

ZenCorp Tapes – Pack with Confidence

Technical Data Sheet (TDS)

140 Micron Tissue Double Coated Tape – Solvent Acrylic Adhesive

Product Description:

High-performance double-sided tissue tape coated with solvent-based acrylic adhesive. Offers excellent long-term bonding and high resistance to temperature, UV, and aging. Ideal for critical bonding applications.

Construction:

Component Description

Backing Non-woven Tissue Paper

Adhesive Solvent Acrylic Pressure Sensitive Adhesive

Liner Siliconized Paper (White or Yellow)

Technical Specifications:

Property Typical Value Test Method

Total Thickness 140 ± 10 microns ASTM D3652

Adhesive Coating 50 µm (each side) Internal Method

Tensile Strength ≥ 20 N/25mm ASTM D3759

Peel Adhesion (to steel) ≥ 1.8 kg/25mm PSTC-101

Shear Strength (1kg, 25mm²) ≥ 5 hours PSTC-107

Temperature Resistance -20°C to +120°C Internal Method

Liner Thickness 90 – 100 gsm -

Key Features:

- Excellent long-term bonding performance
- High resistance to heat, UV, and aging
- Suitable for high-shear and critical bonding applications
- Clean and smooth liner release



Applications:

- Permanent bonding of nameplates and emblems
- High-end splicing in paper and film industries
- Foam lamination for automotive and electronics
- General industrial mounting applications

Storage and Shelf Life:

Store in a cool, dry place (20–25°C, RH < 60%)
Recommended to use within 12 months from the date of manufacture

Note: The values mentioned above are typical and not intended as product specifications. Customers are advised to test the product for their specific applications.

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