

Stich Your Dreams



ROWSON TEXTILE

Registered Organization:
The Scope of the Registration: The activities
of research, development, design, sales,
distribution, and maintenance services of
industrial sewing machines, household
sewing machines and industrial robots, etc.,
including sales and maintenance services of
data entry systems.

ROWSON SEWING EXPERT

Innovative Thinking, Reliable Solutions





Let's build the future of smart factories with Rowson.

Sewing industries across the globe are evolving — but one major challenge remains: the growing shortage of skilled labor. At Rowson Textile, we see this not just as a problem, but as an opportunity to innovate.

Our vision for the future is clear: increase efficiency through technology.

As the workforce shrinks, our focus is on empowering every worker to achieve more — with less effort. This means smarter tools, connected systems, and intelligent automation.

With our Rowson Smart Line, we integrate modern sewing machinery, IoT-driven monitoring, and deep industry expertise to streamline factory performance.

The result? Greater output, consistent quality, and sustainable growth — all while supporting the people behind the process.

At Rowson, we're not just adapting to change — we're leading it.

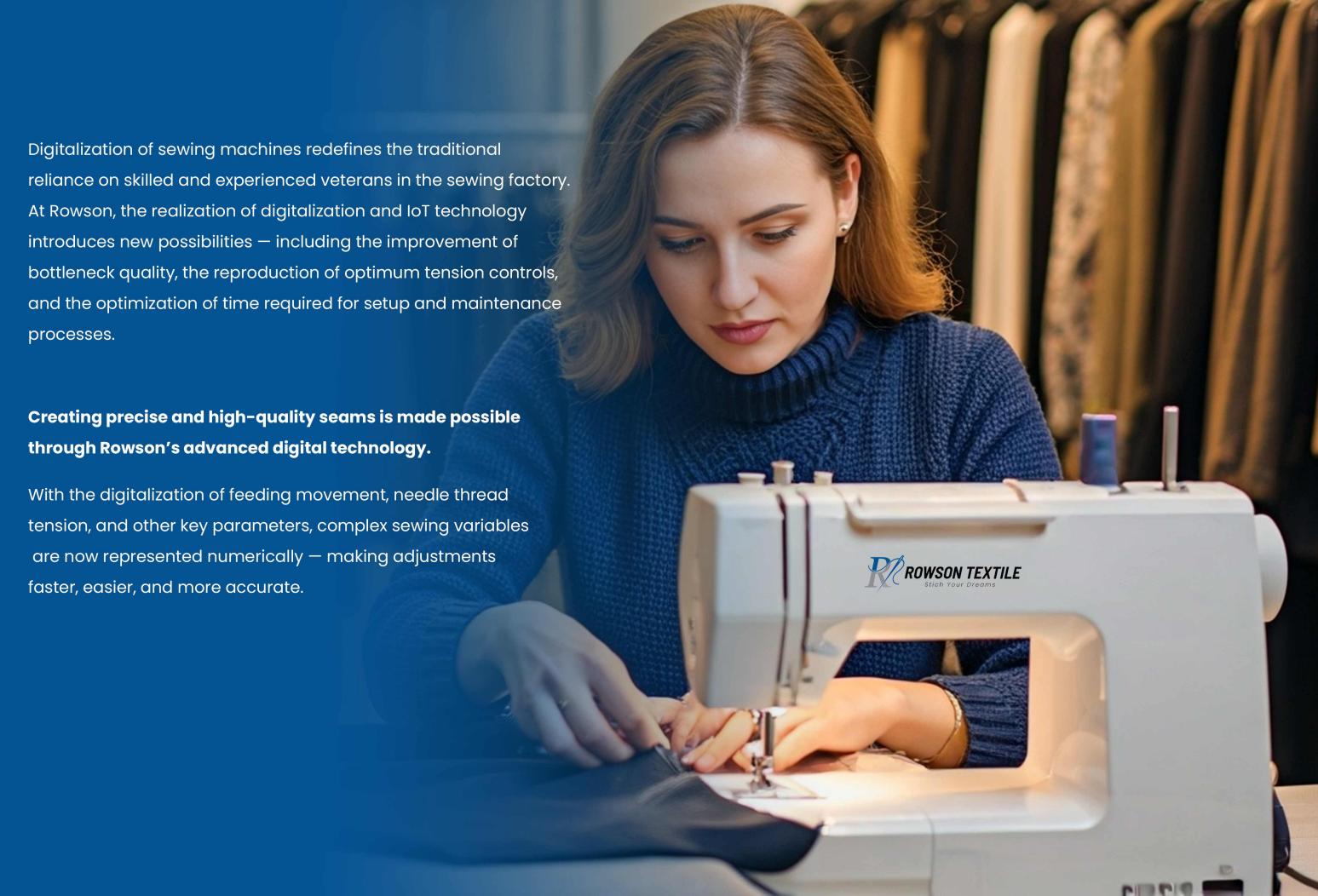
Real-time error alerts, instant response

ROWSON TEXTILE

Remote machine monitoring, anytime access

Consistent quality, shift after shift

User-friendly interface, less training required



Direct-drive, High-speed, 1-needle, Lockstitch Sewing System with Automatic Thread Trimmer







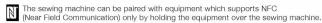
DDL-9000C Premium Digital Digital

ROWSON TEXTILE has digitalized the dvive mechanism of the sewing machine which delennines ihe "seam" quality, JUKI launches ihe new 'dllEd-drlve, high-speedi locksiiich sewing sysiem Wiih auiomalic ihnead Irimmer" DDL-QODDCF This is lhe neweslllagship luckslilch machine Digiializeo venically- and honzonlally-giiven leeg mechanism allows easy aoiuslmenl ol senings such as lhe leeg locus only an lhe cpeiaiicn panel according to the malenal It: be sewn. Thanks to the oigiialization, Optimum aoiuslmeni values iequireg lo pludulze high-gualily seams can be sleieg, an a maieiial-hy-male-iial basis, in memciy and can be iepioduceo Wilh ease. For sewing planls which produce giveisilieg products using dwelsllied malerlalsi mis lealure is guile helplul to achieve slacle seam gualiiy

Management, browsing and editing of data can be carried out on the application software

A "Two-way" contactless communication for parameter adjustment data can be conducted with the sewing machine by a commercial Android terminal. This feature allows sewing machines in a sewing line to be uniformly set and status checked quickly, thereby contributing to stabilization in product quality Control panel is standardized with USB ports, promising simplicity in data management and system updates.

Android OS Version 6.0 is recommended to use the Smart APP. Contact Rowson Textile in your area for information on how to use the application softwar







| Model name | DDL-9000C-FDS | DDL-9000C-FMS | DDL-9000C-FSH | DDL-9000C-SMS | DDL-9000C-SSH |
|--------------------------|--------------------------------------|-----------------------------|---|---------------------------------------|---|
| Туре | Premium Digital Type Premium Digital | | | Digital Ty | Oe Digital |
| Application | Medium | n-weight | Heavy-weight | Medium-weight | Heavy-weight |
| Lubrication | Fully-dry head type | Semi-dry | Minute-quantity lubrication | Semi-dry | Minute-quantity lubrication |
| Max. sewing speed | 4,000sti/min | 5,000sti/min*1 | 4,500sti/min*2 | 5,000sti/min*1 | 4,500sti/min*2 |
| Max. stitch length | 5mm | | | | |
| Needle*3 | DB×1 · DP #9∼18 (Nr | 2. 5 | DB×1 · DP×5 (#21) #20~23 (Nm125~160) | DB×1 · DP×5 (#11) #9~18 (Nm65~110) | DB×1 · DP×5 (#21) #20~23 (Nm125~160) |
| Lift of the presser foot | By hand: 5.5mm, By knee: | 15mm Auto: 1st stage 5.0 mn | n (*0.1~8.5mm), 2nd stage 8. | 5 mm (*8.5mm~13.5mm) *A | djustable on the operation panel |

- *1 Stitch length of 4.00 mm or less: 5,000 sti/min; Stitch length of 4,05 5.00 mm: 4,000 sti/min *2 Stitch length of 4.00 or less: 4,500sti/min; Stitch length of 4.05 5.00mm: 4,000sti/min

Semi-dry head, Direct-drive, High-speed, 1-needle, Lockstitch Sewing System with Automatic Thread Trimmer (Bird's nest prevention type)







DDL-9000C-FMS/PBN Premium Digital

DDL-9000C/PBN digitalizes the machine adjustment used to be handled based on personal hunches and experience. The machine comes with bird's nest prevention that commits to "seam quality". The newly-developed model totally eliminates bird's nests at the starting of sewing, which have been a conventionally inevitable factor when using machines with a thread trimmer. The length of thread remaining at the end of sewing is shortened.

- The machine eliminates the "bird's nest" at the starting of sewing.
- Only 3 mm long thread is left on the material at the end of sewing.

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|--------------------------|--|--|
| Model name | DDL-9000C-FMS/PBN | |
| Туре | Premium Digital Type Premium Digital | |
| Application | Medium-weight | |
| Lubrication | Semi-dry | |
| Max. sewing speed | 4,000sti/min | |
| Max. stitch length | 4mm | |
| Needle | DB×1, DP×5 (Standard #11) #9~18 (Nm65~110) | |
| Lift of the presser foot | Auto: 1st stage 5.0 mm (*0.1~8.5mm), 2nd stage 8.5 mm (*8.5mm~13.5mm) *Adjustable on the operation panel | |



Direct-drive, High-speed, 1-needle, Lockstitch Machine with Automatic Thead Trimmer (Electric Feed Length Control System<EFLeCS>)





DDL-900C

The first high-speed lockstitch machine with Electric Feed Length Control System (EFLeCS). This advanced sewing machine, offered by Rowson Textile, features a direct-drive motor, X-axis control, and a color LCD touch panel — all fully integrated with the Electric Feed Length Control System (EFLeCS) to ensure high precision and user-friendly operation.

| Model name | DDL-900CS-M | DDL900CS-H | |
|--------------------------|------------------------------|--------------|--|
| Application | Medium weight | Heavy weight | |
| Lubrication | Oil Shielding System | | |
| Max. sewing speed | 5,000sti/min 4,000sti/min | | |
| Max. stitch length | 5mm | | |
| Lift of the presser foot | Automatic: 9mm / Lever: 13mm | | |
| Needle | DB×1 #14 | DP×5 #21 | |



Direct-drive, High-speed, 1-needle, Lockstitch Machine with Automatic Thread Trimmer

DDL-8000A

The DDL-EOOOA Series maintains Rowson Textile's established seam quality and Is provided wwth narrowed-down essential and swmpllfi d, functions It helps improve the work efflCIsncy through ope ato asswstance with Its audio guidance, », '



Voice guidance for assisting the operator (newly-developed LCD panel)

This sewing machine is provided as standard with the voice guidance with clock function.



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| Model name | DDL-8000AS-MS | DDL-8000AS-SH | DDL-8000AS-SJ | DDL-8000AB-MS | DDL-8000AB-SH | DDL-8000AB-SJ |
|--------------------------|--|-------------------------------------|-------------------------------------|-----------------------------------|-------------------------------------|-------------------------------------|
| Specification | | Standard type | | Sh | orter-thread remaining ty | pe |
| Application | Medium-weight | Heavy-weight | Jeans · Heavy-weight | Medium-weight | Heavy-weight | Jeans · Heavy-weight |
| Lubrication | Semi-dry | Minute-quant | ity lubrication | Semi-dry | Minute-quant | ity lubrication |
| Max. sewing speed | 5,000sti/min | 4,500 | sti/min | 5,000sti/min 4,500sti/min | | sti/min |
| Max. stitch length | 5n | ım | 5mm (7mm)* | 5n | nm | 5mm (7mm)* |
| Lift of the presser foot | By hand: 5.5mm, Auto: 1st stage 8.5mm, 2nd stage 13mm, By knee: 15mm | | | | | |
| Needle | DB×1 (#11) #9~18 (134Nm65~110) | DB×1 (#21) #20~23 (134Nm125~160) | DP×5 (#21) #20~23 (134Nm125~160) | DB×1 (#11) #9~18 (134Nm65~110) | DB×1 (#21) #20~23 (134Nm125~160) | DP×5 (#21) #20~23 (134Nm125~160) |

*When the optional long pitch kit is installed: 7mm (normal feed), 5mm (reverse feed)

Direct-drive, 1-needle, Lockstitch Machine with Automatic Thread Trimmer

DDL-7000A

The thread take-up lever which provides a wider sewing range is adopted. Needle bar stroke is 35 mm, with this feature, the sewing machine is able to sew many different types of materials ranging from light-weight ones to medium-weight denim





DDI-7000A

01

1-needle, Lockstitch Machine

DDL-8700-7 × **DDL-8700**

By thoroughly investigating and modifying the sewing mechanisms in order to achieve low-tension sewing, the machine flexibly responds to various kinds of materials and produces beautiful seams of consistent quality.

| Model name | DDL-8700-7 | DDL-8700 | |
|--------------------|----------------------------------|--------------|--|
| Application | Medium-weight | | |
| Max. sewing speed | 5,000sti/min | 5,500sti/min | |
| Max. stitch length | 4mm | 5mm | |
| Presser foot | By knee: 13mm | | |
| Needle | DB×1 (#14) #9~#18, 134 (Nm90) | | |

| Model name | DDL-8700A-7, 8700A | DDL-8700H-7, 8700H |
|--------------------|---------------------------------|------------------------------------|
| Application | Light-weight | Heavy-weight |
| Max. sewing speed | 4,000 | sti/min |
| Max. stitch length | 4mm | 5mm |
| Presser foot | By knee: 9mm | By knee: 13mm |
| Needle | DA×1 (#9) #9~#11, 134 (Nm65) | DB×1 (#21) #19~#23, 134 (Nm130) |
| | · | |



1-needle, Lockstitch Machine with Double-capacity Hook

DDL-5600N-7 × **DDL-5600N**

The machine is capable of making well-tensed, beautifully finished seams, regardless of the type of heavy materials.



| Model name | DDL-5600NJ-7, 5600NJ | DDL-5600NL-7, 5600NL |
|--------------------|---------------------------------|----------------------|
| Application | Jeans | Heavy-weight |
| Max. sewing speed | 4,000sti/min | 3,000sti/min |
| Max. stitch length | 5mm | 8mm |
| Presser foot | By knee: 13mm | |
| Needle | DB×1 (#21) #20~#23, 134 (Nm130) | |

1-needle, Lockstitch Machine

DDL-5550N-7 × **DDL-5550N**

03

The thread take-up mechanism, feed mechanism, thread paths and hook have been further improved to enhance responsiveness to material changes and to ensure consistent stitch quality

| Model name | DDL-5550N-7 | DDL-5550N | |
|--------------------|------------------------|------------------------|--|
| Application | Medium-weight | | |
| Max. sewing speed | 5,000sti/min | 5,500sti/min | |
| Max. stitch length | 4mm | 5mm | |
| Presser foot | By knee: 13mm | | |
| Needle | DB×1 (#14), 134 (Nm75) | DB×1 (#14), 134 (Nm90) | |
| | | | |
| Model name | DDL-5550NA-7, 5550NA | DDL-5550NH-7, 5550NH | |

| Model name | DDL-5550NA-7, 5550NA | DDL-5550NH-7, 5550NH | |
|--------------------|-----------------------|-------------------------|--|
| Application | Light-weight | Heavy-weight | |
| Max. sewing speed | 4,000sti/min | | |
| Max. stitch length | 4mm | 5mm | |
| Presser foot | By knee: 9mm | By knee: 13mm | |
| Needle | DA×1 (#9), 134 (Nm65) | DB×1 (#21), 134 (Nm130) | |



1-needle, Bottom and Variable Top-feed, Lockstitch Machine

DLU-5494N-7/IT-100A (with program shirring control device)

DLU-5494N-7/IT-100A

4,000sti/min

5mm (forward), 3mm (backward) 8mm (top feed amount varies

depending on the type of gauge) By knee: 13mm *When using auto-lifter AK85: 9mm

DB×1 (#14), 134 (Nm90)

DLU-5490N-7, 5490N

4.500sti/min

5mm

8mm

By knee: 13mm DB×1 (#14), 134 (Nm75)

With its microcomputer control, the machine achieves high-quality shirring with consistency. The machine enables even inexperienced operators to perform shirring operation smoothly and easily.



1-needle, Bottom and Variable Top-feed, Lockstitch Machine

DLU-5490N-7 × **DLU-5490N**

Model name

Presser foot Needle

Max. sewing speed

Max. top-feed amount

Max. stitch length

With its bottom and variable top-feed mechanism, the machine widely adapts to diversified applications and helps promote the production of upgraded-quality products while increasing efficiency.



DLU-5490N-7

Direct-drive, High-speed, Needle-feed, Lockstitch Machine

DLN-9010A

Model name Max. sewing speed

Presser foot

Max. stitch length

Max. top-feed amount

The needle feed mechanism, which is widely recognized as offering outstanding efficiency of feed and effectively preventing uneven material feed, responds to a wide range of applications such as the sewing of outerwear, runstitching of men's shirts, etc. and the attaching of various parts to garment bodies.

| Model name | DLN-9010A-SS | |
|--------------------|--|--|
| Application | Light- to medium-weight | |
| Max. sewing speed | 5,000sti/min | |
| Max. stitch length | 4.5mm* | |
| Presser foot | By knee: 15mm (max.), Auto: 10mm | |
| Needle | DB×1 (#14) #9~#18, 134 (Nm90) Nm65~Nm110 | |

^{*}The max. sewing speed should be set at 4,000sti/min or less when the machine is used with a stitch length of more than 3.5mm.

| Madal nama | DI NI COACA CILI | |
|--------------------|---|--|
| Model name | DLN-9010A-SH | |
| Application | Heavy-weight | |
| Max. sewing speed | 4,000sti/min | |
| Max. stitch length | 4.5mm | |
| Presser foot | By knee: 15mm (max.), Auto: 10mm | |
| Needle | DB×1 (#21) #20~#23, 134 (Nm130) Nm120~Nm160 | |



DLN-9010A



Direct-drive, 1-needle, Needle-feed, Lockstitch Machine with Automatic Thread Trimmer

DLN-5410NDD-7

Energy-saving servomotor is installed in the direct-drive style. The control panel which belongs equivalently to the highly-functional CP-180 family is built into the control box. With this panel, various sewing data ranging from the sewing speed to the production support functions can be adjusted.

DLN-5410NDD-7 | DLN-5410NDDH-7 | DLN-5410NDDJ-7 |

Heavy weight

By hand: 5.5mm, By knee: 13mm

4.000 ti/min

DB×1 (#21) #20~#23



| DLN-5410NDD |
|-------------|
|-------------|

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1-needle, Needle-feed, Lockstitch Machine

DB×1 (#14)

Light to

medium weiah 5,000sti/min

DLN-5410N-7 **≫ DLN-5410N**

Model name

Application

Needle

Max. sewing speed Max. stitch length Lift of the presser foot

The machine produces seams with accurate stitch length and prevents slippage of the upper fabric. The machine ensures beautiful seam quality free from stitch gathering, even when a hard-to-feed material is used.

| Model name | DLN-5410N-7, 5410N | DLN-5410NH-7, 5410NH | | |
|--------------------|--|-------------------------|--|--|
| Application | Light- to medium-weight Medium- to heavy-w | | | |
| Max. sewing speed | 5,000sti/min | 4,000sti/min | | |
| Max. stitch length | 4mm 4.5mm | | | |
| Presser foot | By knee: 13mm | | | |
| Needle | DB×1 (#14), 134 (Nm90) | DB×1 (#21), 134 (Nm130) | | |

| Model name | DLN-5410NJ-7 DLN-5410N | | |
|--------------------|---|--|--|
| Application | Jeans Heavy-weig (long stitch lengt | | |
| Max. sewing speed | 4,000sti/min 3,000sti/min | | |
| Max. stitch length | 4.5mm 6mm | | |
| Presser foot | By knee: 13mm | | |
| Needle | DB×1 (#21), 134 (Nm130) DB×1 (#21), 134 (Nr | | |



DLN-5410N-7

High-speed, Cylinder-bed, 1-needle, Needle-feed Lockstitch Machine with Large Hook

DLN-6390-7 × **DLN-6390**

The cylinder-bed lockstitch machine with a thread trimmer is designed for hemming the bottom of jeans, casual pants and work uniforms. The top-and bottom-roller style feed mechanism forms seams with increased consistency to achieve improved hemming quality while reducing uneven hems.

| Model name | DLN-6390-7 DLN-6390 | | | |
|--------------------------|---|--|--|--|
| Max. sewing speed | 5,000sti/min | | | |
| Stitch length | Standard gears: 3.2mm (2.8mm) / Supplied gears: 2.3mm, 3.6mm / Optional gears: 2.1mm, 2.5mm, 4.2mm (utilized by changing pitch conversion gears) | | | |
| Presser foot | Max. 14mm | | | |
| Binder open / close type | Driven by air cylinder Manual type | | | |
| Cylinder-bed diameter | 180mm | | | |
| Needle | UY180GVS Nm140 range of use: Nm90~Nm150 (equivalent to #14~#22.5) | | | |

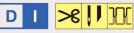


DLN-6390-7

Direct-drive, 1-needle,

Lockstitch Machine with Vertical Edge Trimmer and Automatic Thread Trimmer





DLM-5400NDD-7 (Bottom-feed) DMN-5420NDD-7 (Needle-feed)

With its highly operable knife mechanism, the machine helps promote the production of upgraded-quality products while increasing efficiency.

The control panel which belongs equivalently to the highly-functional CP-180 family is built into the control box. With this panel, various sewing data ranging from the sewing speed to the production support functions can be adjusted.

| Model name | DLM-5400NDD-7 DMN-5420NDD-7 | | | |
|--|-------------------------------|--|--|--|
| Max. sewing speed | 4,500 sti/min 5,000 sti/min | | | |
| Feed system | Bottom-feed Needle-feed | | | |
| Lift of the presser foot | By hand: 5.5mm, By knee: 13mm | | | |
| Needle | DB × 1 (#14) #9~#18 | | | |
| Max. thickness of the material to be cut | 4mm | | | |



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1-needle, Lockstitch Machine with Vertical Edge Trimmer

DLM-5400N-7 (Bottom-feed) **DLM-5200N**

The knife is sharp enough to cut any type of mamaterial. The one-touch utility knife lever enhances the comfort of operation.

| Model name | DLM-5400N-7 | |
|--|-------------------------------|--|
| Max. sewing speed | 4,500sti/min | |
| Max. stitch length | 4mm | |
| Presser foot | By knee: 10mm | |
| Needle | DB×1 (#14) #9~#18, 134 (Nm90) | |
| Max. thickness of the material to be cut | 4mm | |
| /lodel name | DLM-5200N | |
| Max. sewing speed | 4,500sti/min | |
| lax. stitch length | 5mm | |
| Presser foot | By knee: 10mm | |
| Needle | DB×1 (#14), 134 (Nm90) | |
| Max. thickness of the material to be cut | 4mm | |



1-needle, Needle-feed, Lockstitch Machine with Vertical Edge Trimmer

DMN-5420N-7

The machine is a needle-feed type.

The knife is sharp enough to cut any type of material.





1-needle, Lockstitch Machine

1-needle, Differential-feed, Lockstitch Machine

DLD-5430N-7 **≫ DLD-5430N**

With its highly reliable bottom-differential-feed mechanism the machine promotes the production of upgraded-quality products while increasing efficiency.

| Model name | DLD-5430N-7, 5430N | | |
|----------------------|--|--|--|
| Max. sewing speed | 4,500sti/min | | |
| Max. stitch length | 5mm | | |
| Max. top-feed amount | Shirring 1:1.5 (max. 1:3*), Stretching 1:0.5 | | |
| Needle bar stroke | 30.7mm | | |
| Presser foot | By knee: 13mm | | |
| Needle | DB×1 (#14), 134 (Nm90) | | |

*This ratio applies provided that the stitch length does not exceed 2.5mm.





DLD-5430N-7

2-needle, Lockstitch Machine

Semi-dry head, 2-needle Lockstitch Sewing System

LH-4578C-7 ≫ LH-4578C LH-4588C-7 ≫

Seam quality is improved by introducing the separately-driven right and left active tension mechanisms.

A large hook of 1.8-fold capacity (as compared with the standard size hook) is adopted. As a result, frequency of thread changing is reduced in half. This is the world's first sewing machine not only for jeans and heavy-weight materials but also for foundation materials, medium-weight materials that is provided with a large hook. This sewing machine provides further stable seam quality.

The corner stitching capability is provided only on the LH-4588C-7. Changeover from the normal stitching to the corner

stitching is carried out semi-automatically using the lever while ensuring ease of operation. This means that even the inexperienced operator can produce consistent seam quality while improving productivity





Management, browsing and editing of data can be carried out on the application software

A "Two-way" contactless communication for parameter adjustment data can be conducted with the sewing machine by a commercial Android terminal. This feature allows sewing machines in a sewing line to be uniformly set and status checked quickly, thereby contributing to stabilization in product quality. Control panel is standardized with USB ports, promising simplicity in data management and system updates.



*Android OS Version 6.0 is recommended to use JUKI Smart APP. (Operation is confirmed with respect to Versions 5.0 and later.)
Contact JUKI distributor in your area for how to use the application software. The sewing machine can be paired with equipment which supports NFC (Near Field Communication) only by holding the equipment over the sewing machine.

| Model name | LH-4578CFF | LH-4578CFS | LH-4578CFS-7 | LH-4588CFS-7 | LH-4578CFG-7 | LH-4588CFG-7 |
|--|-----------------------------------|---------------|--------------|----------------------------------|--------------|--------------|
| Application | Foundation | Medium-weight | | Jeans and heavy-weight materials | | |
| Corner stitching (Organized split needle bar mechanism) | Not provided provided | | | Not provided | provided | |
| Max. sewing speed | 3,000 sti/min | | | | | |
| Max. stitch length | 4mm 5mm | | | 7n | nm | |
| Lift of the presser foot (max.) | 13mm | | | | | |
| Needle | DP×5#10 (#9~#16) DP×5#14 (#9~#16) | | | DP × 5 #21 | (#16~#23) | |

2-needle, Lockstitch Machine

Semi-dry head, 2-needle, Lockstitch Machine

LH-3528A-7 ≫ LH-3528A LH-3578A-7 **≫**₷

(with large hooks)

LH-3578A (with large hooks)

This is the cutting-edge model 2-needle sewing machine which comes with substantially enhanced mechanisms such as the direct-drive mechanism, semi-dry head, new thread tension control mechanism and improved oiling system. All models of the LH-3500A Series are provided with a semi-dry head to eliminate staining with oil from the frame (the needle bar part).

*A thread tension control mechanism has been developed for each type of sewing machine in order to achieve the best-suited thread tension for its purpose.

^{*}Two selectable new-method oiling mechanisms.



LH-3528A-7

| Model name | LH-3528A-7 | LH-3528A | LH-3578A-7 | LH-3578A |
|--------------------|---|---|---|---------------|
| Application | A: Light-weight, F: Foundation, S: Medium-weight, G: Jeans and heavy-weight | | G: Jeans and | heavy-weight |
| Max. sewing speed | 3,000sti/min | | 3,000s | sti/min |
| Max. stitch length | 5mm (F type: 4mm) | | 5mm | |
| Needle gauge | 3.2~34.9mm (1/8"~1-3/8") | 2.4~38.1mm (3/32"~1-1/2") | 3.2~25.4mm (1/8"~1") 3.2~38.1mm (1/8"~1-1/2 | |
| Presser foot | By hand: 7mm, By knee: 13mm | | By hand: 7mm, | By knee: 13mm |
| Needle | A: DP×5 (#9) #9~#16 F: DP×5 (#10) #9~#16 | S: DP×5 (#14) #9~#16 G: DP×5 (#21) #16~#23 | G: DP×5 (#21) #16~#23 | |

Semi-dry head, 2-needle, Lockstitch Machine with Organized Split Needle Bar



LH-3568A-7 × LH-3568A LH-3588A-7 **≫** (with large hooks)

LH-3588A (with large hooks)



The sewing machine with organized split needle bars is the only sewing machine in the industry that comes with the semi-dry head. It helps reduce poor-quality products due to oil stains even in the case of product items which have corner stitching sections.

*The semi-dry head sewing machine with organized split needle bars is only available from Rowson Textile

*A thread tension control mechanism has been developed for each type of sewing machine in order to achieve the best-suited thread tension for its purpose.

*Two selectable new-method oiling mechanisms



| Model name | LH-3568A-7 | LH-3568A | LH-3588A-7 (large hooks) | LH-3588A (large hooks) | |
|--------------------|---|---|--------------------------|------------------------|--|
| Application | S: Medium-weight, G: Jeans and heavy-weight | | G: Jeans and | heavy-weight | |
| Max. sewing speed | 3,000sti/min | | 3,000 | sti/min | |
| Max. stitch length | 5mm | | 5mm | | |
| Needle gauge | 3.2~25.4mm (1/8"~1") | | 3.2~25.4m | m (1/8"~1") | |
| Presser foot | By hand: 7mm, By knee: 13mm | | By hand: 7mm, | By knee: 13mm | |
| Needle | | S: DP×5 (#14) #9~#16 G: DP×5 (#21) #16~#23 | | G: DPx5 (#21) #16~#23 | |