DEC	S Bess Product			Mou	14 T/	aalin	a Sna	oific	nation						
DES	Bess Product			IVIOU	10 I (JOIIII	g spe	CITIC	ification English						
	RFQ only	Revision:							Prepared by:						
	Purchase order						Date:				Approved by:				
Mould No. Part nai			ne Part No.				Cavities Number			Export country					
	Mould unit		2D	Product drawing 3D				Product drawing		Molding materia		aterial			
Metric		Yes			☐ Yes					Family:					
Inch No						No			Shrinkage:X						
supplier Standard AU			AUTOC	AD R:			Pro/E:			Provide by the customer					
Inch Standard Parts						UG:	UG:		Provide by the supplier						
Hasco standard							Solidwork								
Others:							Others								
	Type of m		Mou	ld war	rantv		Hot Runner								
Standard				1 million or above					Supplied by Customer						
3 Plate				500,000-1 million						by supplier Mould					
Stripper	/Sleeve			100,000-500,000					Hot Runner Br						
Rev.Eje				100,000 or below						Tolerance part					
Slide/Lifter				Others:					Medium						
Unscrev	ving			Cycle se	econd:			•	High						
		7	Materi	al						Moul	d Roso				
AISI	AFNOR	DIN	HRC	Cav	Cor	Insert	Slide		Mould Base Frame A/B plate steel Guide						
S50C	XC48	1.1730	TITC				Direc	LKM		Traine			Guide pin		
- 2000	40 CMK 8+S	1.2312						LKM inch Dimension							
P20	40 CMD 8	1.2738							lent Hasco						
	55 CNDV 5	1.2711						Equivalent DME							
	Z 40 CDV 5	1.2343	52-54					Original HASCO							
H13	Assab S136H		48					Original DME							
420	Z 40 CD 15	1.2083						S50C/1.1730							
	Z 35 CD 17	1.2316						Assab S	S136H 35 hrc						
Cube	Moldmax 40	2.1247						Others:							
Others:								supplie	r standard						
	Gate			Wat	er Lin	es Con	nector '	Tyne	Finisl	ı cəvitie	s/cores	Cav.	Cor.		
Direct Sprue on Part				Water Lines Connector				П	Finish cavities/cores Reference EDM No			VDI	C01.		
Edge Gate				BSP:					Cloth Polishing						
Ring gate				DME:					Mirror Polish						
Fan gate				Hasco:					Chrome Plating						
Sub gate in part				Staubli: 3/8 gas					Texture YS1288						
Sub gate in Ejectorpin				Others:					Engrave:						
3-plate pin gate				Other Standard Part				S							
Hot Runner Pin Gate				Supplier Standard					Movement						
Hot runner&Cold runner				Equivalent Hasco					Hydraulic						
Valve gate (Hot runner)				Imitate DME				Mechanism							
Others:				IIIIIIIII .	DIVIL				Mechanism						
Others:	(11011411111)			Others:					Control/Sensor						

Location Ring	Sprue Bus	hing	Mould Fitting Dime	nsion	Injection Machine		
Fixed location ring Φ:	Ø100	Radius R:		Tie bar diameter and distance:		Type(Tonnage):	
Moving location ring Φ :		Flat:		Max. length*width of mould:		KO screwing type:	
Customer's drawing		supplier Standar		Max.&Min. thickness of mould:		KO holes Distance:	
supplier Standard		Cone	90°	Max.&Min. distance of mould opening:		Injection Machine drawing	
				supplier Standard		supplier Standard	
Od IC				•		•	

Other Informations