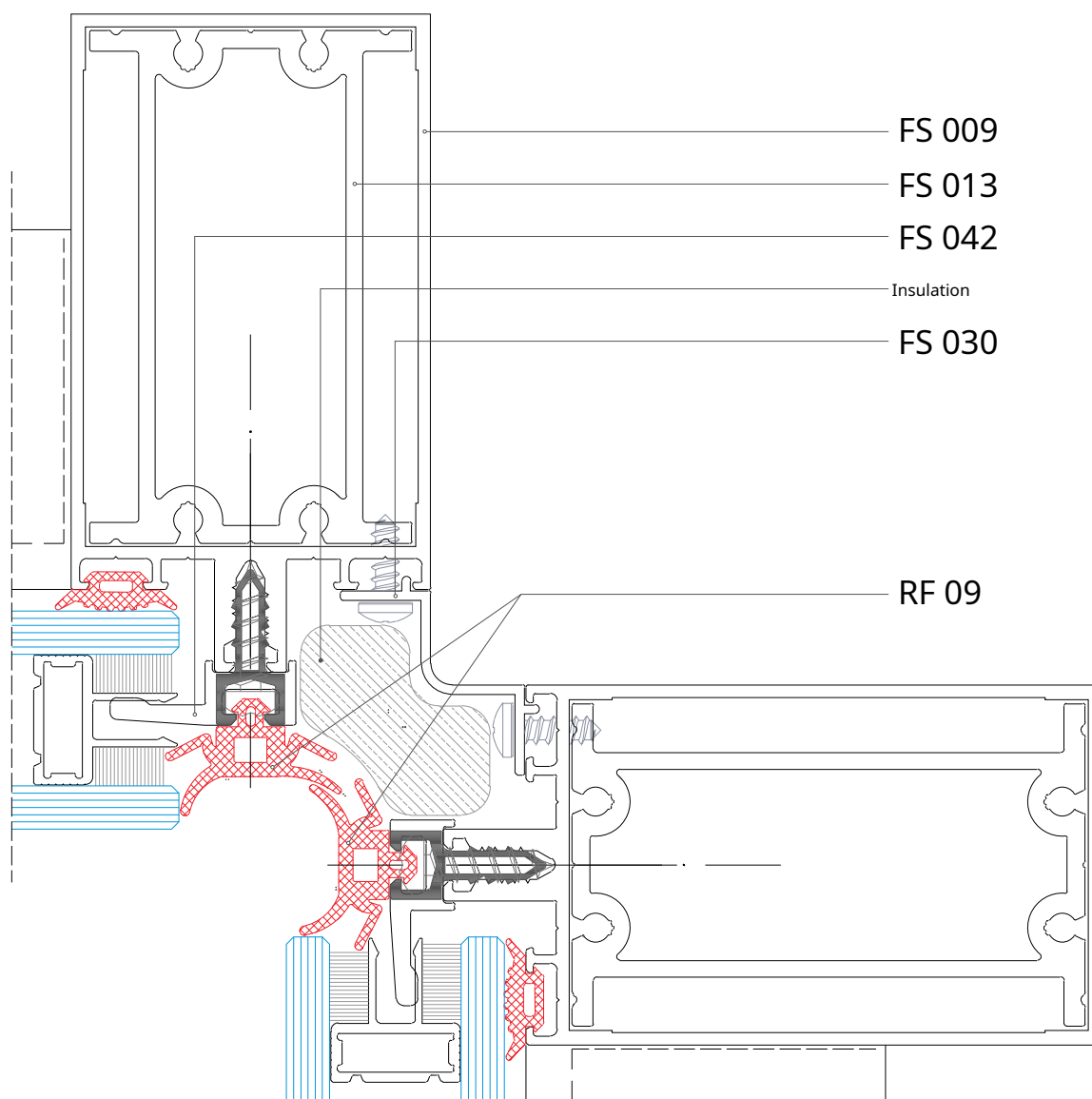


Design option (Filled with silicone)

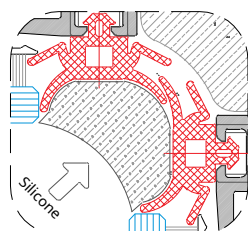


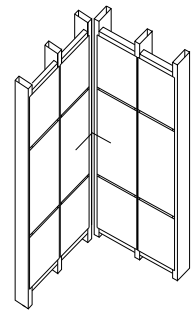


Internal angle 90°

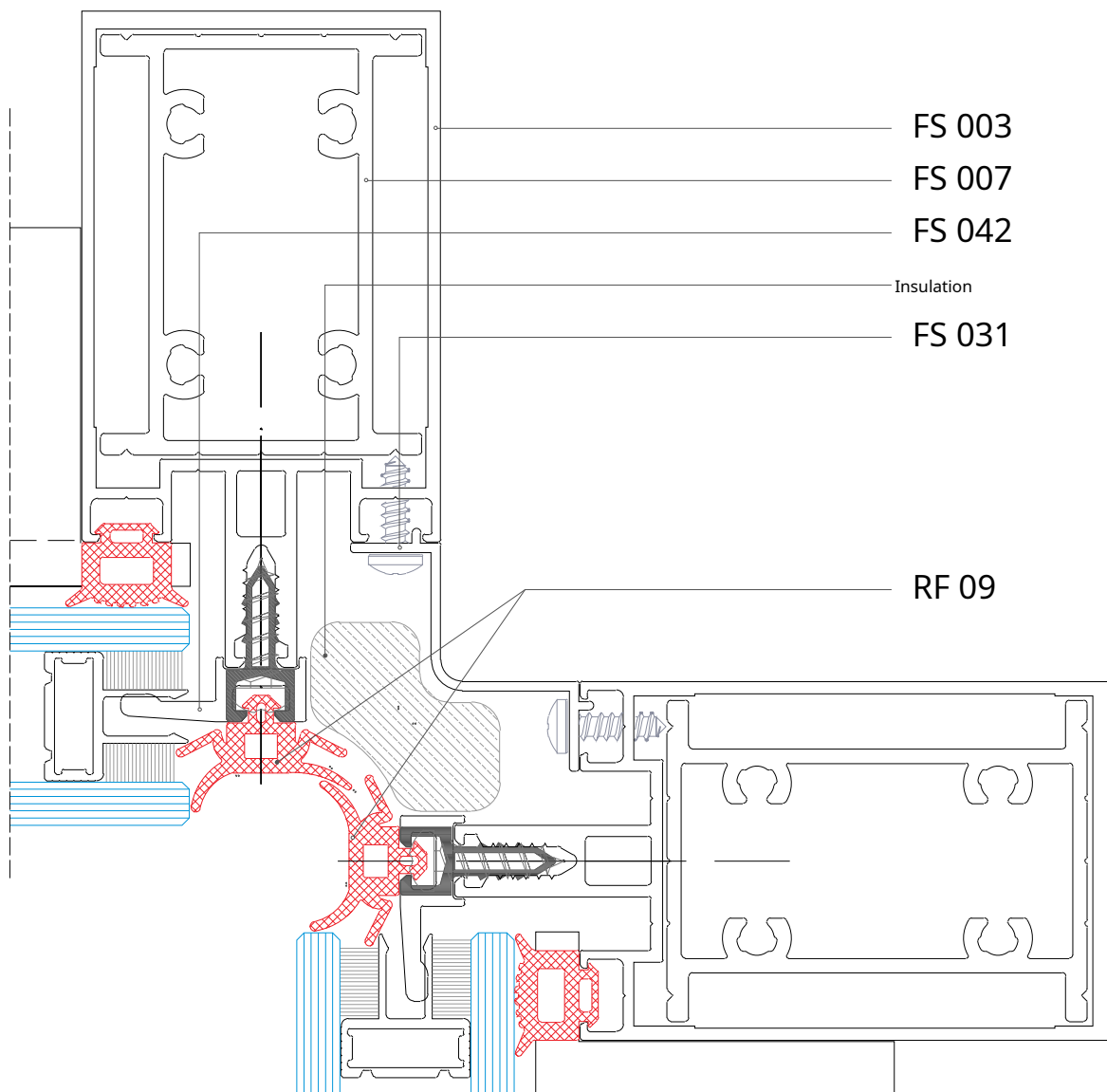


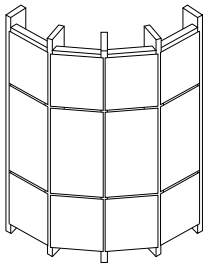
Design option (Filled with silicone)



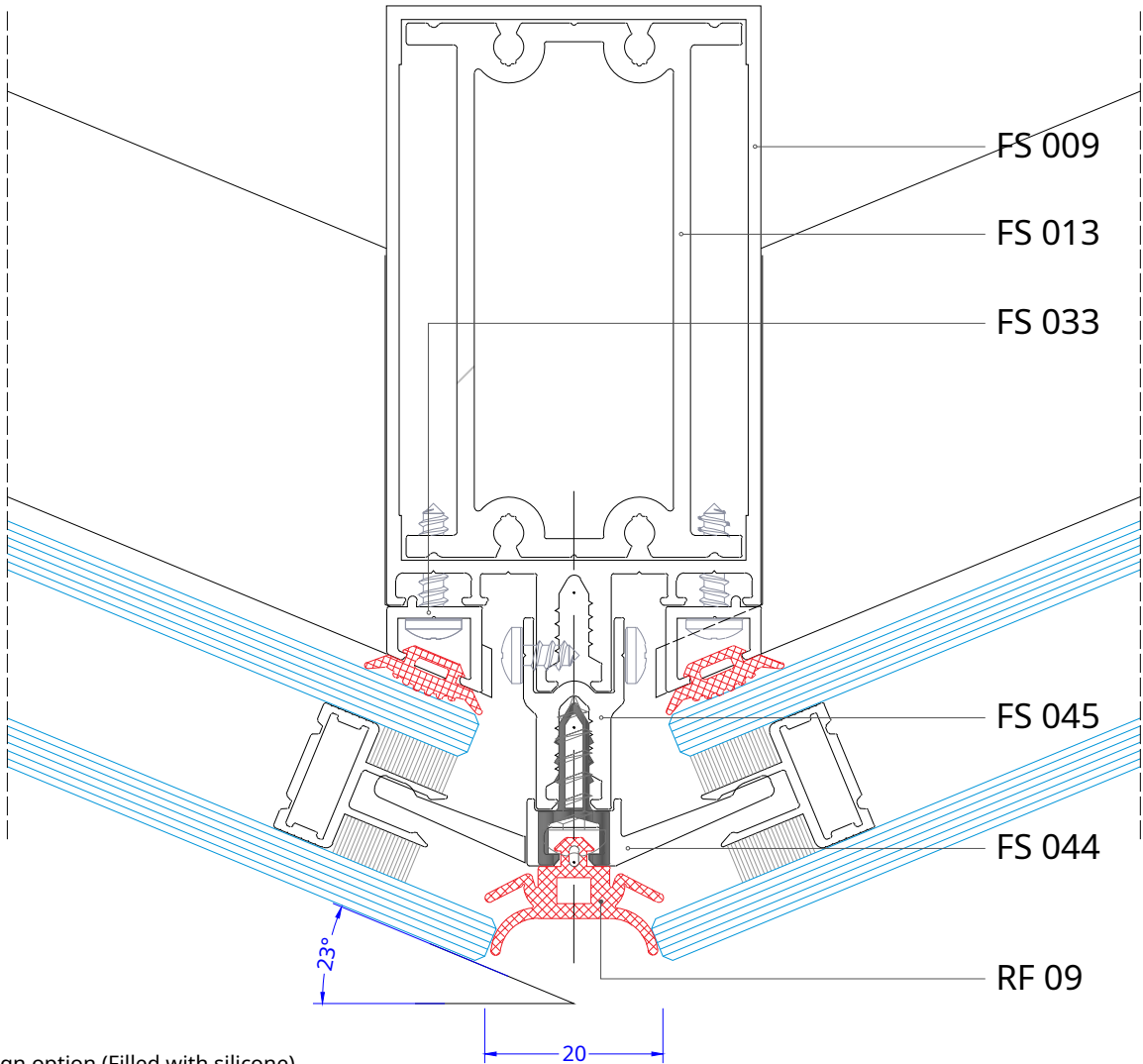


Internal angle 90°

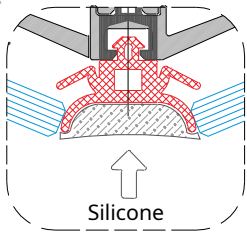




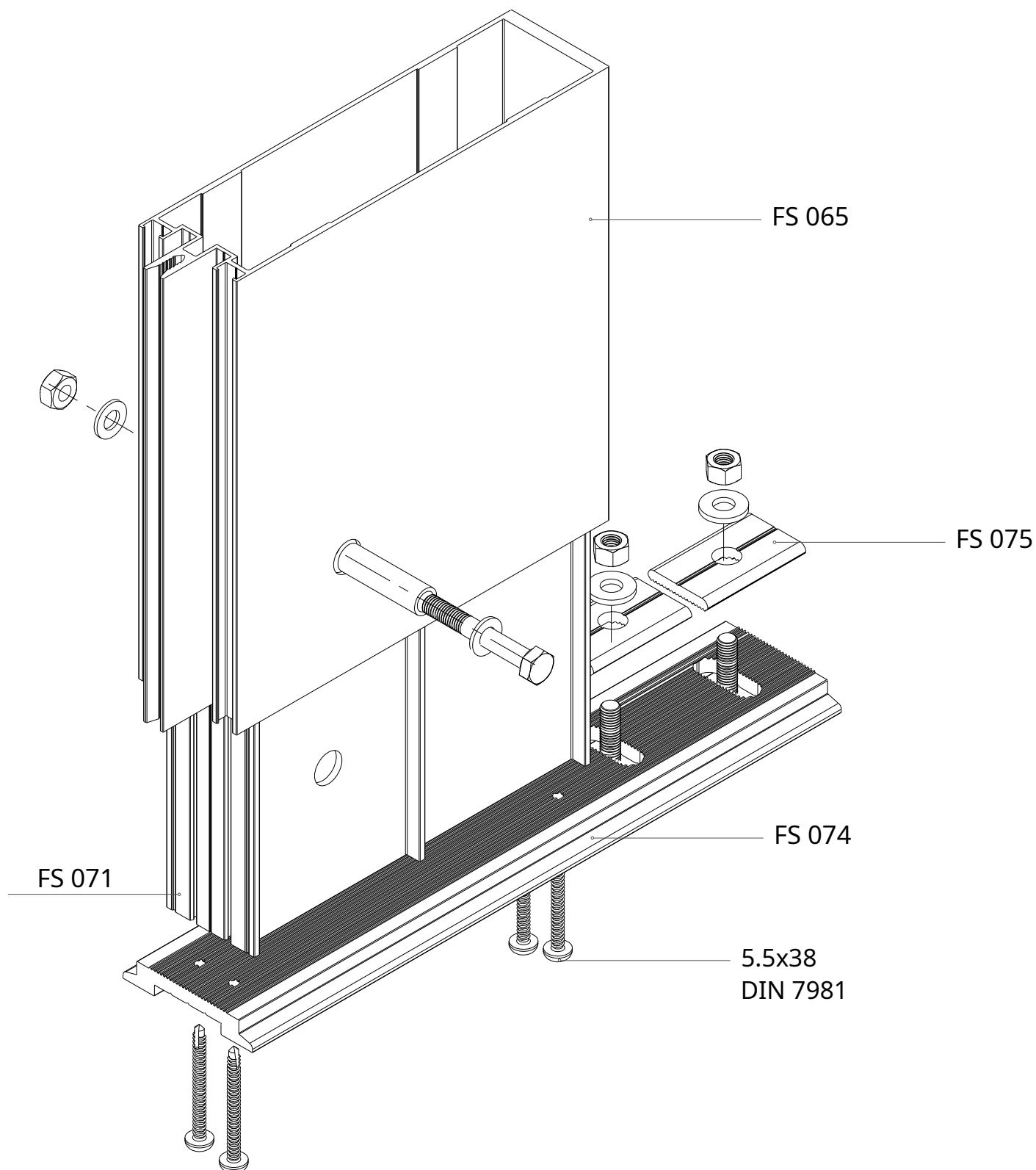
Glazing angle

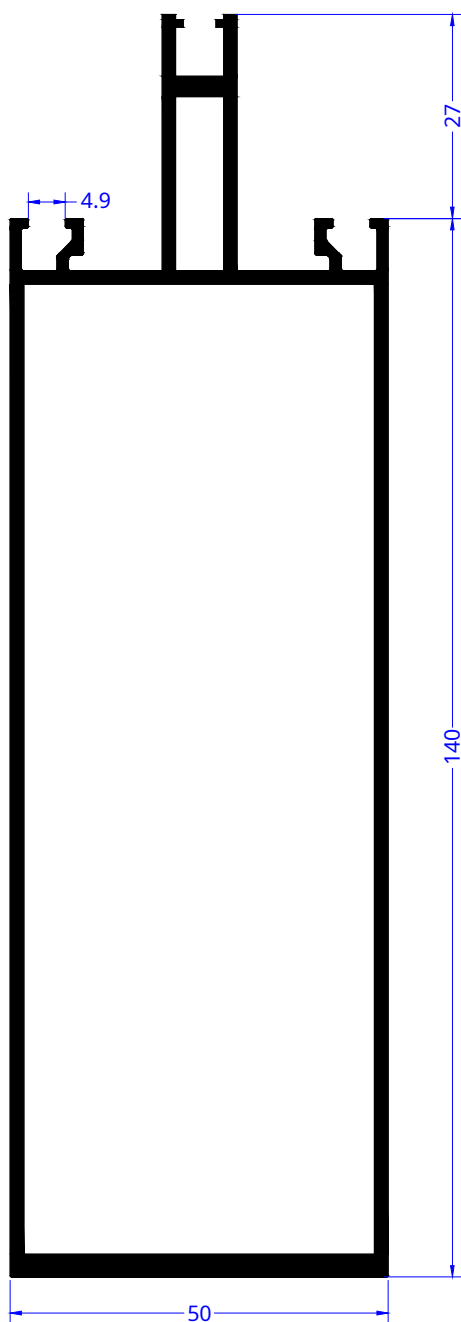


Design option (Filled with silicone)

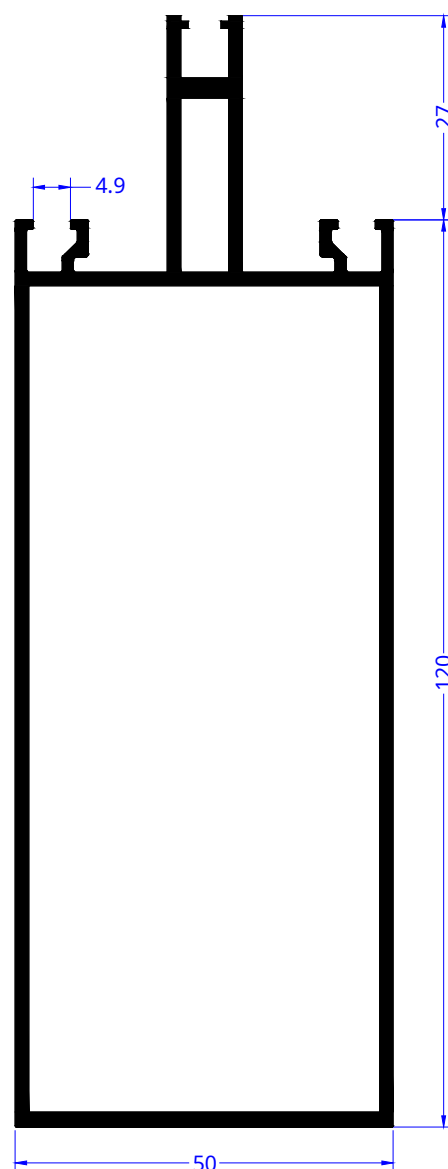


Support bracket for facade
systems

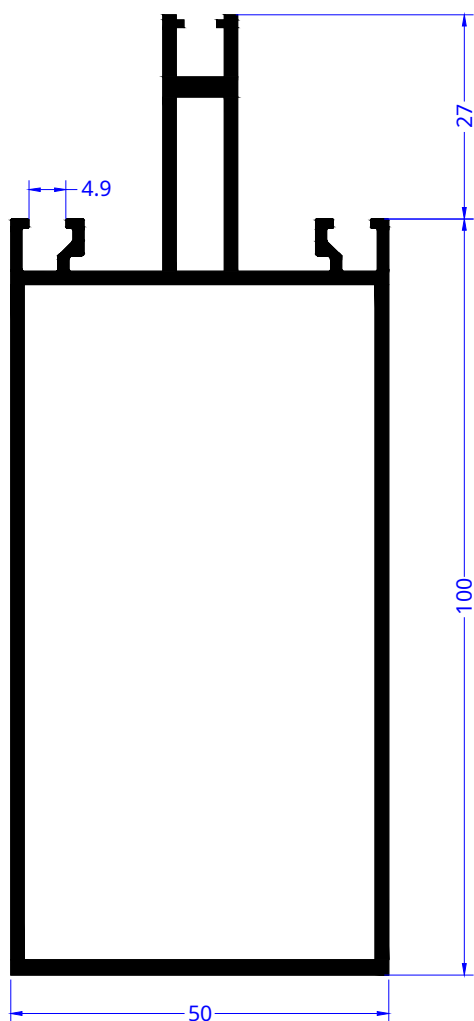




Profile name	Rack 140 mm
Code	5024
Theoretical weight of 1 m/p	2 420 g/m
Theoretical weight of 1 whip (6m)	14.52 kg
outer perimeter (mm)	520
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	276.81/31.76/5.57
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	34.15/13.66/1.96

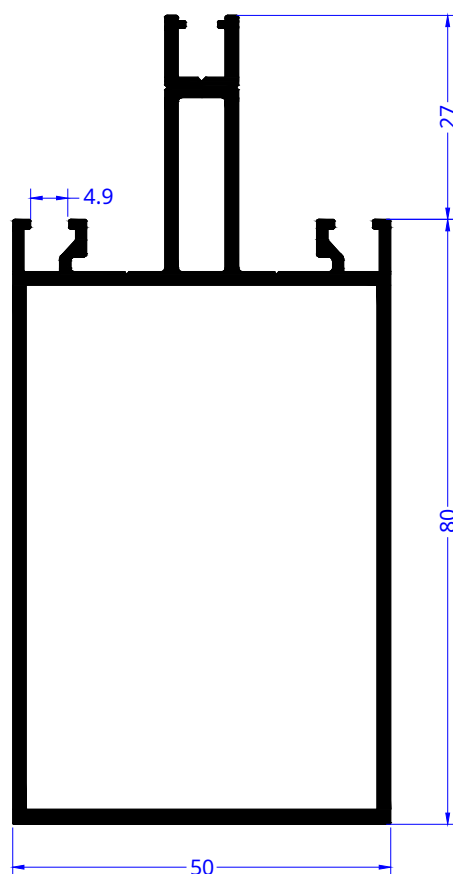


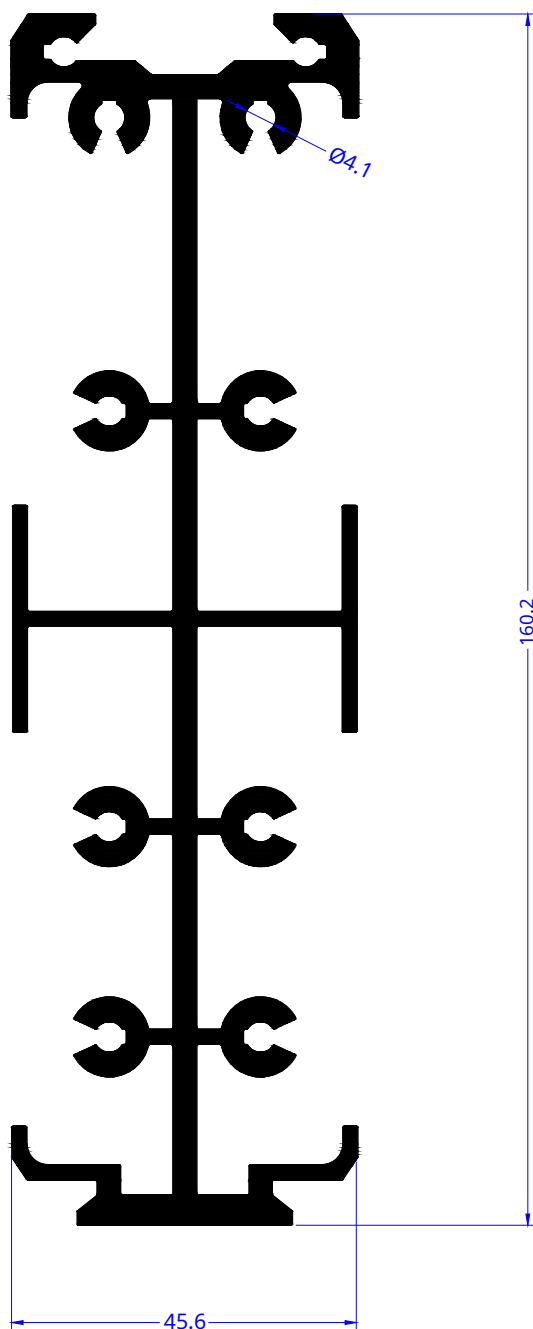
Profile name	Rack 120 mm
Code	5023
Theoretical weight of 1 m/p	2 100 g/m
Theoretical weight of 1 whip (6m)	12.6 kg
outer perimeter (mm)	480
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	173.96/23.63/4.74
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	29.14/11.65/1.94



Profile name	Rack 100 mm
Code	5000
Theoretical weight of 1 m/p	1 904 g/m
Theoretical weight of 1 whip (6m)	11.43 kg
outer perimeter (mm)	440
Jxcm4/Wxcm3/ixcm4	115.80/17.96/4.06
Jycm4/Wycm3/iycm4	24.95/9.98/1.88

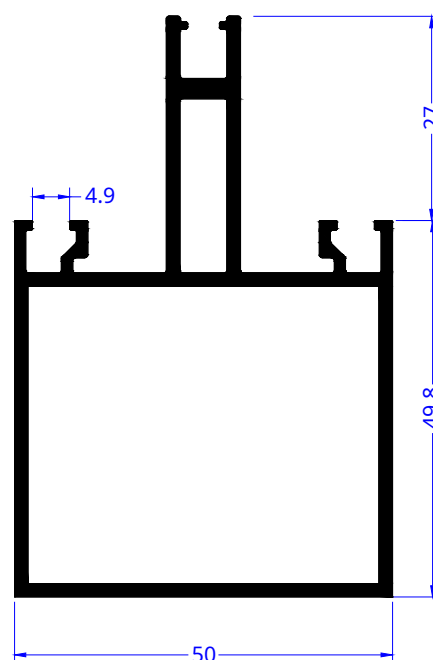
Profile name	Rack 80 mm
Code	5022
Theoretical weight of 1 m/p	1 710 g/m
Theoretical weight of 1 whip (6m)	10.26 kg
outer perimeter (mm)	400
Jxcm4/Wxcm3/ixcm4	71.40/12.84/3.37
Jycm4/Wycm3/iycm4	20.77/8.31/1.82

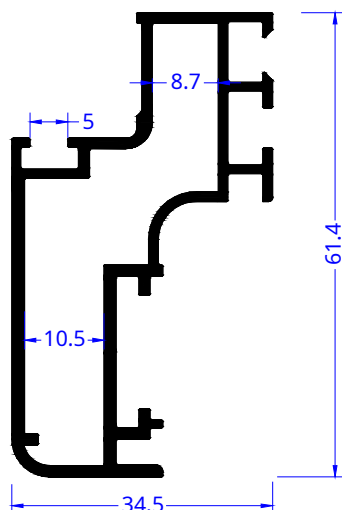




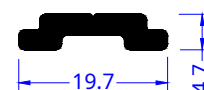
Profile name	Rack 50 mm
Code	5001
Theoretical weight of 1 m/p	1,390 g/m
Theoretical weight of 1 whip (6m)	8.34 kg
outer perimeter (mm)	339
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	26.79/6.37/2.29
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	14.27/5.71/1.67

Profile name	Amplifier
Code	5004
Theoretical weight of 1 m/p	4 460 g/m
Theoretical weight of 1 whip (6m)	26.76 kg
outer perimeter (mm)	1123
J _x cm ⁴ /W _x cm ³ /i _x cm ⁴	448.20/54.99/5.22
J _y cm ⁴ /W _y cm ³ /i _y cm ⁴	21.35/9.28/1.14

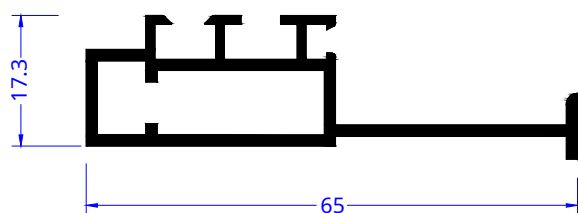




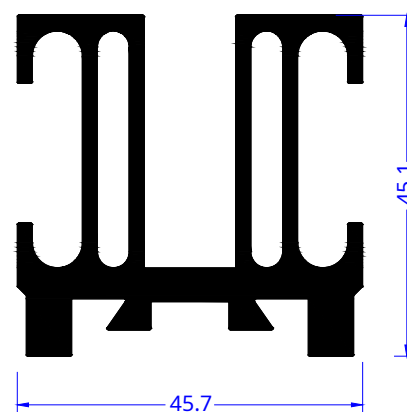
Profile name	Cassette profile
Code	5009
Theoretical weight of 1 m/p	880 gr/m
Theoretical weight of 1 whip (6m)	5.28 kg
outer perimeter (mm)	278



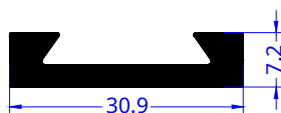
Profile name	Movie
Code	5028
Theoretical weight of 1 m/p	175 g/m
Theoretical weight of 1 whip (6m)	1.05 kg
outer perimeter (mm)	50



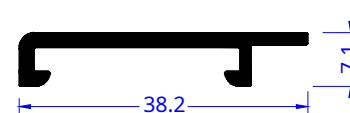
Profile name	Profile coasters
Code	5027
Theoretical weight of 1 m/p	610 g/m
Theoretical weight of 1 whip (6m)	5.28 kg
outer perimeter (mm)	226



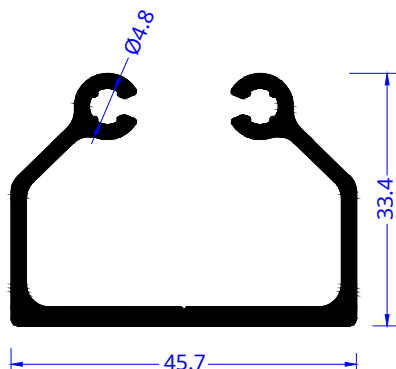
Profile name	Profile connector
Code	5005
Theoretical weight of 1 m/p	1940 gr/m
Theoretical weight of 1 whip (6m)	11.64 kg
outer perimeter (mm)	356



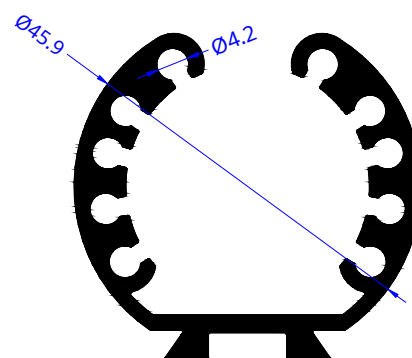
Profile name	Profile coasters
Code	5006
Theoretical weight of 1 m/p	373 g/m
Theoretical weight of 1 whip (6m)	2.23 kg
outer perimeter (mm)	90



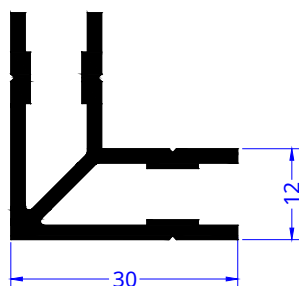
Profile name	Profile coasters
Code	5007
Theoretical weight of 1 m/p	190 gr/m
Theoretical weight of 1 whip (6m)	1.14 kg
outer perimeter (mm)	106



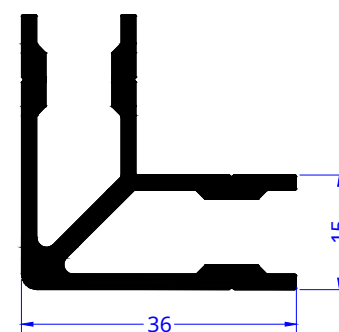
Profile name	Profile connector
Code	5033
Theoretical weight of 1 m/p	830 g/m
Theoretical weight of 1 whip (6m)	4.98 kg
outer perimeter (mm)	275



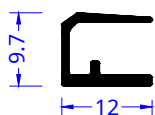
Profile name	Profile connector
Code	5035
Theoretical weight of 1 m/p	1275 g/m
Theoretical weight of 1 whip (6m)	7.65 kg
outer perimeter (mm)	275



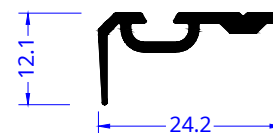
Profile name	Connector cassettes
Code	RS 768
Theoretical weight of 1 m/p	580 gr/m
Theoretical weight of 1 whip (6m)	3.48 kg
outer perimeter (mm)	222



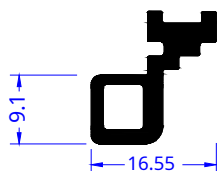
Profile name	Connector cassettes
Code	152
Theoretical weight of 1 m/p	900 gr/m
Theoretical weight of 1 whip (6m)	5.4 kg
outer perimeter (mm)	260



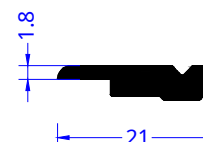
Profile name	Glass end cap
Code	5034
Theoretical weight of 1 m/p	100 g/m
Theoretical weight of 1 whip (6m)	0.6 kg
outer perimeter (mm)	65



Profile name	Glass holder
Code	5025
Theoretical weight of 1 m/p	160 gr/m
Theoretical weight of 1 whip (6m)	0.96 kg
outer perimeter (mm)	89



Profile name	Cassette holder
Code	5010
Theoretical weight of 1 m/p	270 gr/m
Theoretical weight of 1 whip (6m)	1.62 kg
outer perimeter (mm)	72



Profile name	Stand for glass
Code	5008
Theoretical weight of 1 m/p	190 gr/m
Theoretical weight of 1 whip (6m)	1.14kg
outer perimeter (mm)	50



Profile name	Connector angular
Code	5021
Theoretical weight of 1 m/p	2955 g/m
Theoretical weight of 1 whip (6m)	17.73 kg
outer perimeter (mm)	310



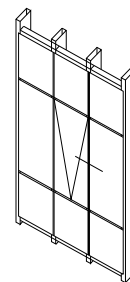
Profile name	Connector angular
Code	5003
Theoretical weight of 1 m/p	3680 gr/m
Theoretical weight of 1 whip (6m)	22.1 kg
outer perimeter (mm)	307



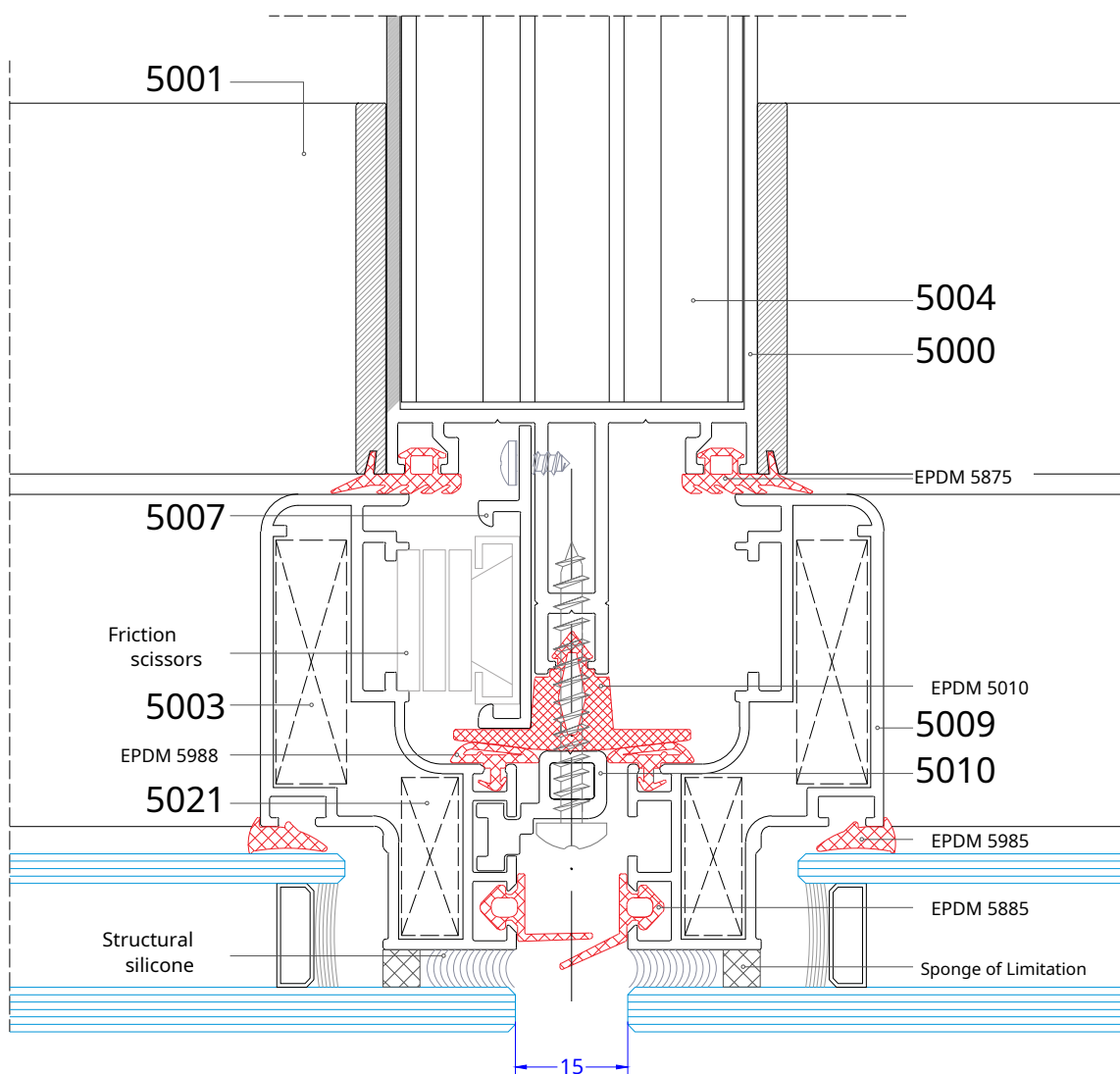
Profile name	Connector angular
Code	5002
Theoretical weight of 1 m/p	4 340 g/m
Theoretical weight of 1 whip (6m)	26.1 kg
outer perimeter (mm)	312



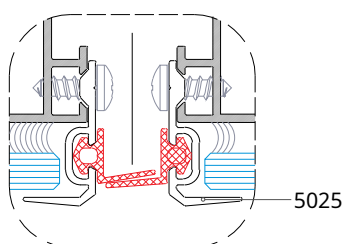
Profile name	Connector angular
Code	5066
Theoretical weight of 1 m/p	5 327 g/m
Theoretical weight of 1 whip (6m)	31.96 kg
outer perimeter (mm)	312

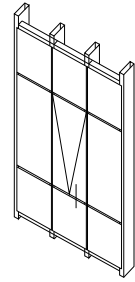


Horizontal opening segment (with sash)

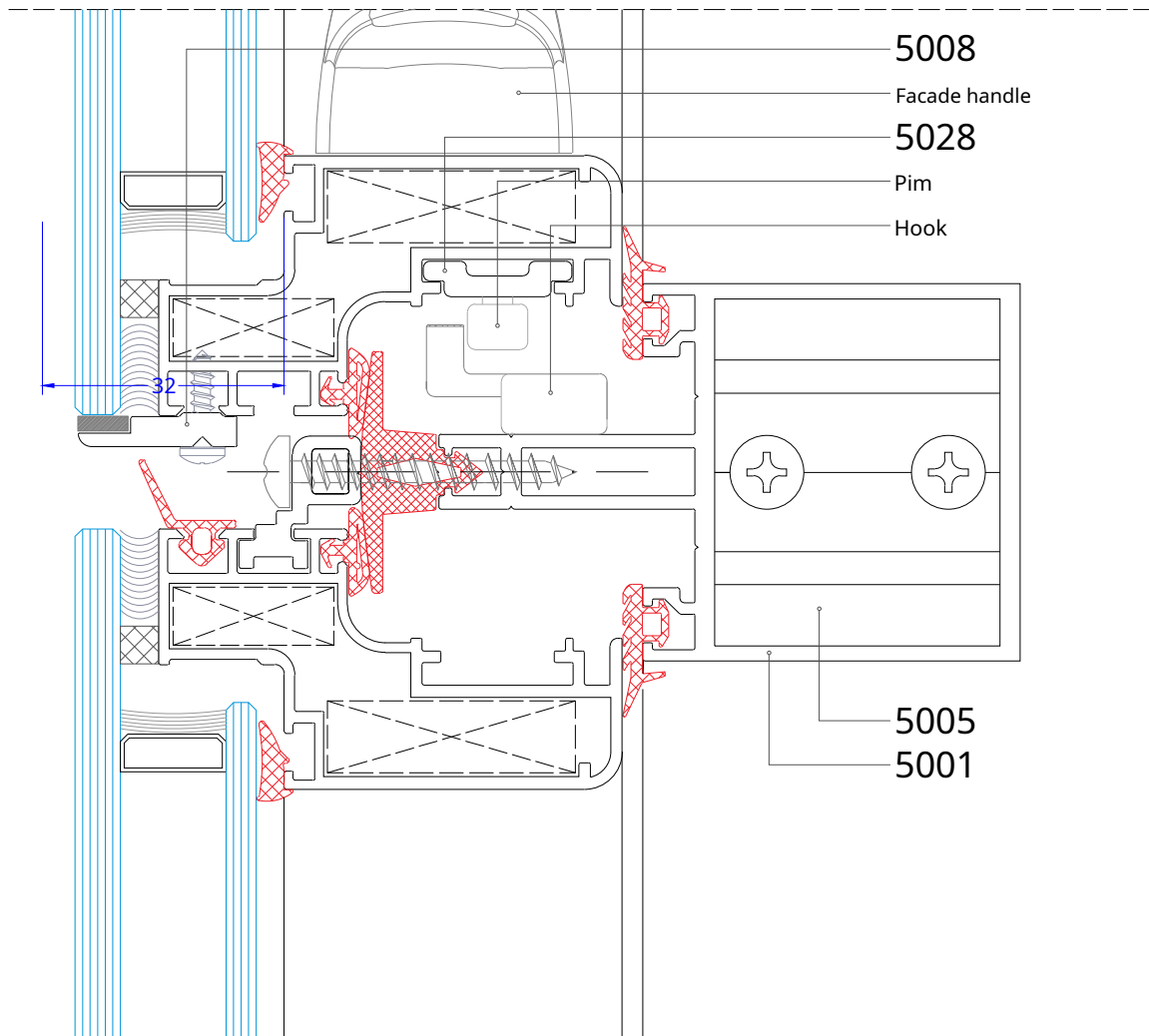


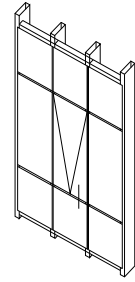
Version (with glass holder)



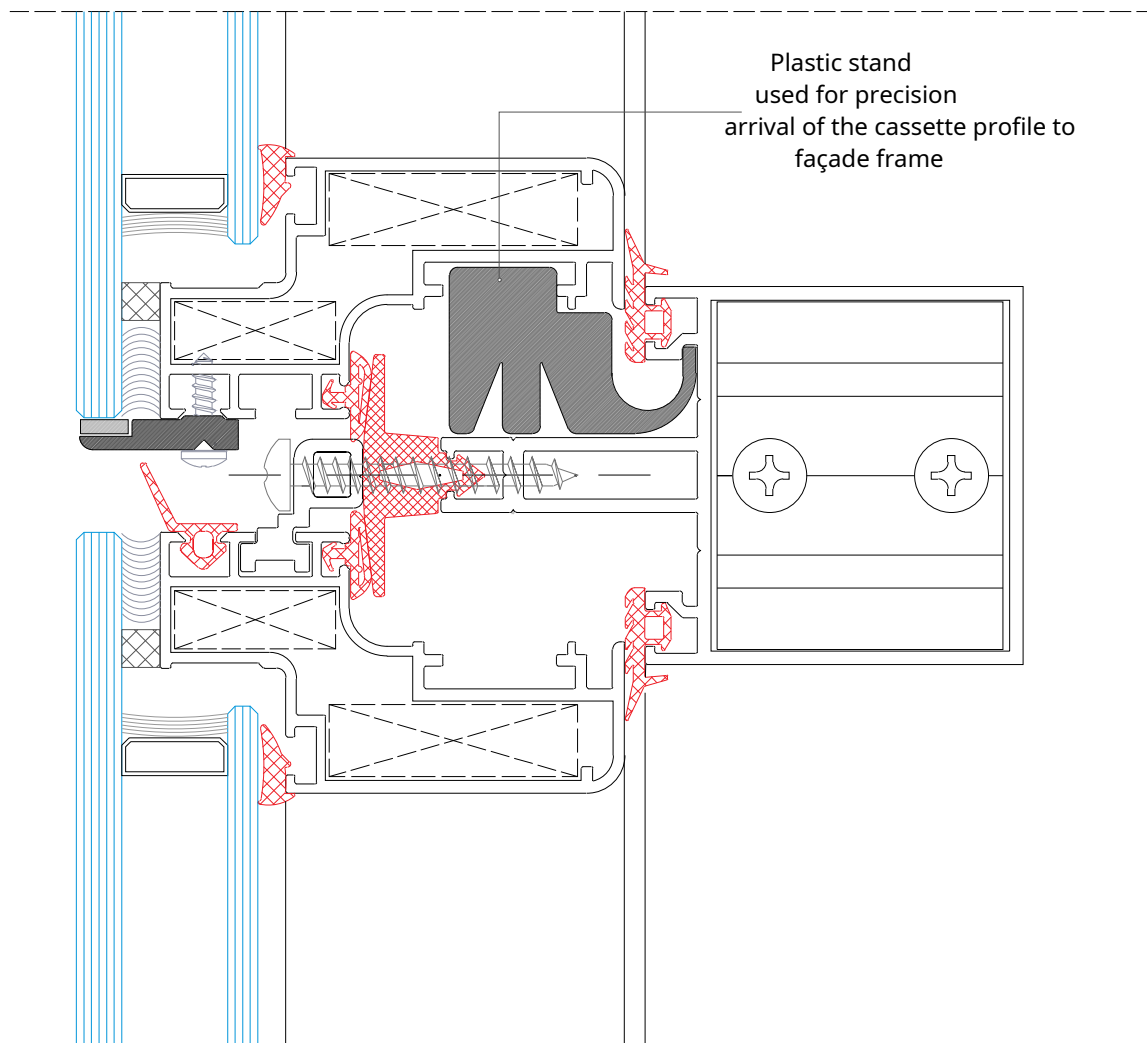


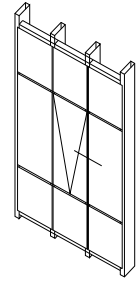
Vertical opening segment (with sash)



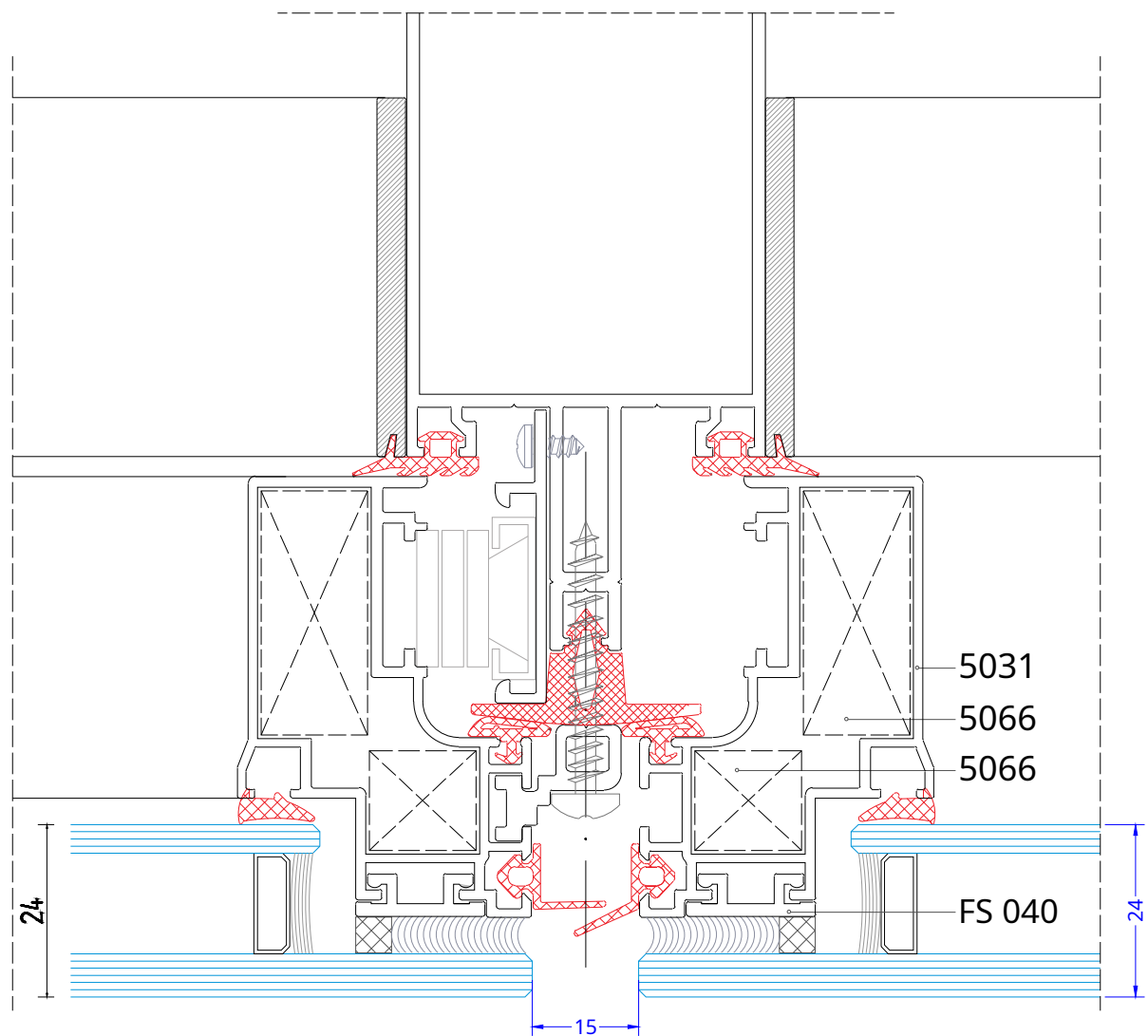


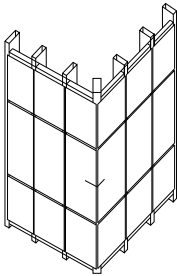
Vertical opening segment (with sash)



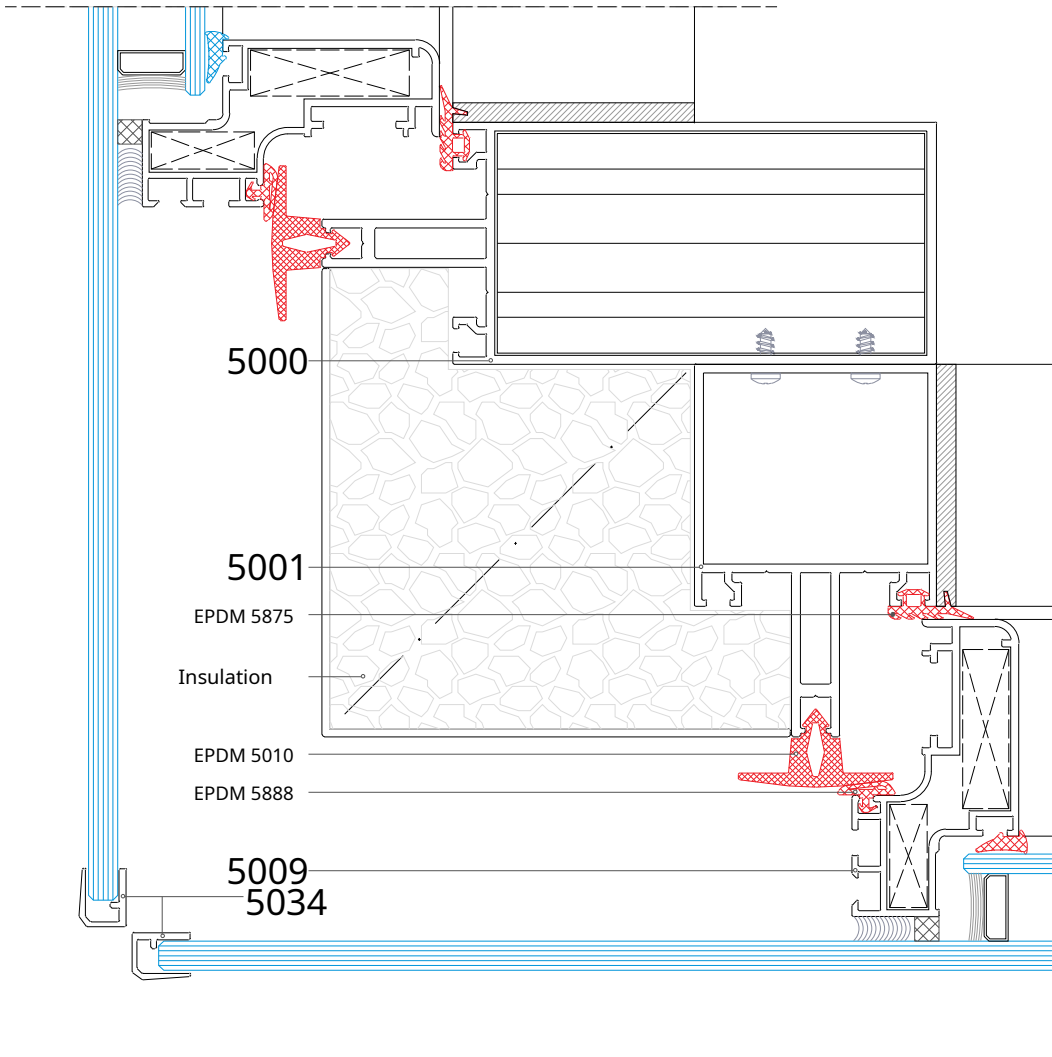


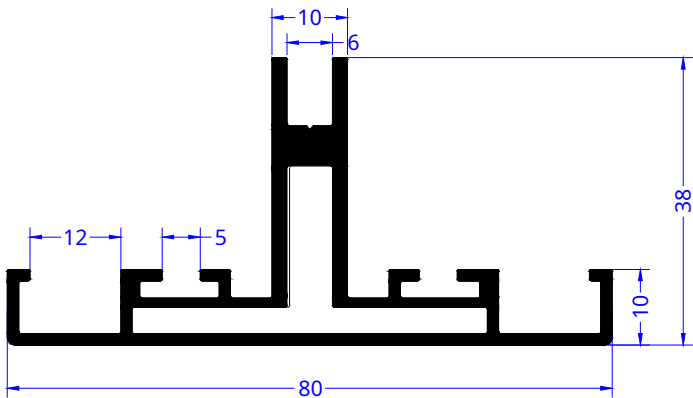
Horizontal opening segment (with sash)



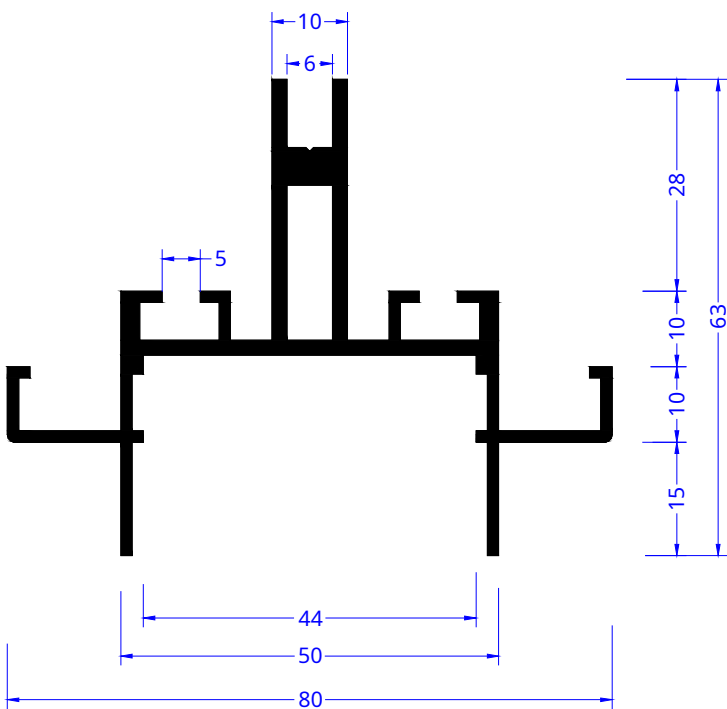


External angle 90°

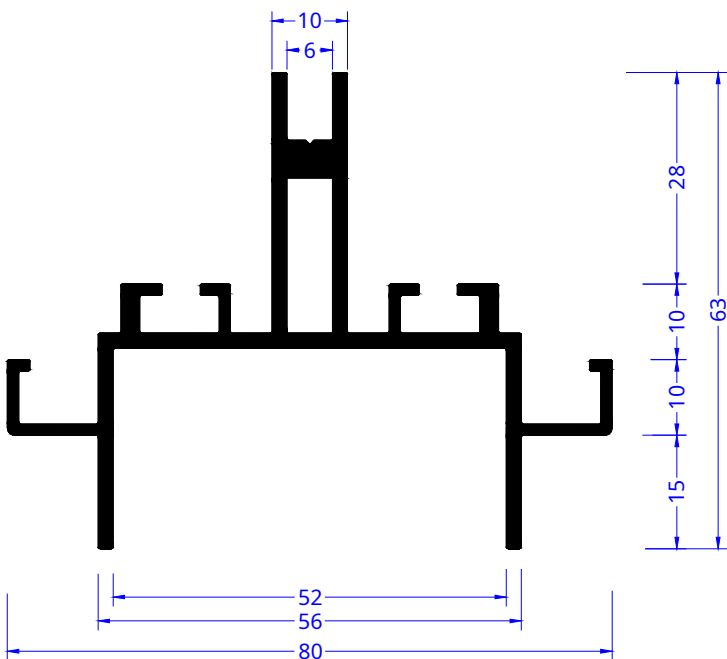




Profile name	
Code	SL 061
Theoretical weight of 1 m/p	1 135 g/m
Theoretical weight of 1 whip (6m)	6.81kg
outer perimeter (mm)	342

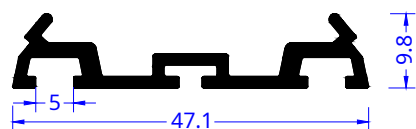


Profile name	
Code	SL 062
Theoretical weight of 1 m/p	1,360 g/m
Theoretical weight of 1 whip (6m)	8.16kg
outer perimeter (mm)	477

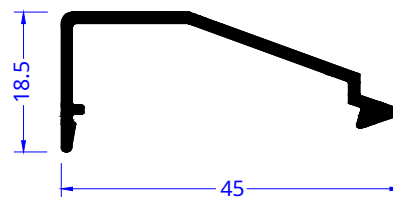


Profile name	
Code	SL 066
Theoretical weight of 1 m/p	1 410 g/m
Theoretical weight of 1 whip (6m)	8.46kg
outer perimeter (mm)	465

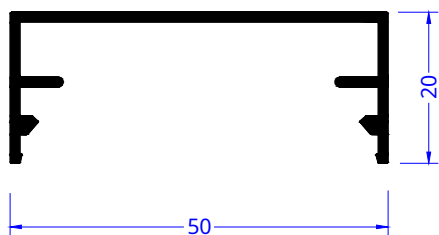
Note: Theoretical weight is the weight of the profile without painting.



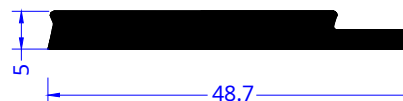
Profile name	Clamping bar
Code	SL 093
Theoretical weight of 1 m/p	390 gr/m
Theoretical weight of 1 whip (6m)	2.34 kg
outer perimeter (mm)	167



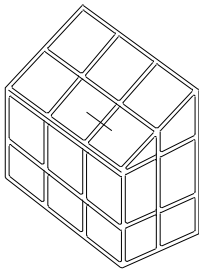
Profile name	Decorative lid horizontal
Code	SL 063
Theoretical weight of 1 m/p	290 gr/m
Theoretical weight of 1 whip (6m)	1.74 kg
outer perimeter (mm)	140



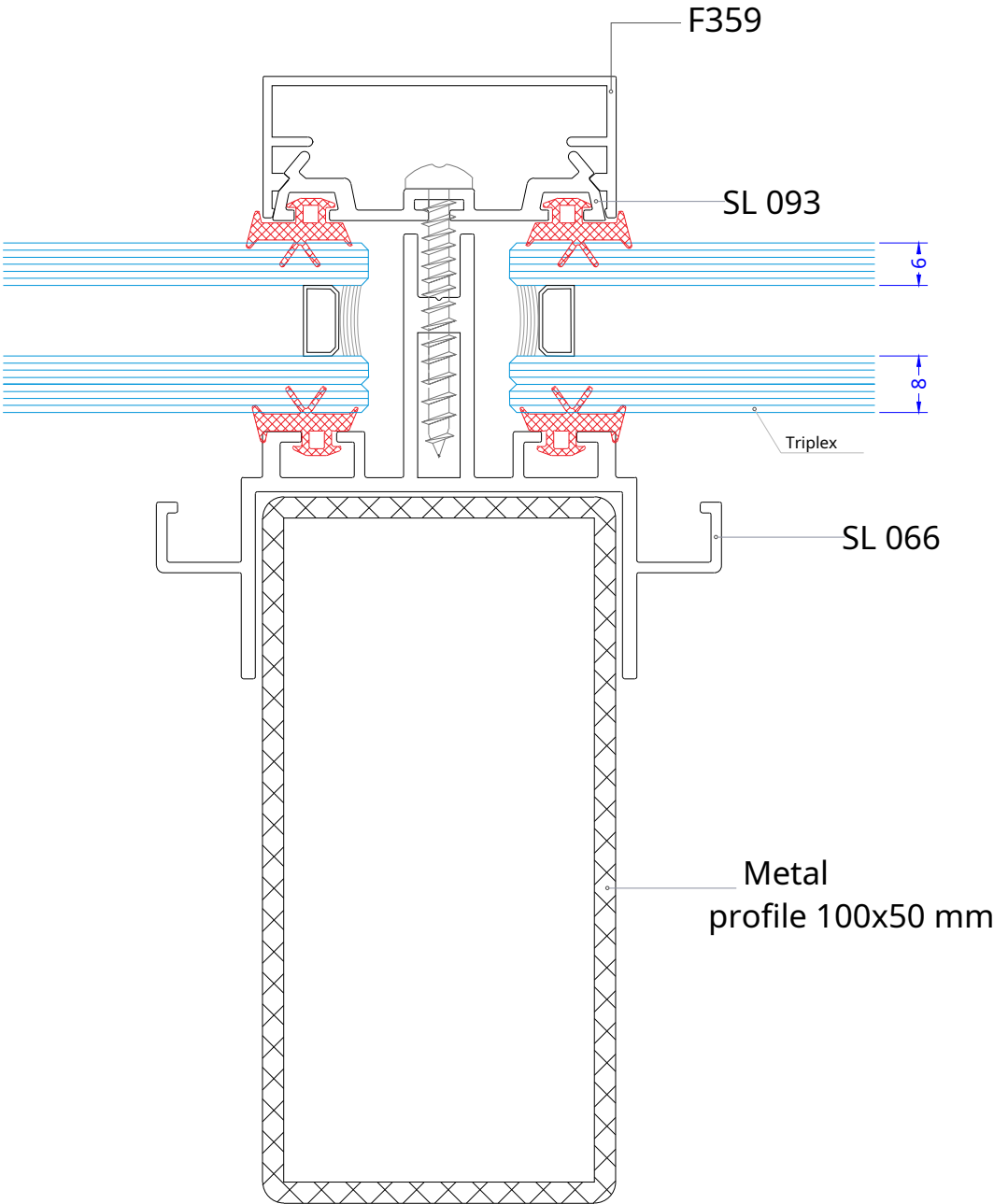
Profile name	Facade cover
Code	F 359
Theoretical weight of 1 m/p	390 gr/m
Theoretical weight of 1 whip (6m)	2.34 kg
outer perimeter (mm)	206

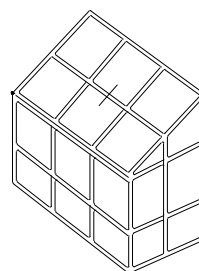


Profile name	Clamp under cover horizontal
Code	SL 064
Theoretical weight of 1 m/p	580 gr/m
Theoretical weight of 1 whip (6m)	3.48 kg
outer perimeter (mm)	106

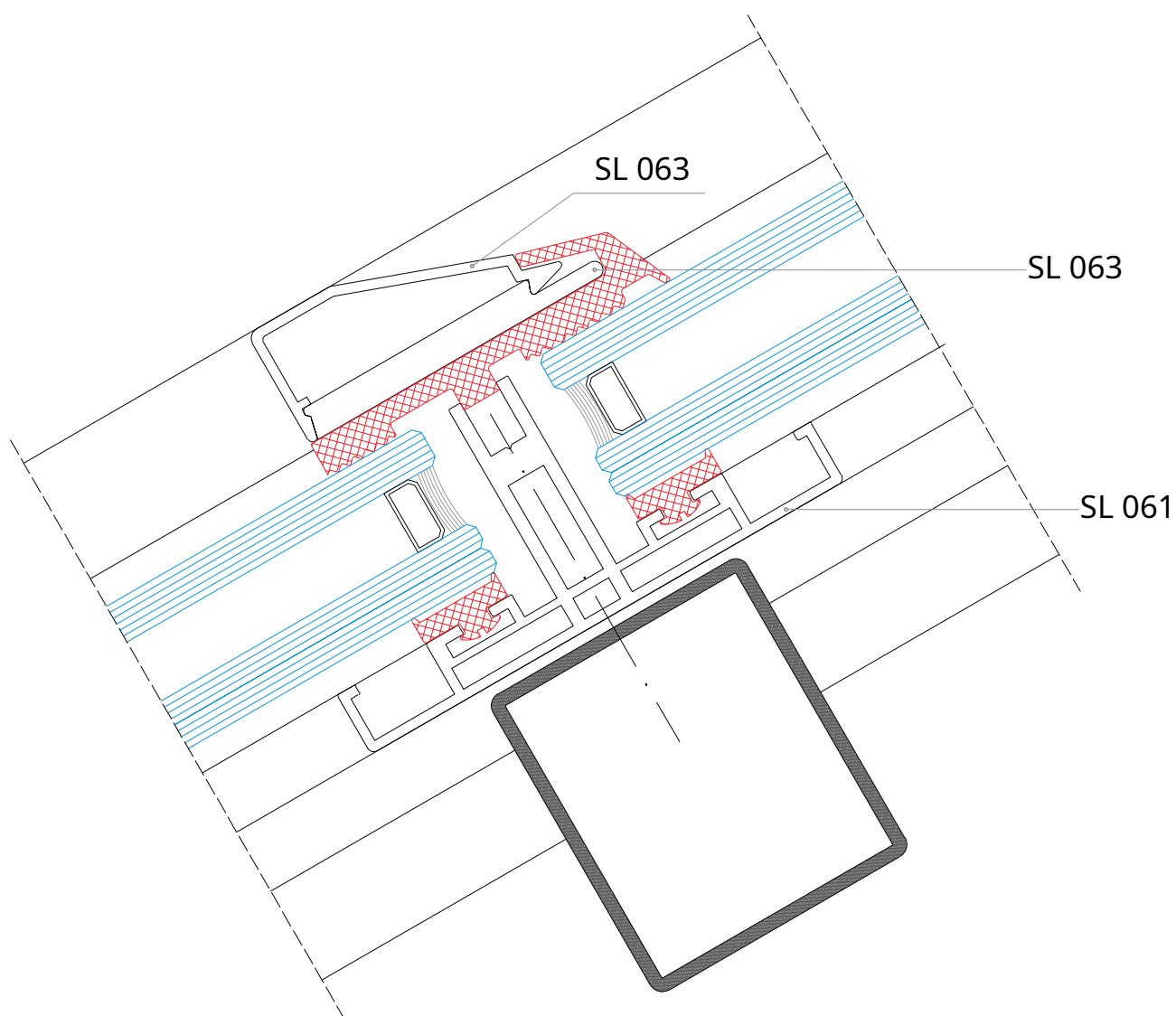


Horizontal glazing segment



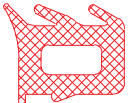
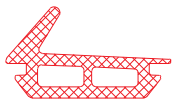
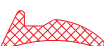



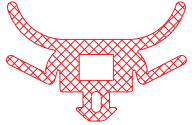
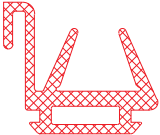






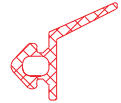

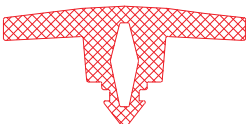
Vertical glazing segment



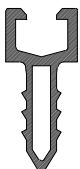
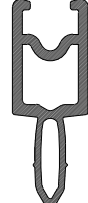
FS series

	RF-01
	RF-02
	RF-03
	RF-04
	RF-05
	RF-06
	RF-07
	RF-08
	RF-09
	RF-10

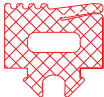

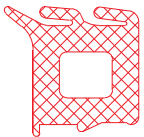



Structural series

	5875
	5958
	5885
	5888
	5010








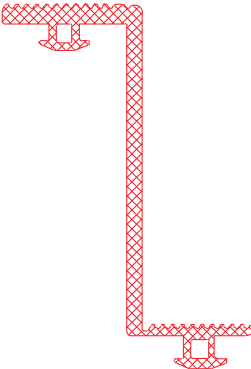

PVC inserts

	NPP 316	Used in structural facade series (without cassette option)
	NPP 139	Used in classical facade series (single chamber double glazing)

Structural series

	5808
	5812
	6690
	5798
	5873
	0072

Classic series

	5733
	5752
	RF-11
	RF-12
	50 ef 30
	50 ef 10
	RF-13
	RF-14
	RF-15