



INSPECTION REPORT

Pre-Shipment Inspection

Report No. 18121101

INSPECTION INFORMATION

Client	× × ×
Supplier	× × ×
Factory	× × ×
P.O. NO.	47791
Inspection Instruction	GW1-G-JX-037-HQT
Inspection Date	December 21, 2023
Inspection Location	Qingdao city, China

PRODUCT INFORMATION



INSPECTION RESULT SUMMARY

Category	Conform	Not Conform	Pending
1.Quantity & Packing Condition			X
2.Visual Check			X
3.CAPA Implementation			X
OVERALL CONCLUSION	Pending		

Approved by:

× × ×

This report reflects the facts as recorded by HQTs at the time and place of inspection. It does not relieve the manufacturers from their contractual obligations nor prejudice client's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter.

SPECIAL ATTENTION POINTS

1	数量截止到 2018.12.20, 出货数量需要装箱的时候才能确认; The shipment quantity is as of December 20, 2018, the actual quantity would be conformed after loading.	
2	480-8 款因轮胎充气后地面接触面呈弧面, 轮胎自身的偏摆导致跳动偏差更大, 为了数据的严谨, 只测量偏摆, 不测量跳动; For item 480-8, the Run-out radial was not exact due to the convex arc - shaped surface where connected with the floor and the Run-out axial during running;	
3	22x10-12 款, 轮胎表面明显不平滑, 尽快清理模具 For item 22x10-12, the surface was found not smooth obviously, and we had asked the factory to clean the mold as soon as possible.	
		

INSPECTION DETAILS

1. Quantity

PO	Item	Storage quantity (on 20 th December)	Sample size	Shipment quantity of this week
47791	22x12-12	1300	20	-
47791	22x10-12	700	10	-
47791	22x10-8	420	6	-
47791	480-8	4900	50	-
47791	410-6	2200	30	-
Total		10720	116	-

2. Workmanship

		Pending		
Defects Description		Critical	Major	Minor
All Item#: Sample size: 100 pieces				
No defect was found		0	0	0
Total Found:		0	0	0
Allowed:		-	-	-
Sample Size:		116	116	116

Document review/ 文件审核

	Name of document/ 文件或记录名称	Result / 审查结果
1	Inventory record / 库存记录	PASS
2	Tyre inspection record/ 成品检验记录	PASS
3	Physical properties of rubber/ 橡胶物理性能测试报告	PASS
Other process quality control record/其它过程控制记录		
4	Extrusion inspection record 挤胶检验记录	Pass
5	Curving record 硫化生产记录	Pass
6	Forming inspection record 成型检验记录	Pass

22x12-12

Mold	1	4	6					Rim/轮 辋	Specification/ 图纸参数
Tyre pressure 胎压 (lbs)	20	20	20						
Diameter of tyre 胎径(mm)	558	557	558					-	553.72±7.62
Width of tyre 胎宽(mm)	282	282	281					-	289.56±5.08
Run-out radial 跳动(mm)	1.8	1.6	1.6					1.5	≤2
Run-out axial 偏差(mm)	1.4	1.5	1.5					1.8	≤2

22x10-12

Mold	1	3						Rim/轮 辋	Specification/ 图纸参数
Tyre pressure 胎压 (lbs)	22	22							
Diameter of tyre	551	552						-	

胎径(mm)									
Width of tyre 胎宽(mm)	228	228						-	
Run-out radial 跳动(mm)	1.6	1.7						-	≤2
Run-out axial 偏差(mm)	1.8	1.4						-	≤2
22x10-8									
Mold	1	2						Rim/轮 辋	Specification/ 图纸参数
Tyre pressure 胎压 (lbs)	10	10							
Diameter of tyre 胎径(mm)	525	526						-	530.86±7.62
Width of tyre 胎宽(mm)	251	250						-	254.00±5.08
Run-out radial 跳动(mm)	1.6	1.6						-	≤2
Run-out axial 偏差(mm)	1.6	1.8						-	≤2
480-8									
Mold	1	3	4	5	6	9		Rim/轮辋	Specification/图 纸参数
Tyre pressure 胎压 (lbs)	20	20	20	20	20	20			
Diameter of tyre 胎径(mm)	422	423	422	423	422	423			424.18±7.62
Width of tyre 胎宽(mm)	112	111	113	112	112	111			114.3±5.08
Run-out radial 跳动(mm)									≤2
Run-out axial 偏差(mm)	1.7	1.8	1.2	1.5	1.5	1.7			≤2
Mold	10	12						Rim/轮辋	Specification/图 纸参数
Tyre pressure 胎压 (lbs)	20	20							
Diameter of tyre 胎径(mm)	423	423							424.18±7.62
Width of tyre 胎宽(mm)	113	113							114.3±5.08
Run-out radial 跳动(mm)									≤2
Run-out axial 偏差(mm)	1.5	1.5							≤2
410-6									
Mold	5	6	8	4				Rim/轮辋	Specification/图 纸参数
Tyre pressure 胎压 (lbs)	24	24	24	24					-
Diameter of tyre 胎径(mm)	315	316	316	316					-
Width of tyre 胎宽(mm)	101	101	102	101					-
Run-out radial 跳动(mm)									≤2
Run-out axial 偏差(mm)	1.6	1.5	1.6	1.6					≤2

3. CAPA IMPLEMENTATION	
-------------------------------	--

Quote	Non-conformity/ 不符合项	Potential risks /潜在风险	Corrective and preventive action/ 预防纠正措施	Date of completion/ 完成日期	Effective of CAPA / 效果检查
1	Nil				

PHOTO ATTACHMENT

1 item 22x12x12



1 item 22x12x12

2 item 22x12x12



3 item 22x12x12

4 item 22x12x12



5 item 22x12x12

6 item 22x12x12



7 item 22x12x12



8 item 22x12x12



9 item 22x12x12



10 item 22x12x12



11 item 22x12x12



12 item 22x12x12

	
13 item 22x12x12	14 item 22x12x12
	
15 item 22x12x12	2 item 22x10x12
	
1 item 22x10x12	2 item 22x10x12



3 item 22x10x12



4 item 22x10x12



5 item 22x10x12



6 item 22x10x12



7 item 22x10x12



8 item 22x10x12



9 item 22x10x12



10 item 22x10x12



11 item 22x10x12



12 item 22x10x12



13 item 22x10x12



14 item 22x10x12

	
15 item 22x10x12	
3 item 22x10x8	
	
1 item 22x10x8	2 item 22x10x8
	
3 item 22x10x8	4 item 22x10x8



5 item 22x10x8



6 item 22x10x8



7 item 22x10x8



8 item 22x10x8



9 item 22x10x8



10 item 22x10x8



11 item 22x10x8



12 item 22x10x8



13 item 22x10x8



14 item 22x10x8



15 item 22x10x8

4 item 480-8



1 item 480-8

2 item 480-8



3 item 480-8

4 item 480-8



5 item 480-8

6 item 480-8



7 item 480-8



8 item 480-8



9 item 480-8



10 item 480-8



11 item 480-8



12 item 480-8



13 item 480-8



5 item 410-6



1 item 410-6



2 item 410-6



3 item 410-6



4 item 410-6



5 item 410-6



6 item 410-6



7 item 410-6



8 item 410-6



9 item 410-6



10 item 410-6



11 item 410-6



12 item 410-6



13 item 410-6



14 item 410-6

6 other and test



1 bulk goods



2 test



3 test



4 test



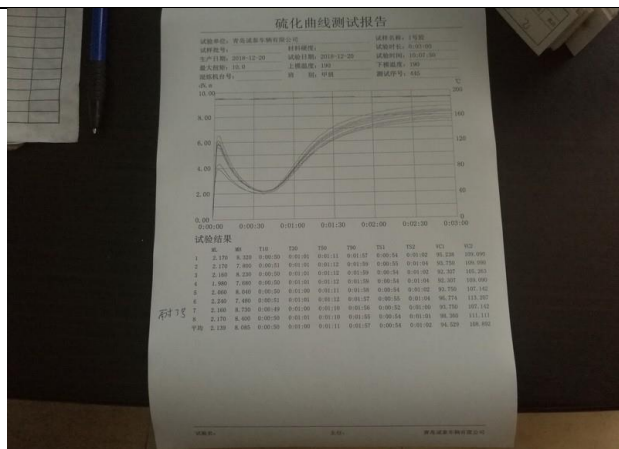
5 test



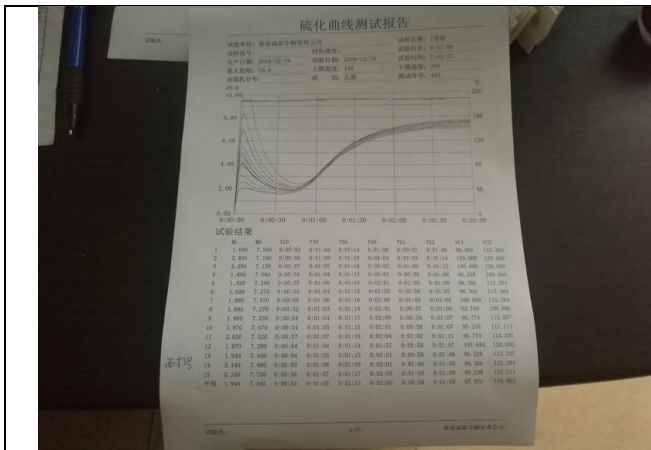
6 test



7 test



8 test record



9 test record

108-108-108
108-108-108
108-108-108
108-108-108
108-108-108

青岛诚泰车辆有限公司外胎车间产品生产跟踪报告表

2018年12月19日

序号	电压 (V)	电流 (A)	时间 (h)	容量 (Ah)	效率 (%)	备注
1	2.800	7.100	0:00:00	0.000	0.000	
2	2.800	7.100	0:00:05	0.005	0.005	
3	2.800	7.100	0:00:10	0.010	0.010	
4	2.800	7.100	0:00:15	0.015	0.015	
5	2.800	7.100	0:00:20	0.020	0.020	
6	2.800	7.100	0:00:25	0.025	0.025	
7	2.800	7.100	0:00:30	0.030	0.030	
8	2.800	7.100	0:00:35	0.035	0.035	
9	2.800	7.100	0:00:40	0.040	0.040	
10	2.800	7.100	0:00:45	0.045	0.045	
11	2.800	7.100	0:00:50	0.050	0.050	
12	2.800	7.100	0:00:55	0.055	0.055	
13	2.800	7.100	0:01:00	0.060	0.060	
14	2.800	7.100	0:01:05	0.065	0.065	
15	2.800	7.100	0:01:10	0.070	0.070	
16	2.800	7.100	0:01:15	0.075	0.075	
17	2.800	7.100	0:01:20	0.080	0.080	
18	2.800	7.100	0:01:25	0.085	0.085	
19	2.800	7.100	0:01:30	0.090	0.090	
20	2.800	7.100	0:01:35	0.095	0.095	
21	2.800	7.100	0:01:40	0.100	0.100	
22	2.800	7.100	0:01:45	0.105	0.105	
23	2.800	7.100	0:01:50	0.110	0.110	
24	2.800	7.100	0:01:55	0.115	0.115	
25	2.800	7.100	0:02:00	0.120	0.120	
26	2.800	7.100	0:02:05	0.125	0.125	
27	2.800	7.100	0:02:10	0.130	0.130	
28	2.800	7.100	0:02:15	0.135	0.135	
29	2.800	7.100	0:02:20	0.140	0.140	
30	2.800	7.100	0:02:25	0.145	0.145	
31	2.800	7.100	0:02:30	0.150	0.150	
32	2.800	7.100	0:02:35	0.155	0.155	
33	2.800	7.100	0:02:40	0.160	0.160	
34	2.800	7.100	0:02:45	0.165	0.165	
35	2.800	7.100	0:02:50	0.170	0.170	
36	2.800	7.100	0:02:55	0.175	0.175	
37	2.800	7.100	0:03:00	0.180	0.180	
38	2.800	7.100	0:03:05	0.185	0.185	
39	2.800	7.100	0:03:10	0.190	0.190	
40	2.800	7.100	0:03:15	0.195	0.195	
41	2.800	7.100	0:03:20	0.200	0.200	
42	2.800	7.100	0:03:25	0.205	0.205	
43	2.800	7.100	0:03:30	0.210	0.210	
44	2.800	7.100	0:03:35	0.215	0.215	
45	2.800	7.100	0:03:40	0.220	0.220	
46	2.800	7.100	0:03:45	0.225	0.225	
47	2.800	7.100	0:03:50	0.230	0.230	
48	2.800	7.100	0:03:55	0.235	0.235	
49	2.800	7.100	0:04:00	0.240	0.240	
50	2.800	7.100	0:04:05	0.245	0.245	
51	2.800	7.100	0:04:10	0.250	0.250	
52	2.800	7.100	0:04:15	0.255	0.255	
53	2.800	7.100	0:04:20	0.260	0.260	
54	2.800	7.100	0:04:25	0.265	0.265	
55	2.800	7.100	0:04:30	0.270	0.270	
56	2.800	7.100	0:04:35	0.275	0.275	
57	2.800	7.100	0:04:40	0.280	0.280	
58	2.800	7.100	0:04:45	0.285	0.285	
59	2.800	7.100	0:04:50	0.290	0.290	
60	2.800	7.100	0:04:55	0.295	0.295	
61	2.800	7.100	0:05:00	0.300	0.300	
62	2.800	7.100	0:05:05	0.305	0.305	
63	2.800	7.100	0:05:10	0.310	0.310	
64	2.800	7.100	0:05:15	0.315	0.315	
65	2.800	7.100	0:05:20	0.320	0.320	
66	2.800	7.100	0:05:25	0.325	0.325	
67	2.800	7.100	0:05:30	0.330	0.330	
68	2.800	7.100	0:05:35	0.335	0.335	
69	2.800	7.100	0:05:40	0.340	0.340	
70	2.800	7.100	0:05:45	0.345	0.345	
71	2.800	7.100	0:05:50	0.350	0.350	
72	2.800	7.100	0:05:55	0.355	0.355	
73	2.800	7.100	0:06:00	0.360	0.360	
74	2.800	7.100	0:06:05	0.365	0.365	
75	2.800	7.100	0:06:10	0.370	0.370	
76	2.800	7.100	0:06:15	0.375	0.375	
77	2.800	7.100	0:06:20	0.380	0.380	
78	2.800	7.100	0:06:25	0.385	0.385	
79	2.800	7.100	0:06:30	0.390	0.390	
80	2.800	7.100	0:06:35	0.395	0.395	
81	2.800	7.100	0:06:40	0.400	0.400	
82	2.800	7.100	0:06:45	0.405	0.405	
83	2.800	7.100	0:06:50	0.410	0.410	
84	2.800	7.100	0:06:55	0.415	0.415	
85	2.800	7.100	0:07:00	0.420	0.420	
86	2.800	7.100	0:07:05	0.425	0.425	
87	2.800	7.100	0:07:10	0.430	0.430	
88	2.800	7.100	0:07:15	0.435	0.435	
89	2.800	7.100	0:07:20	0.440	0.440	
90	2.800	7.100	0:07:25	0.445	0.445	
91	2.800	7.100	0:07:30	0.450	0.450	
92	2.800	7.100	0:07:35	0.455	0.455	
93	2.800	7.100	0:07:40	0.460	0.460	
94	2.800	7.100	0:07:45	0.465	0.465	
95	2.800	7.100	0:07:50	0.470	0.470	
96	2.800	7.100	0:07:55	0.475	0.475	
97	2.800	7.100	0:08:00	0.480	0.480	
98	2.800	7.100	0:08:05	0.485	0.485	
99	2.800	7.100	0:08:10	0.490	0.490	
100	2.800	7.100	0:08:15	0.495	0.495	

生产经理签字