

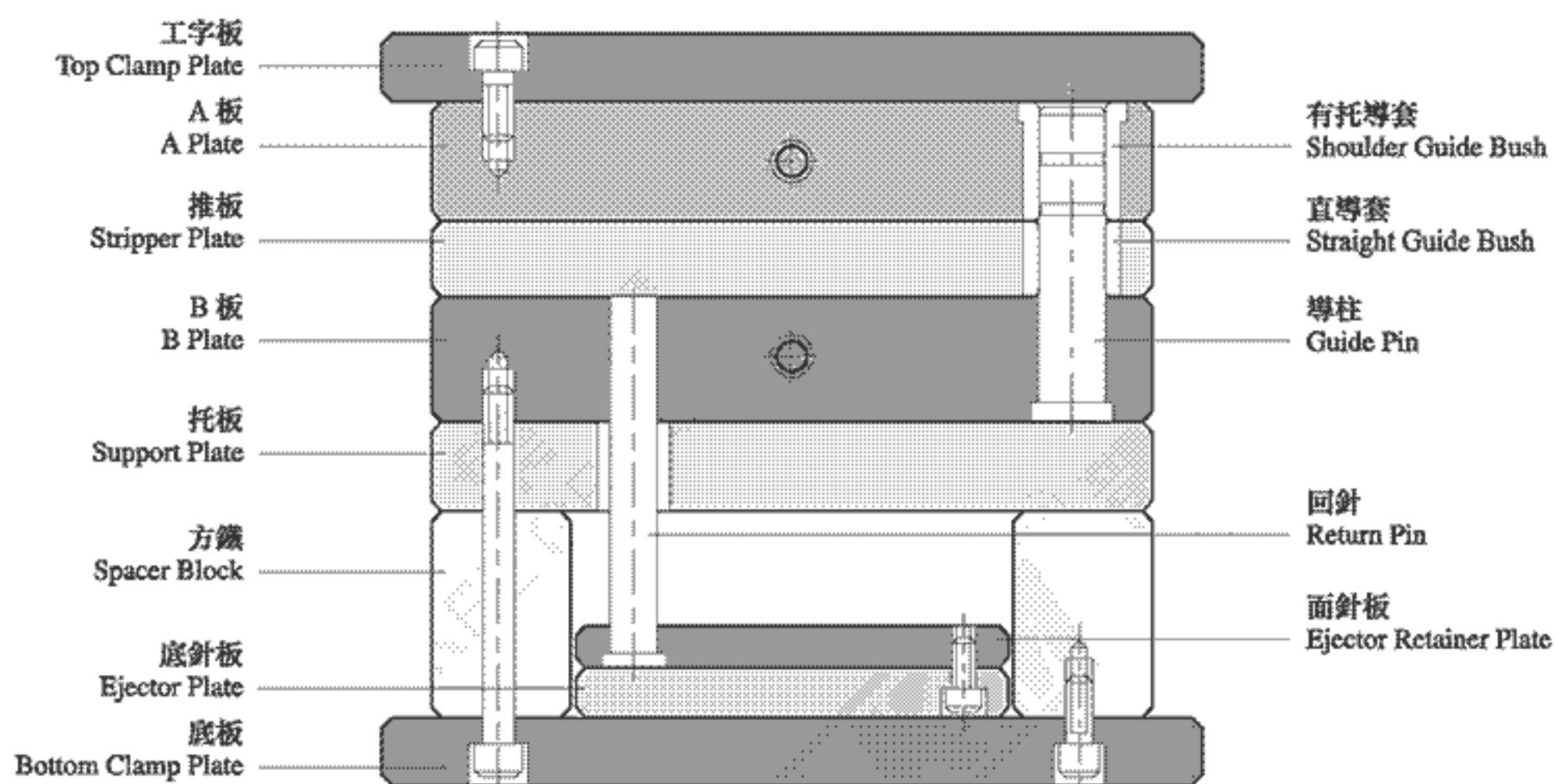
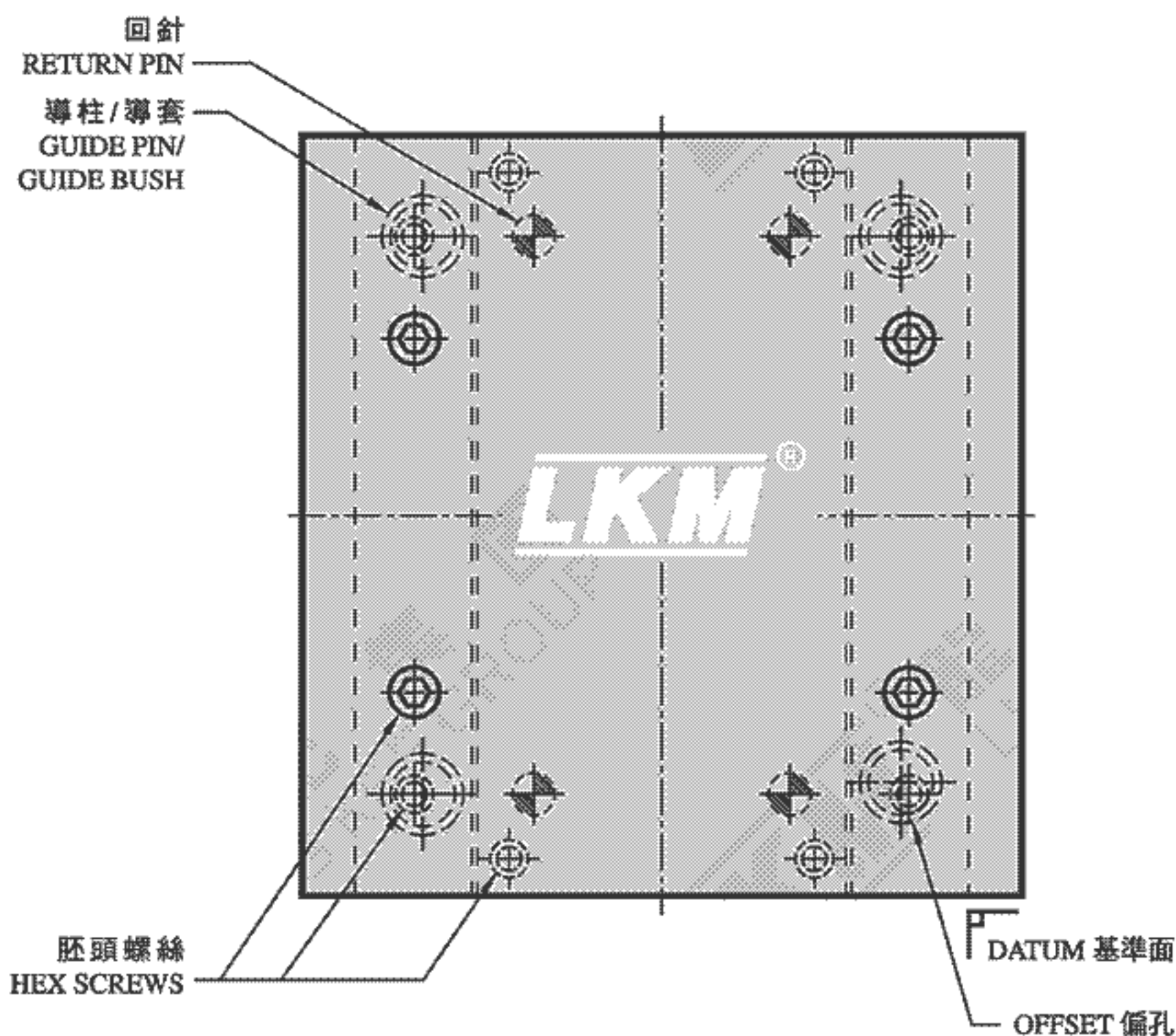


優質的標誌 信心的保證



大水口系統模架
Side Gate System Mould Base

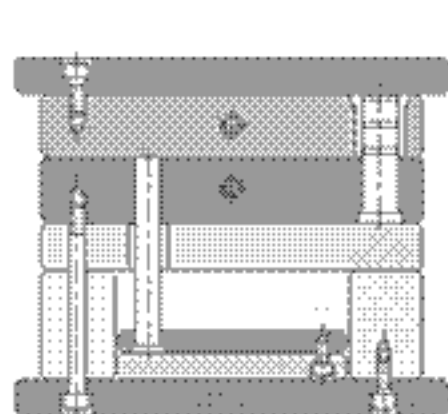
	頁數 Page No.
大水口系統模架 Side Gate System Mould Base	SG1
訂貨名稱 How To Order	SG2
模架圖 Drawing	
15系列 (15 Series)	SG3 - SG5
18系列 (18 Series)	SG6 - SG8
20系列 (20 Series)	SG9 - SG12
23系列 (23 Series)	SG13 - SG15
25系列 (25 Series)	SG16 - SG19
27系列 (27 Series)	SG20 - SG21
29系列 (29 Series)	SG22 - SG23
30系列 (30 Series)	SG24 - SG28
33系列 (33 Series)	SG29 - SG30
35系列 (35 Series)	SG31 - SG34
40系列 (40 Series)	SG35 - SG38
45系列 (45 Series)	SG39 - SG41
50系列 (50 Series)	SG42 - SG43
55系列 (55 Series)	SG44 - SG46
60系列 (60 Series)	SG47 - SG49



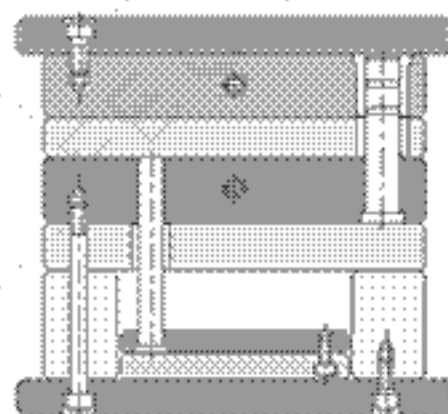
大水口系統模架
SIDE GATE SYSTEM MOULD BASE

訂貨名稱 How To Order :

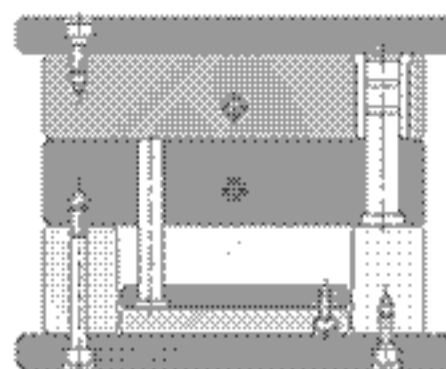
I : 工字模/I-type
H : 直身模/H-type
T : 直身模加面板/T-type



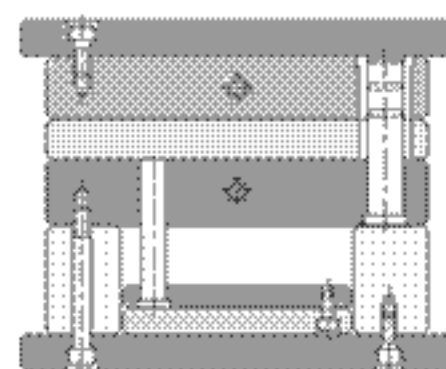
AI



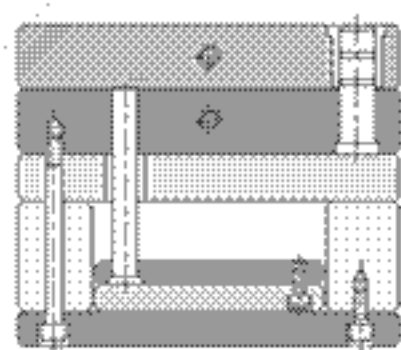
BI



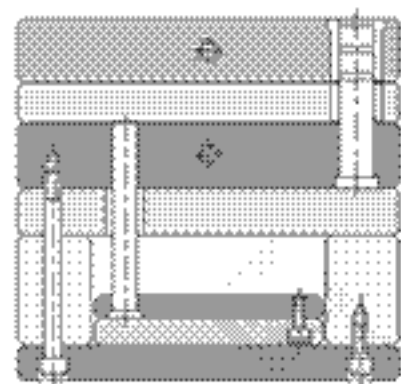
CI



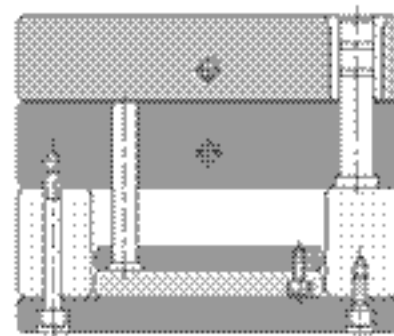
DI



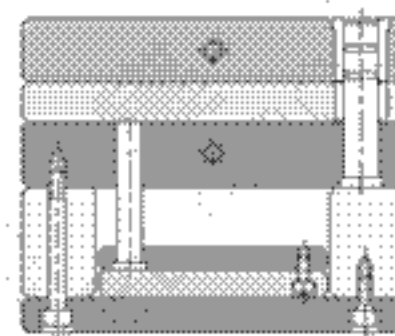
AH



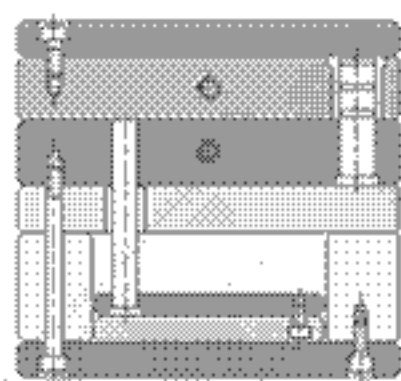
BH



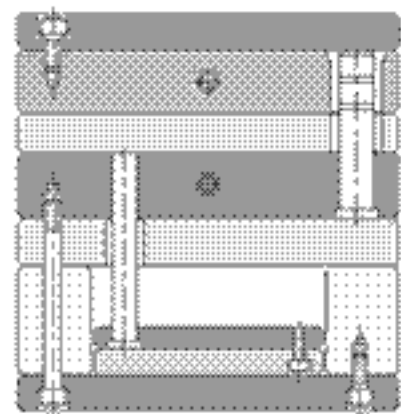
CH



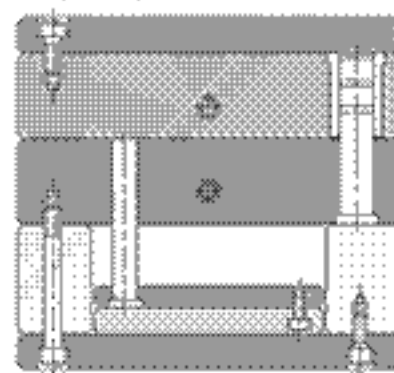
DH



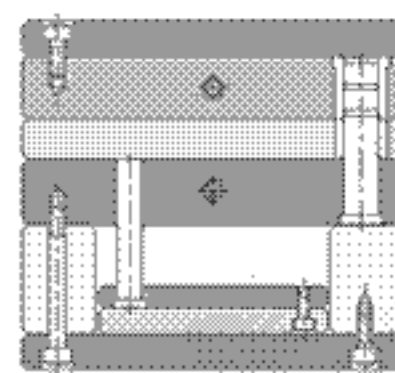
AT



BT



CT



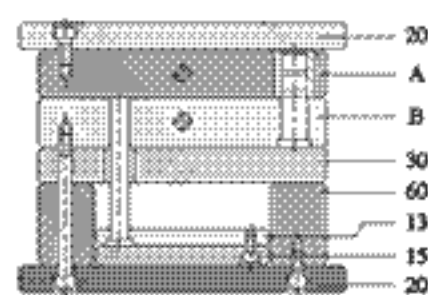
DT

面板厚度/Plate Width	PW
直身模/H-Type	150
工字模/I-Type	200

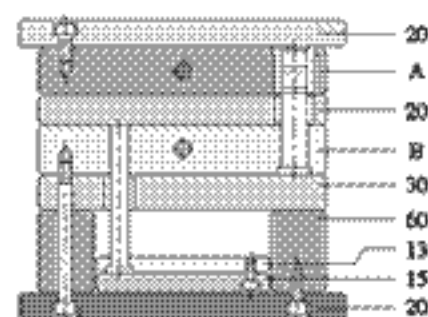
AB板厚度/AB Plate Thickness							
25	30	35	40	50	60	70	80

標準方鐵/Spacer Block	60
加高方鐵/Higher Spacer Block	70

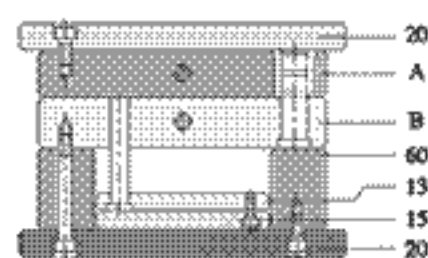
吊環絲孔/Eyebolt	M12
--------------	-----



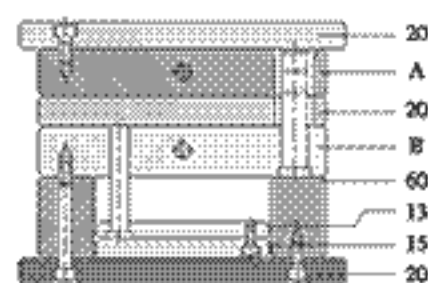
AI



BI

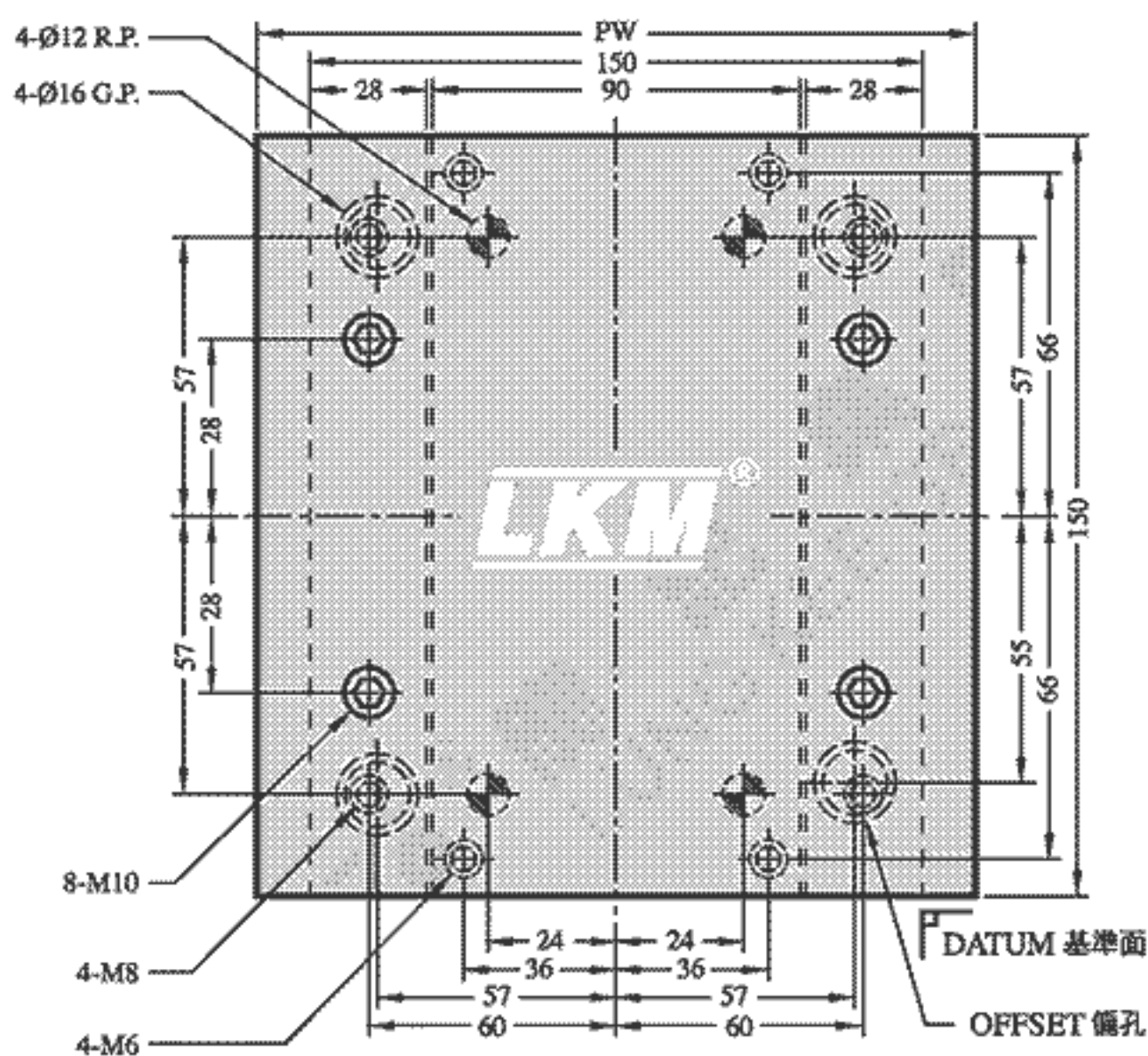


CI

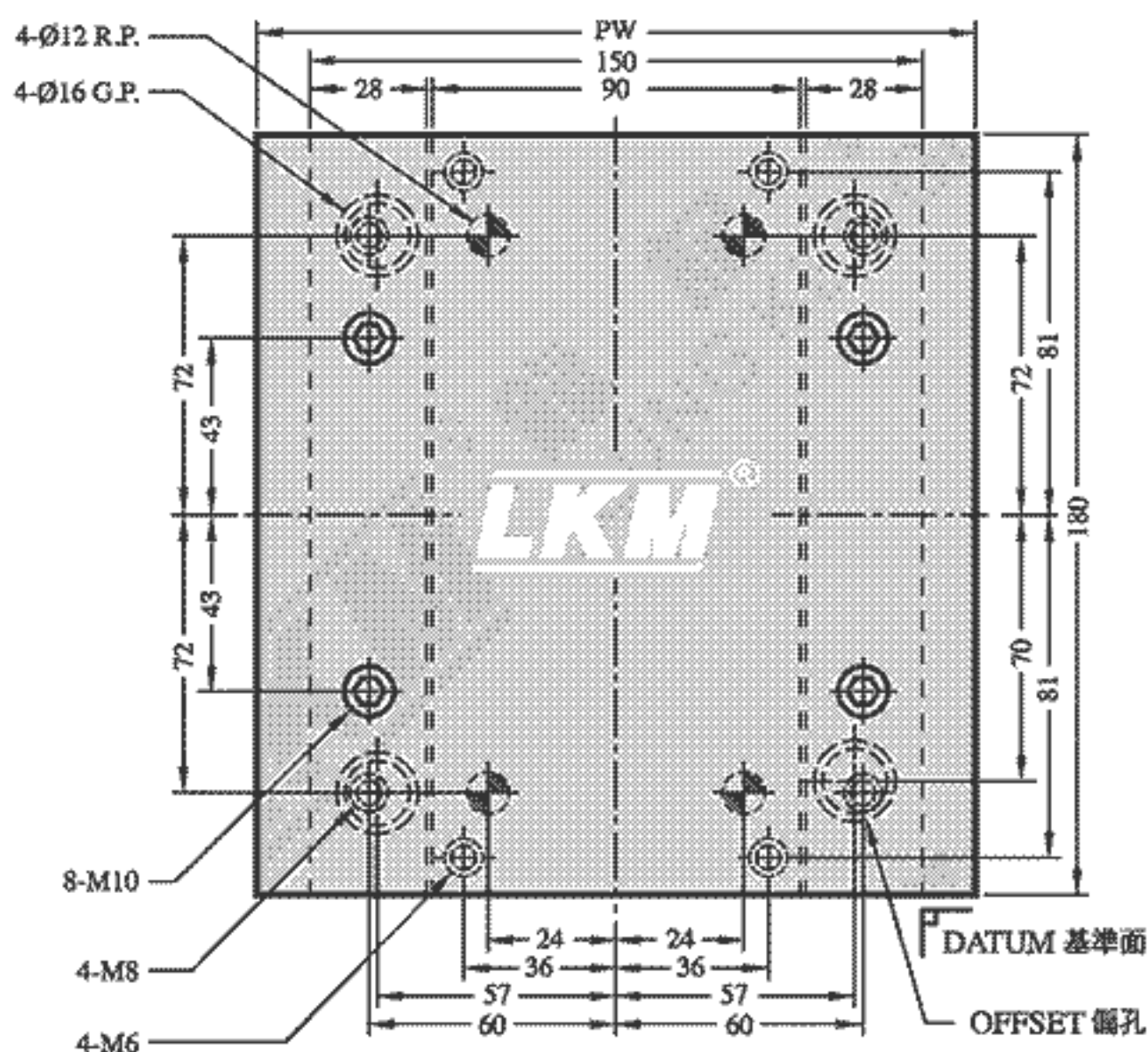


DI

1515



1518

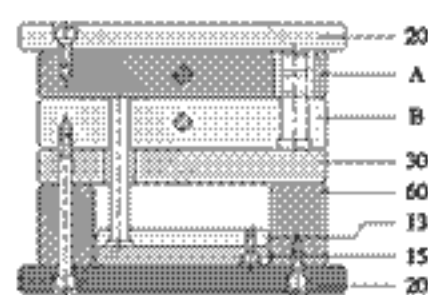


面板厚度 / Plate Width	PW
直身模 / H-Type	150
工字模 / I-Type	200

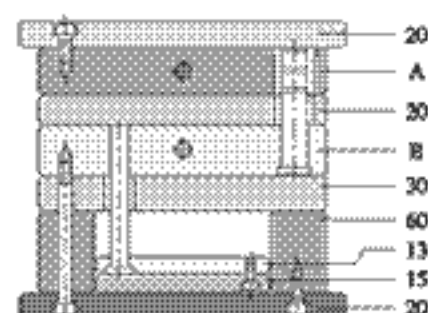
A B 板厚度 / A B Plate Thickness							
25	30	35	40	50	60	70	80

標準方鐵 / Spacer Block	60
加高方鐵 / Higher Spacer Block	70

吊環絲孔 / Eyebolt	M12
----------------	-----



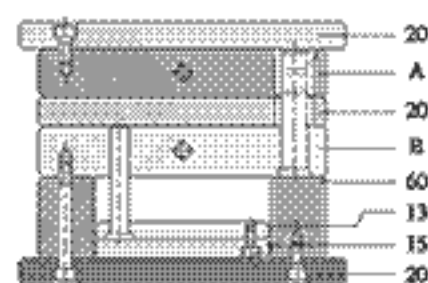
AI



BI

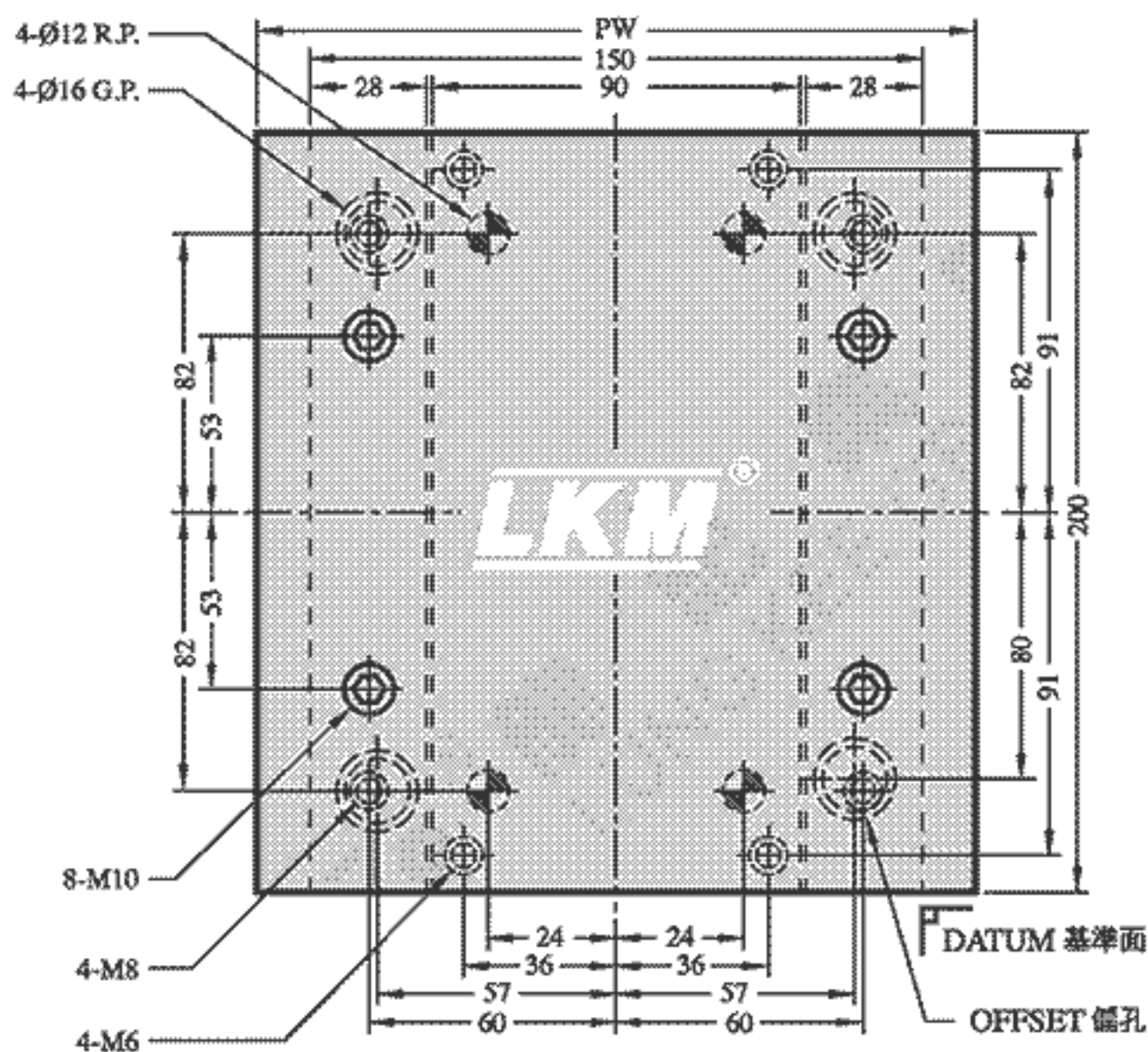


CI

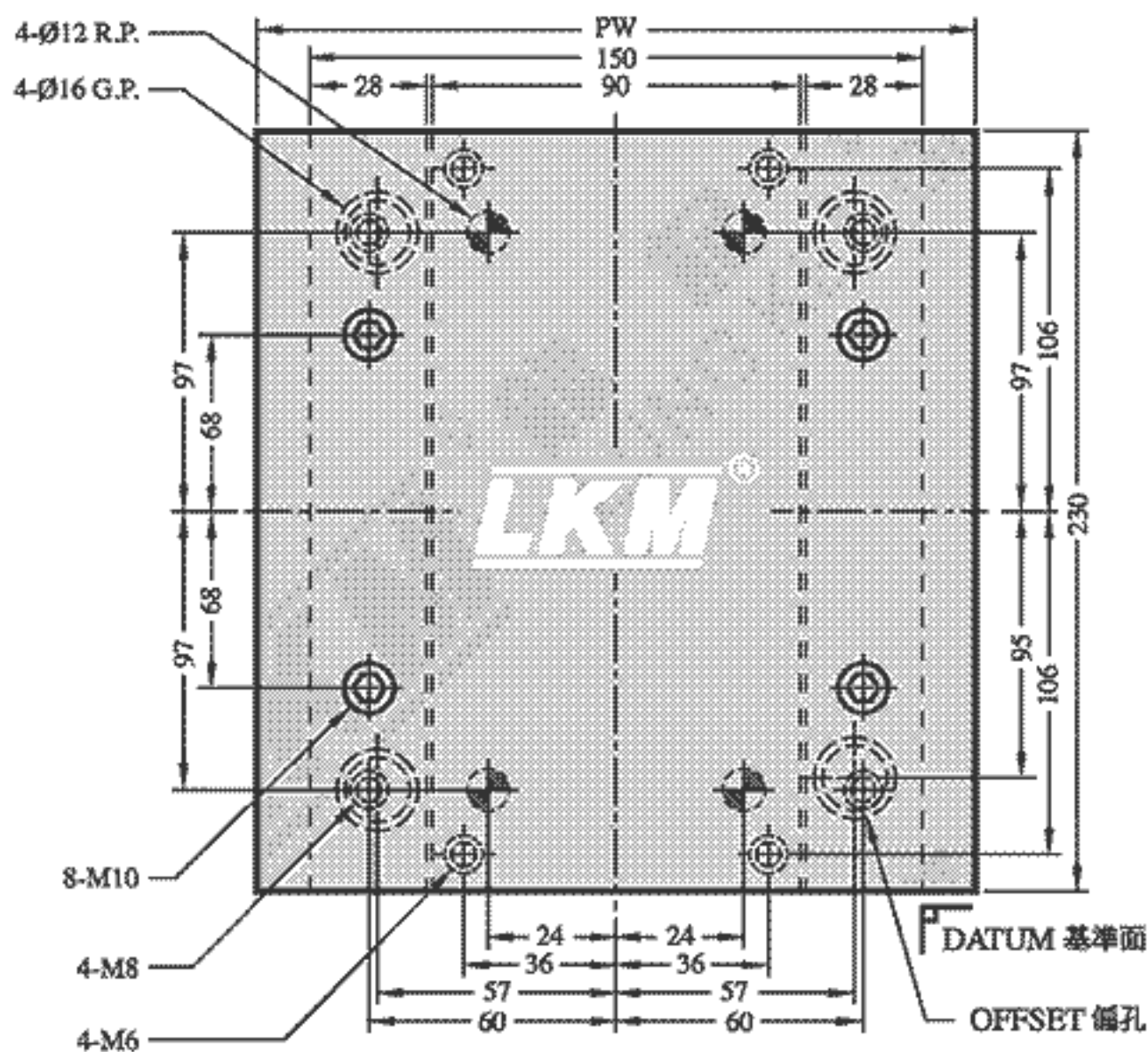


DI

1520



1523

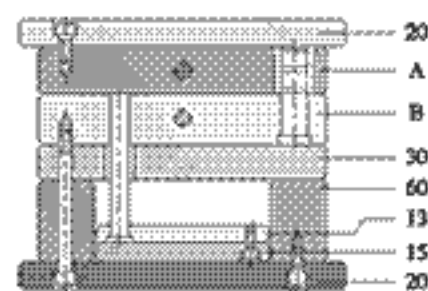


面板厚度 / Plate Width	PW
直身模 / H-Type	150
工字模 / I-Type	200

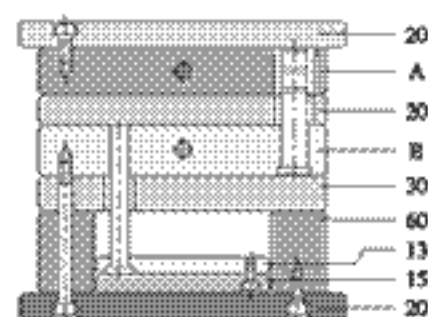
A B 板厚度 / A B Plate Thickness							
25	30	35	40	50	60	70	80

標準方鐵 / Spacer Block	60
加高方鐵 / Higher Spacer Block	70

吊環絲孔 / Eyebolt	M12
----------------	-----



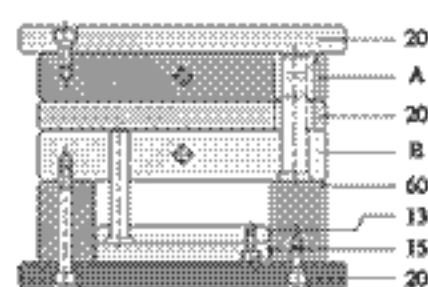
AI



BI

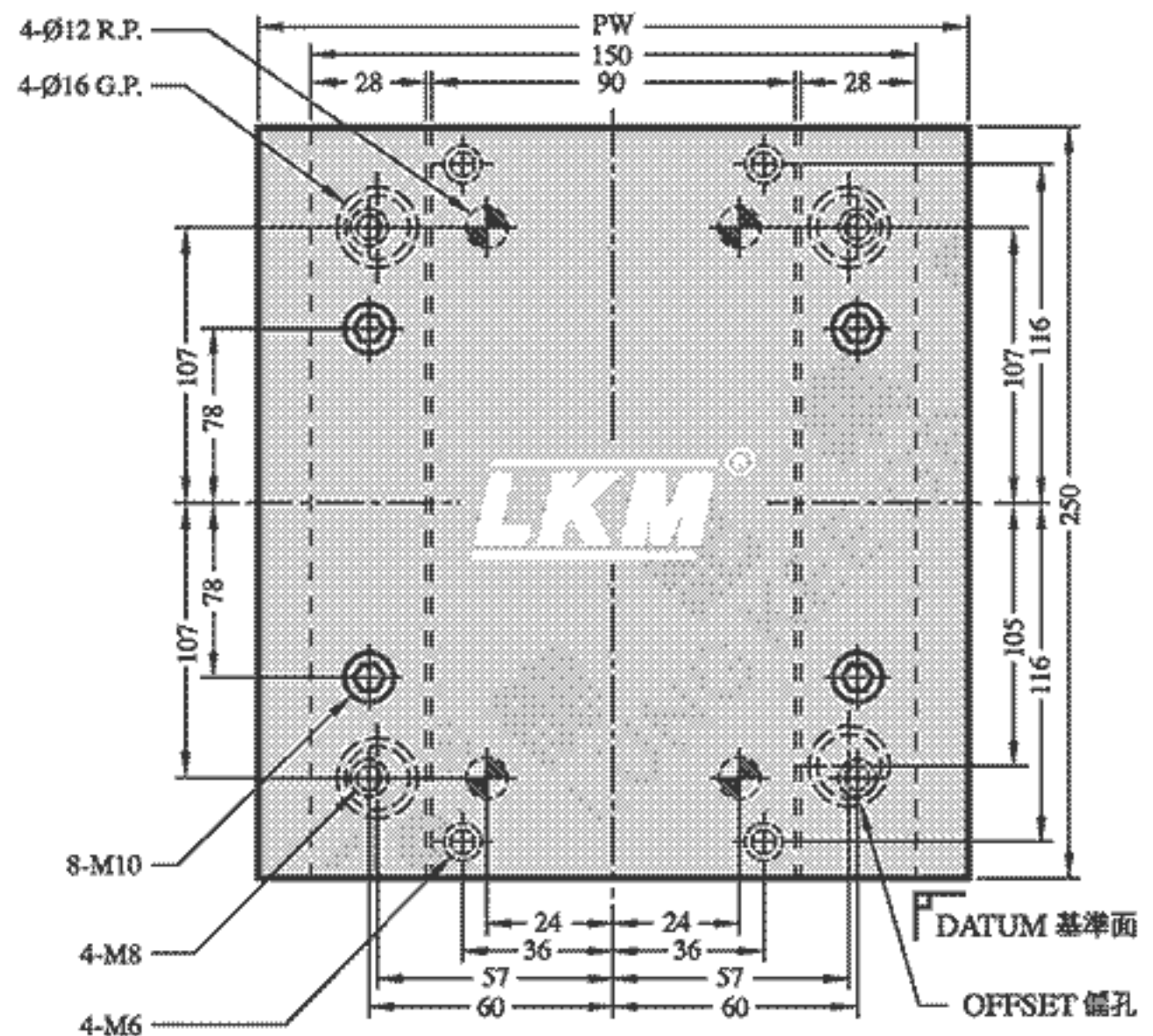


CI

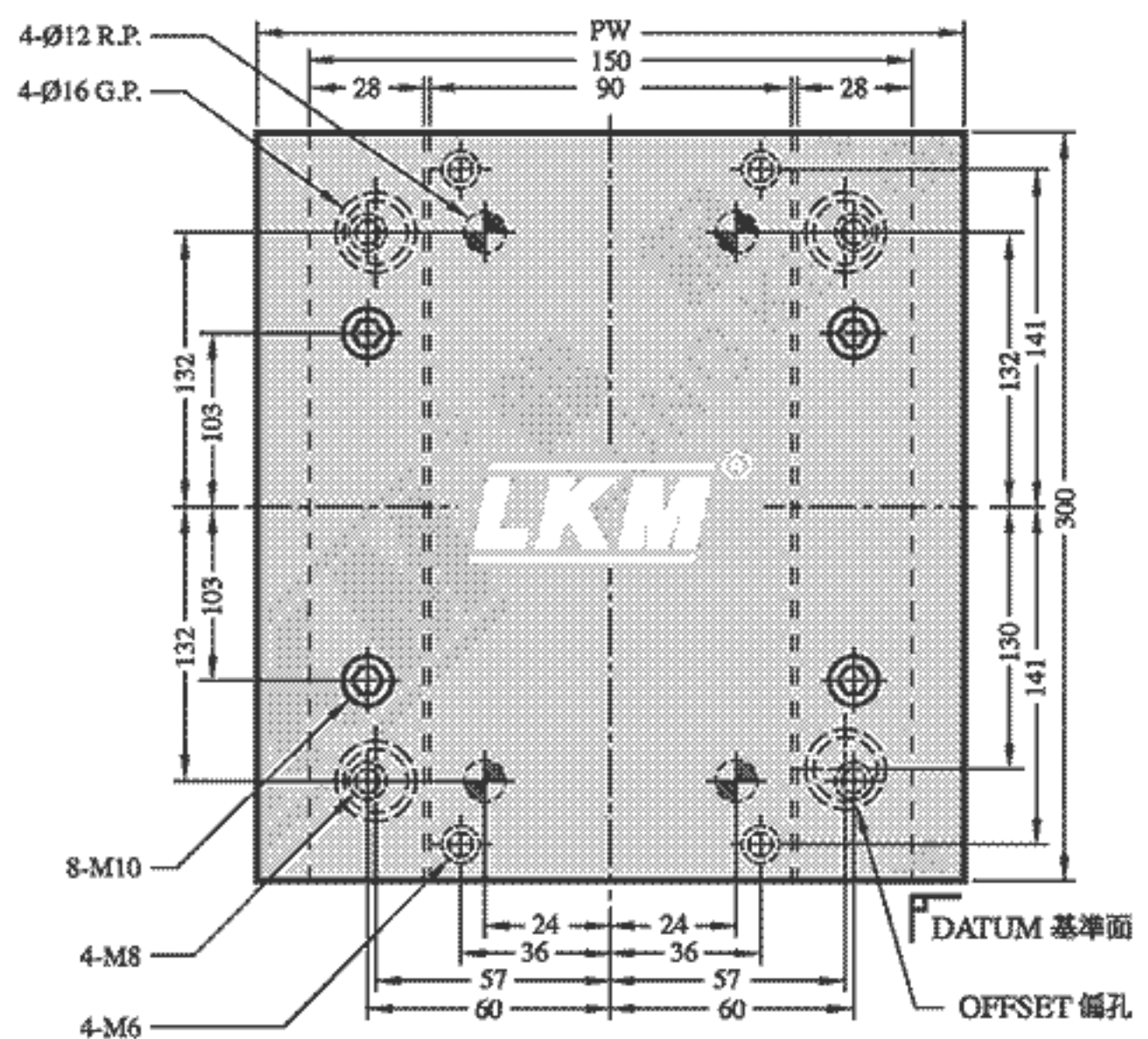


DI

1525



1530

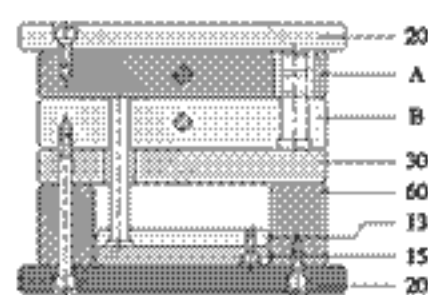


面板厚度 / Plate Width	PW
直身模 / H-Type	180
工字模 / I-Type	230

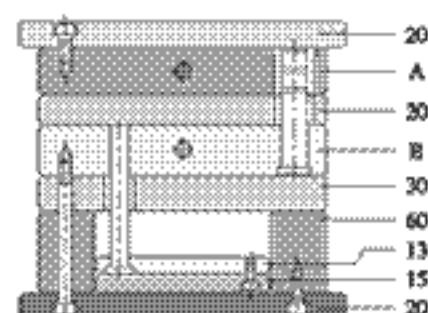
A B 板厚度 / A B Plate Thickness							
25	30	35	40	50	60	70	80

標準方鐵 / Spacer Block	60
加高方鐵 / Higher Spacer Block	80

吊環絲孔 / Eyebolt	M12
----------------	-----



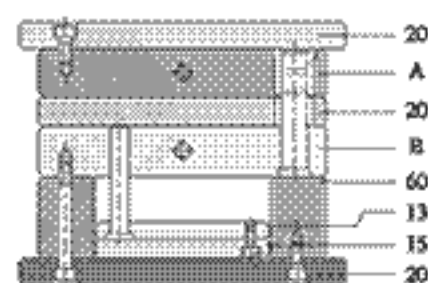
AI



BI

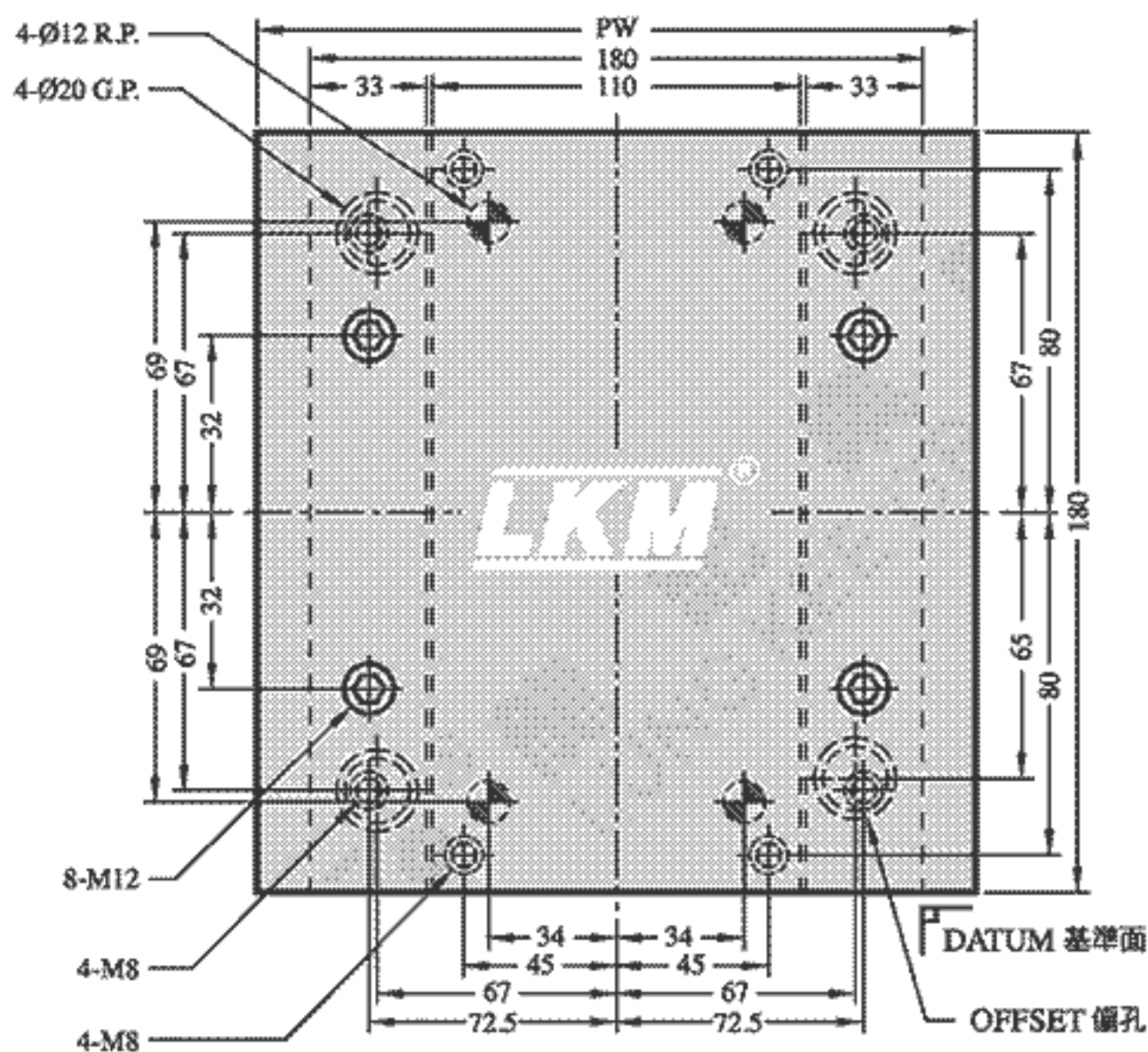


CI

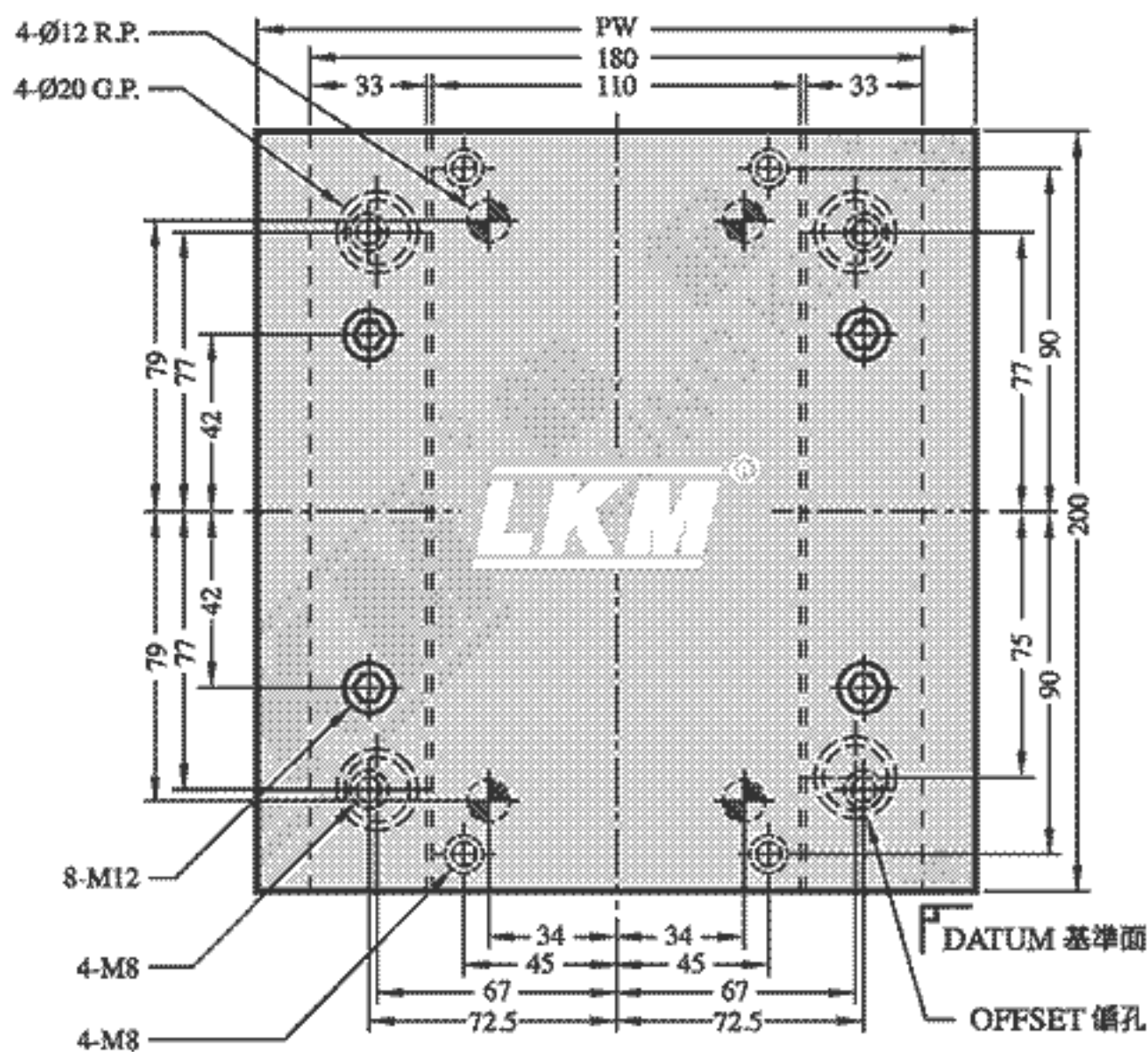


DI

1818



1820

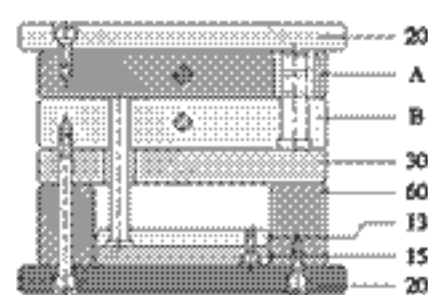


面板厚度 / Plate Width	PW
直身模 / H-Type	180
工字模 / I-Type	230

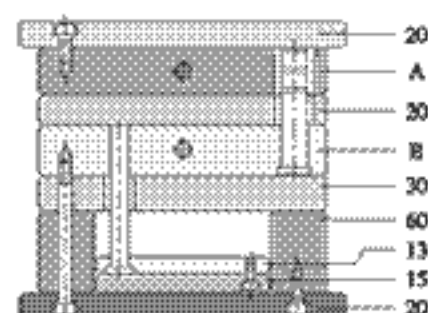
A B 板厚度 / A B Plate Thickness							
25	30	35	40	50	60	70	80

標準方鐵 / Spacer Block	60
加高方鐵 / Higher Spacer Block	80

吊環絲孔 / Eyebolt	M12
----------------	-----



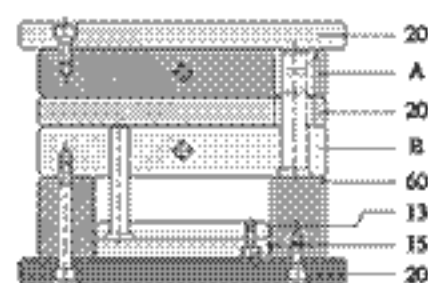
AI



BI

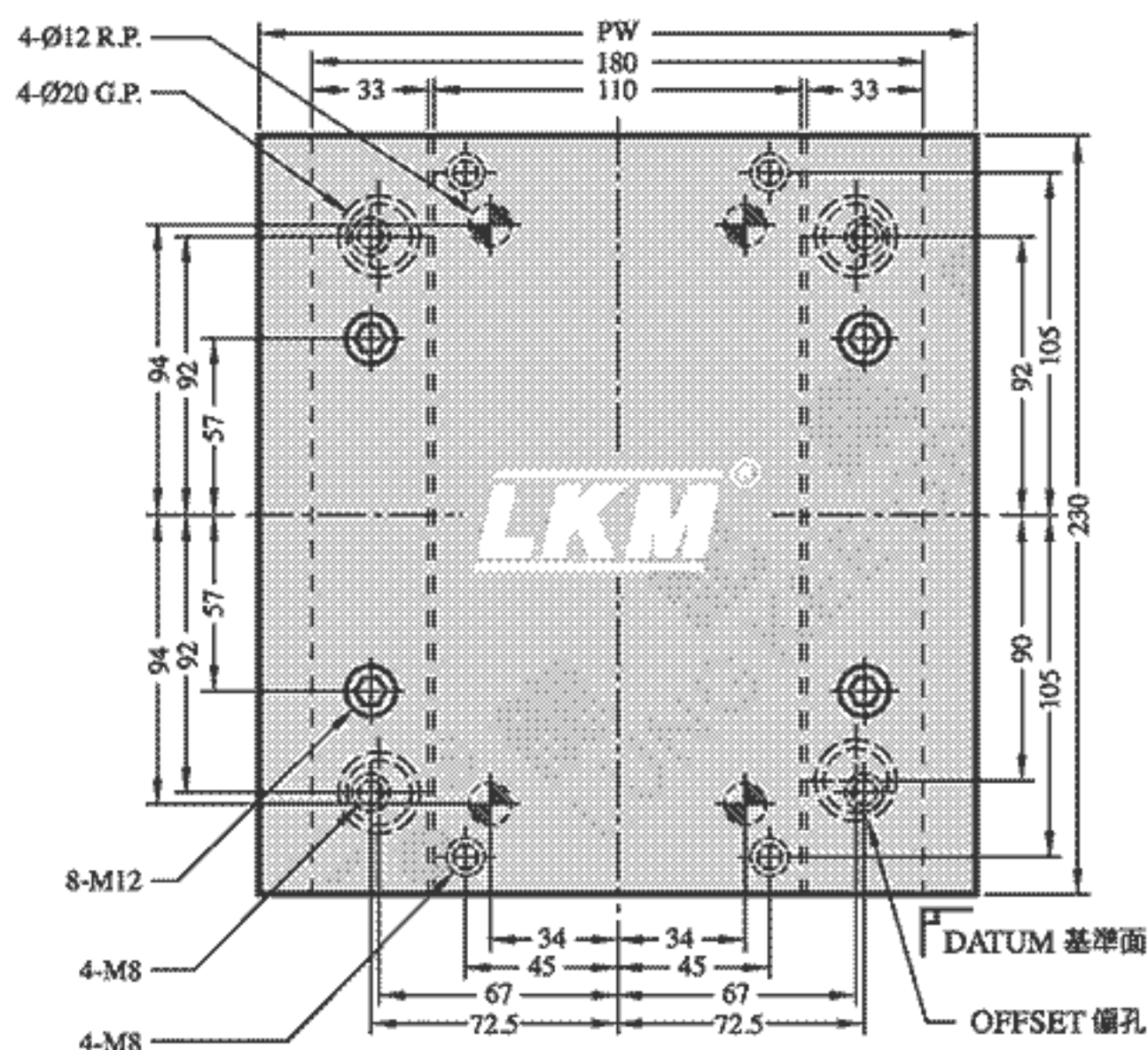


CI

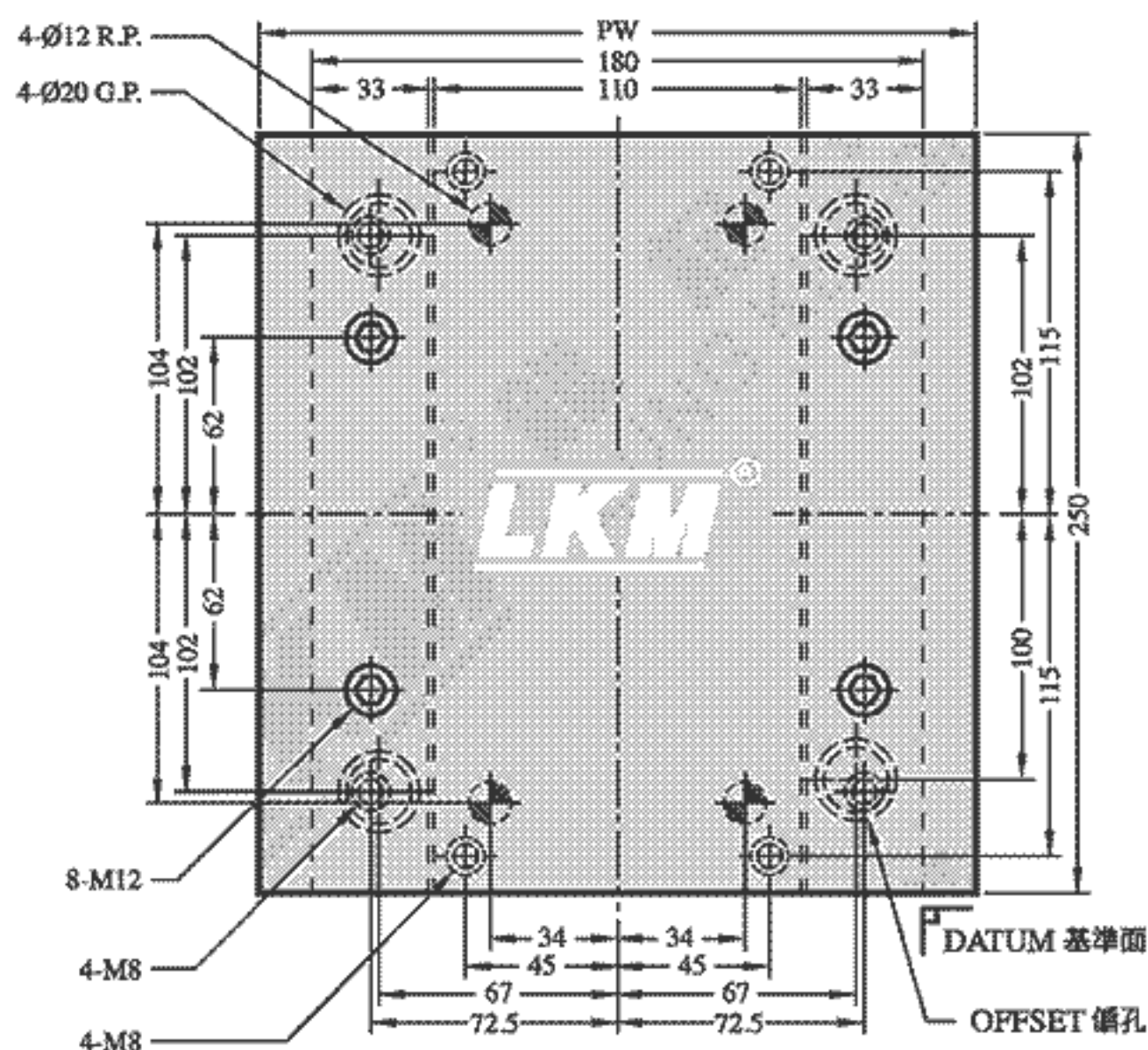


DI

1823



1825

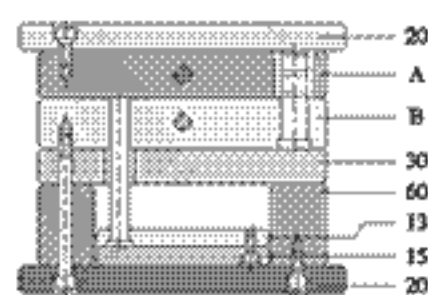


面板厚度/Plate Width	PW
直身模/H-Type	180
工字模/I-Type	230

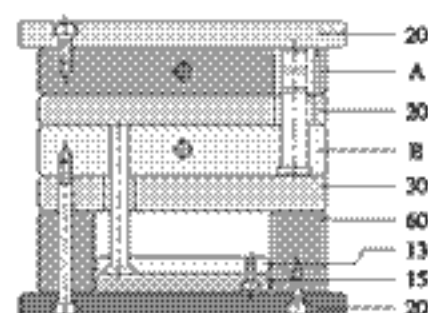
A B 板厚度/A B Plate Thickness							
25	30	35	40	50	60	70	80

標準方鐵/Spacer Block	60
加高方鐵/Higher Spacer Block	80

吊環絲孔/Eyebolt	M12
--------------	-----



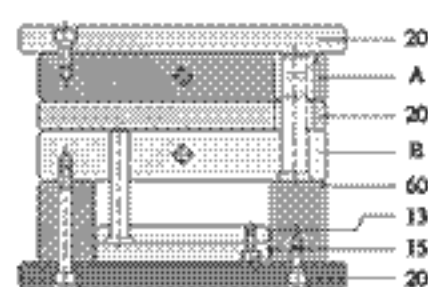
AI



BI

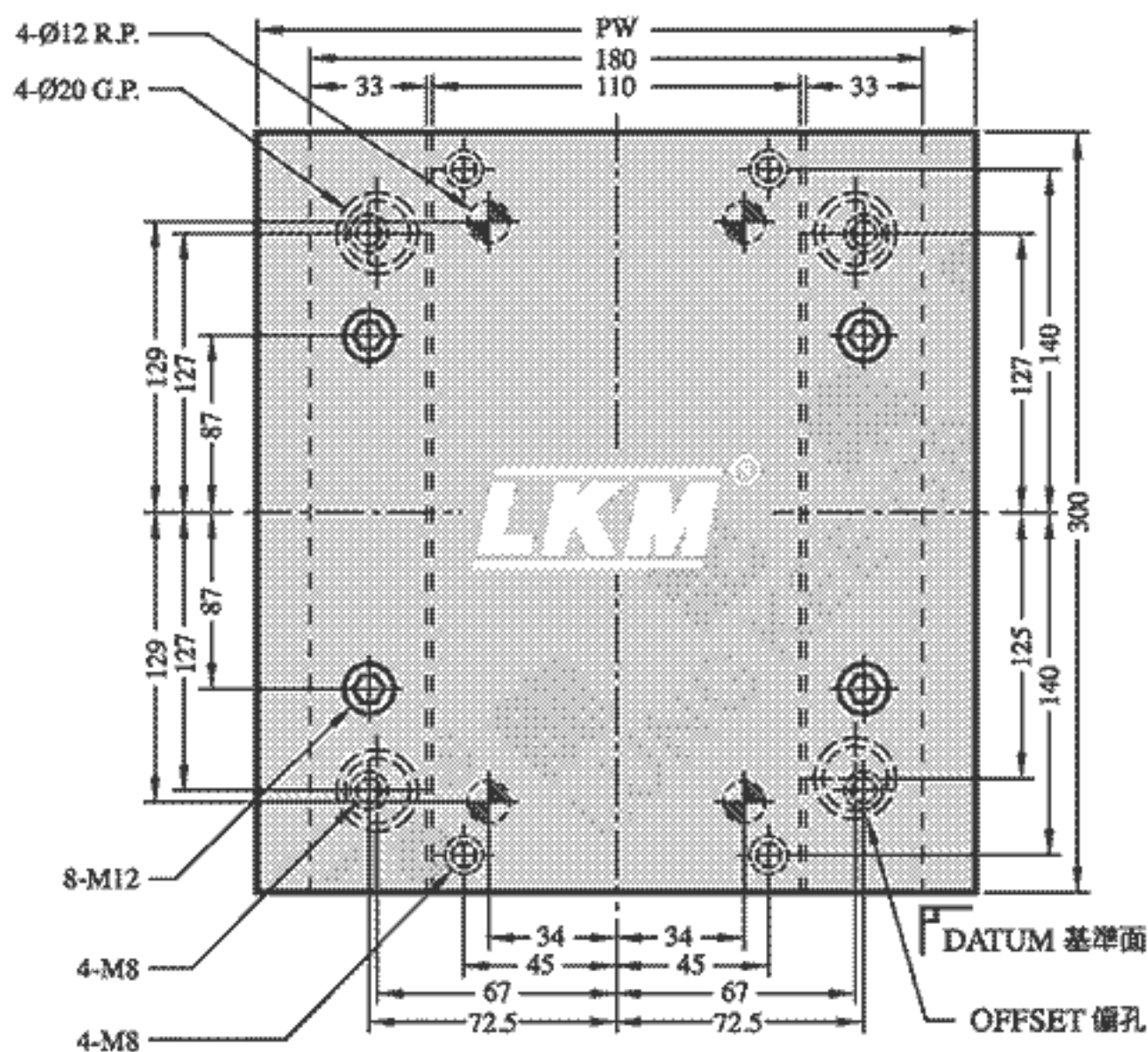


CI

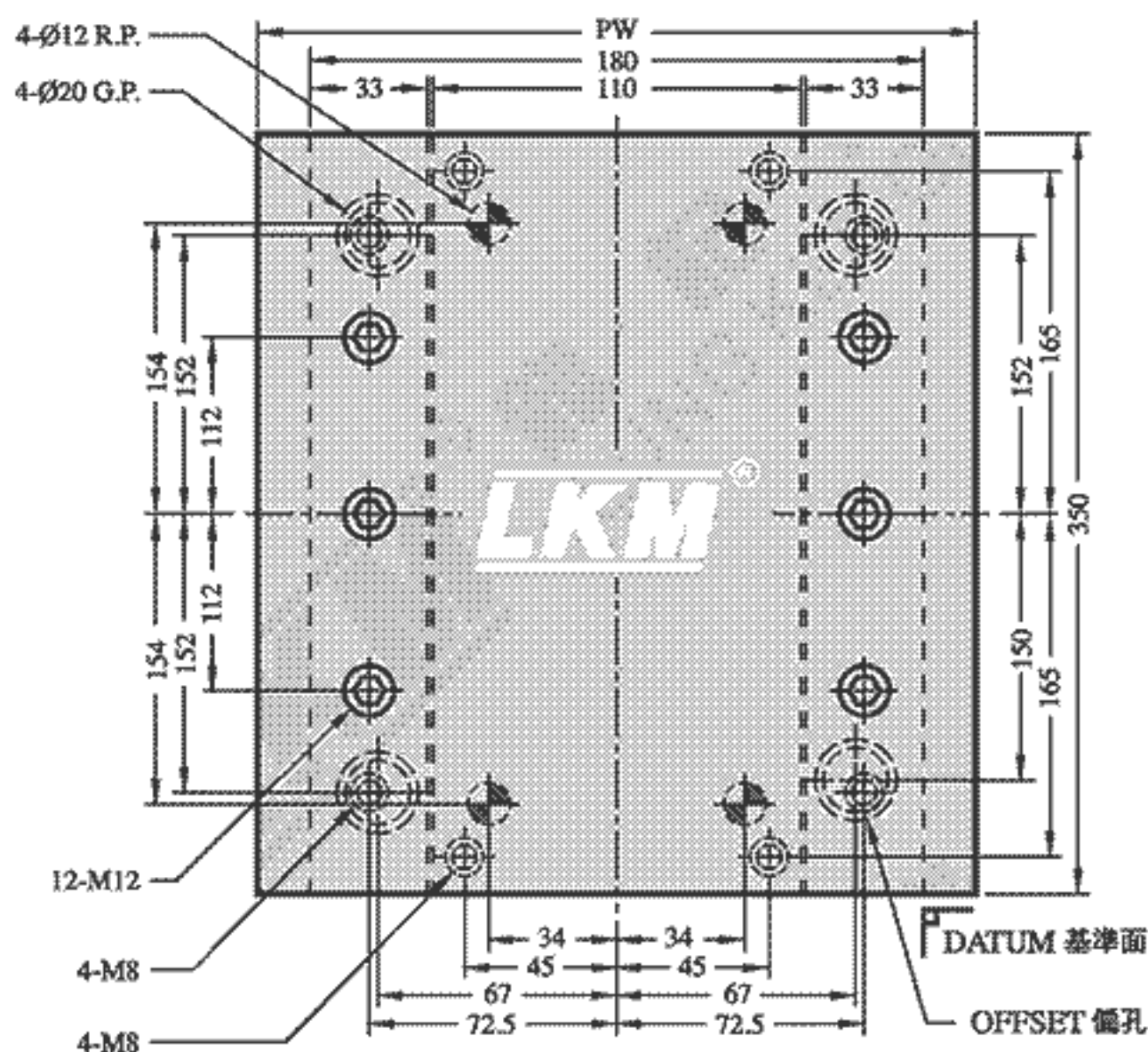


DI

1830



1835

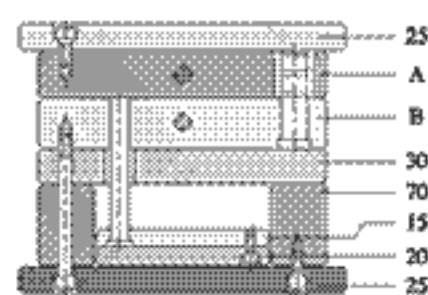


面板厚度 / Plate Width	PW
直身模 / H-Type	200
工字模 / I-Type	250

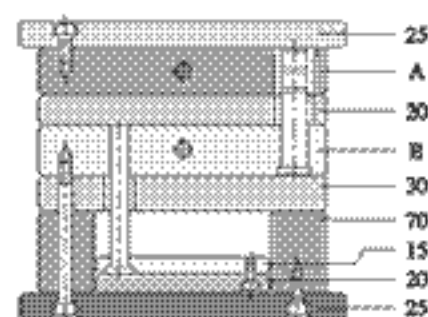
A B 板厚度 / A B Plate Thickness										
25	30	35	40	50	60	70	80	90	100	

標準方鐵 / Spacer Block	70
加高方鐵 / Higher Spacer Block	90

吊環絲孔 / Eyebolt	M12
----------------	-----



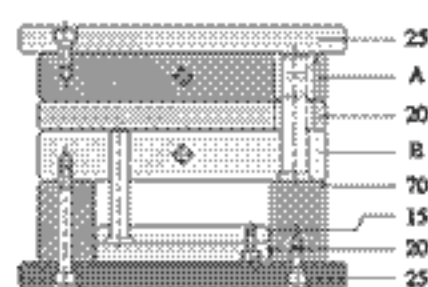
AI



BI

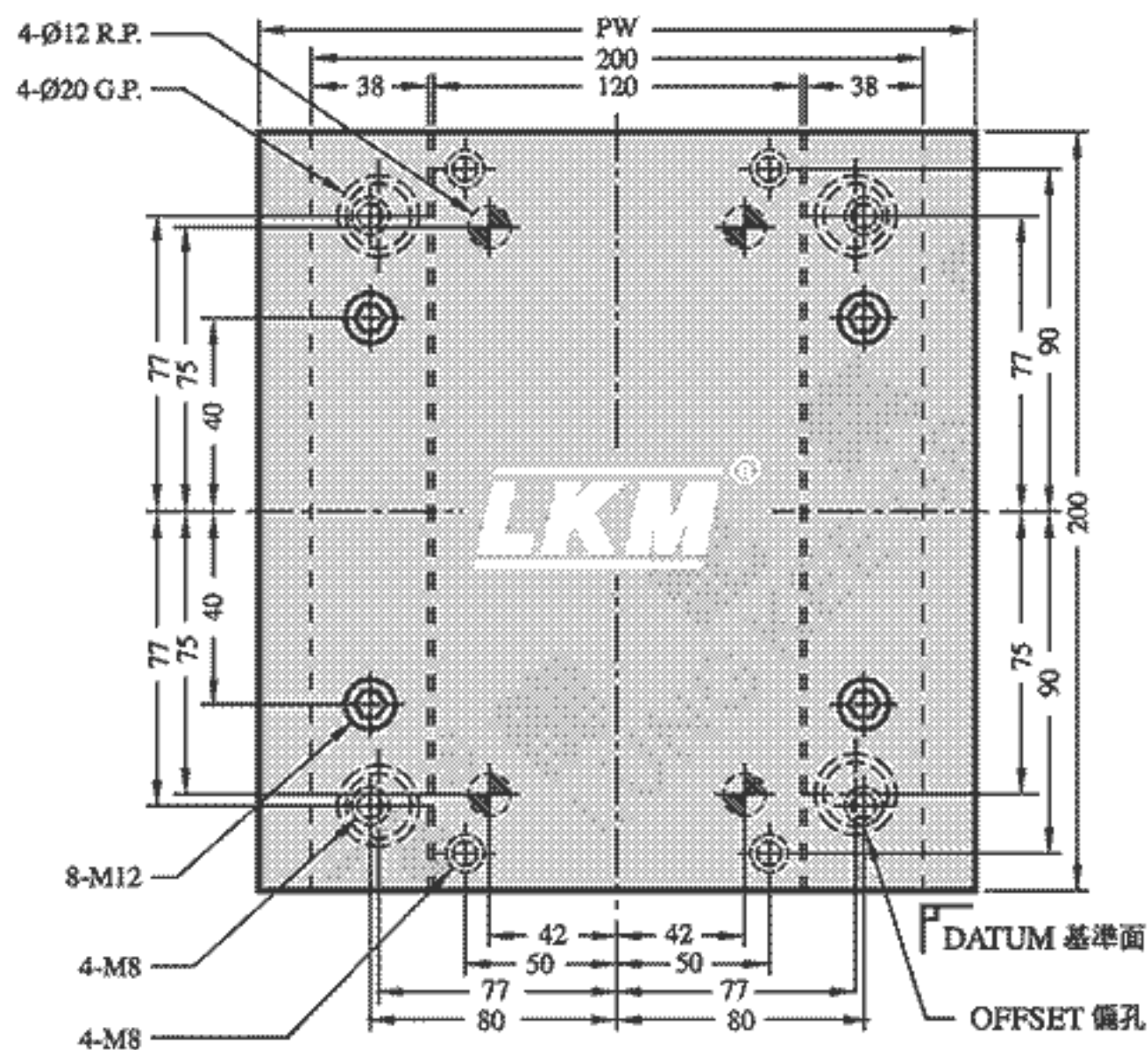


CI

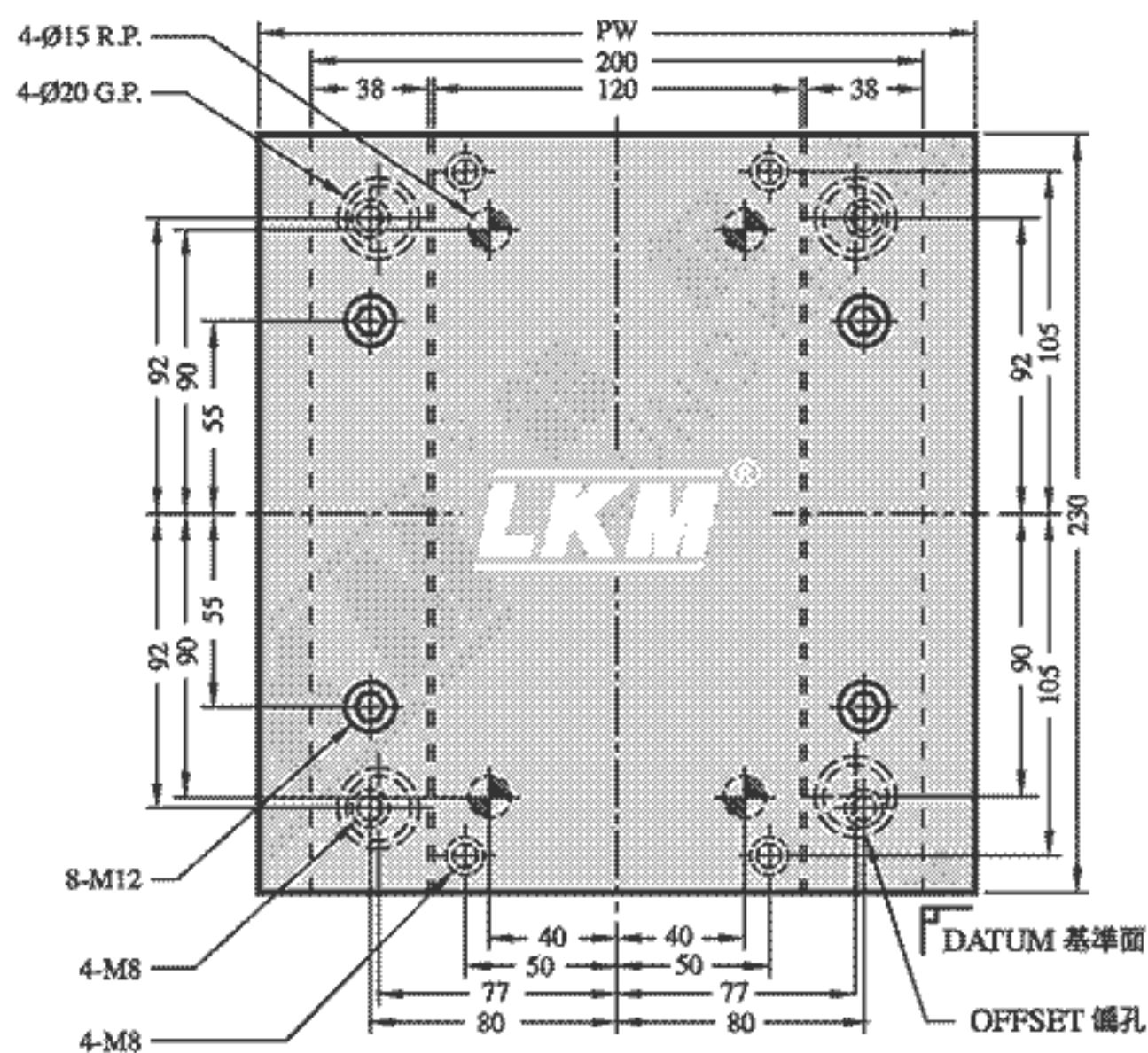


DI

2020



2023

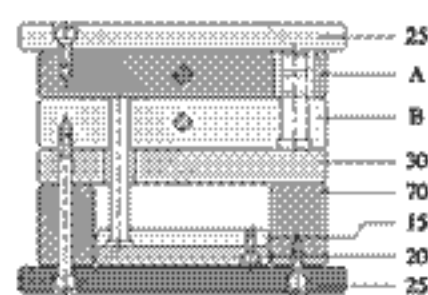


面板厚度 / Plate Width	PW
直身模 / H-Type	200
工字模 / I-Type	250

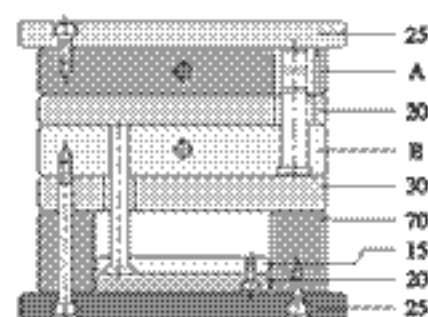
A B 板厚度 / A B Plate Thickness										
25	30	35	40	50	60	70	80	90	100	

標準方鐵 / Spacer Block	70
加高方鐵 / Higher Spacer Block	90

吊環絲孔 / Eyebolt	M12
----------------	-----



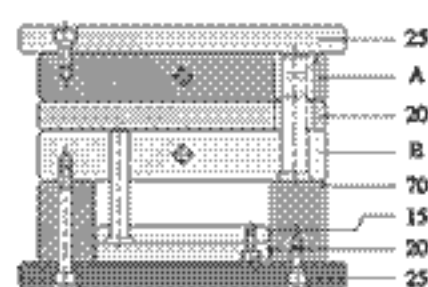
AI



BI

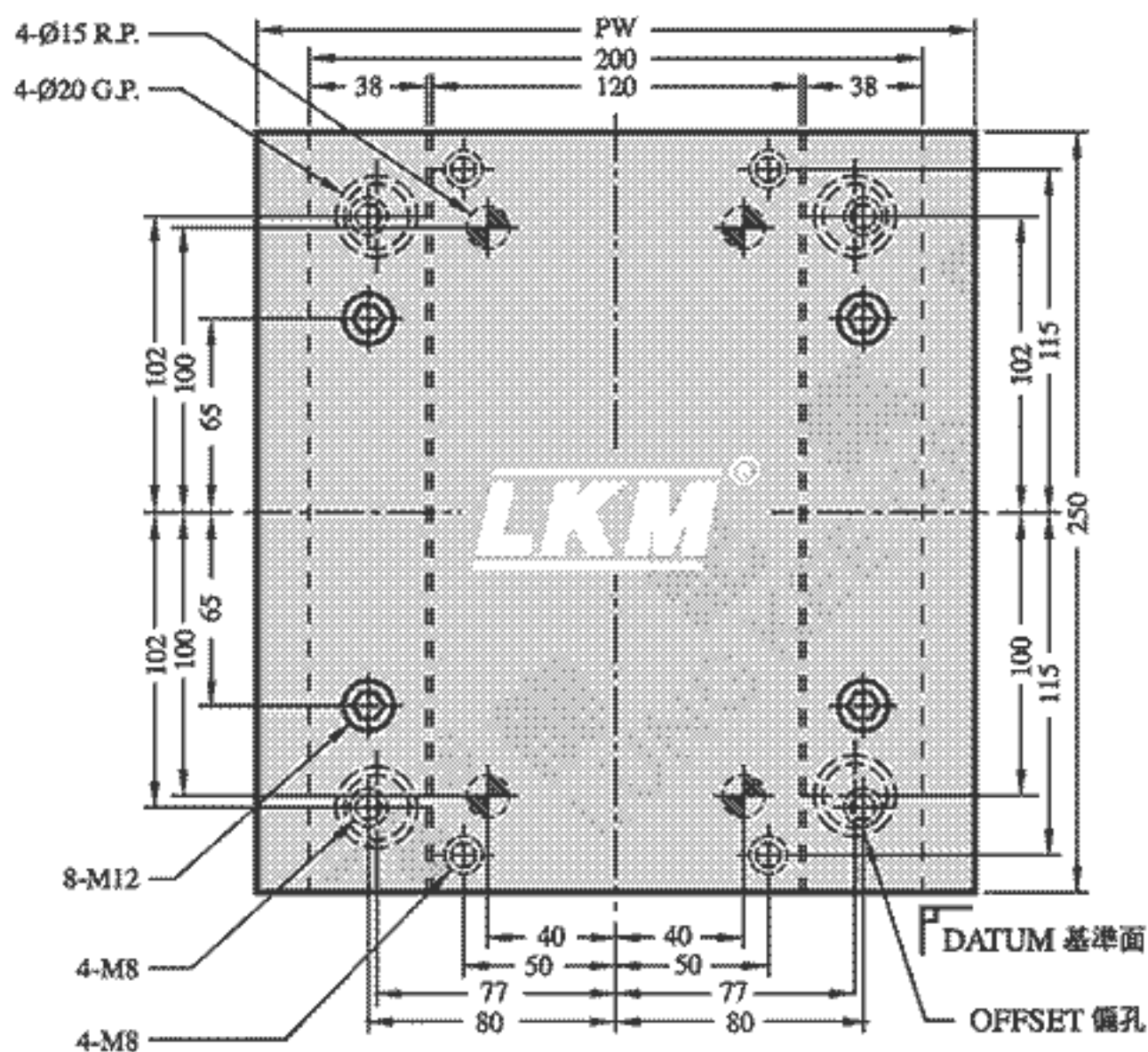


CI

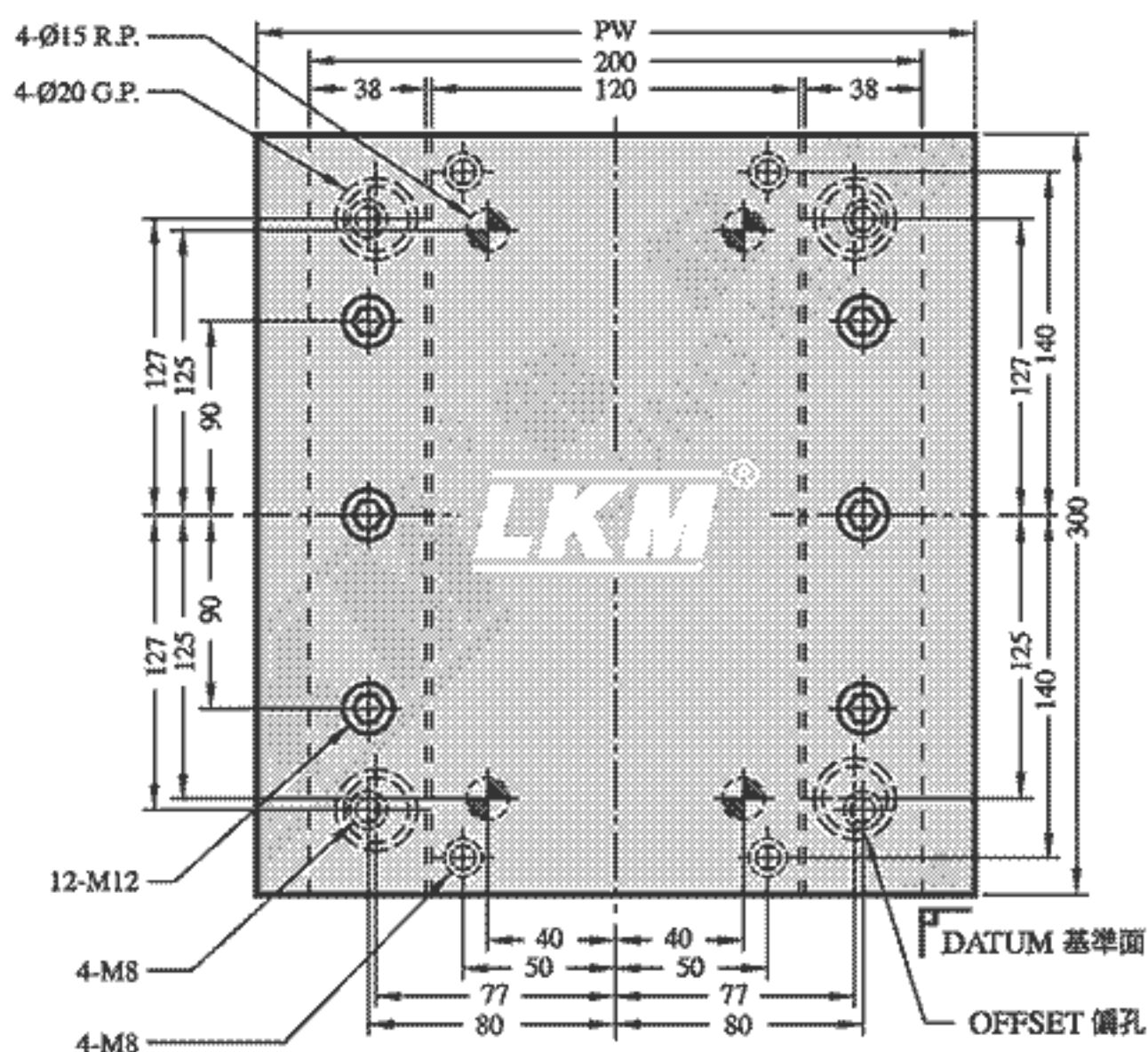


DI

2025



2030

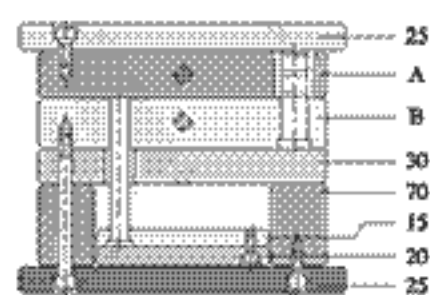


面板厚度 / Plate Width	PW
直身模 / H-Type	200
工字模 / I-Type	250

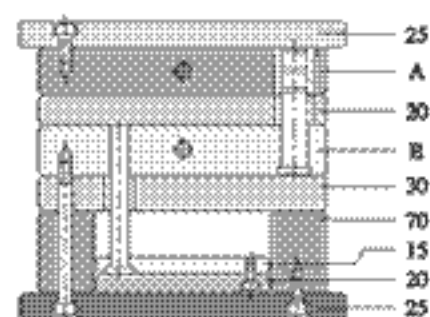
A B 板厚度 / A B Plate Thickness										
25	30	35	40	50	60	70	80	90	100	

標準方鐵 / Spacer Block	70
加高方鐵 / Higher Spacer Block	90

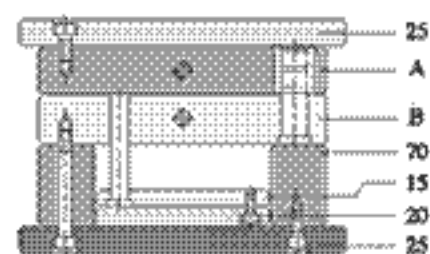
吊環絲孔 / Eyebolt	M12
----------------	-----



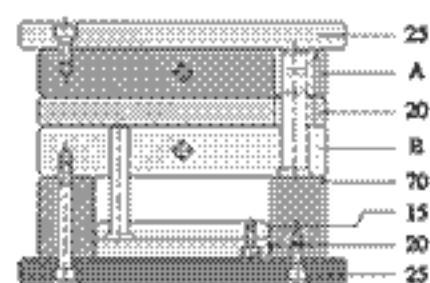
AI



BI

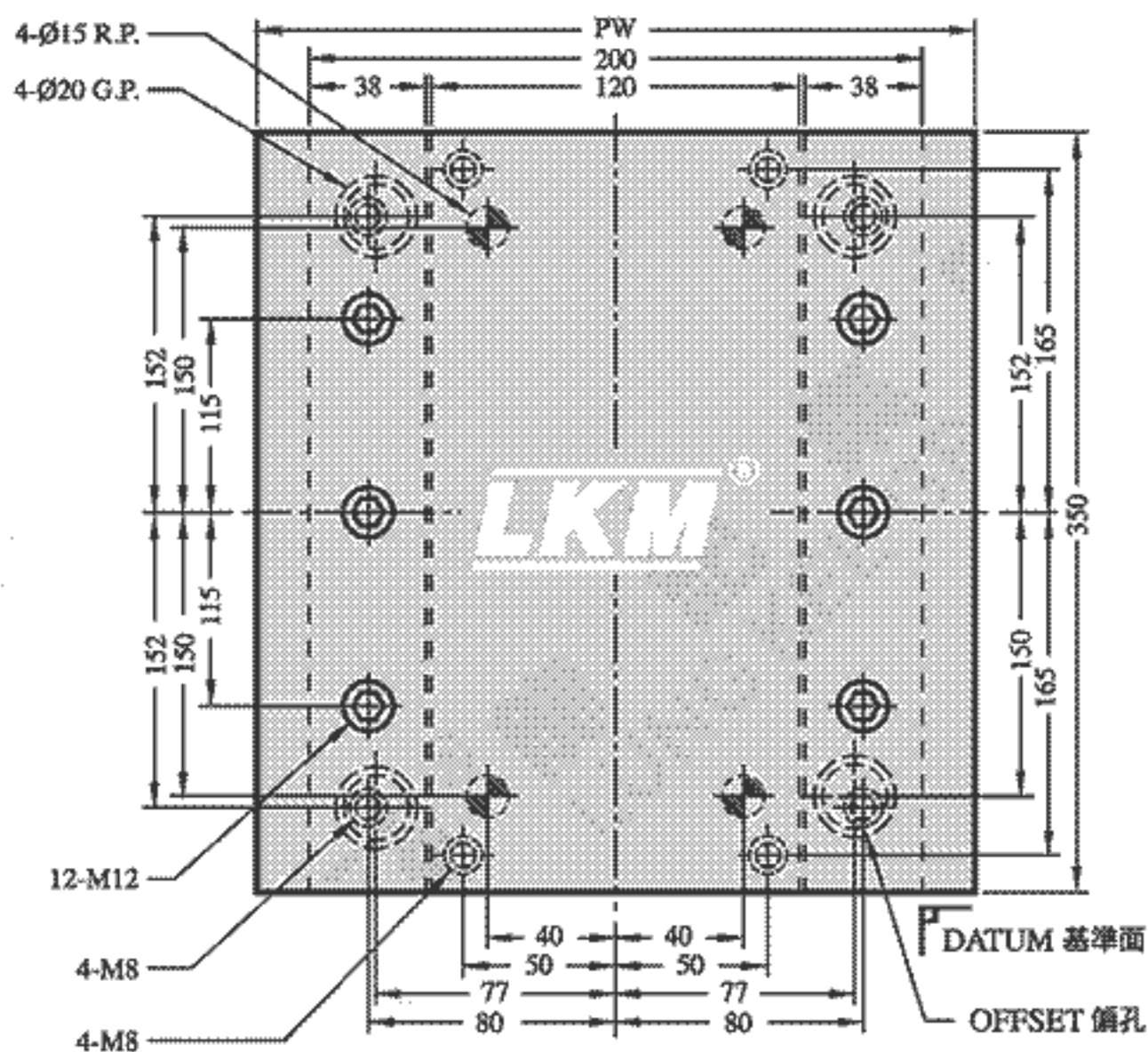


CI



DI

2035

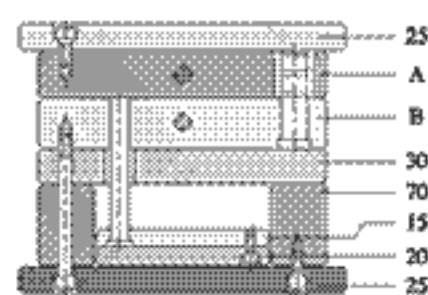


面板厚度 / Plate Width	PW
直身模 / H-Type	200
工字模 / I-Type	250

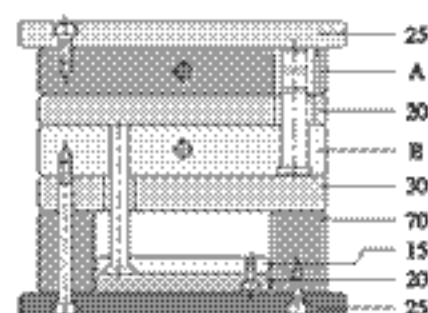
A B 板厚度 / A B Plate Thickness										
25	30	35	40	50	60	70	80	90	100	

標準方鐵 / Spacer Block	70
加高方鐵 / Higher Spacer Block	90

吊環絲孔 / Eyebolt	M16
----------------	-----



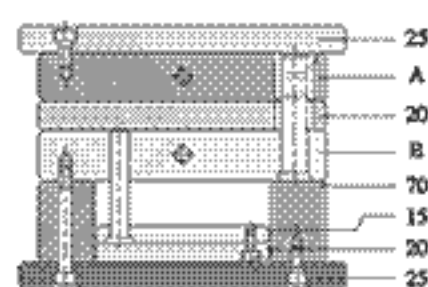
AI



BI

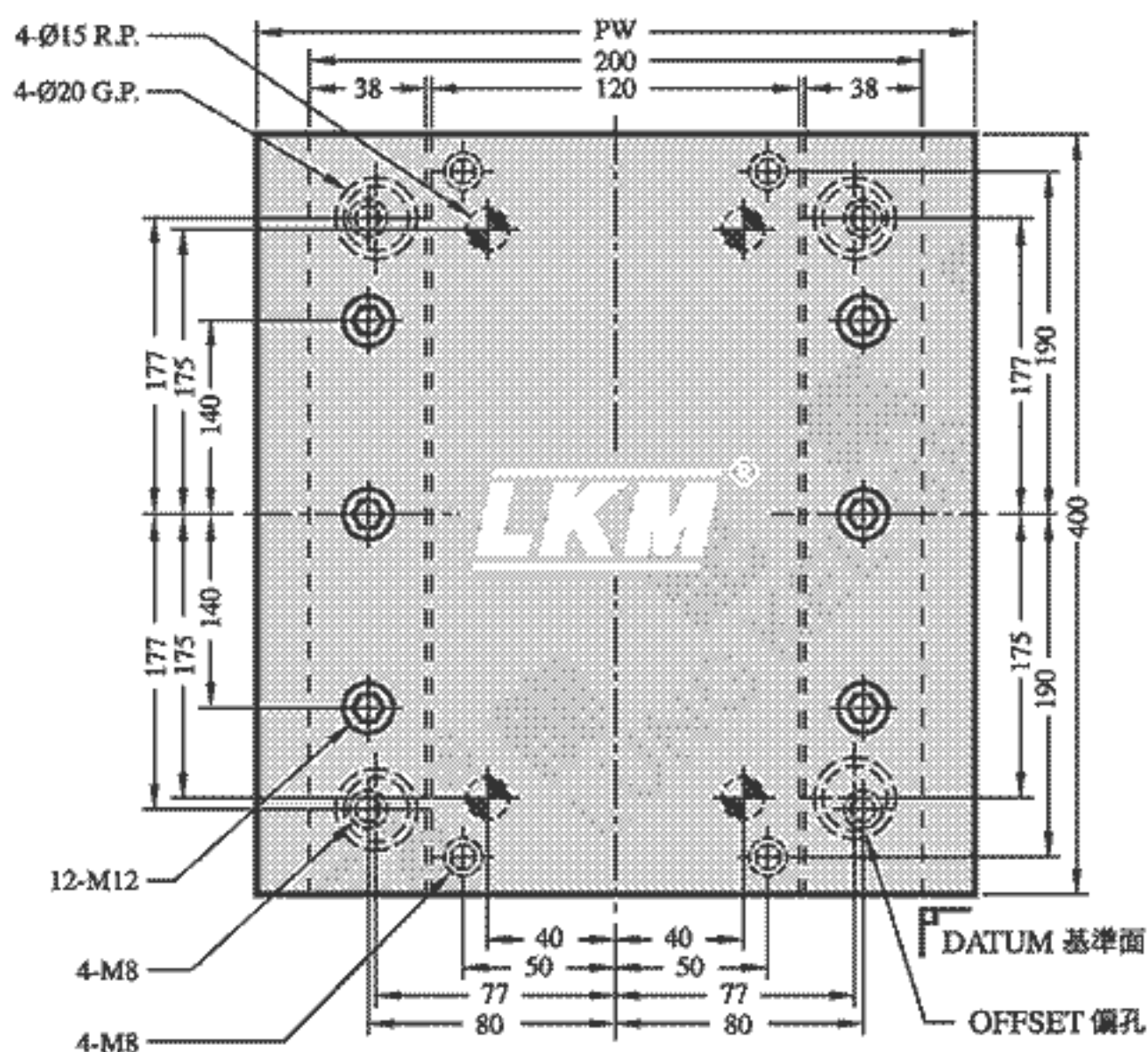


CI

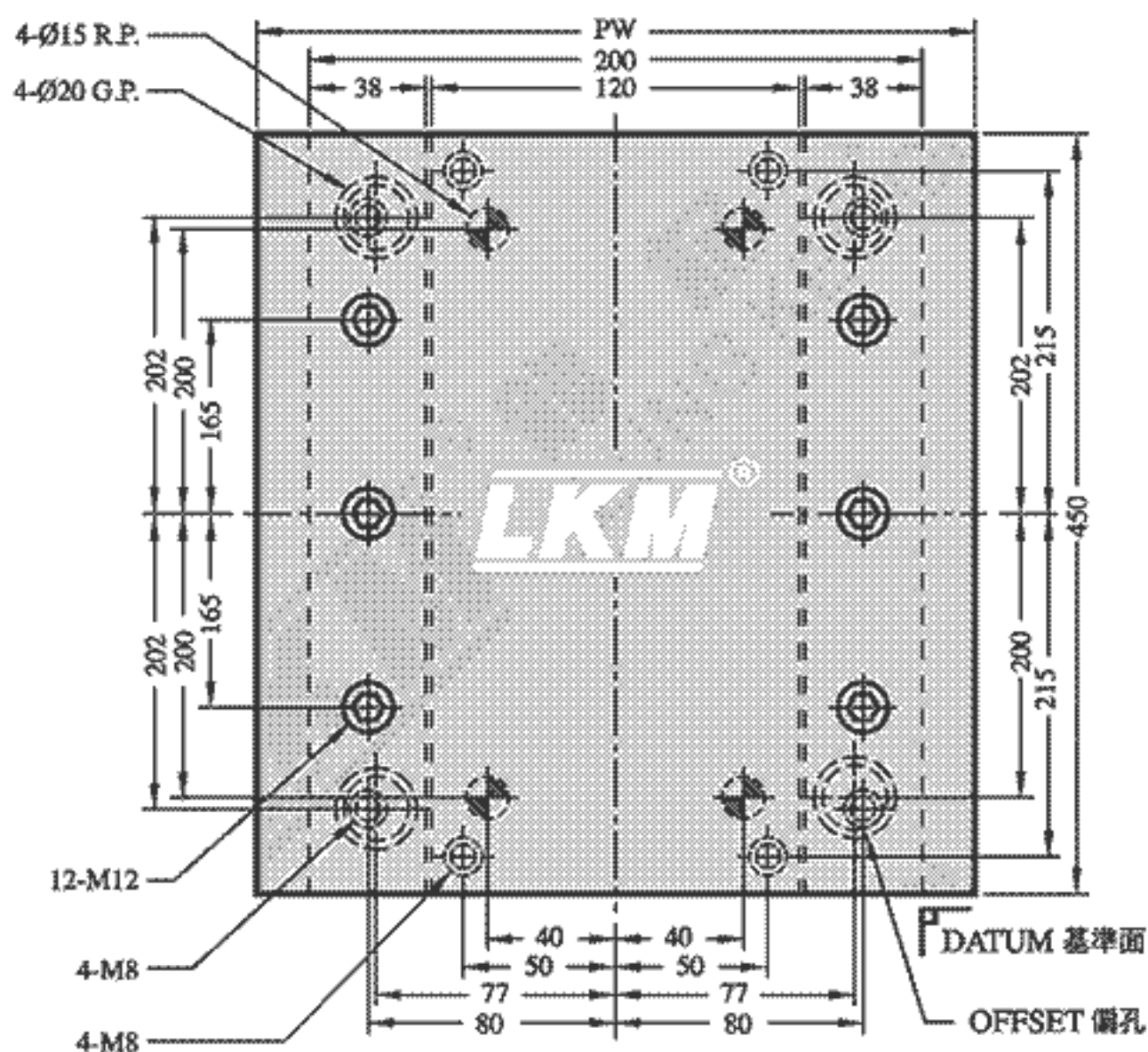


DI

2040



2045

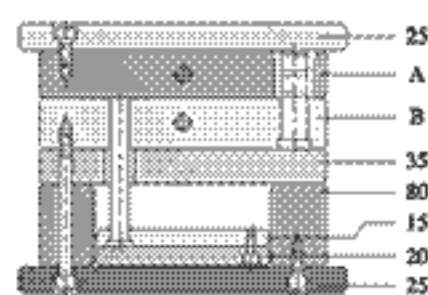


面板厚度/Plate Width	PW
直身模/H-Type	230
工字模/I-Type	280

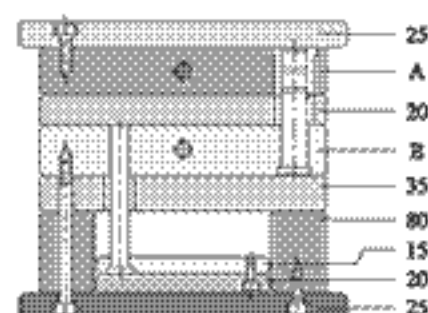
A B 板厚度/A B Plate Thickness										
25	30	35	40	50	60	70	80	90	100	

標準方鐵/Spacer Block	80
加高方鐵/Higher Spacer Block	100

吊環絲孔/Eyebolt	M16
--------------	-----



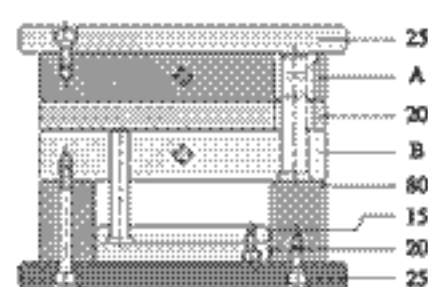
AI



BI

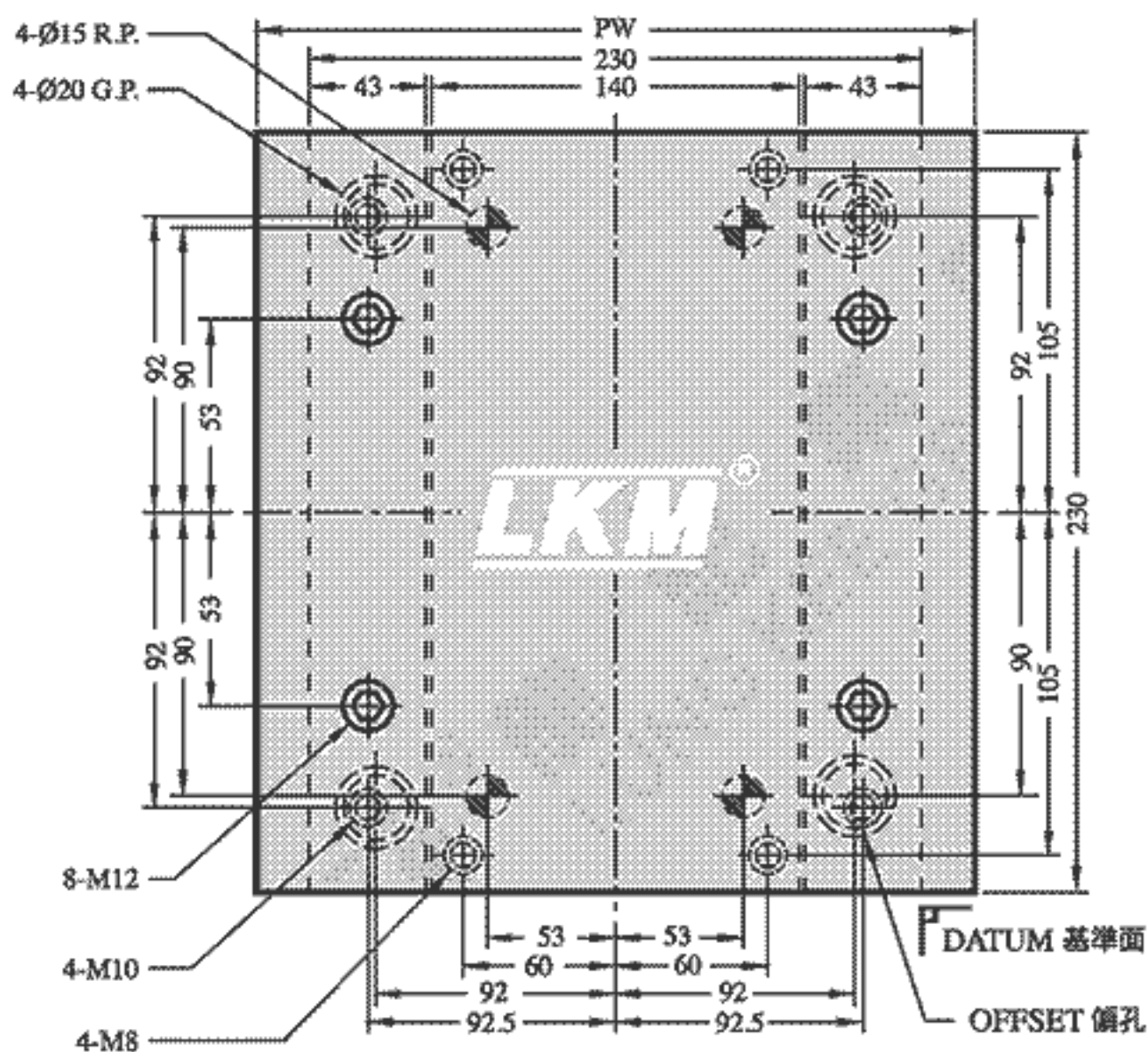


CI

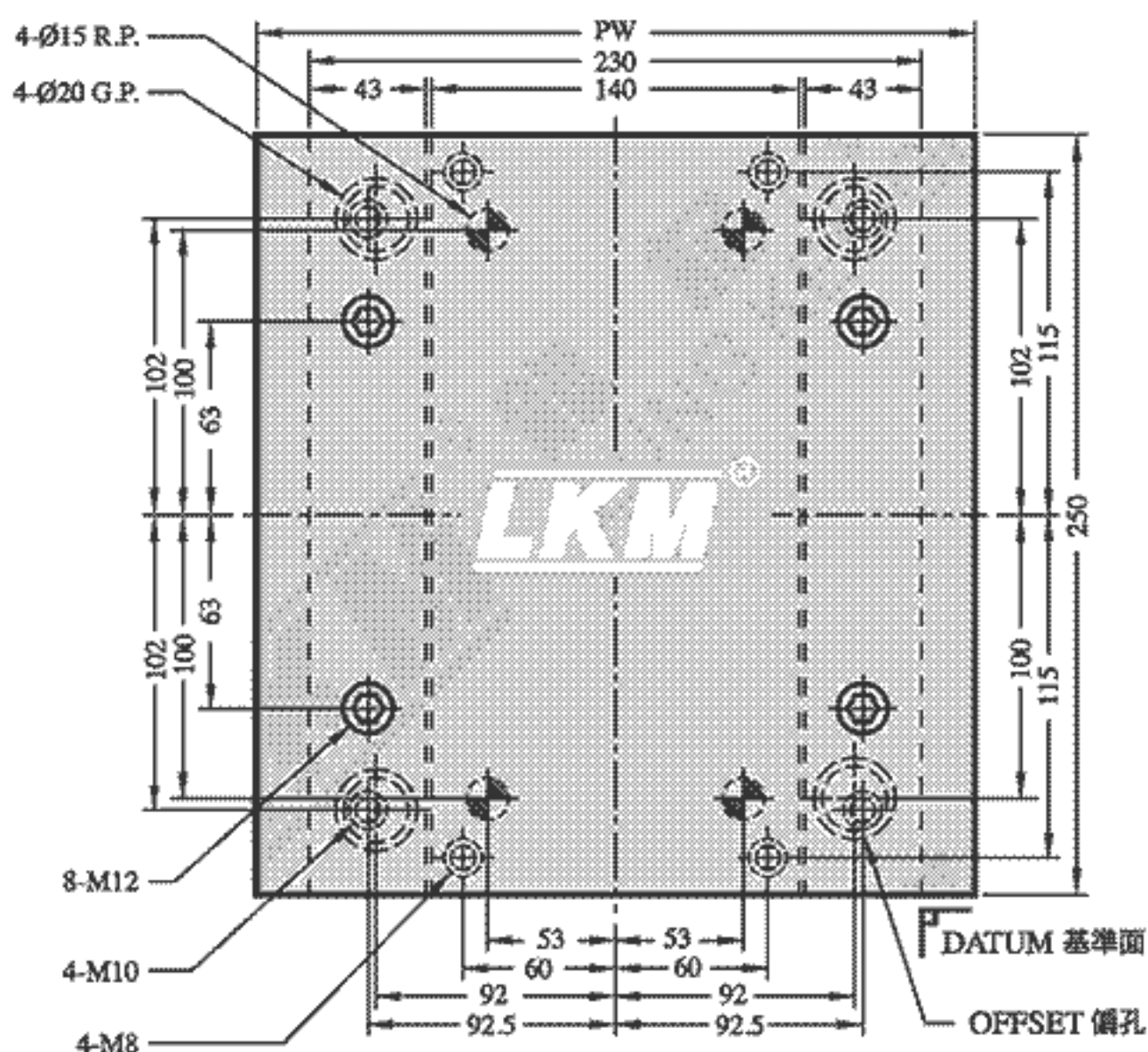


DI

2323



2325

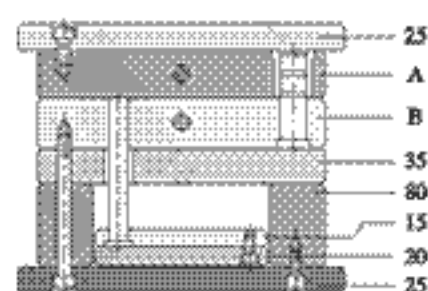


面板厚度/Plate Width	PW
直身模/H-Type	230
工字模/I-Type	280

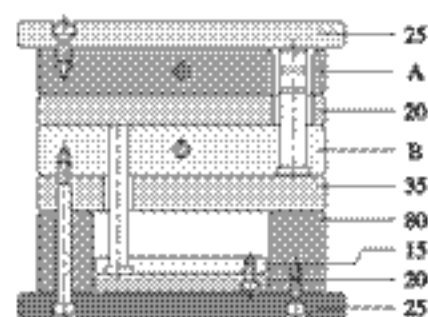
AB板厚度/AB Plate Thickness									
25	30	35	40	50	60	70	80	90	100

標準方鐵/Spacer Block	80
加高方鐵/Higher Spacer Block	100

吊環絲孔/Eyebolt	M16
--------------	-----



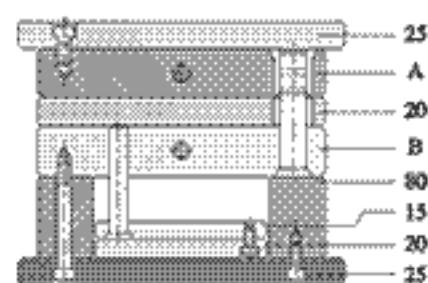
AI



BI

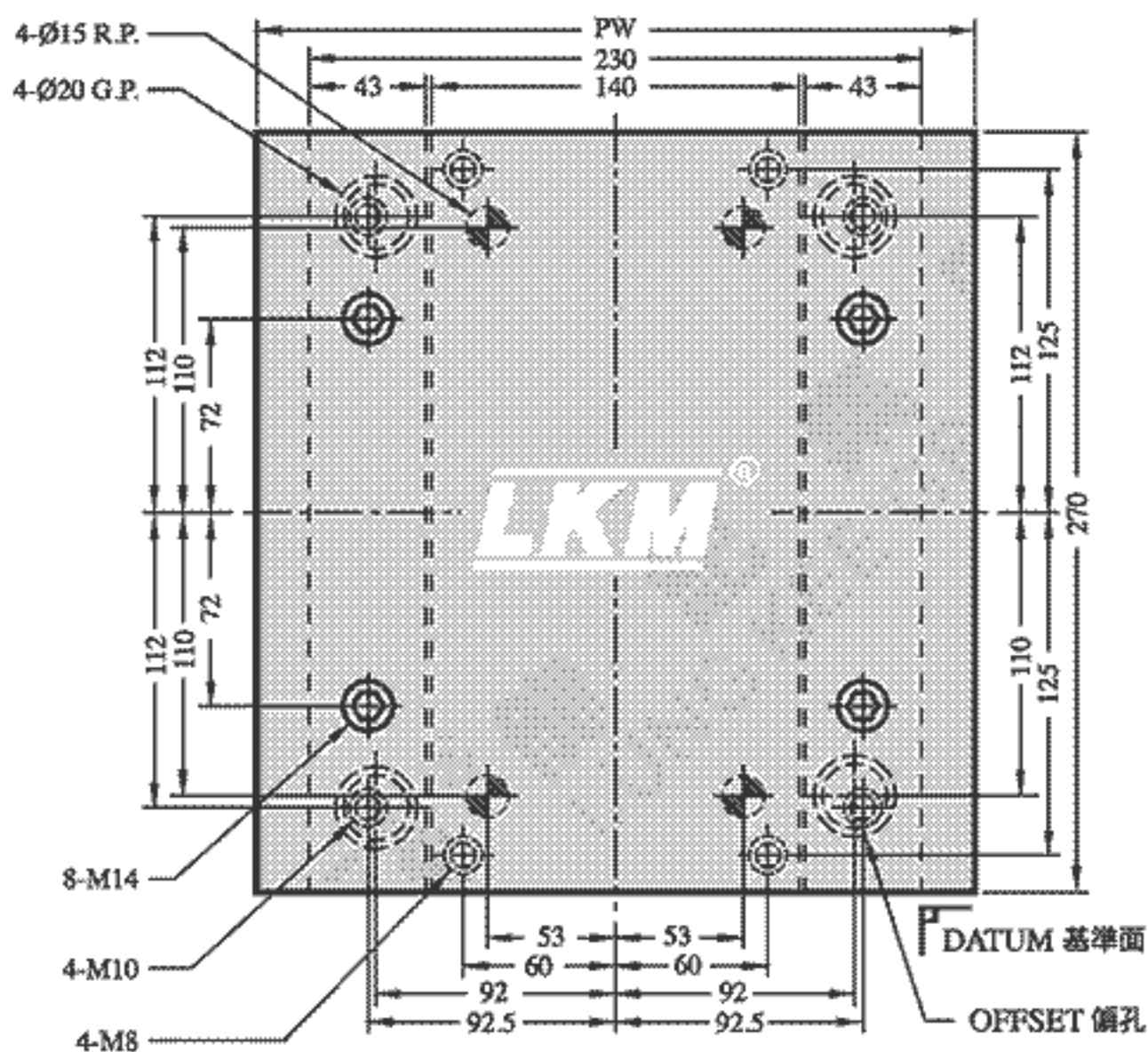


CI

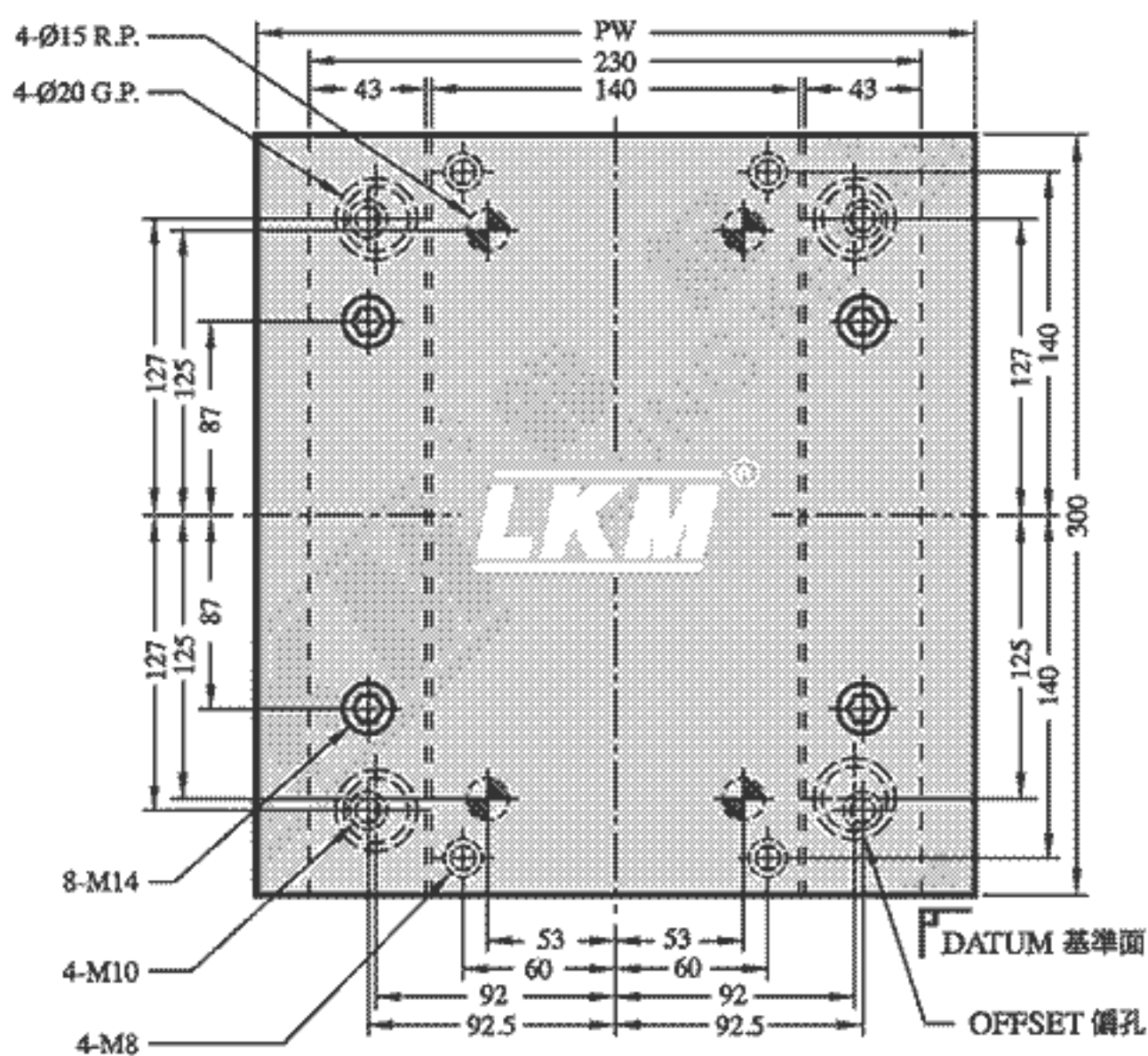


DI

2327



2330

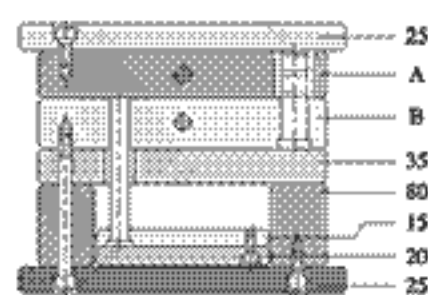


面板厚度/Plate Width	PW
直身模/H-Type	230
工字模/I-Type	280

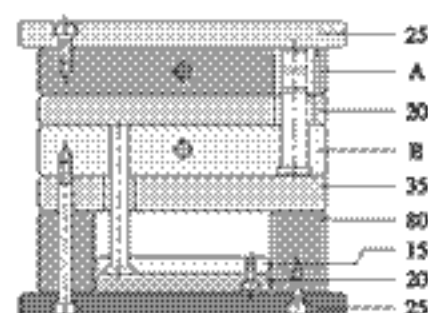
A B 板厚度/A B Plate Thickness										
25	30	35	40	50	60	70	80	90	100	

標準方鐵/Spacer Block	80
加高方鐵/Higher Spacer Block	100

吊環絲孔/Eyebolt	M16
--------------	-----



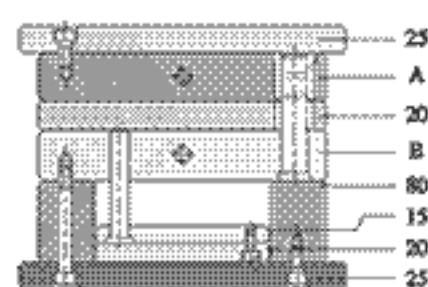
AI



BI

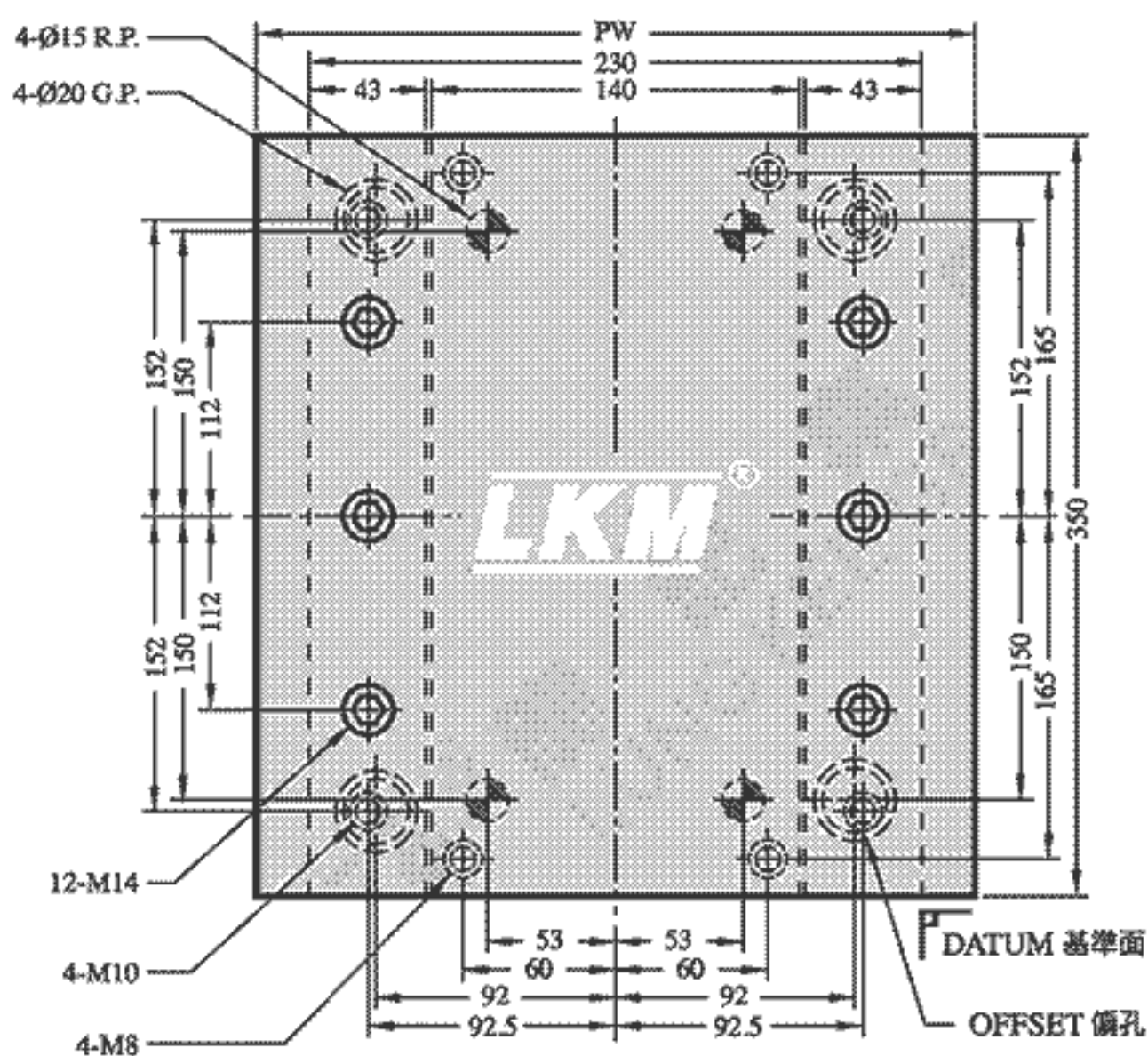


CI

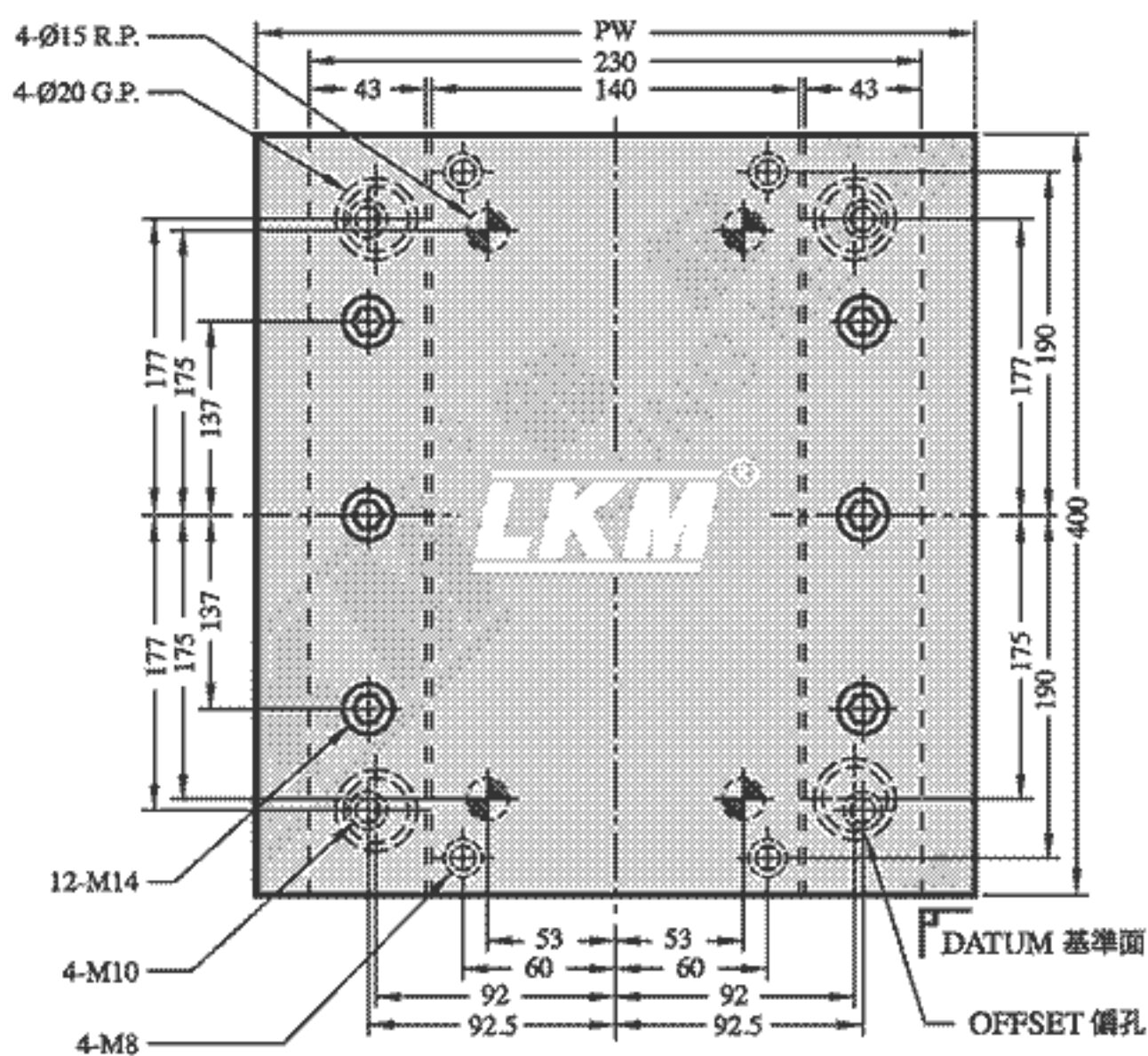


DI

2335



2340

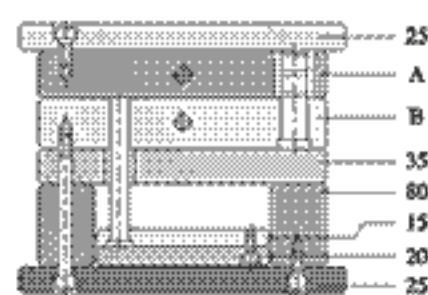


面板闊度 / Plate Width	PW
直身模 / H-Type	250
工字模 / I-Type	300

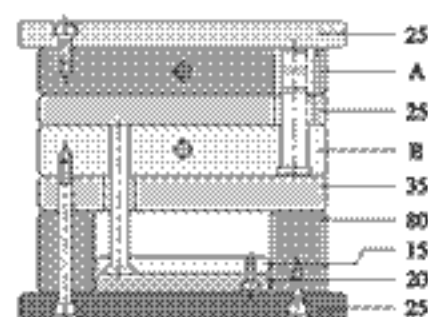
A B 板厚度 / A B Plate Thickness					
30	35	40	50	60	70
80	90	100	110	120	

標準方鐵 / Spacer Block	80	
加高方鐵 / Higher Spacer Block	100	120

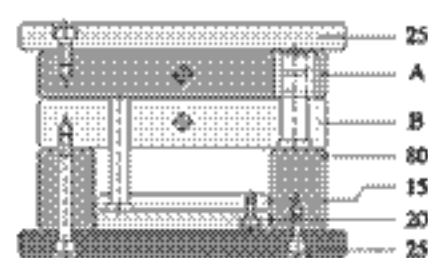
吊環絲孔 / Eyebolt	M16
----------------	-----



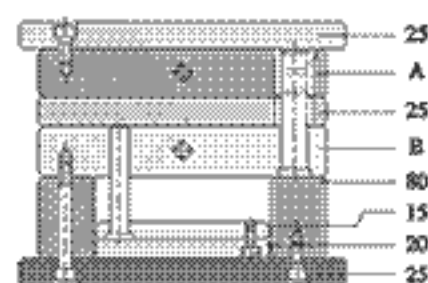
AI



BI

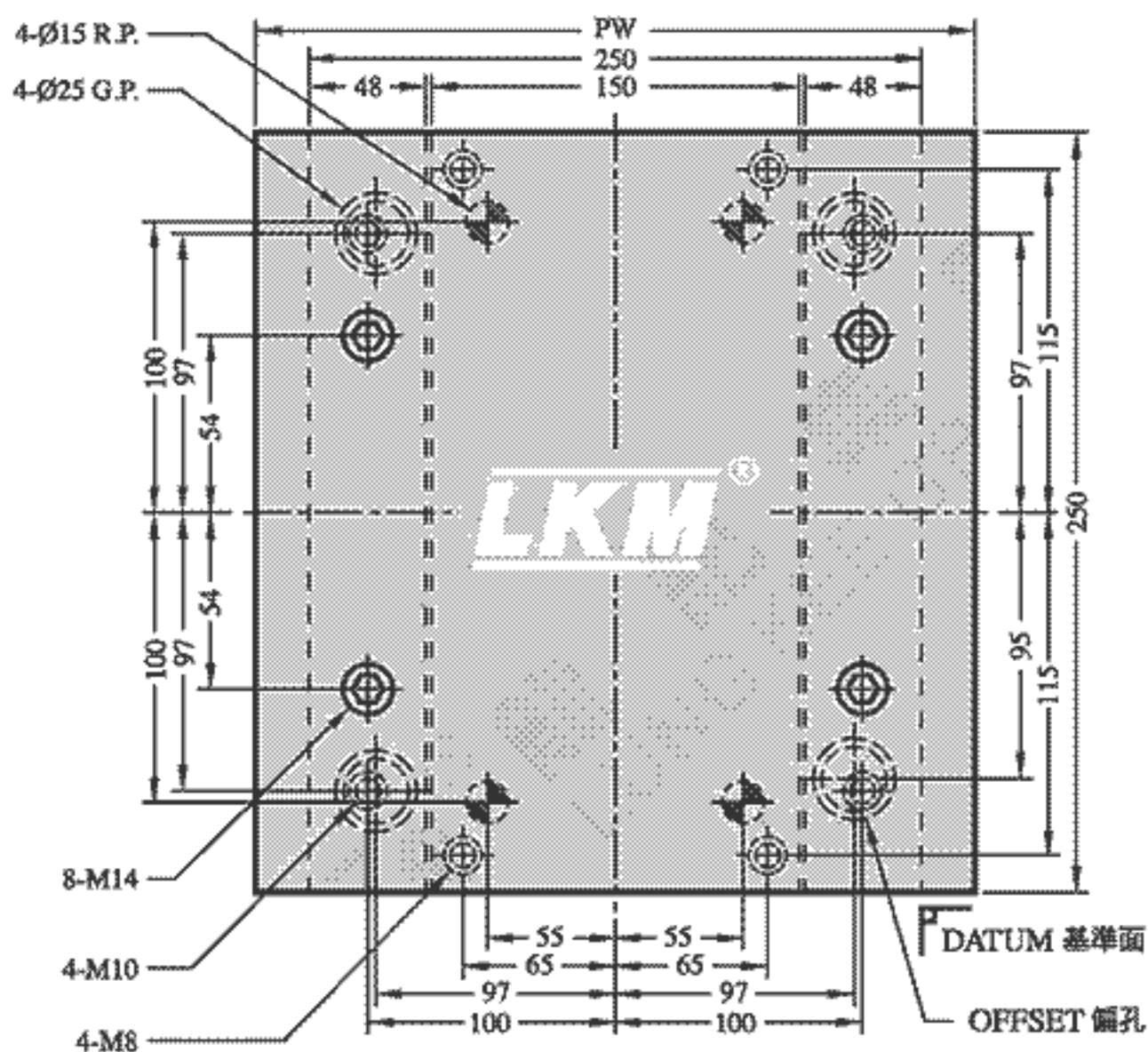


CI

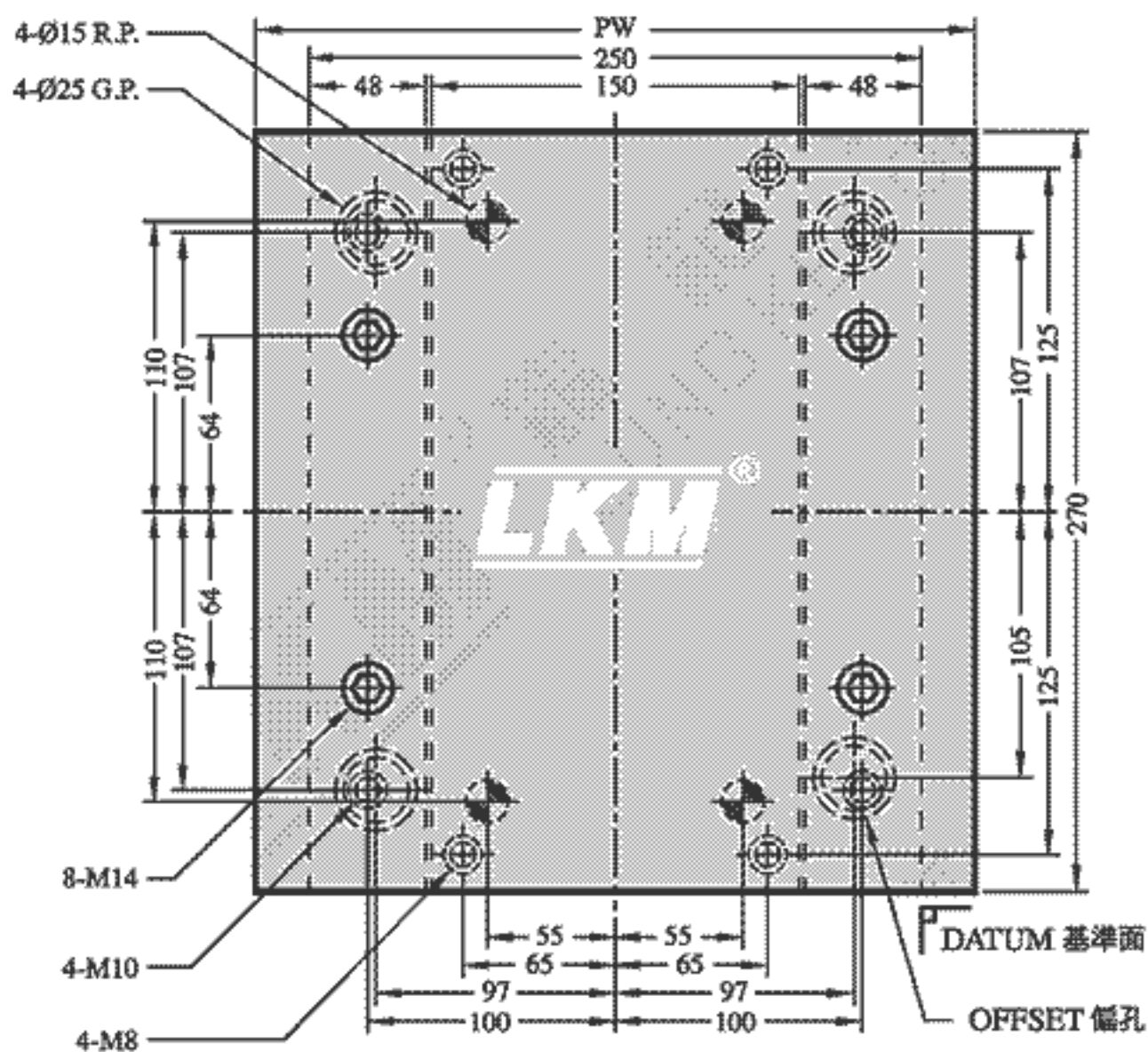


DI

2525



2527

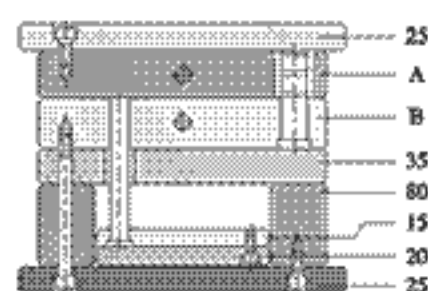


面板闊度 / Plate Width	PW
直身模 / H-Type	250
工字模 / I-Type	300

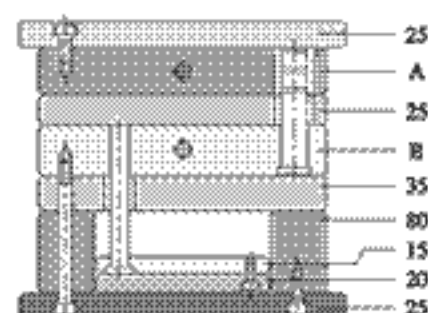
A B 板厚度 / A B Plate Thickness					
30	35	40	50	60	70
80	90	100	110	120	

標準方鐵 / Spacer Block	80	
加高方鐵 / Higher Spacer Block	100	120

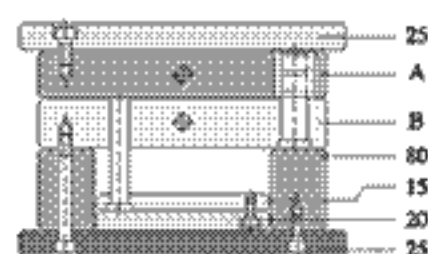
吊環絲孔 / Eyebolt	M16
----------------	-----



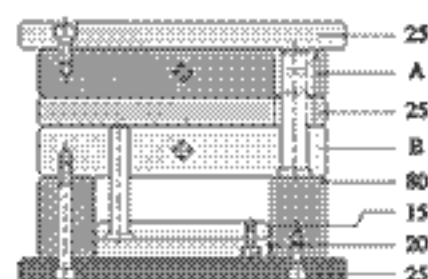
AI



BI

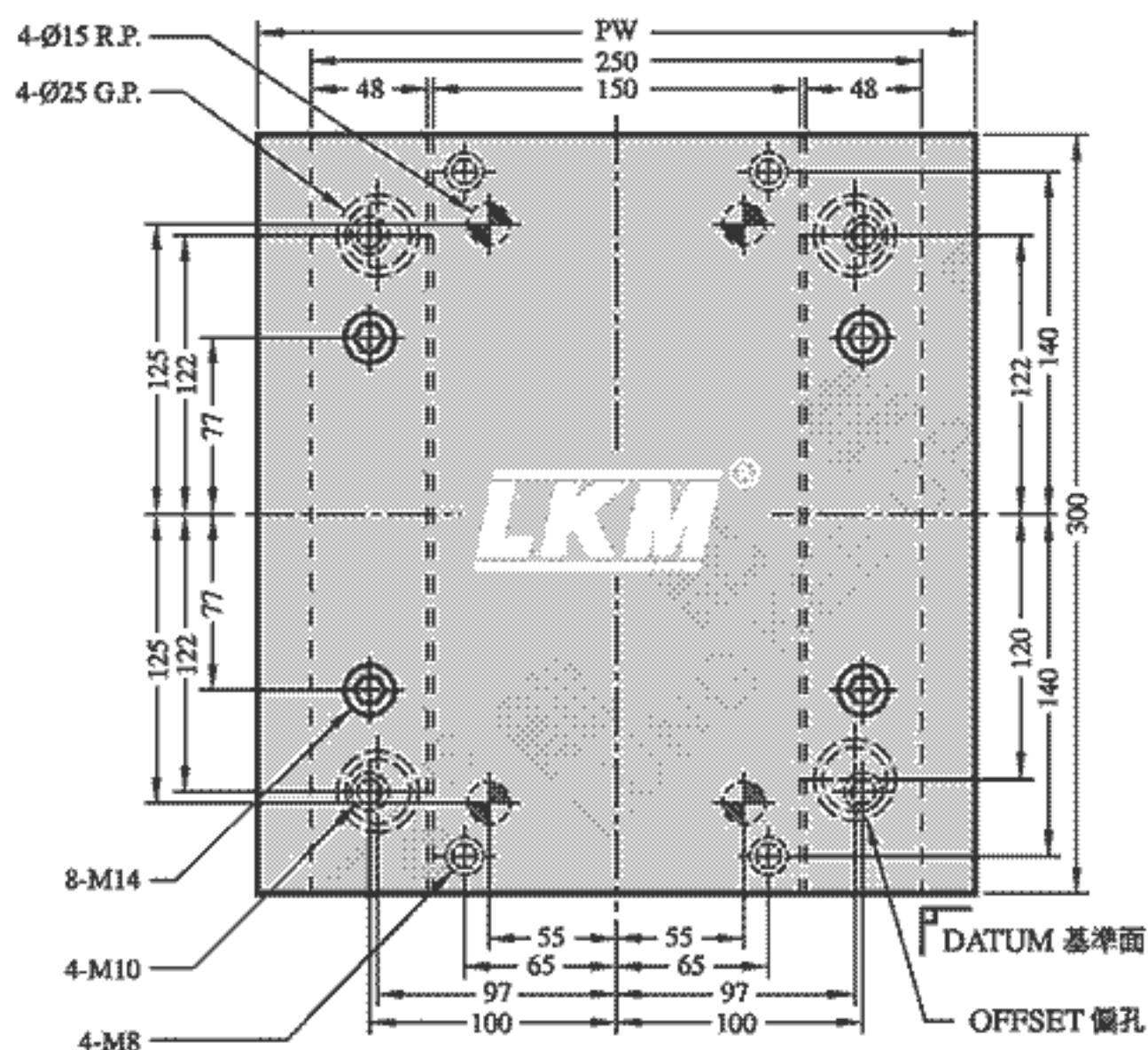


CI

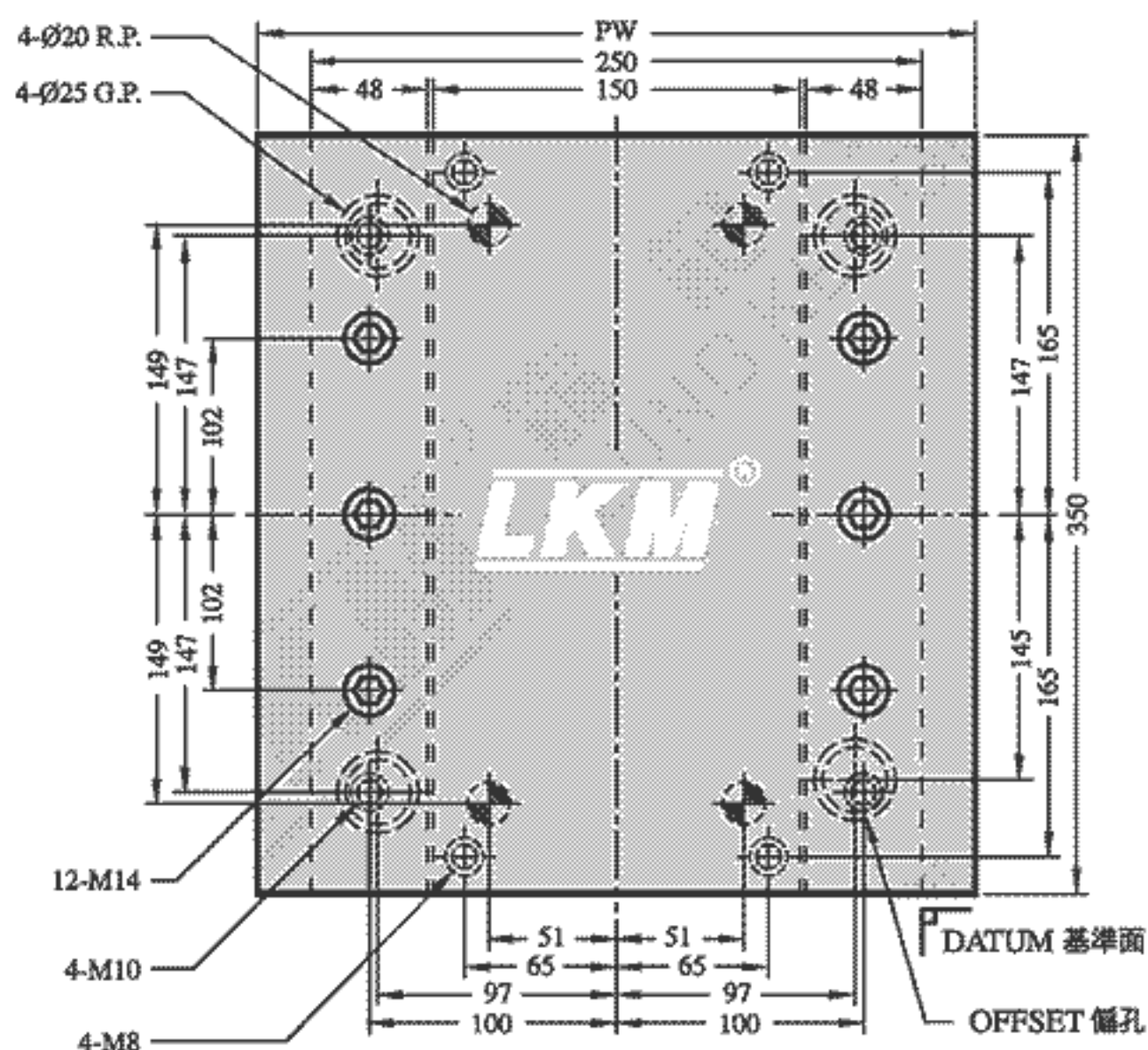


DI

2530



2535

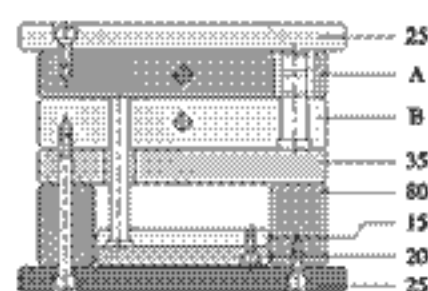


面板厚度/Plate Width	PW
直身模/H-Type	250
工字模/I-Type	300

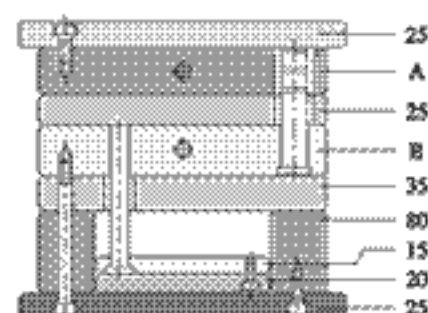
A B 板厚度/A B Plate Thickness					
30	35	40	50	60	70
80	90	100	110	120	

標準方鐵/Spacer Block	80	
加高方鐵/Higher Spacer Block	100	120

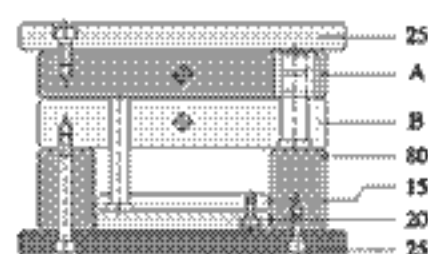
吊環絲孔/Eyebolt	M16
--------------	-----



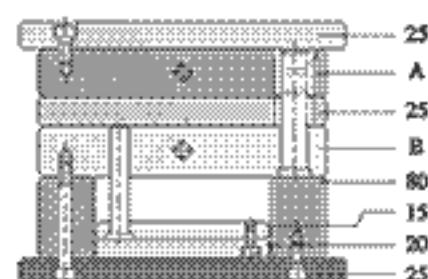
AI



BI

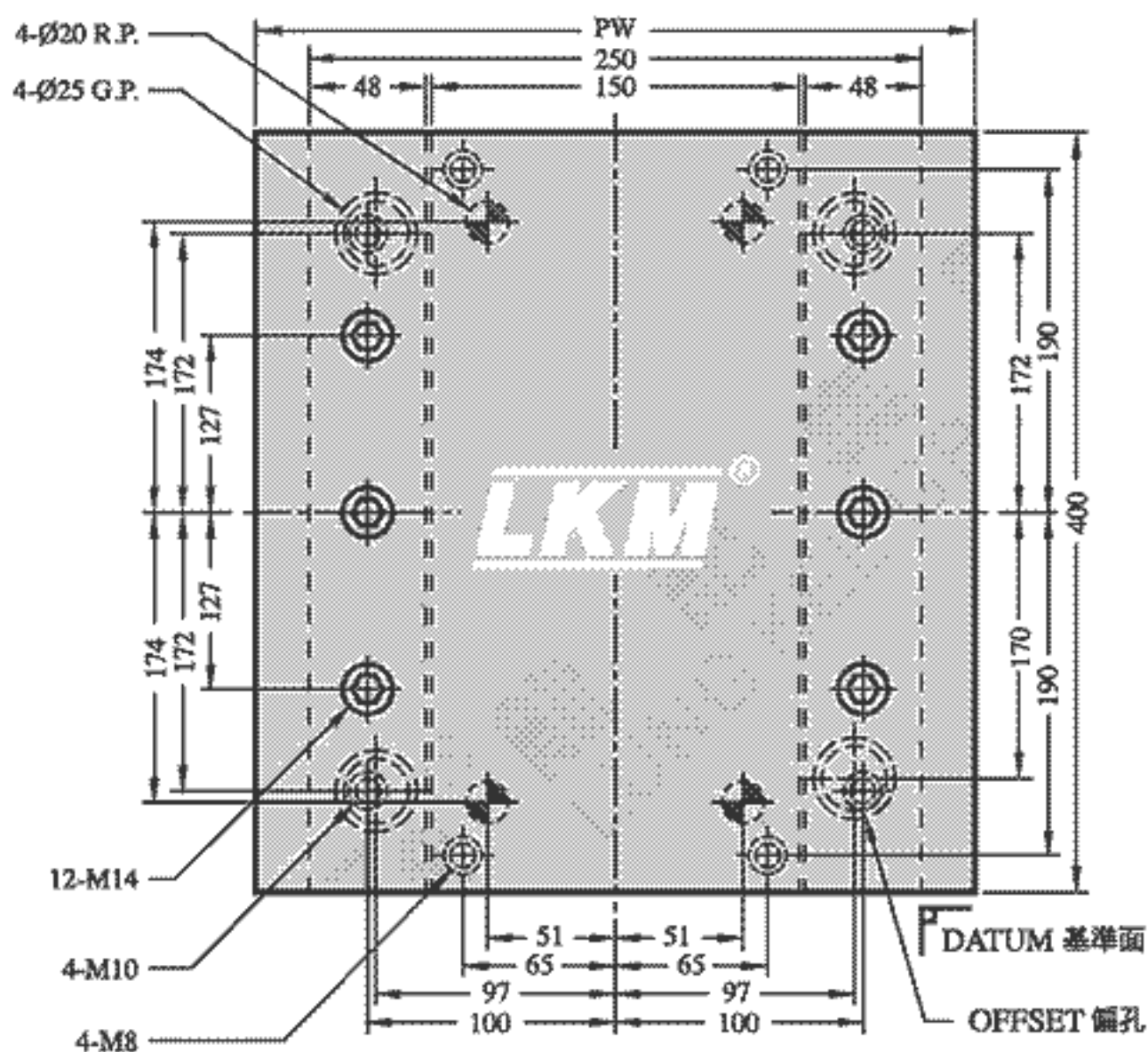


CI

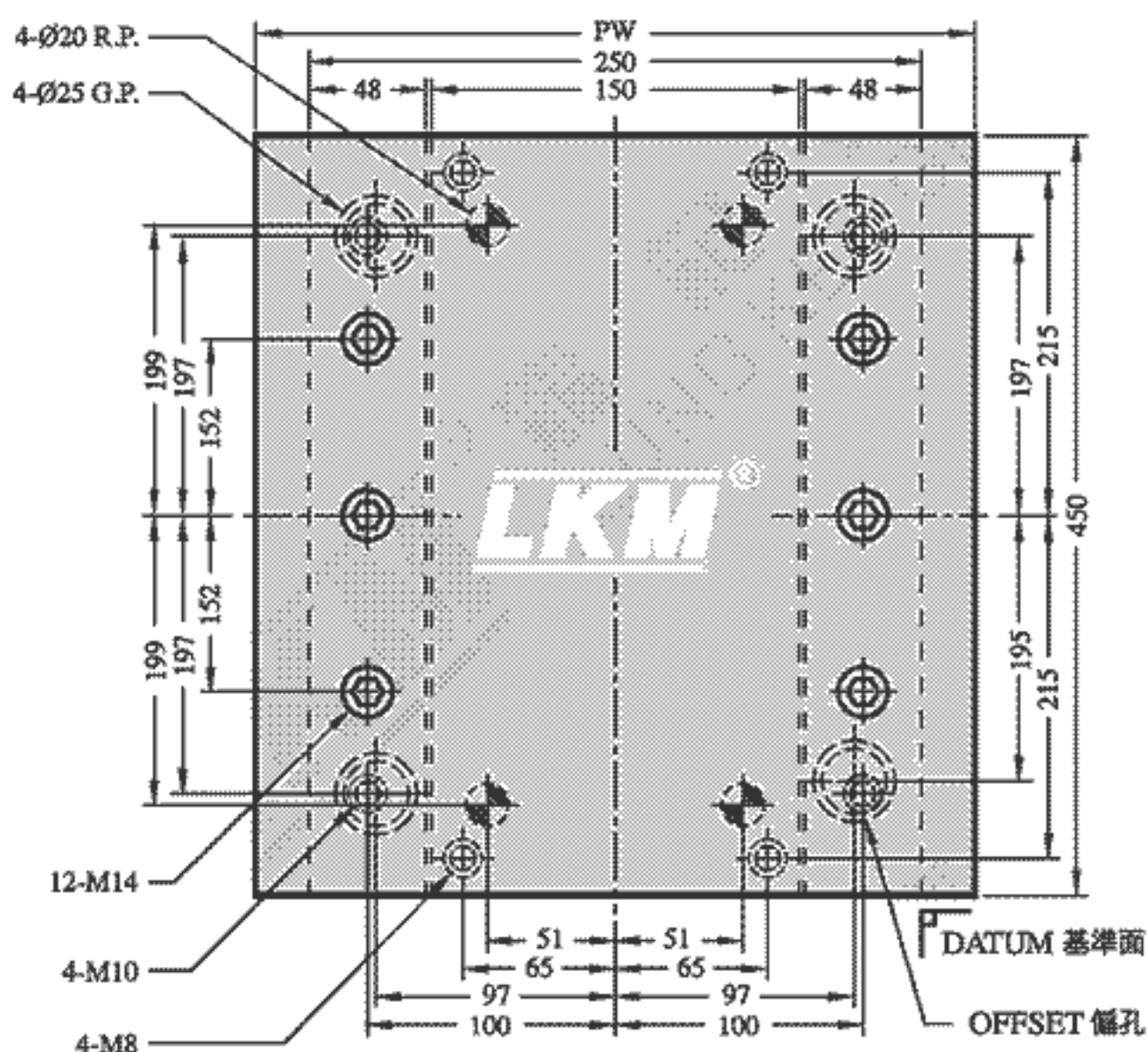


DI

2540



2545

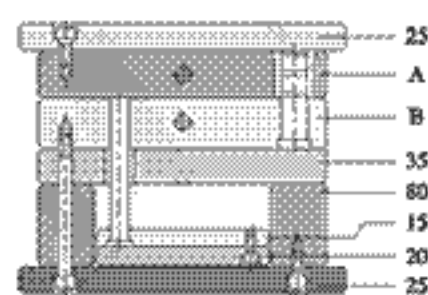


面板闊度 / Plate Width	PW
直身模 / H-Type	250
工字模 / I-Type	300

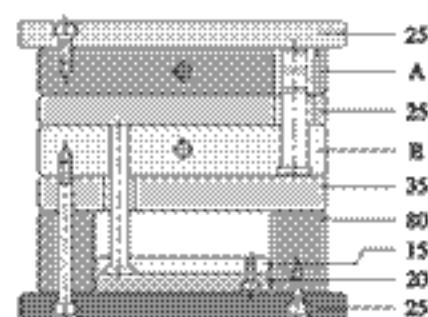
A B 板厚度 / A B Plate Thickness					
30	35	40	50	60	70
80	90	100	110	120	

標準方鐵 / Spacer Block	80	
加高方鐵 / Higher Spacer Block	100	120

吊環絲孔 / Eyebolt	M16
----------------	-----



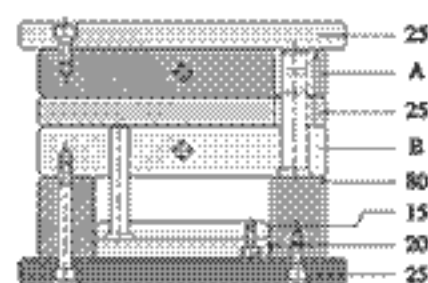
AI



BI

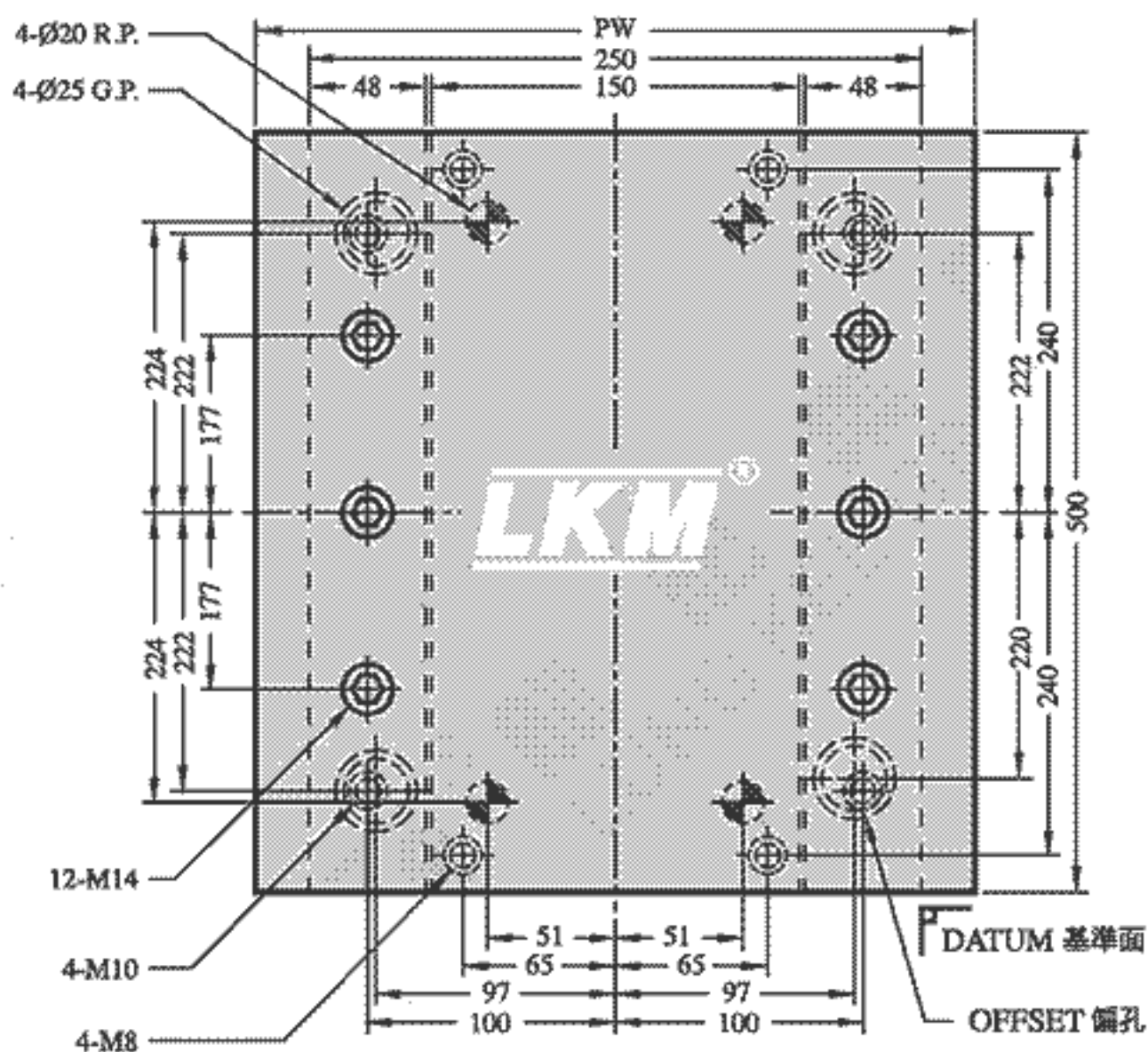


CI



DI

2550

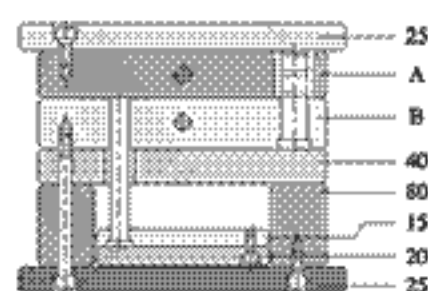


面板厚度/Plate Width	PW
直身模/H-Type	270
工字模/I-Type	320

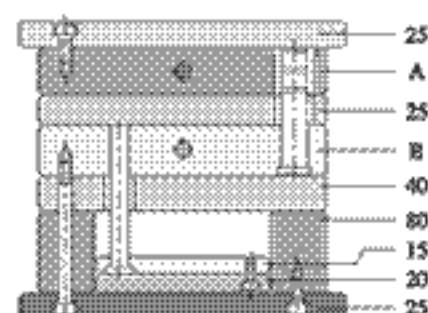
A B 板厚度/A B Plate Thickness					
30	35	40	50	60	70
80	90	100	110	120	

標準方鐵/Spacer Block	80	
加高方鐵/Higher Spacer Block	100	120

吊環絲孔/Eyebolt	M16
--------------	-----



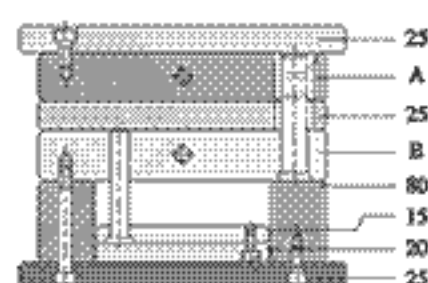
AI



BI

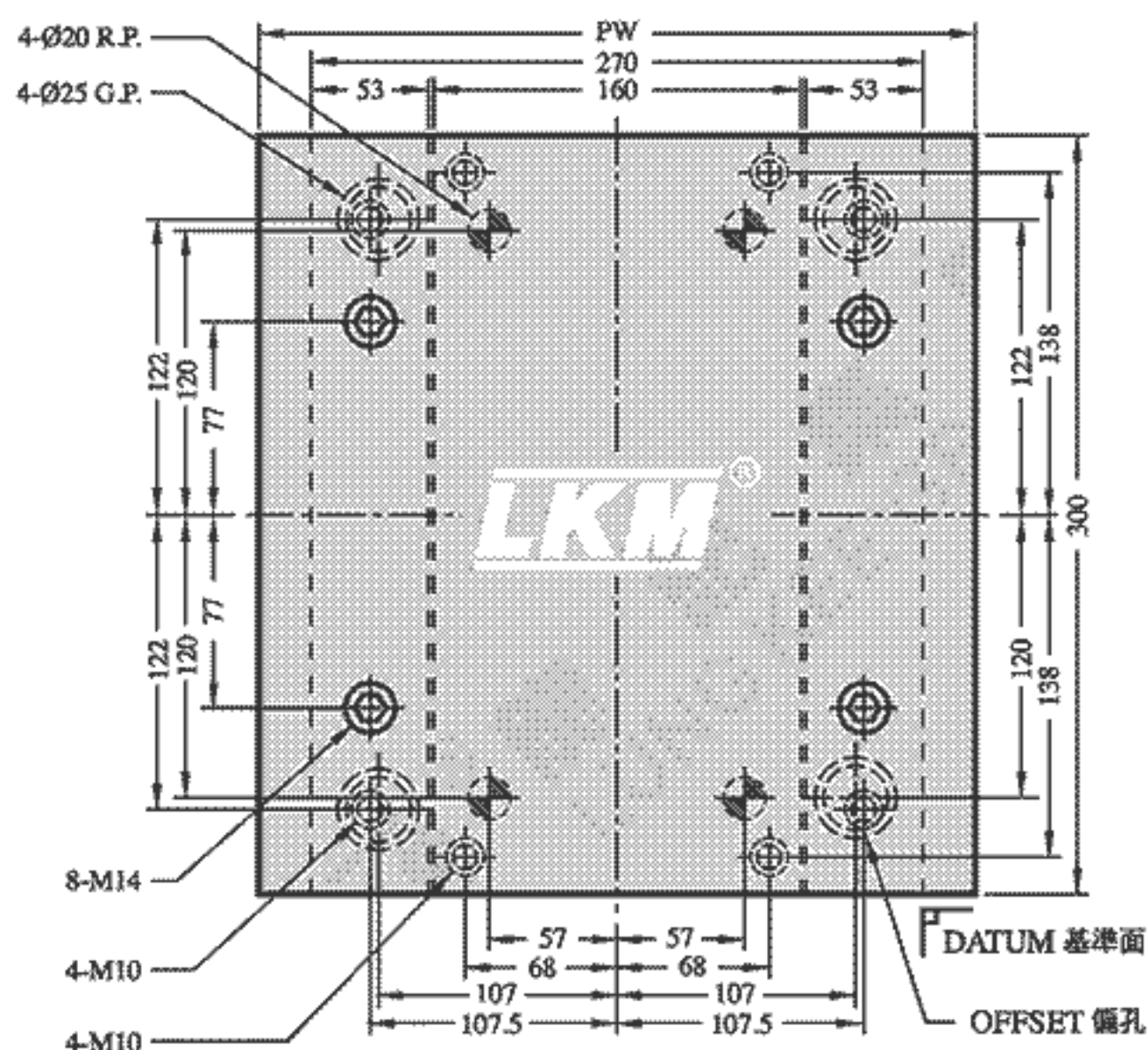


CI

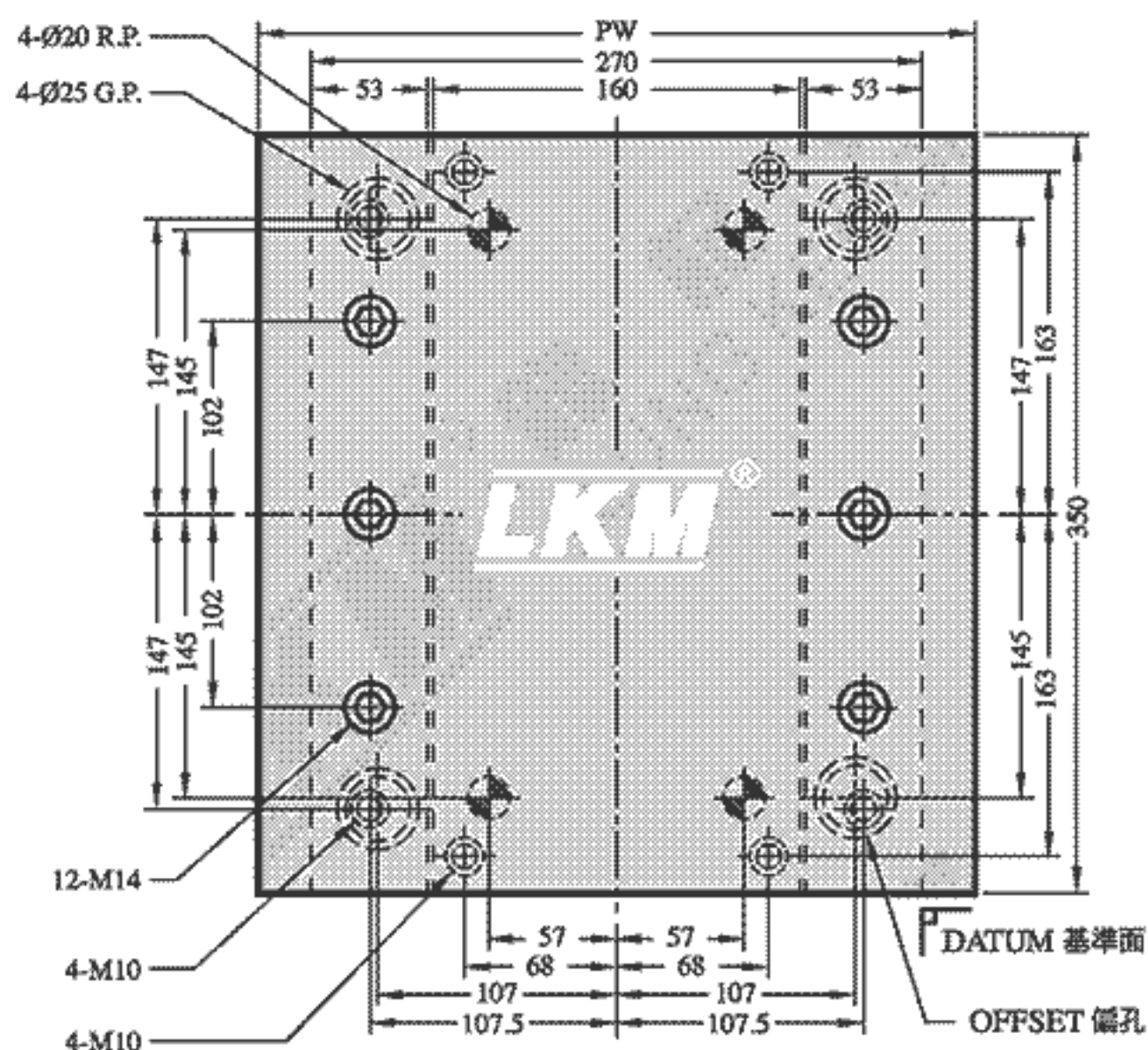


DI

2730



2735

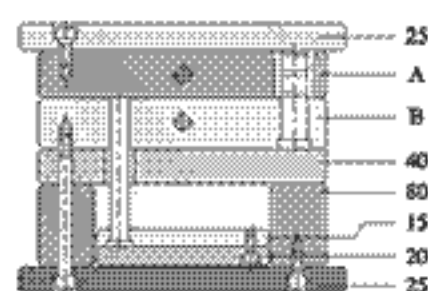


面板厚度/Plate Width	PW
直身模/H-Type	270
工字模/I-Type	320

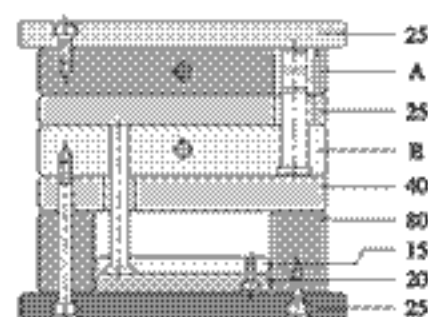
AB板厚度/AB Plate Thickness					
30	35	40	50	60	70
80	90	100	110	120	

標準方鐵/Spacer Block	80	
加高方鐵/Higher Spacer Block	100	120

吊環絲孔/Eyebolt	M16
--------------	-----



AI



BI

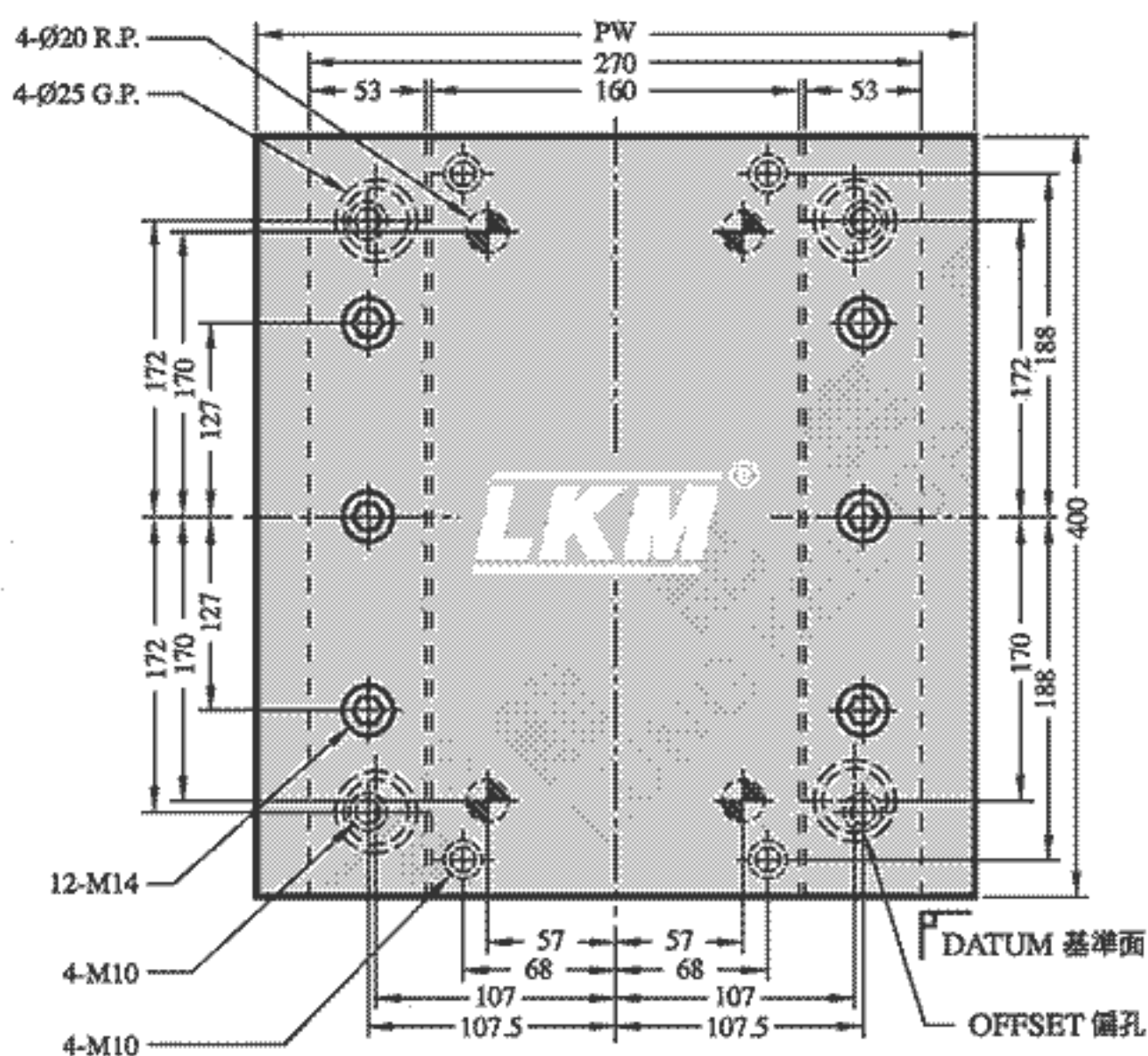


CI



DI

2740

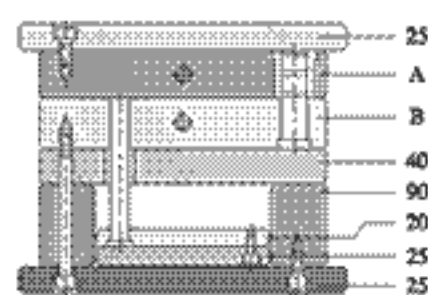


面板厚度/Plate Width	PW
直身模/H-Type	290
工字模/I-Type	350

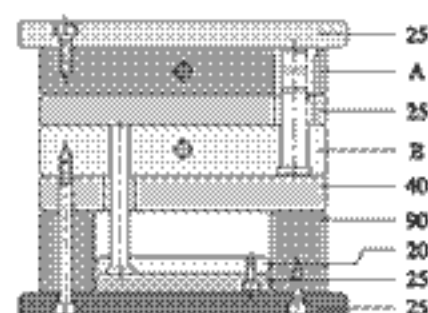
A B 板厚度/A B Plate Thickness					
30	35	40	50	60	70
80	90	100	110	120	

標準方鐵/Spacer Block	90	
加高方鐵/Higher Spacer Block	100	120

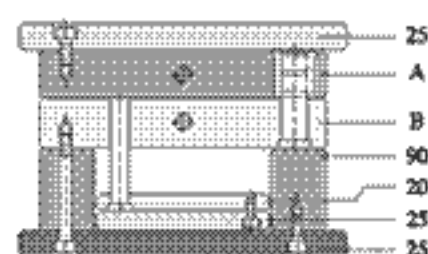
吊環絲孔/Eyebolt	M16
--------------	-----



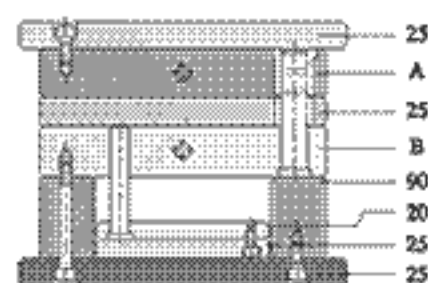
AI



BI

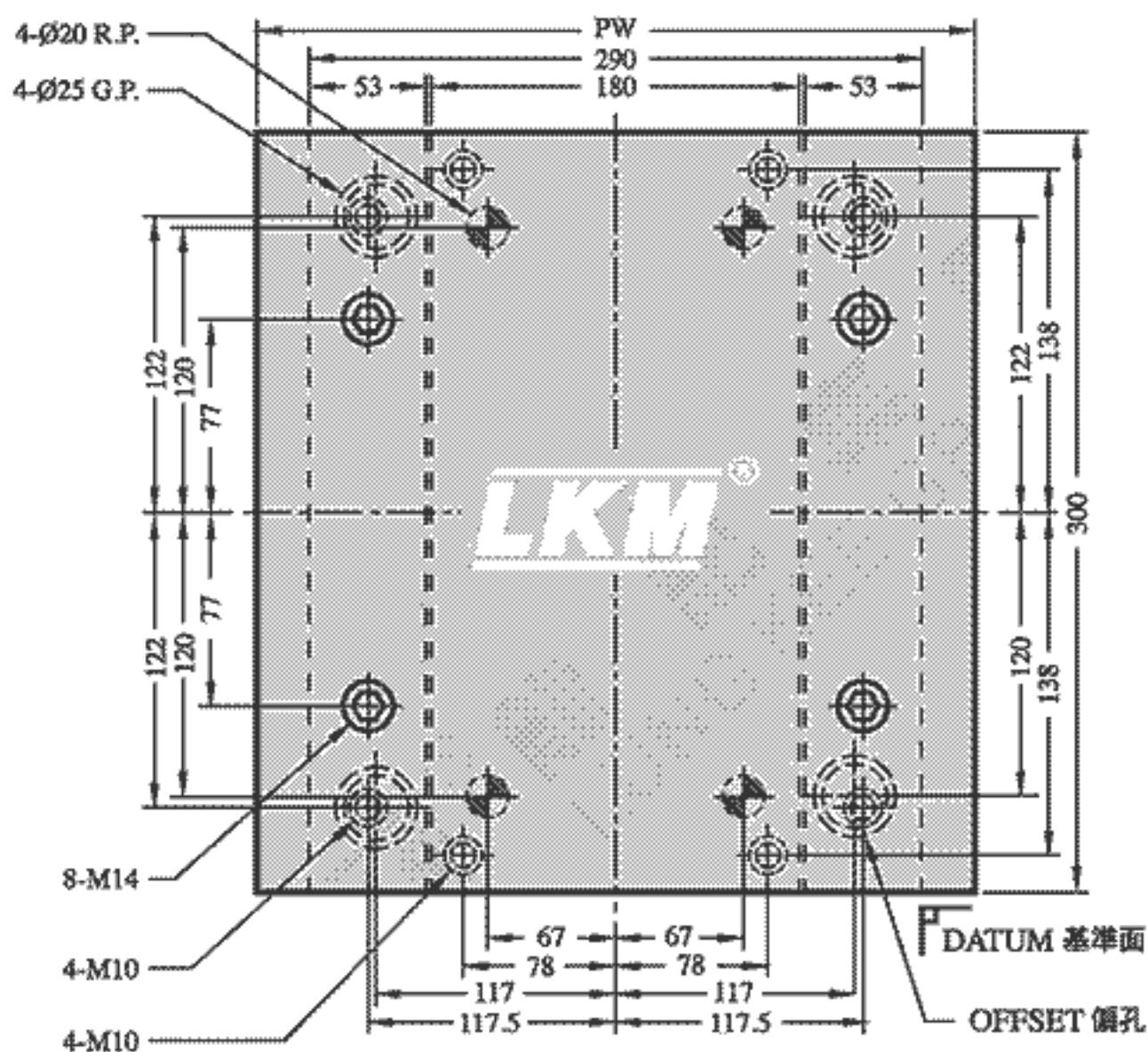


CI

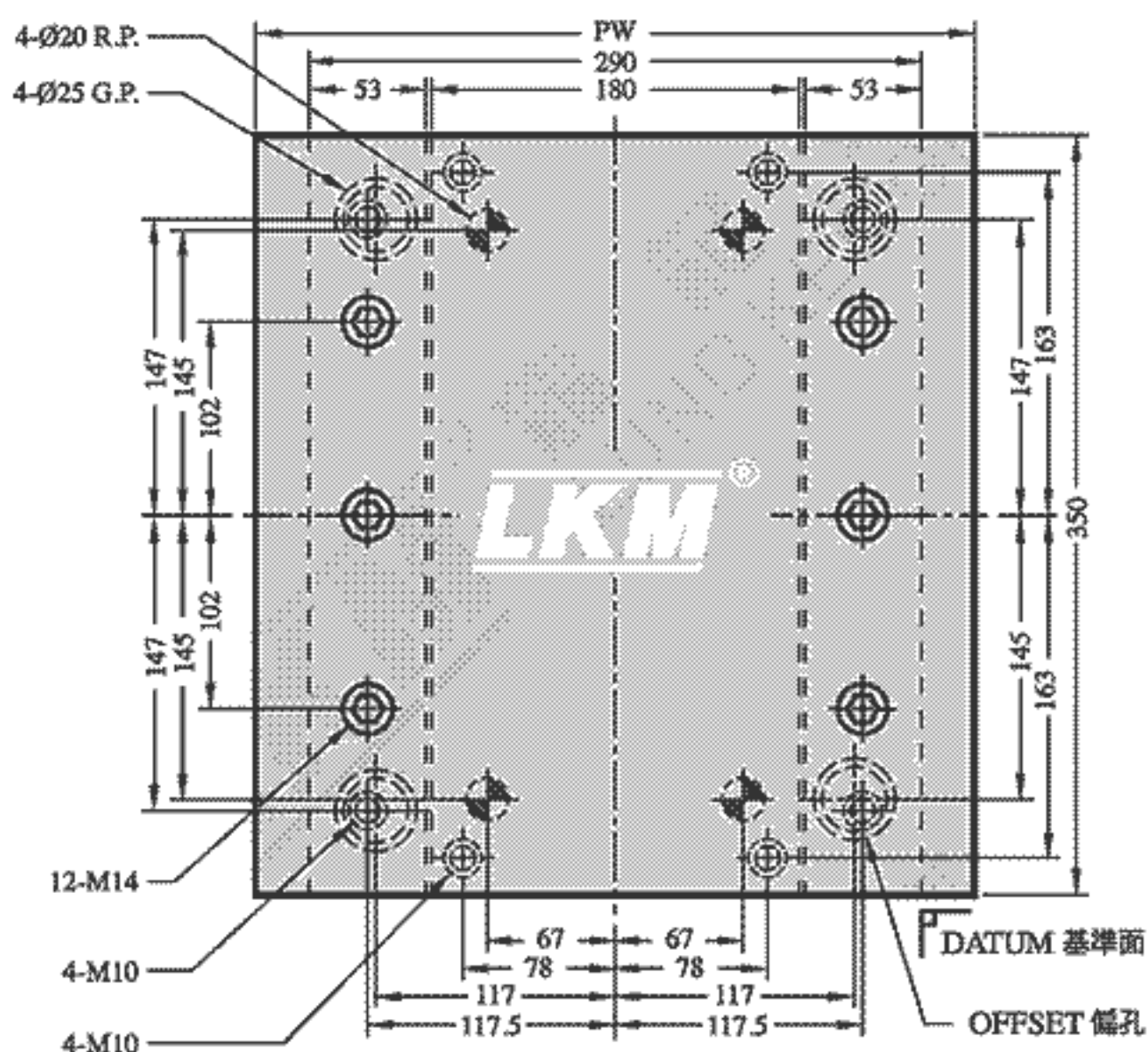


DI

2930



2935

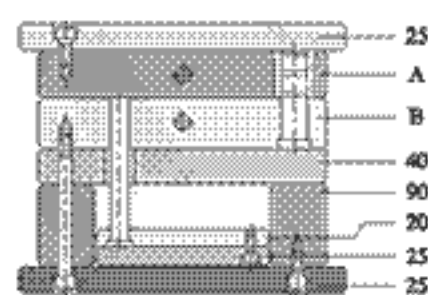


面板厚度/Plate Width	PW
直身模/H-Type	290
工字模/I-Type	350

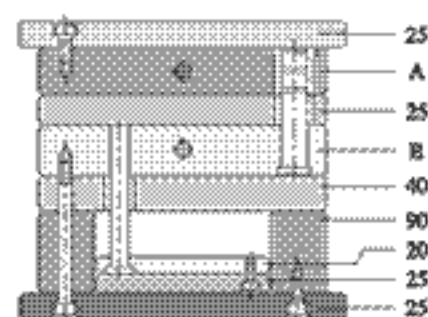
AB板厚度/AB Plate Thickness					
30	35	40	50	60	70
80	90	100	110	120	

標準方鐵/Spacer Block	90	
加高方鐵/Higher Spacer Block	100	120

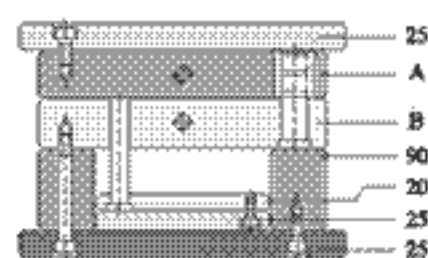
吊環絲孔/Eyebolt	M16
--------------	-----



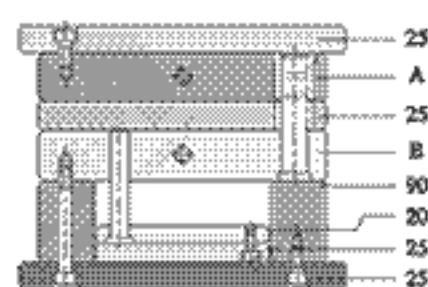
AI



BI

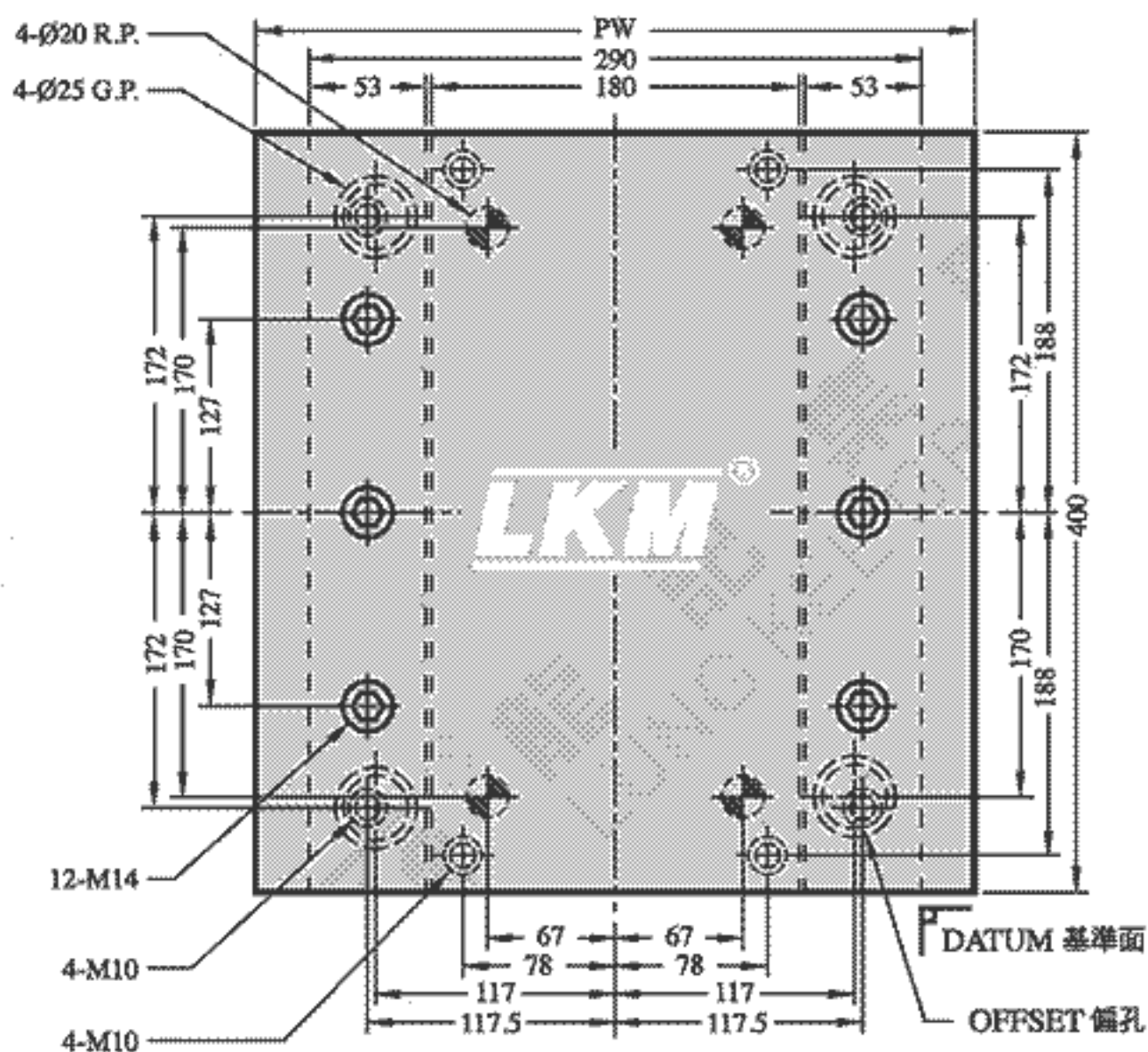


CI



DI

2940

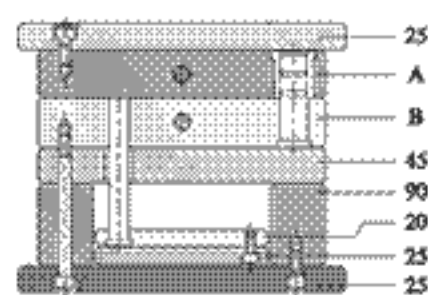


面板厚度/Plate Width	PW
直身模/H-Type	300
工字模/I-Type	350

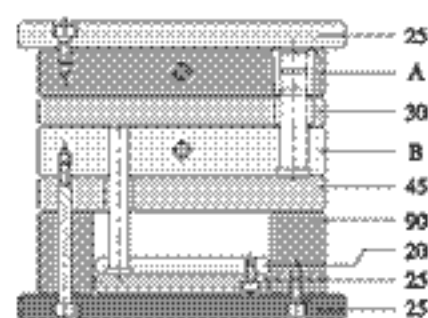
AB板厚度/AB Plate Thickness					
35	40	50	60	70	80
90	100	110	120	130	

標準方鐵/Spacer Block	90	
加高方鐵/Higher Spacer Block	100	120

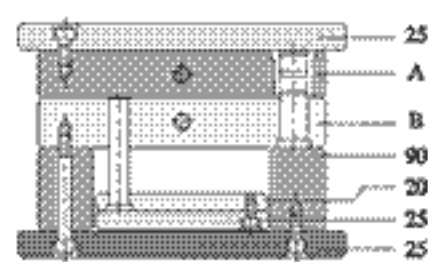
吊環絲孔/Eyebolt	M16
--------------	-----



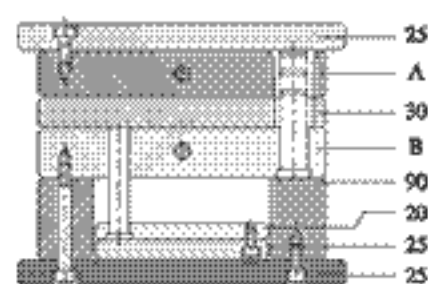
AI



BI

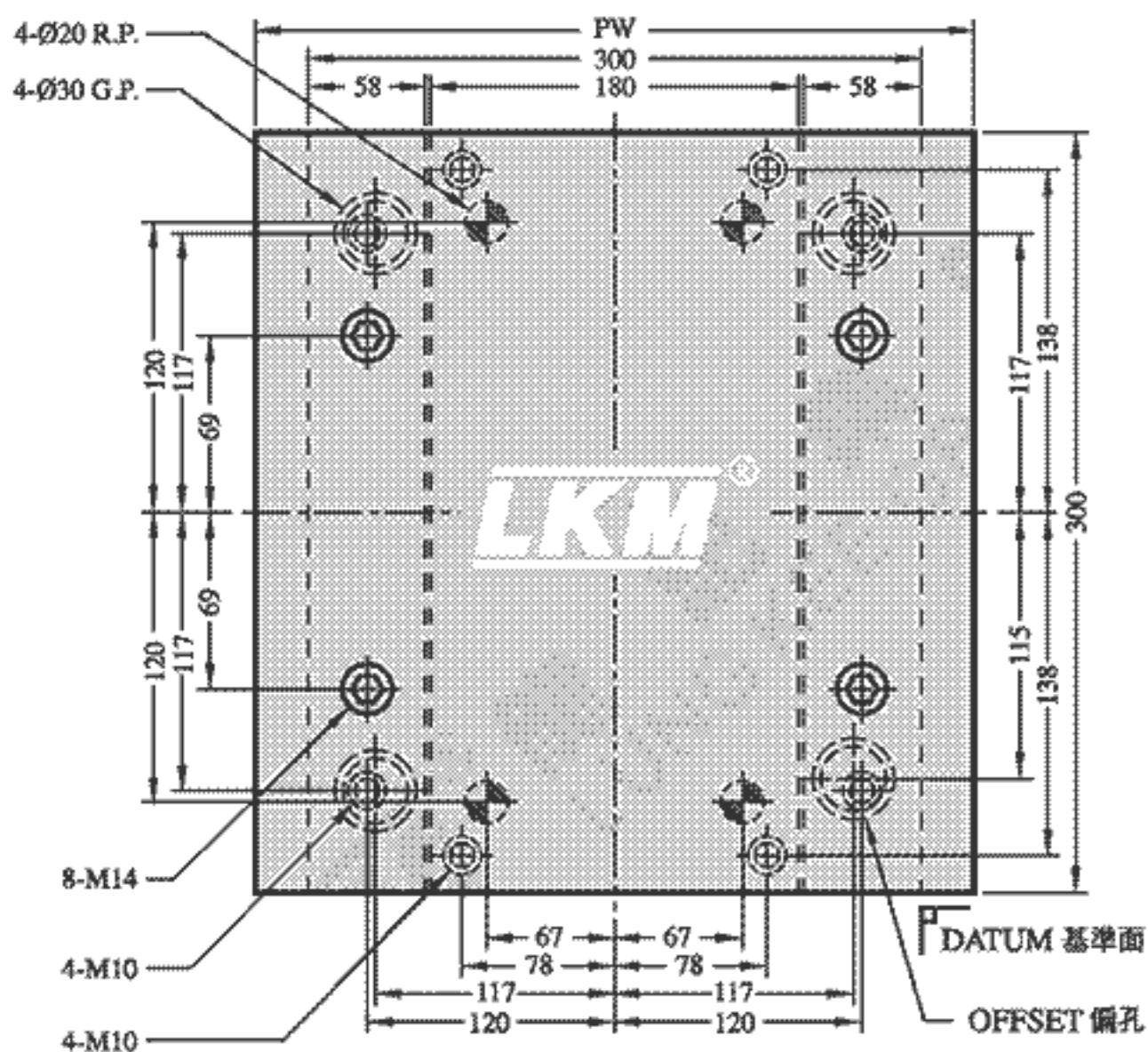


CI

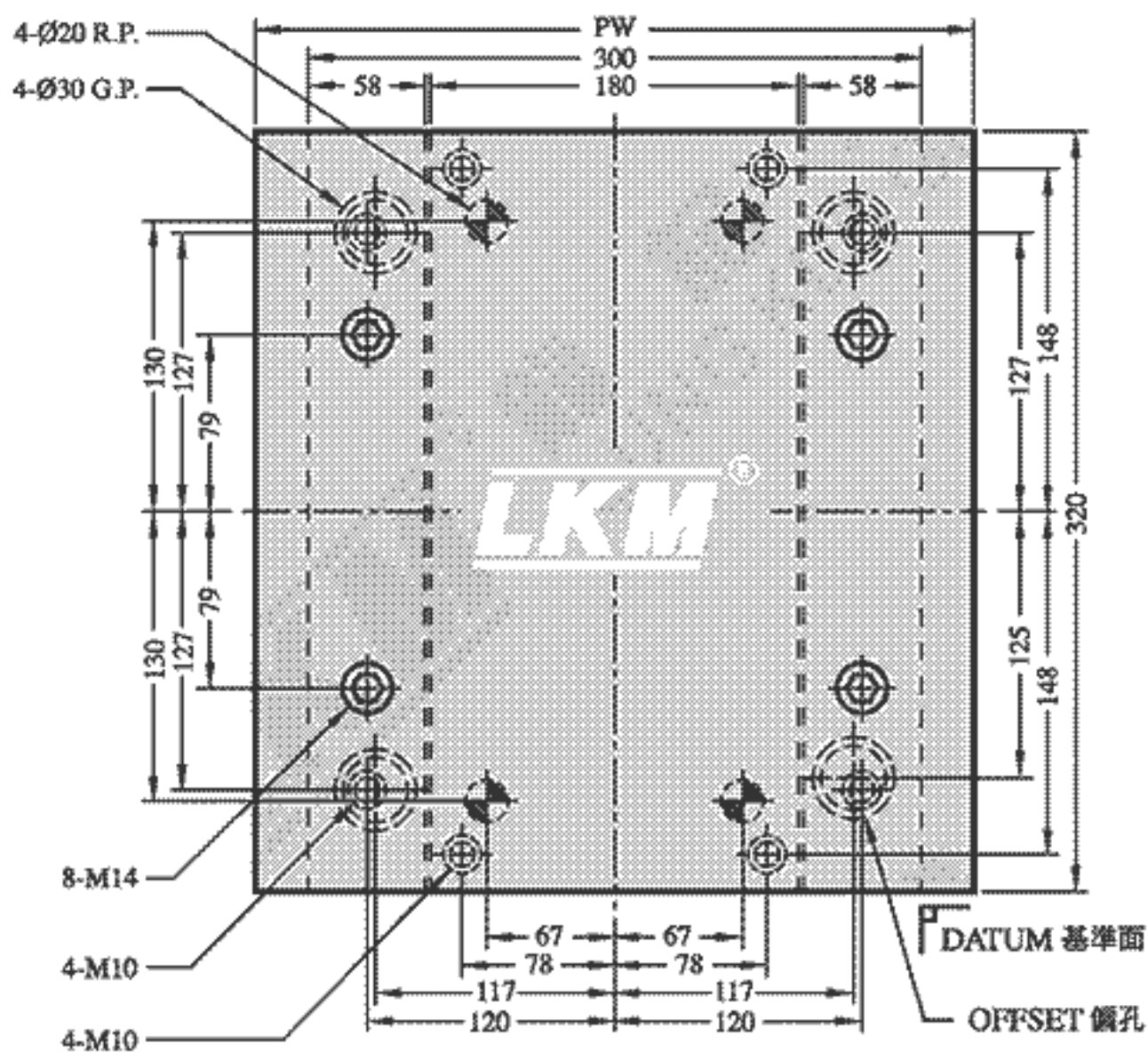


DI

3030



3032

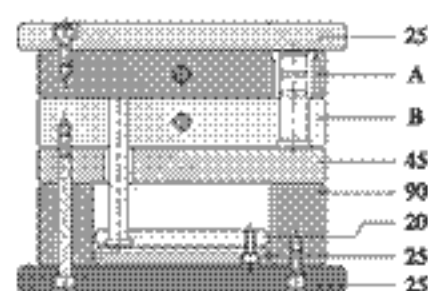


面板闊度 / Plate Width	PW
直身模 / H-Type	300
工字模 / I-Type	350

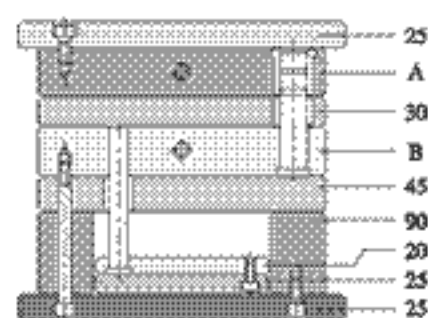
AB 板厚度 / AB Plate Thickness					
35	40	50	60	70	80
90	100	110	120	130	

標準方鐵 / Spacer Block	90	
加高方鐵 / Higher Spacer Block	100	120

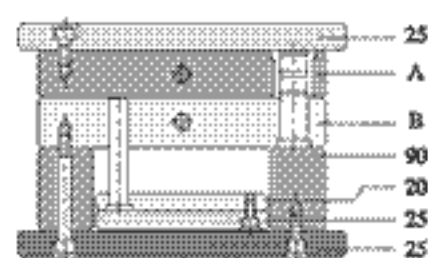
吊環絲孔 / Eyebolt	M16
----------------	-----



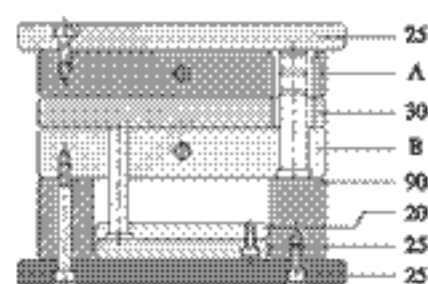
AI



BI

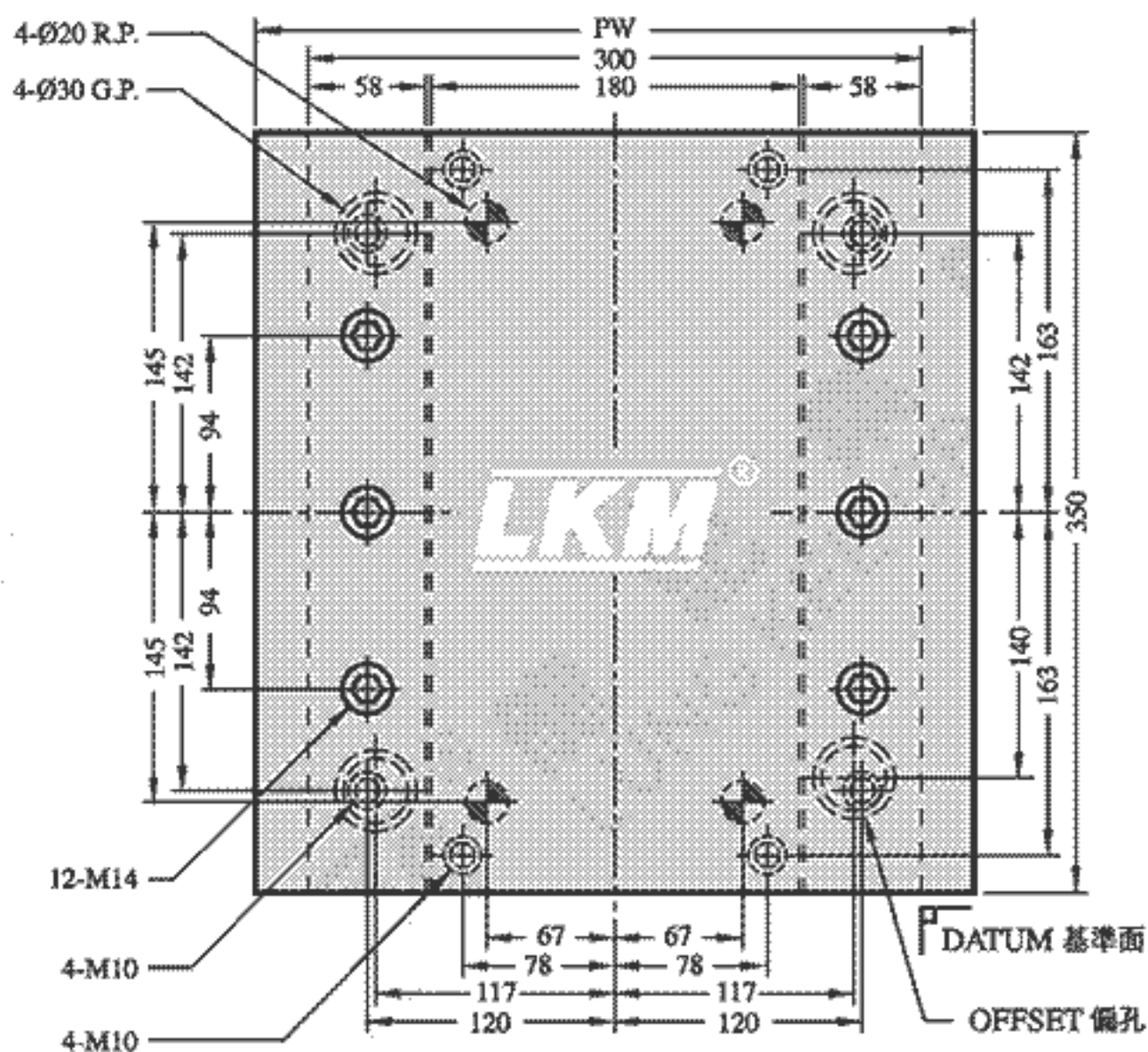


CI



DI

3035

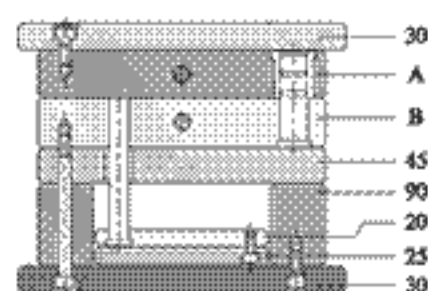


面板厚度/Plate Width	PW
直身模/H-Type	300
工字模/I-Type	350

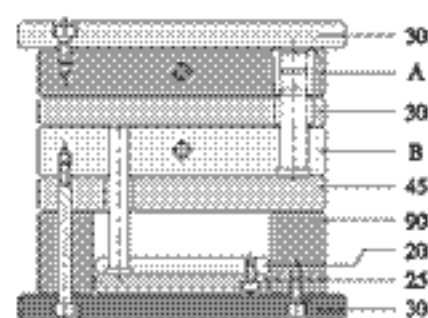
AB板厚度/AB Plate Thickness					
35	40	50	60	70	80
90	100	110	120	130	

標準方鐵/Spacer Block	90	
加高方鐵/Higher Spacer Block	100	120

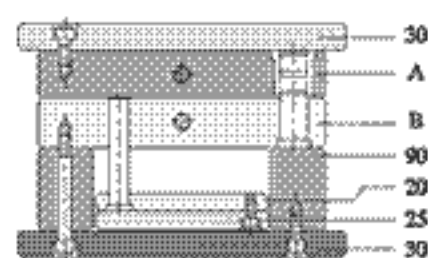
吊環絲孔/Eyebolt	M20
--------------	-----



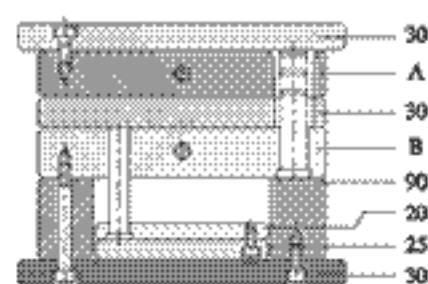
AI



BI

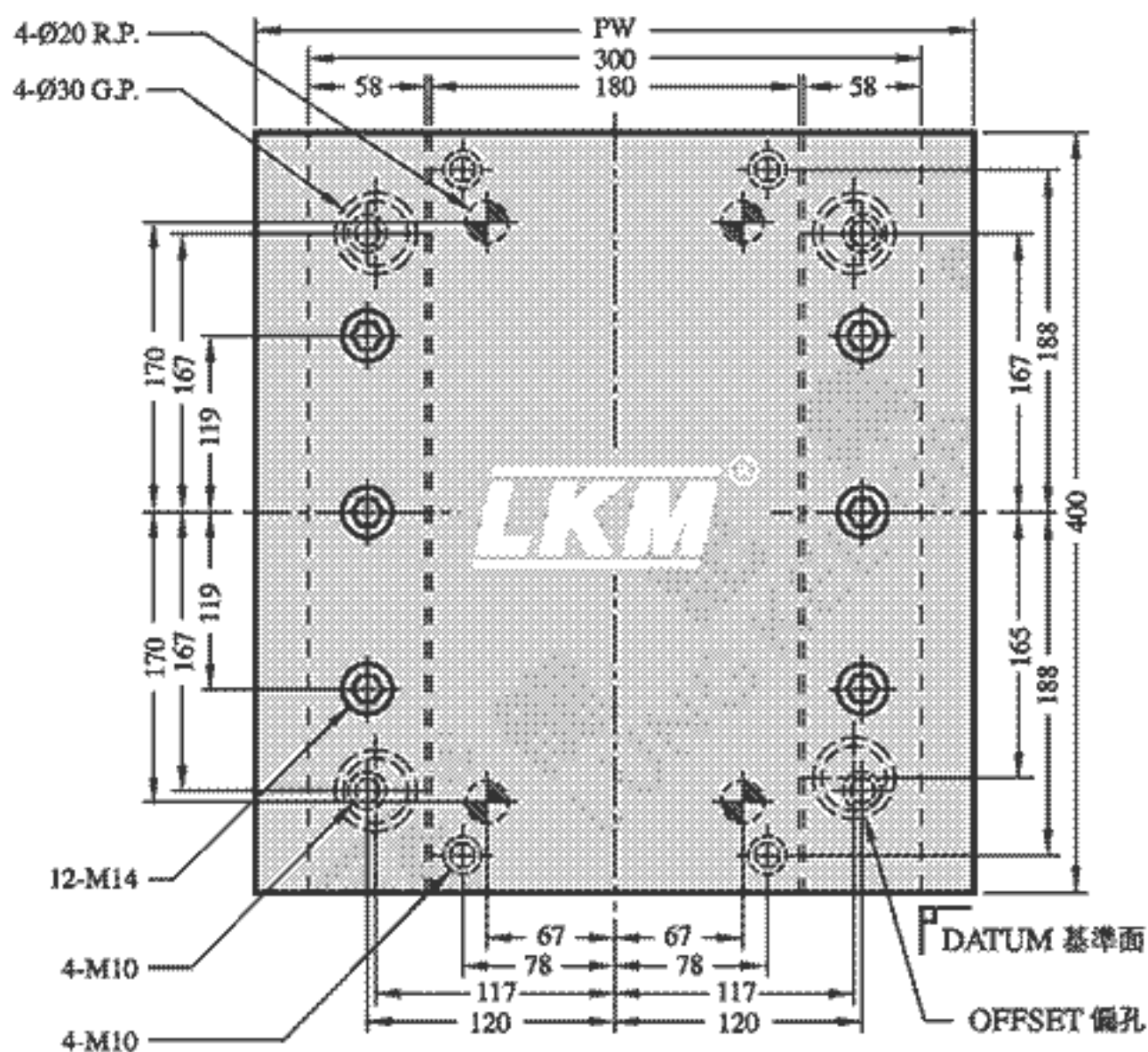


CI

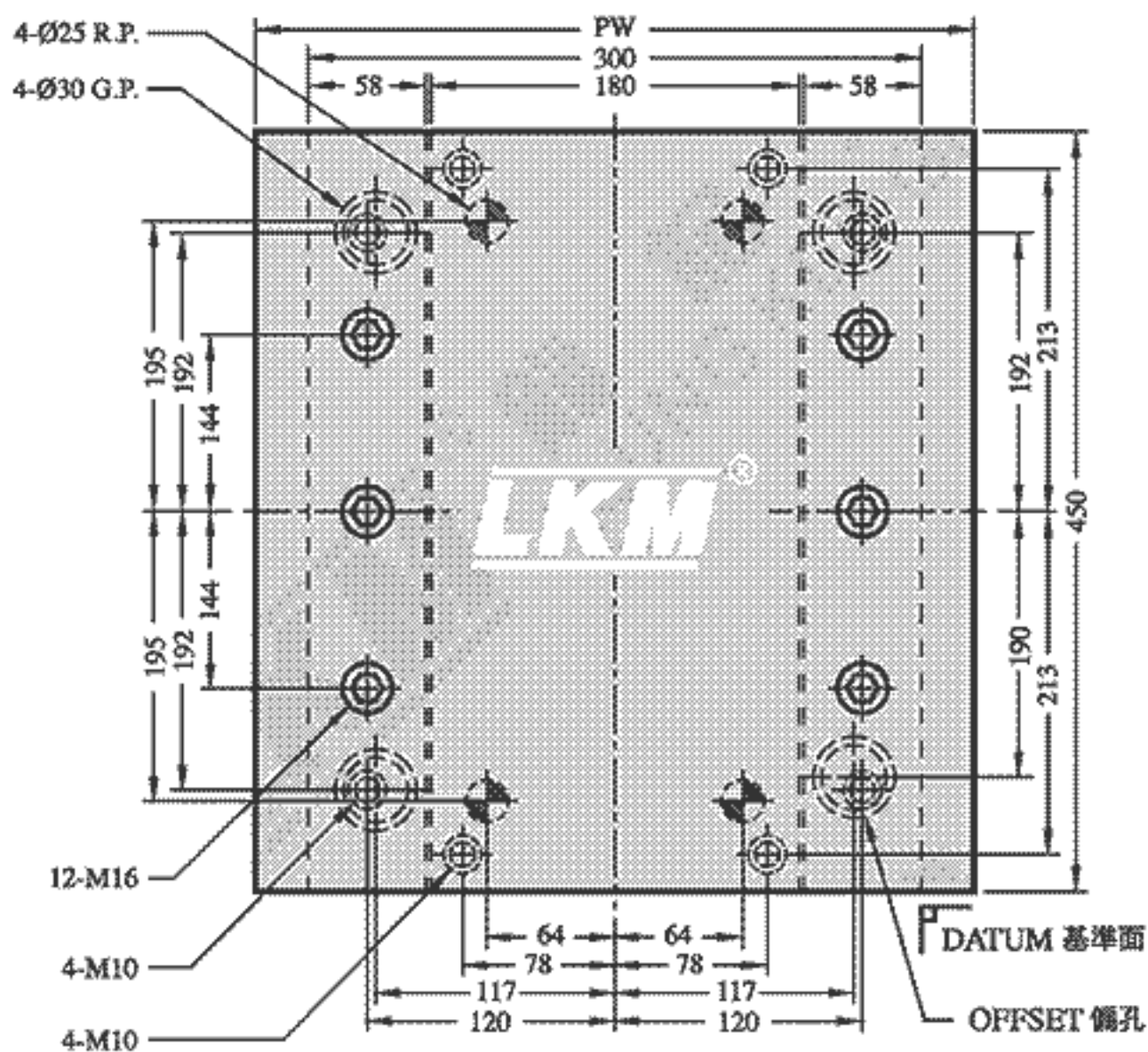


DI

3040



3045

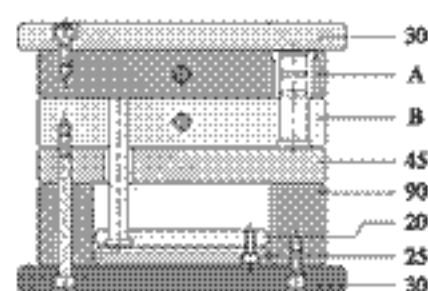


面板厚度/Plate Width	PW
直身模/H-Type	300
工字模/I-Type	350

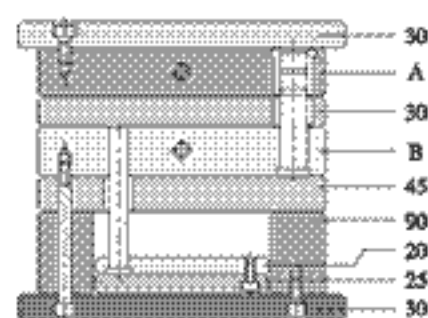
AB板厚度/AB Plate Thickness					
35	40	50	60	70	80
90	100	110	120	130	

標準方鐵/Spacer Block	90	
加高方鐵/Higher Spacer Block	100	120

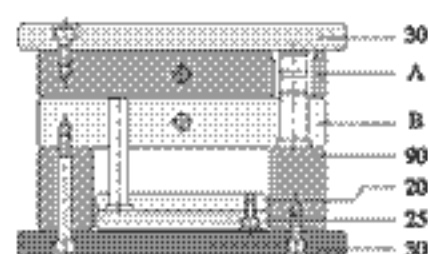
吊環絲孔/Eyebolt	M20
--------------	-----



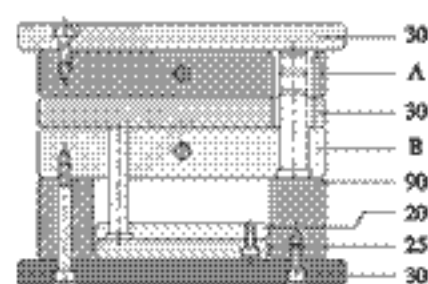
AI



BI

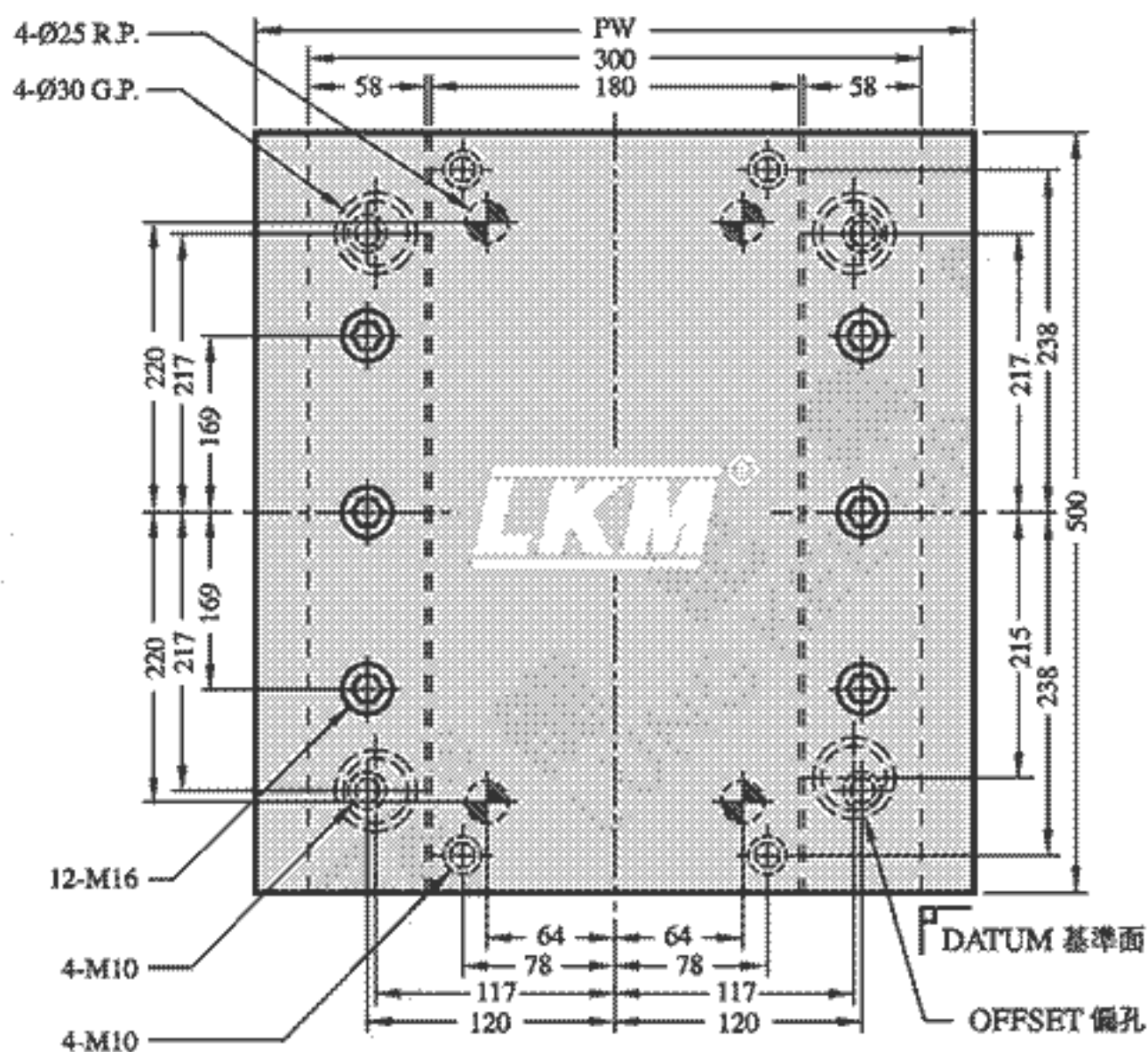


CI



DI

3050

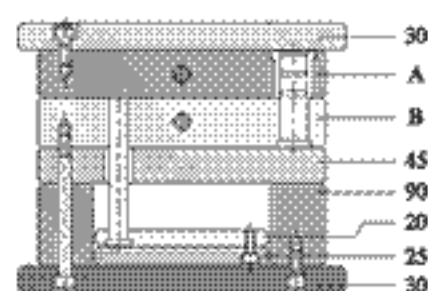


面板厚度/Plate Width	PW
直身模/H-Type	300
工字模/I-Type	350

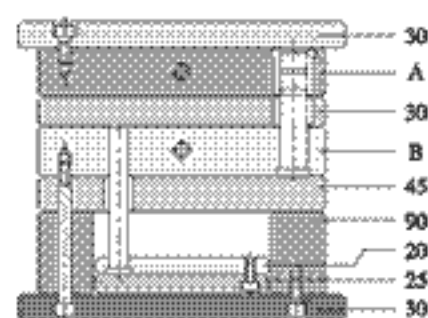
AB板厚度/AB Plate Thickness					
35	40	50	60	70	80
90	100	110	120	130	

標準方鐵/Spacer Block	90	
加高方鐵/Higher Spacer Block	100	120

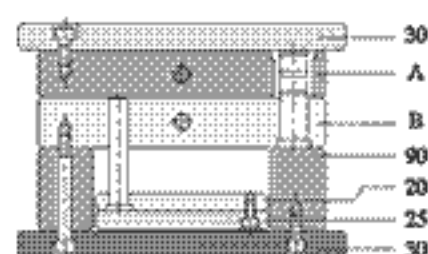
吊環絲孔/Eyebolt	M24
--------------	-----



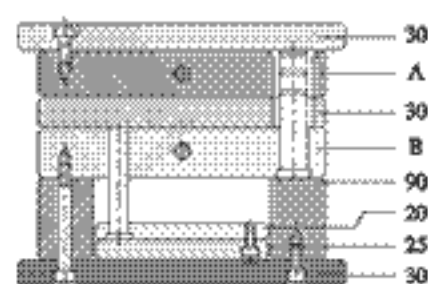
AI



BI

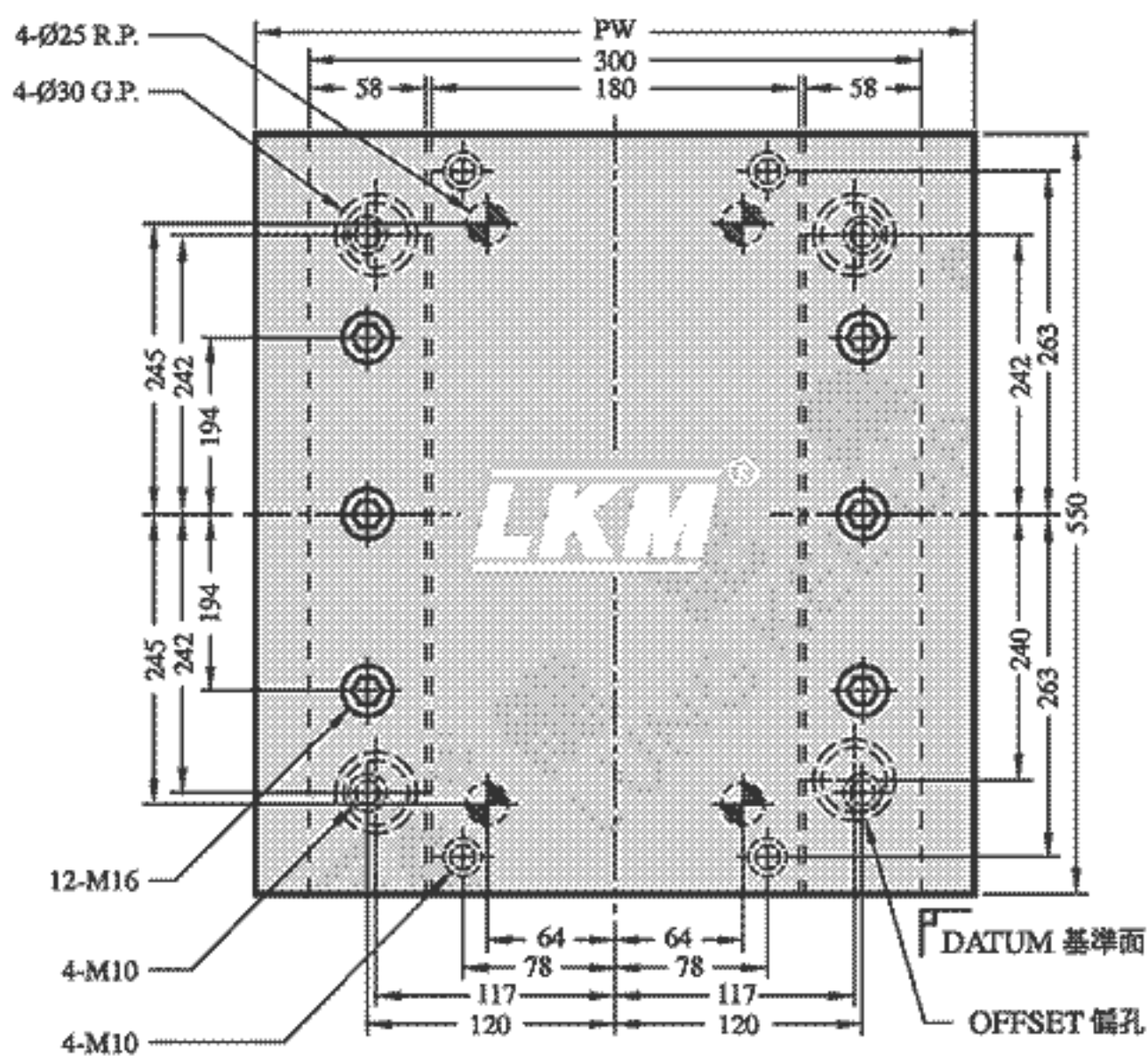


CI

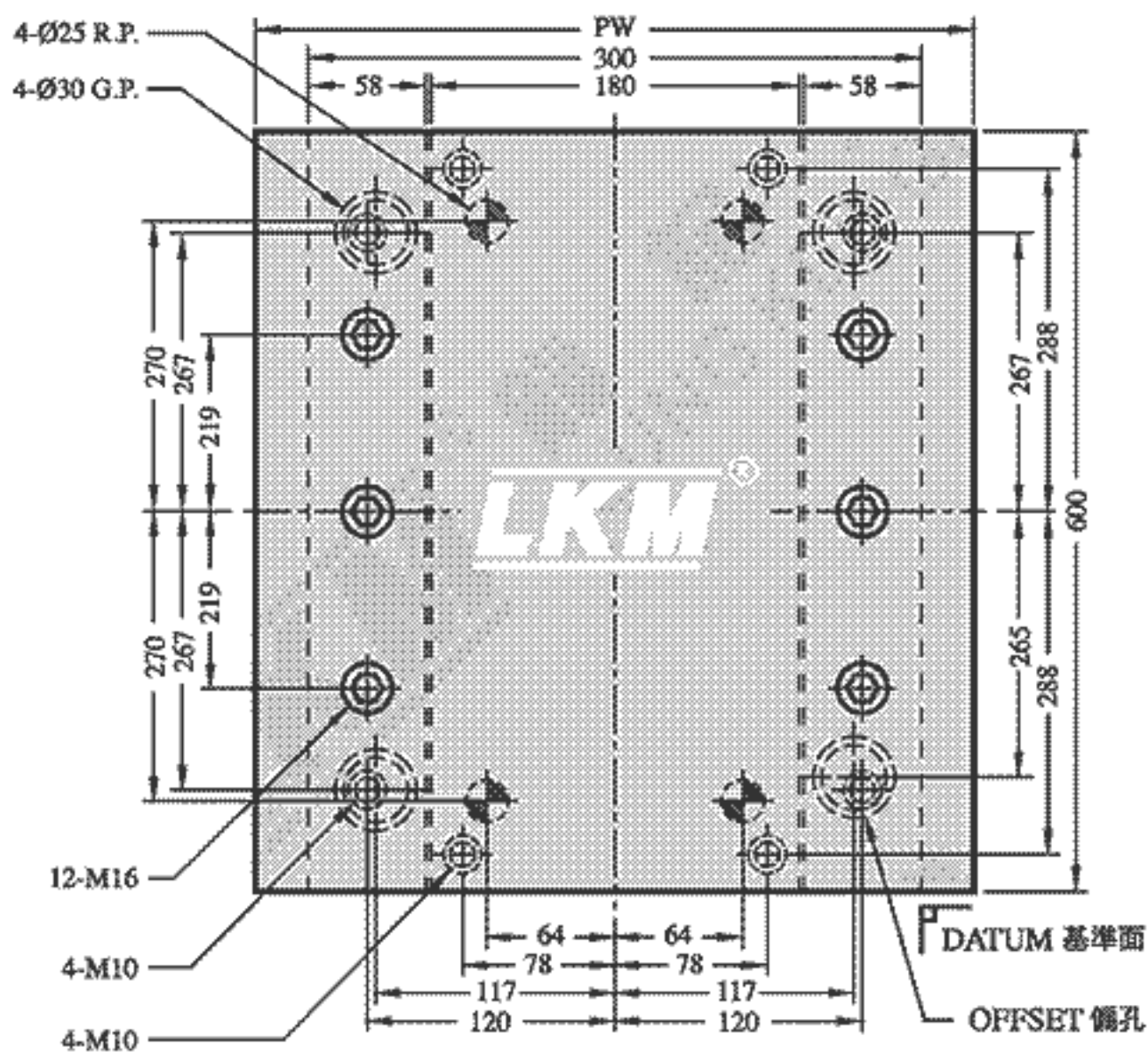


DI

3055



3060

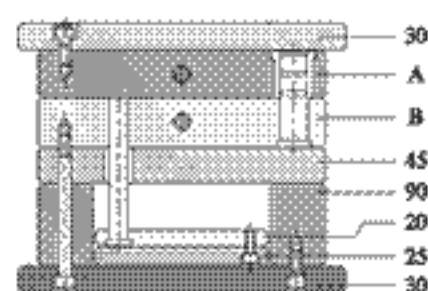


面板厚度/Plate Width	PW
直身模/H-Type	330
工字模/I-Type	400

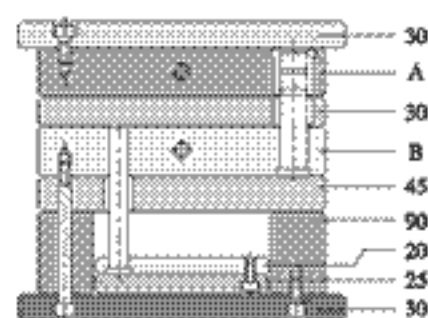
AB板厚度/AB Plate Thickness					
35	40	50	60	70	80
90	100	110	120	130	

標準方鐵/Spacer Block	90
加高方鐵/Higher Spacer Block	100 120

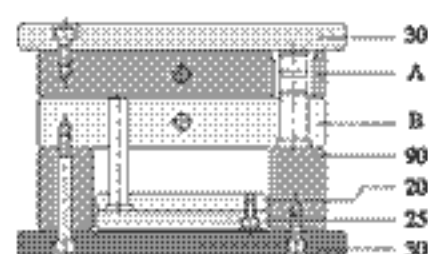
吊環絲孔/Eyebolt	M20
--------------	-----



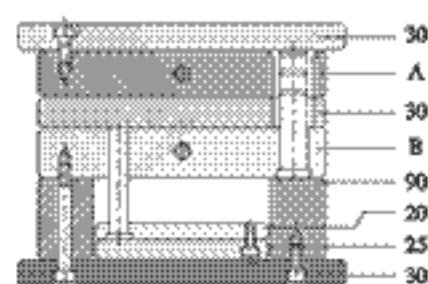
AI



BI

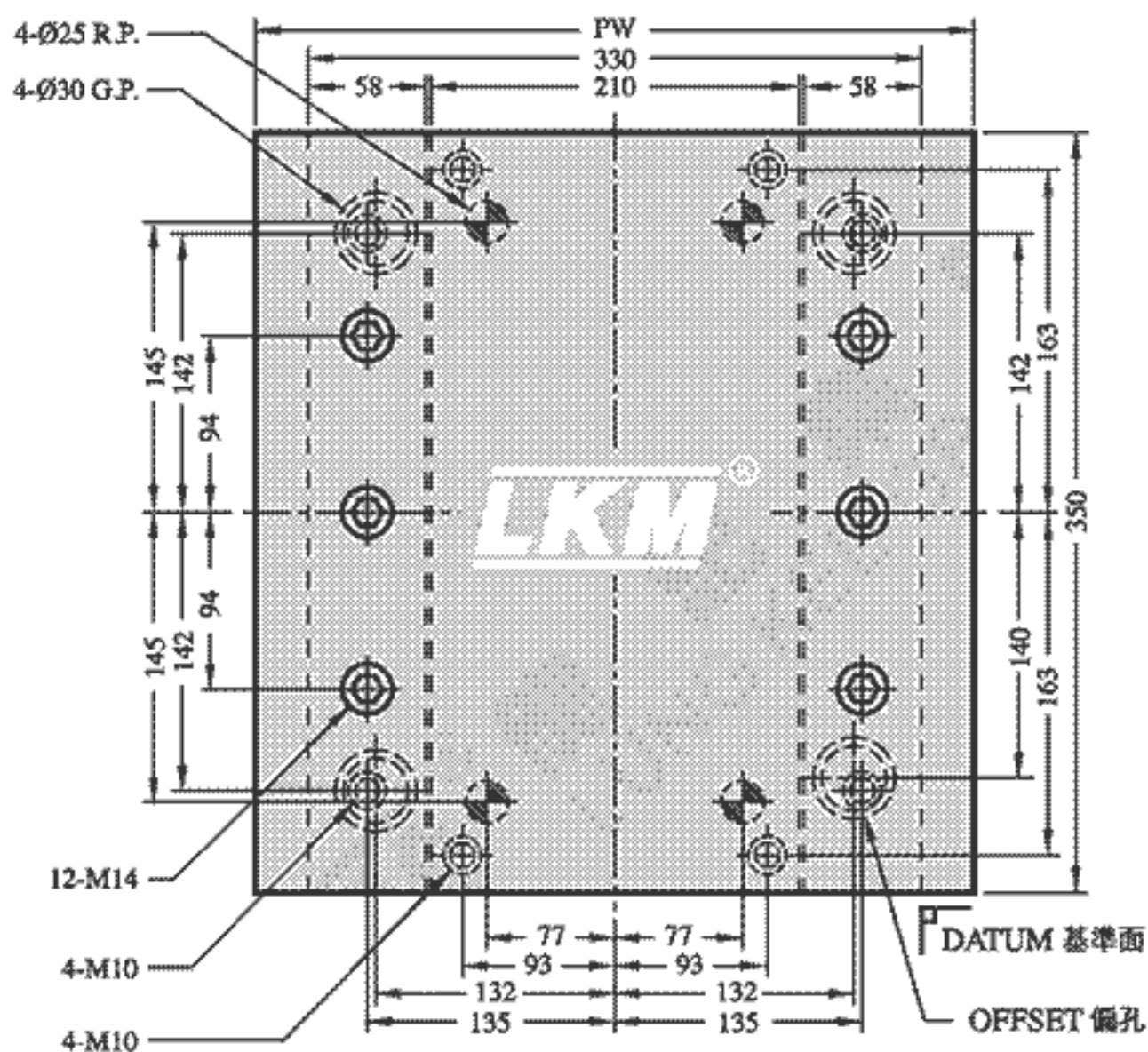


CI

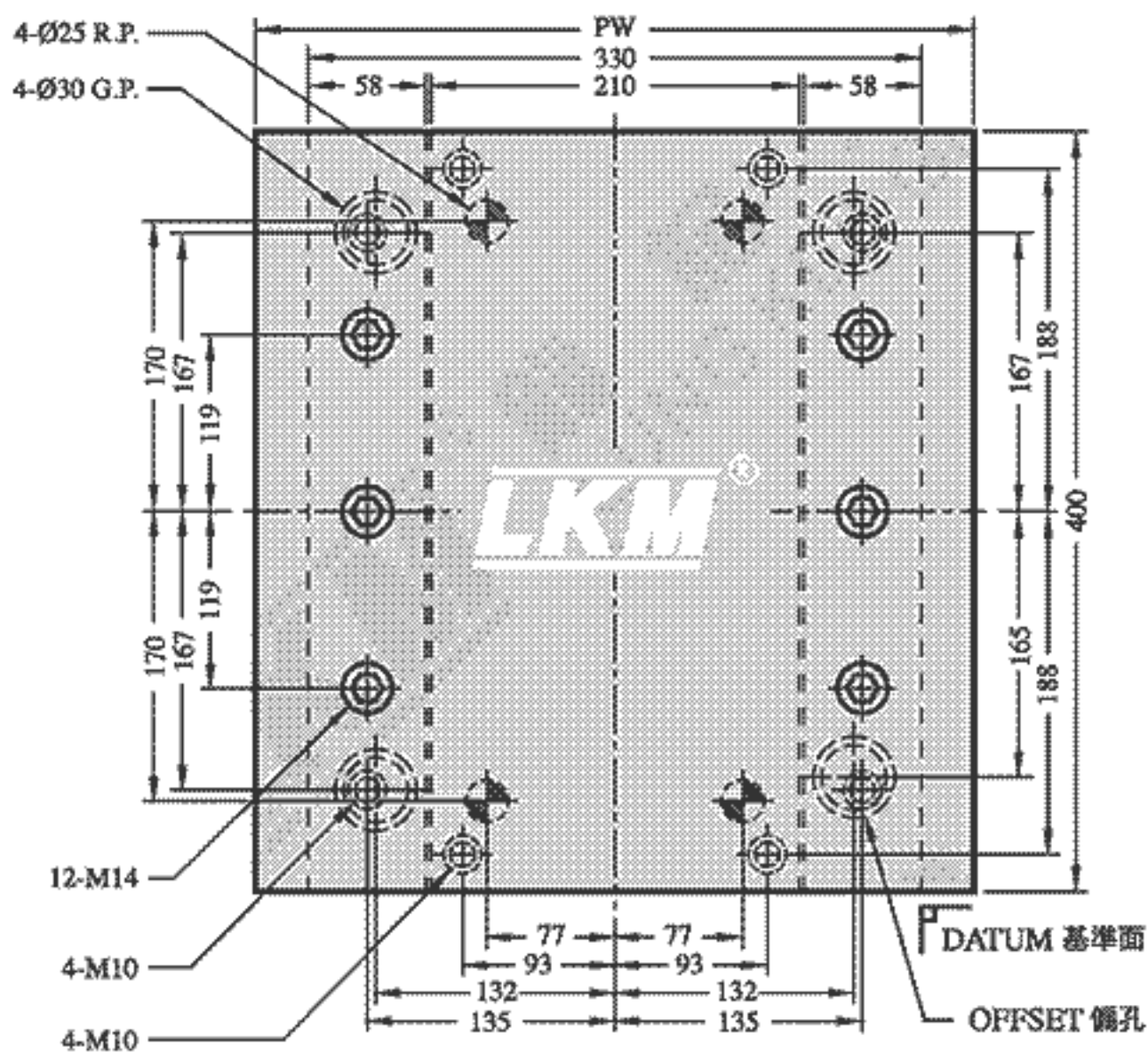


DI

3335



3340

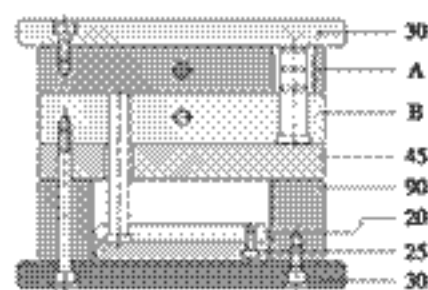


面板闊度 / Plate Width	PW
直身模 / H-Type	330
工字模 / I-Type	400

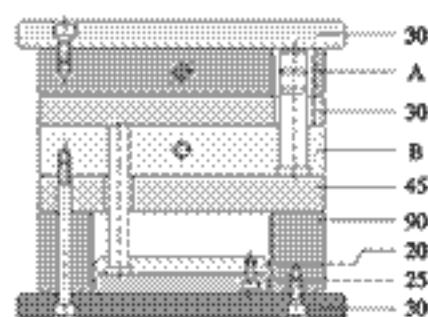
A B 板厚度 / A B Plate Thickness					
35	40	50	60	70	80
90	100	110	120	130	

標準方鐵 / Spacer Block	90	
加高方鐵 / Higher Spacer Block	100	120

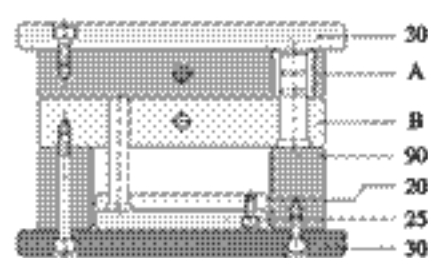
吊環絲孔 / Eyebolt	M20
----------------	-----



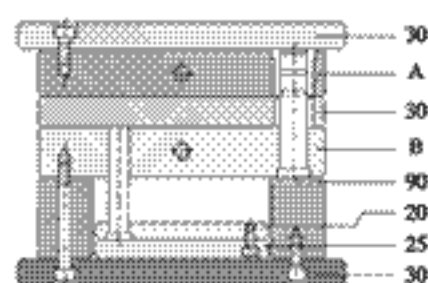
AI



BI

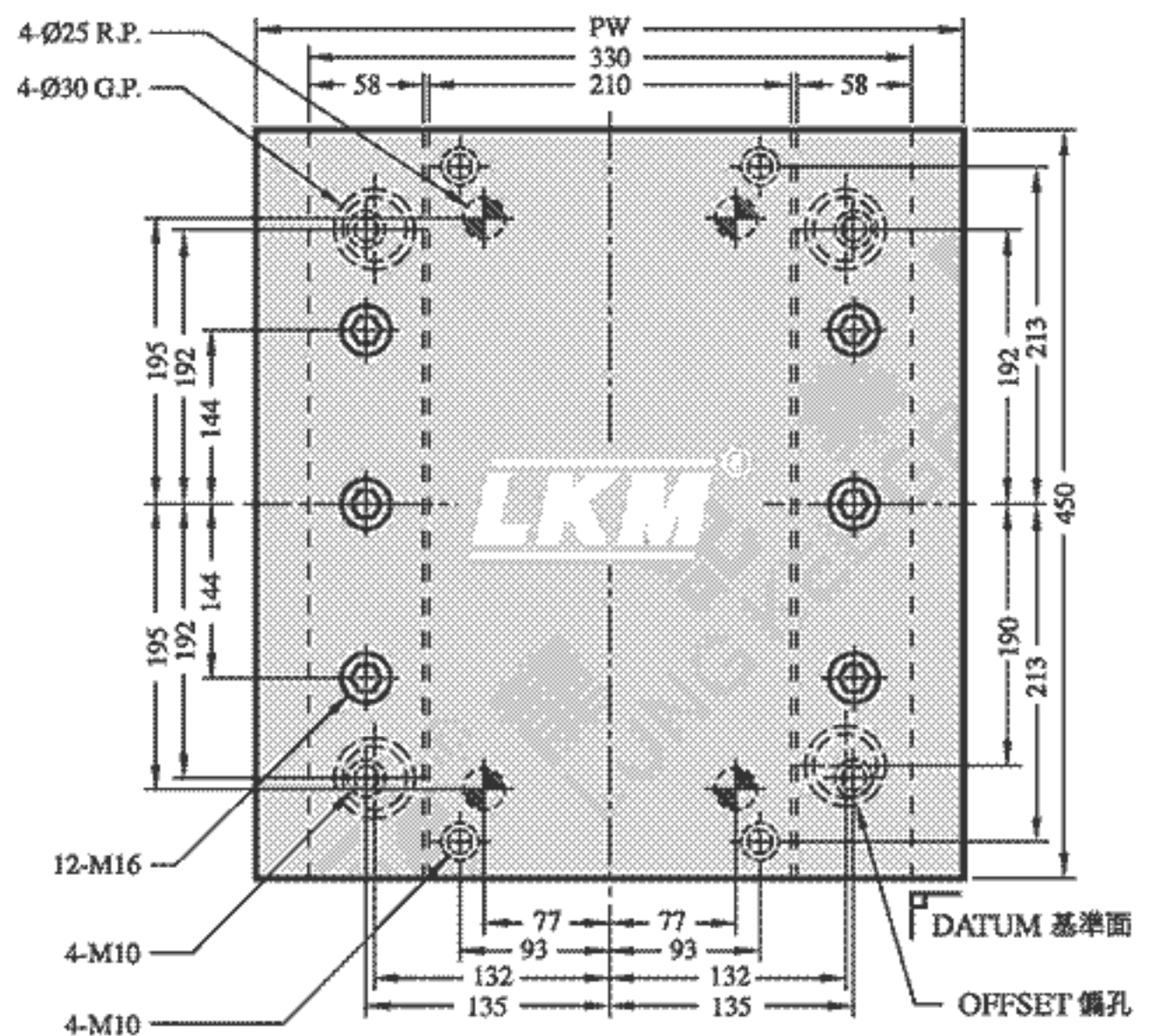


CI

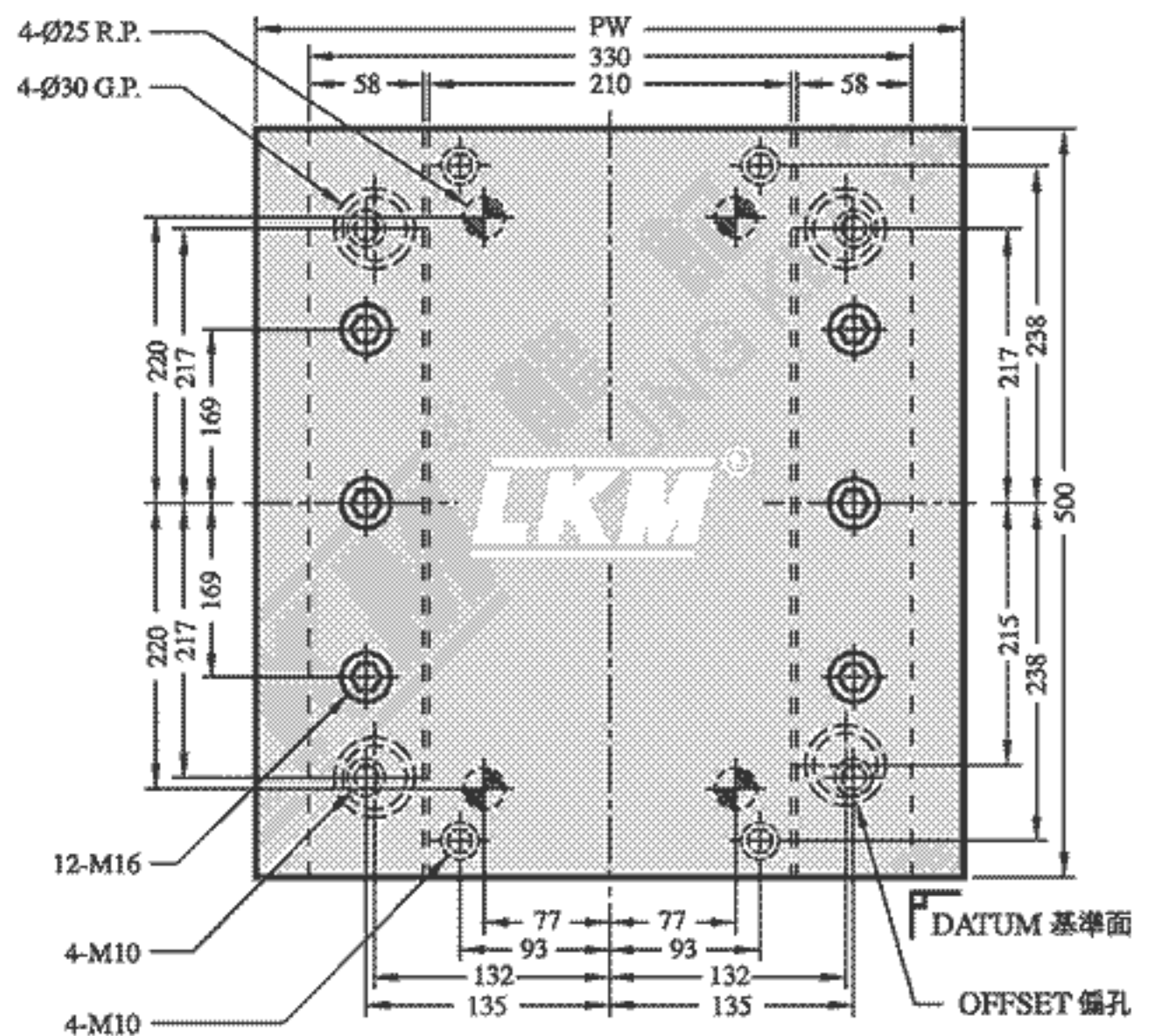


DI

3345



3350

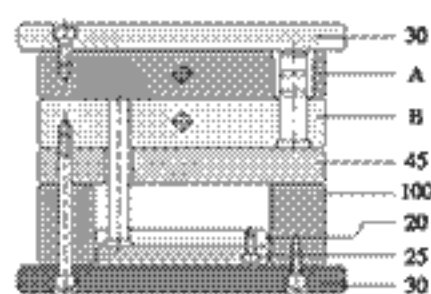


面板闊度/Plate Width	PW
直身模/H-Type	350
工字模/I-Type	400

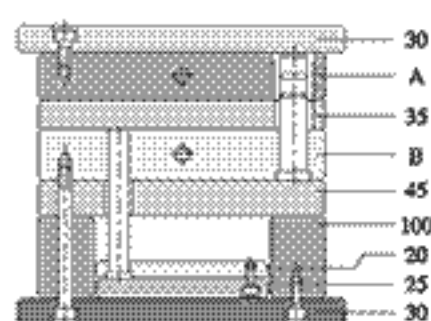
AB板厚度/AB Plate Thickness				
40	50	60	70	80
90	100	110	120	130

標準方鐵/Spacer Block	100
加高方鐵/Higher Spacer Block	120 150

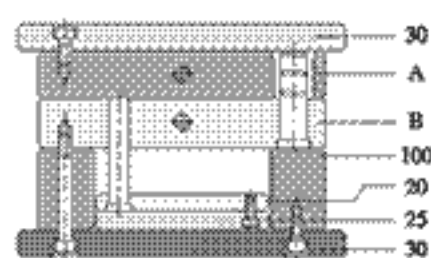
吊環絲孔/Eyebolt	M20
--------------	-----



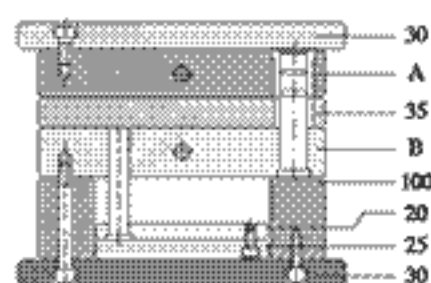
AI



BI

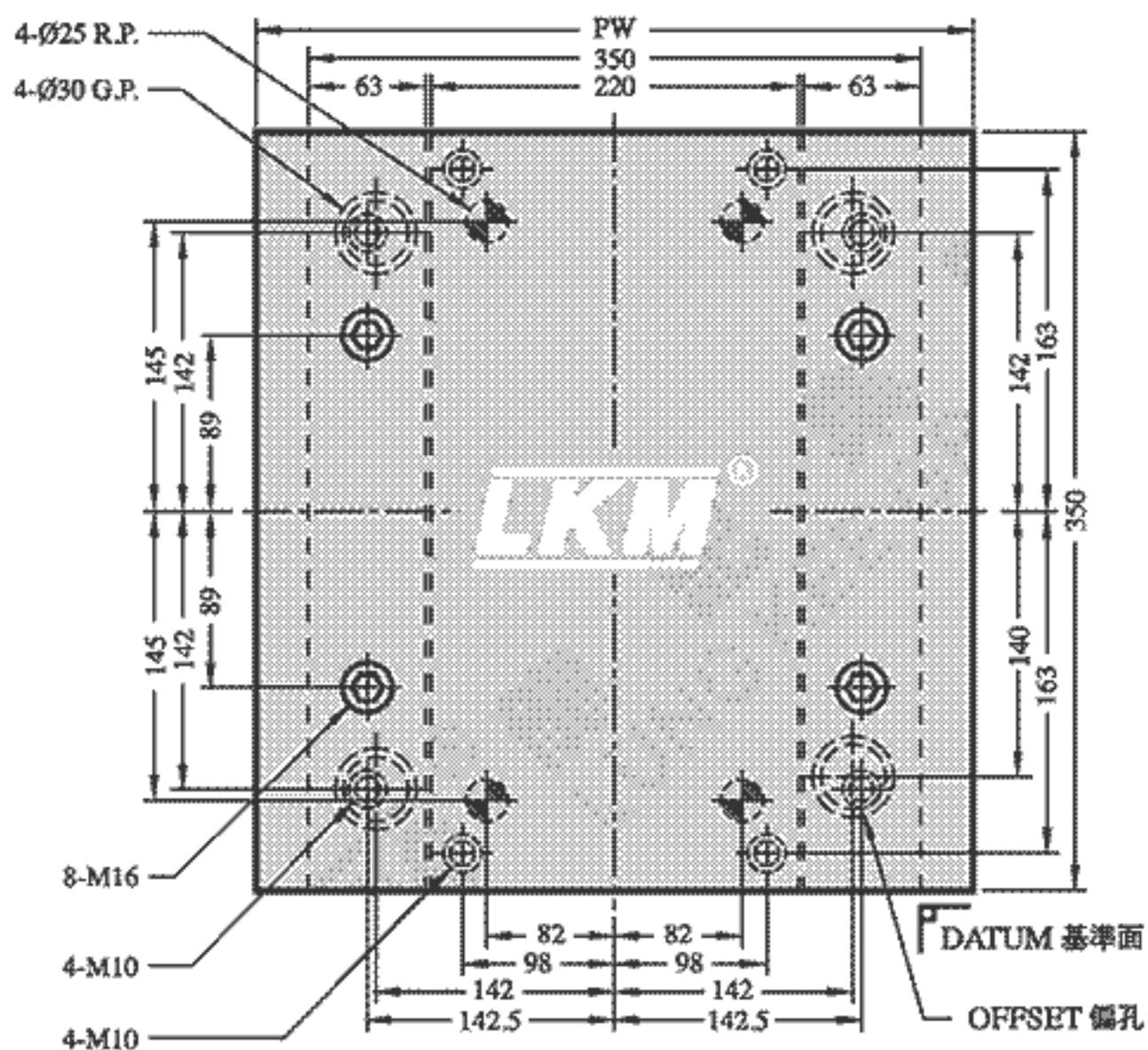


CI

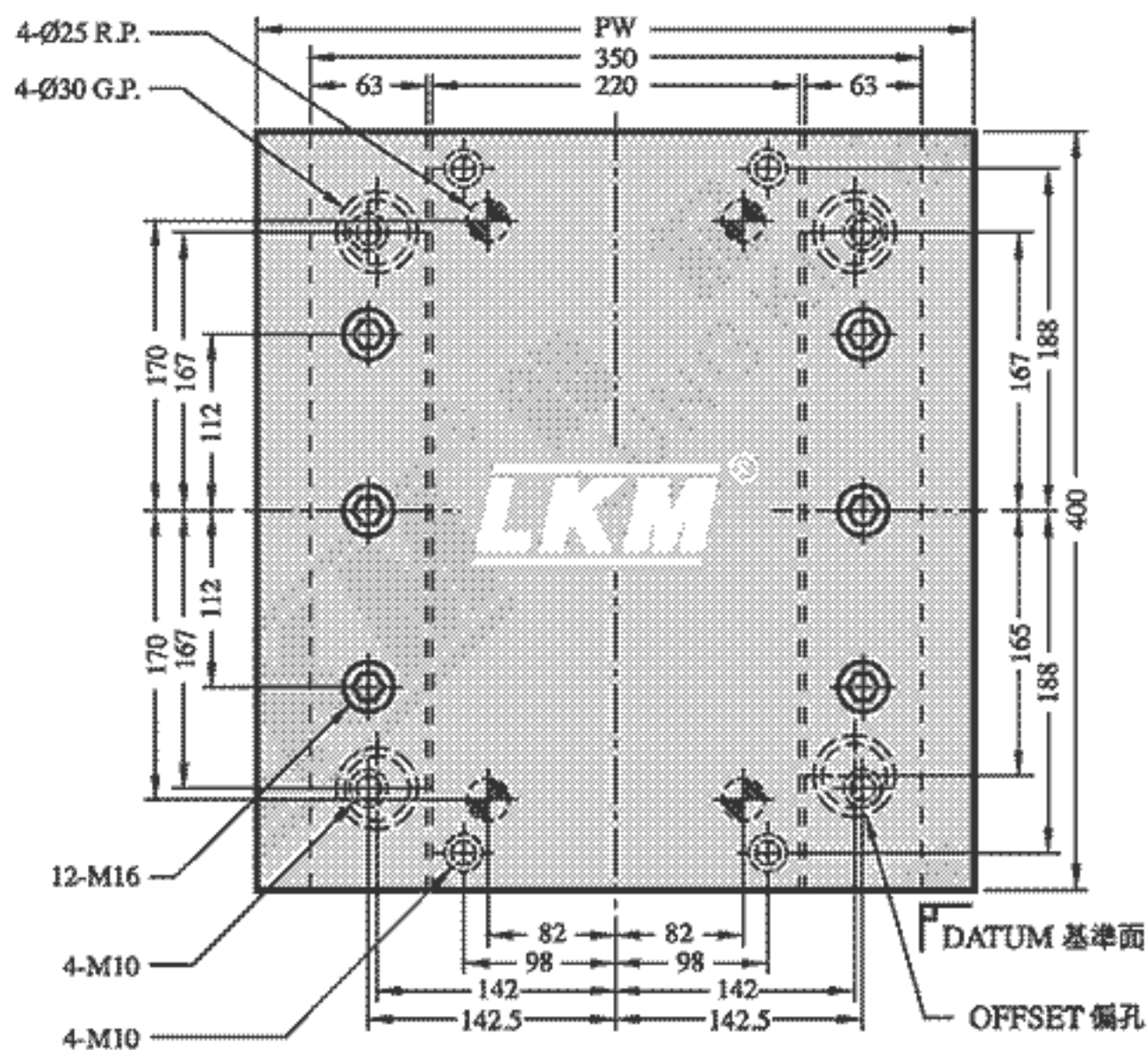


DI

3535



3540

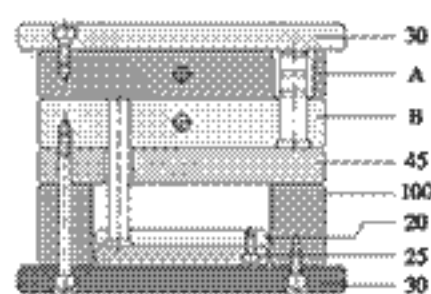


面板闊度/Plate Width	PW
直身模/H-Type	350
工字模/I-Type	400

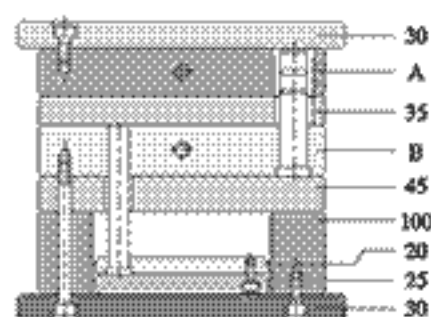
AB板厚度/AB Plate Thickness				
40	50	60	70	80
90	100	110	120	130

標準方鐵/Spacer Block	100	
加高方鐵/Higher Spacer Block	120	150

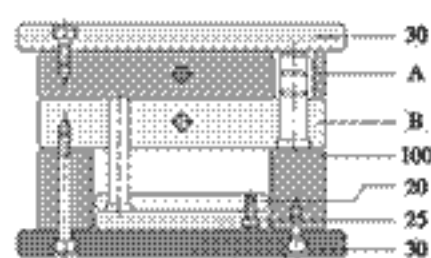
吊環絲孔/Eyebolt	M24
--------------	-----



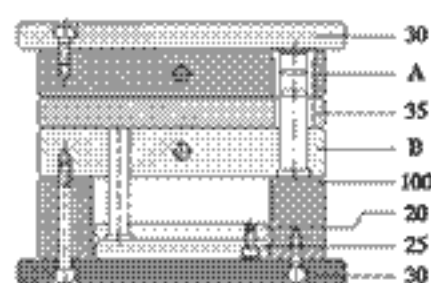
AI



BI

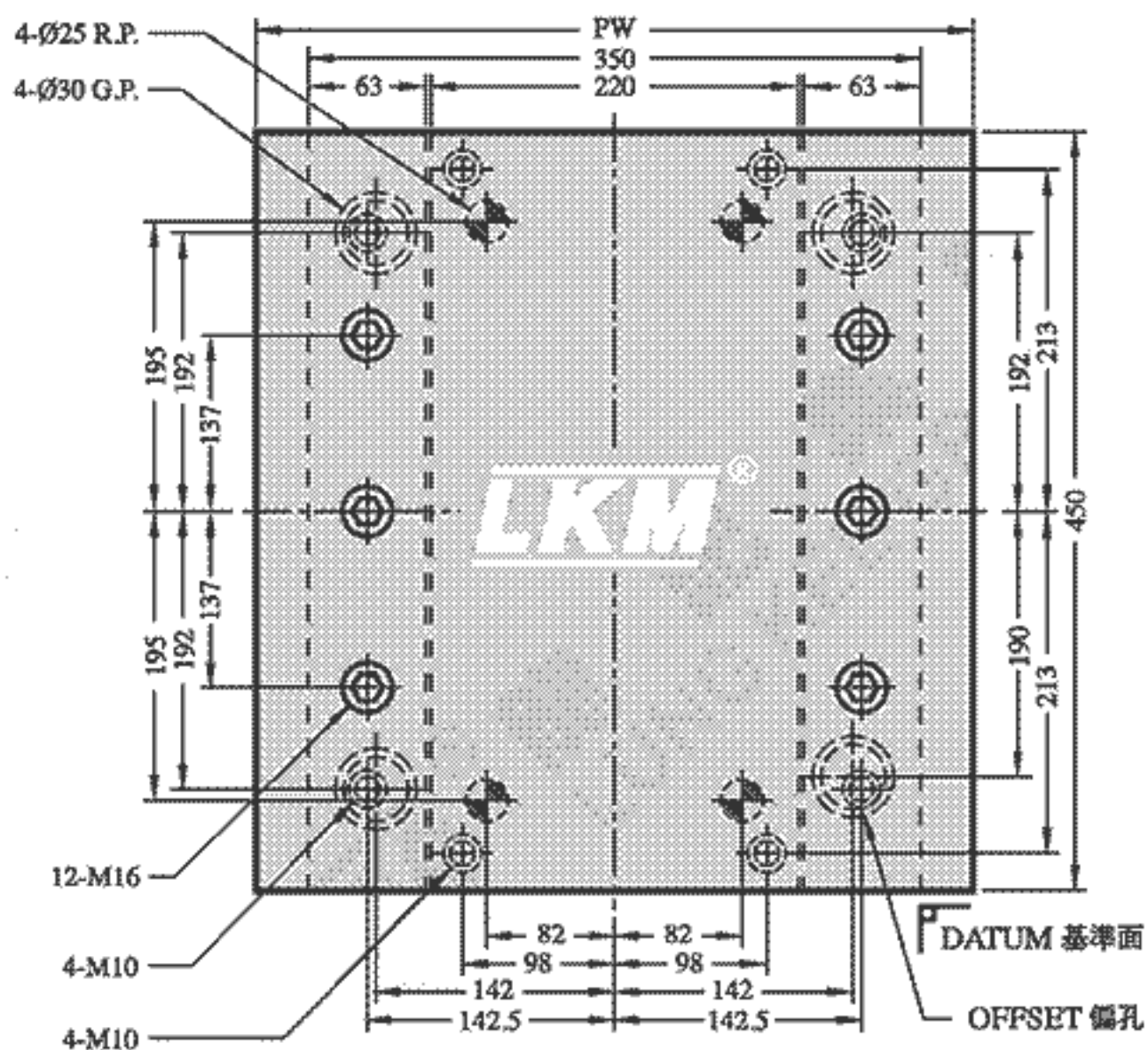


CI



DI

3545

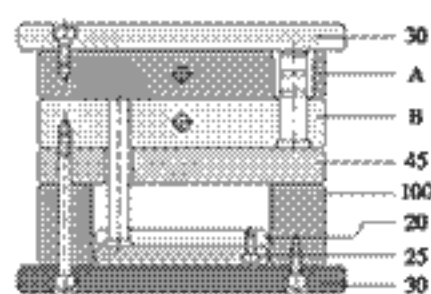


面板闊度/Plate Width	PW
直身模/H-Type	350
工字模/I-Type	400

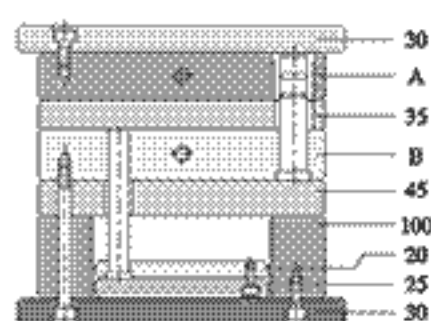
AB板厚度/AB Plate Thickness					
40	50	60	70	80	90
100	110	120	130	140	150

標準方鐵/Spacer Block	100	
加高方鐵/Higher Spacer Block	120	150

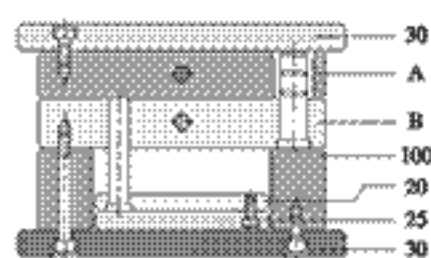
吊環絲孔/Eyebolt	M24
--------------	-----



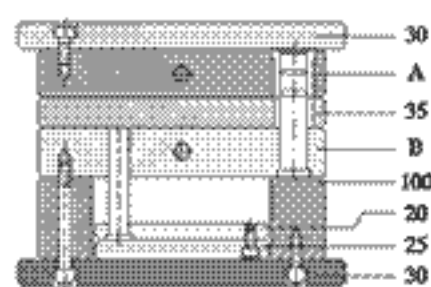
AI



BI

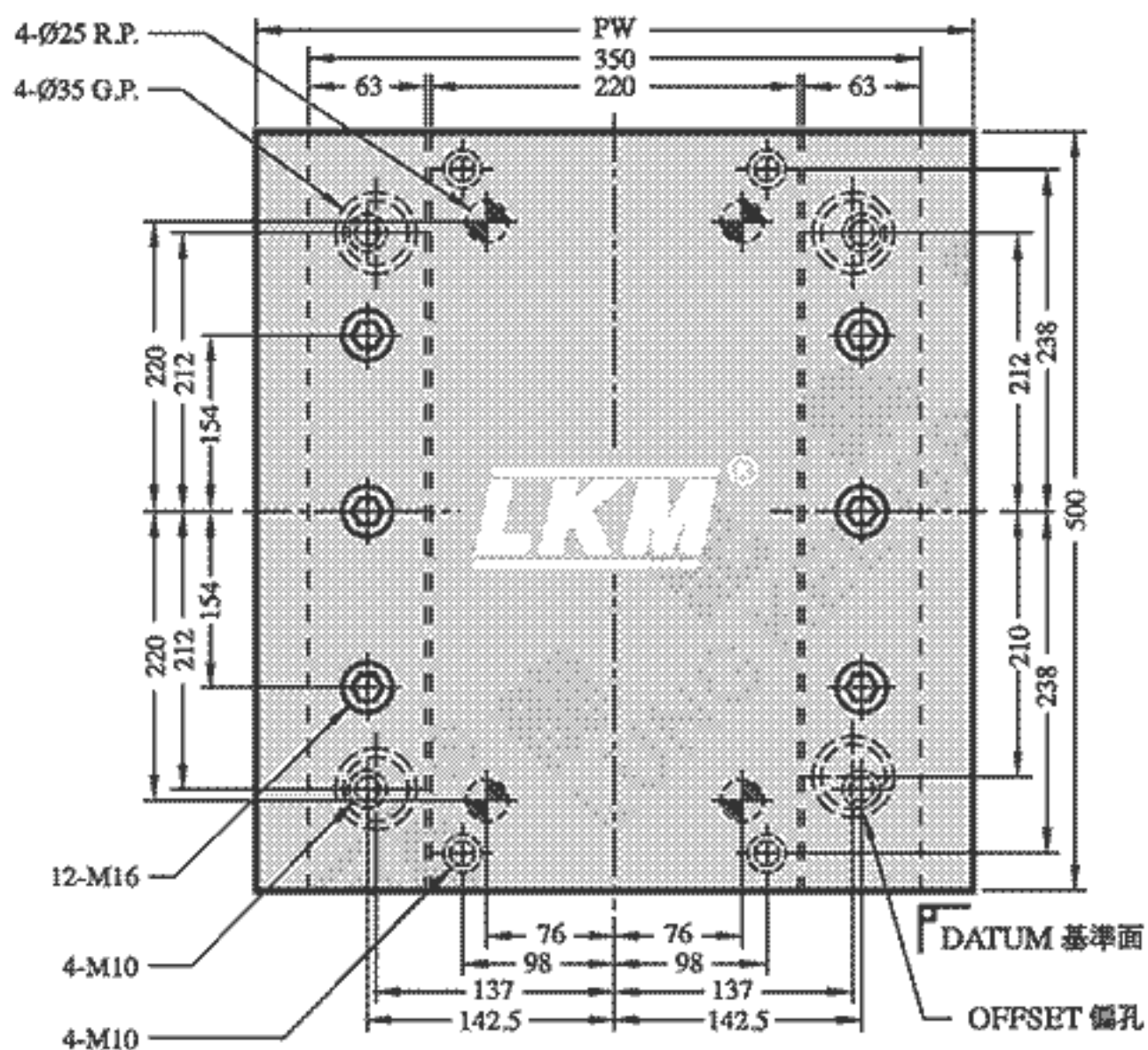


CI

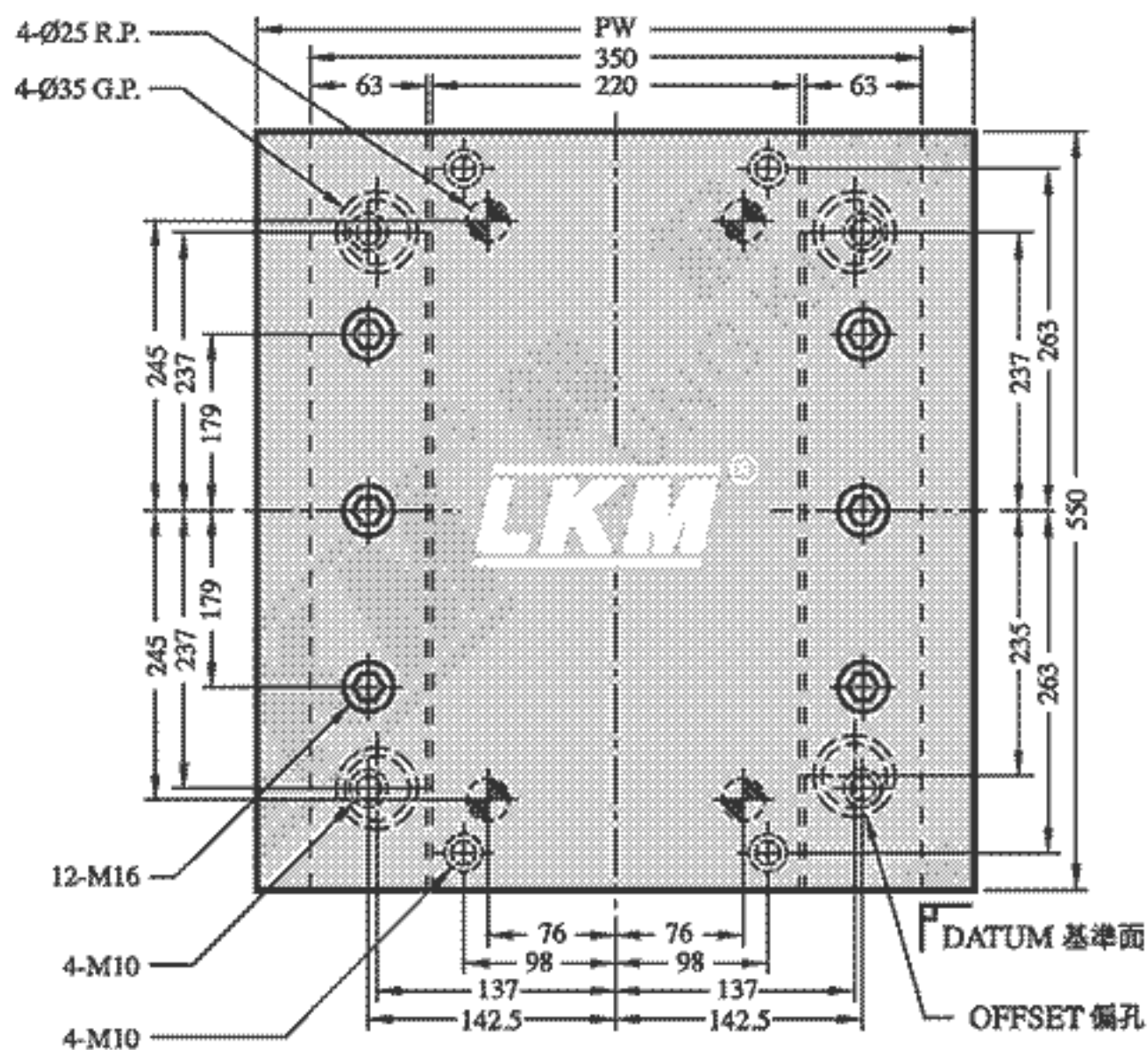


DI

3550



3555

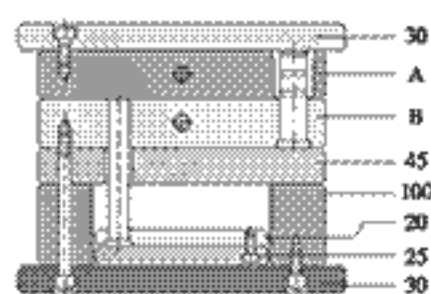


面板闊度/Plate Width	PW
直身模/H-Type	350
工字模/I-Type	400

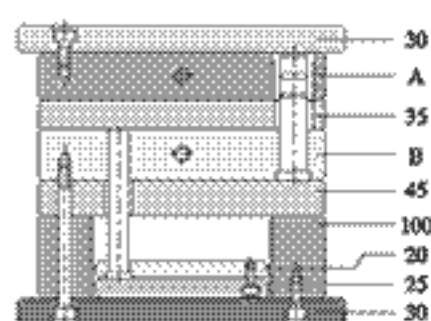
AB板厚度/AB Plate Thickness					
40	50	60	70	80	90
100	110	120	130	140	150

標準方鐵/Spacer Block	100
加高方鐵/Higher Spacer Block	120 150

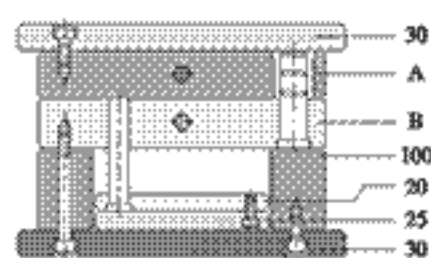
吊環絲孔/Eyebolt	M24
--------------	-----



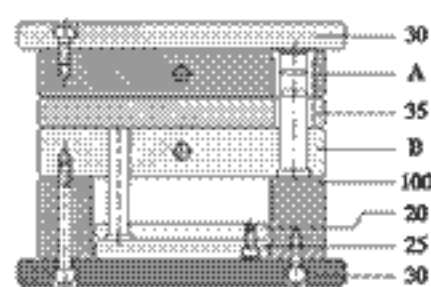
AI



BI

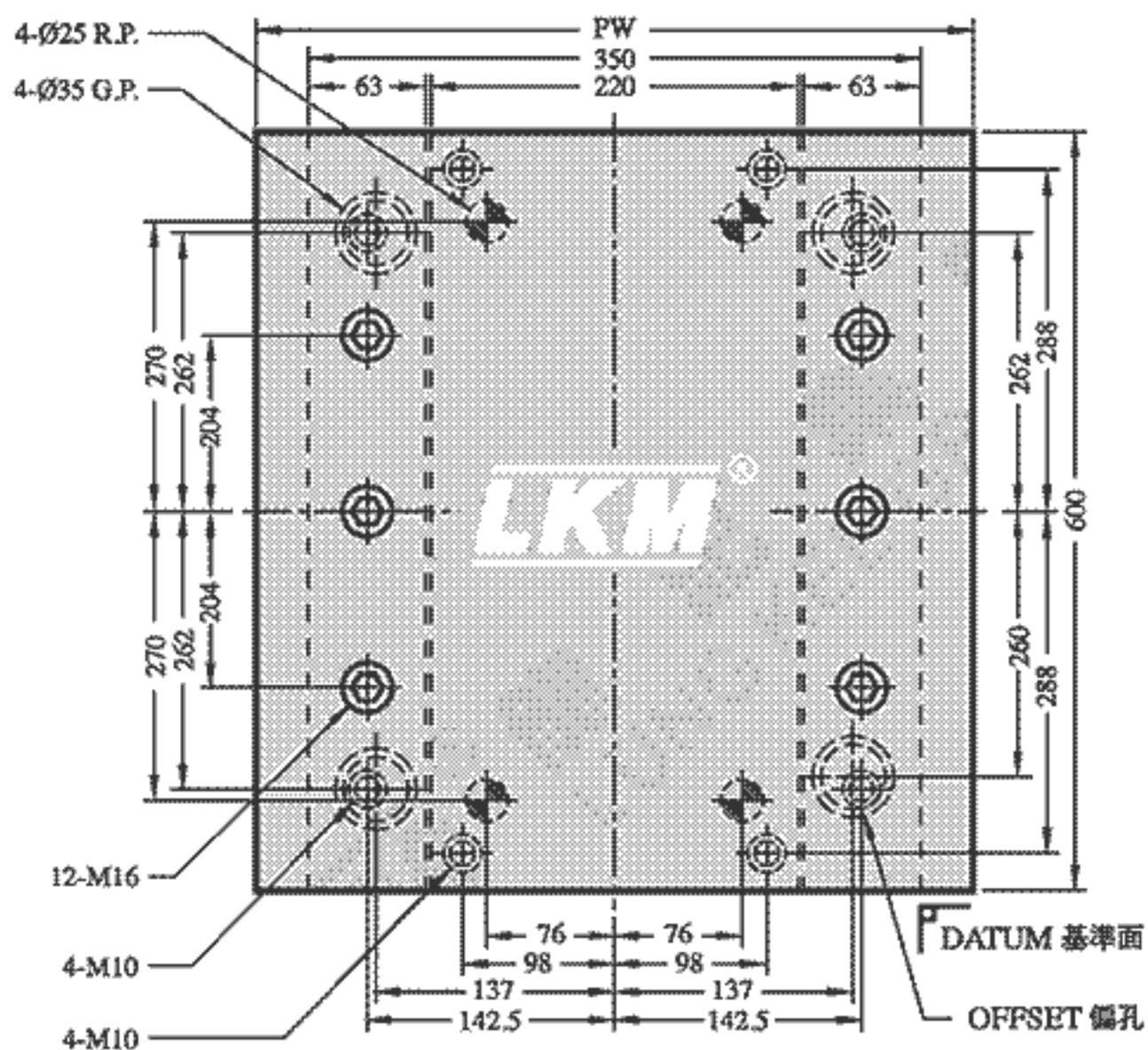


CI

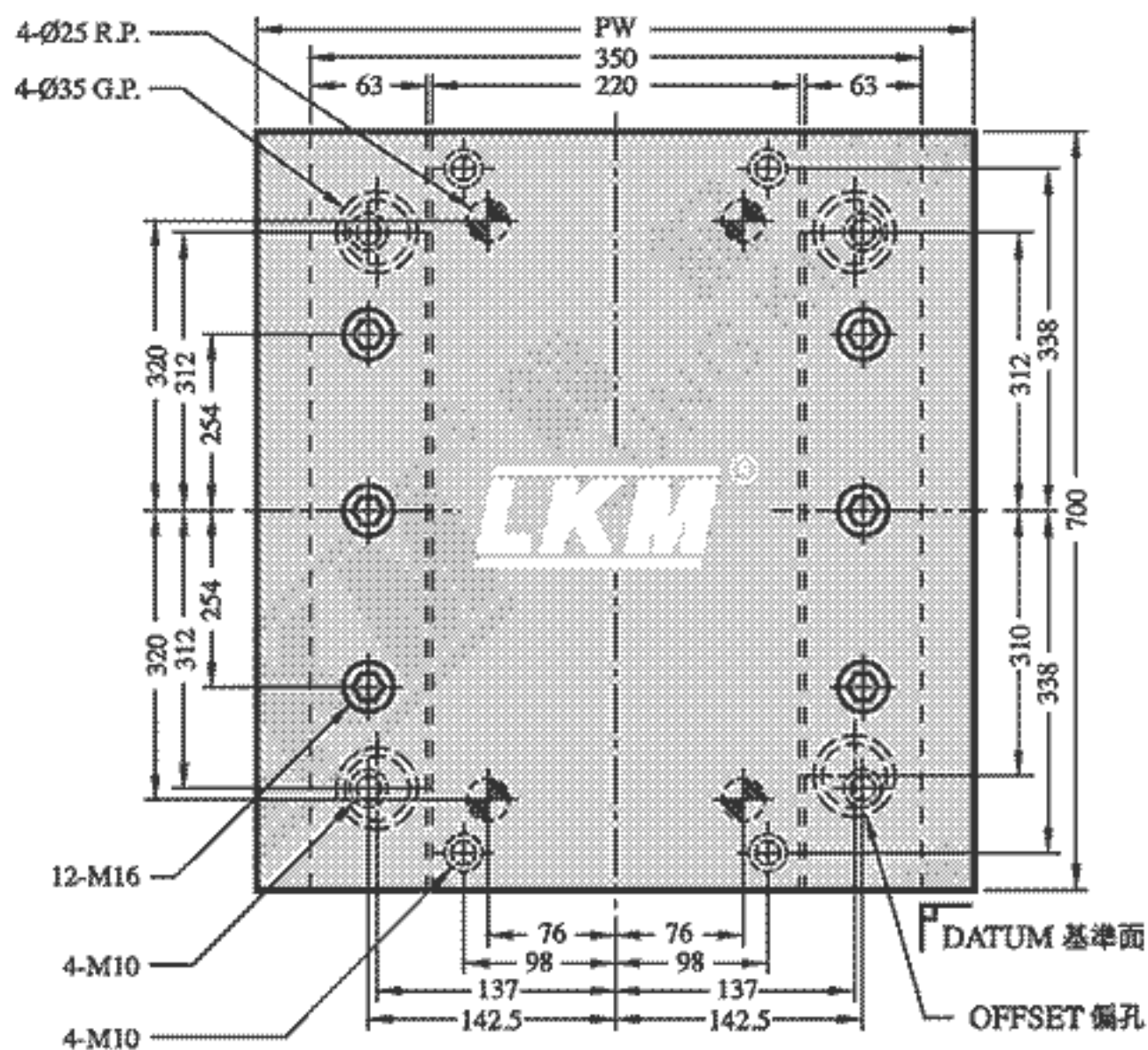


DI

3560



3570

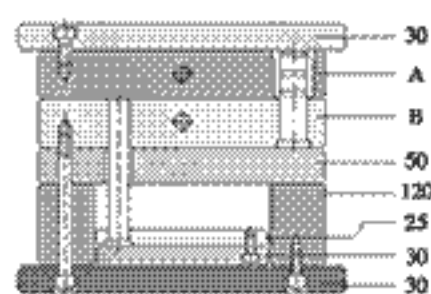


面板闊度/Plate Width	PW
直身模/H-Type	400
工字模/I-Type	450

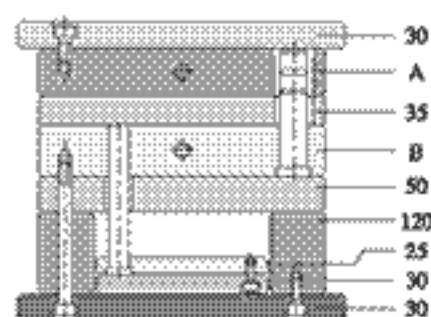
AB板厚度/AB Plate Thickness					
40	50	60	70	80	90
100	110	120	130	140	150

標準方鐵/Spacer Block	120
加高方鐵/Higher Spacer Block	150 180

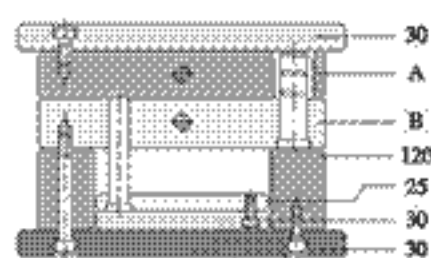
吊環絲孔/Eyebolt	M24
--------------	-----



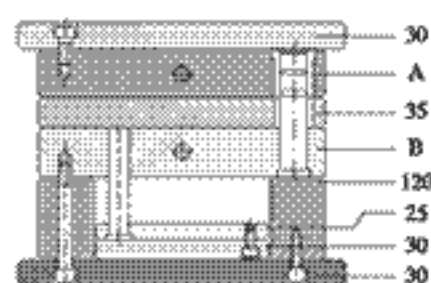
AI



BI

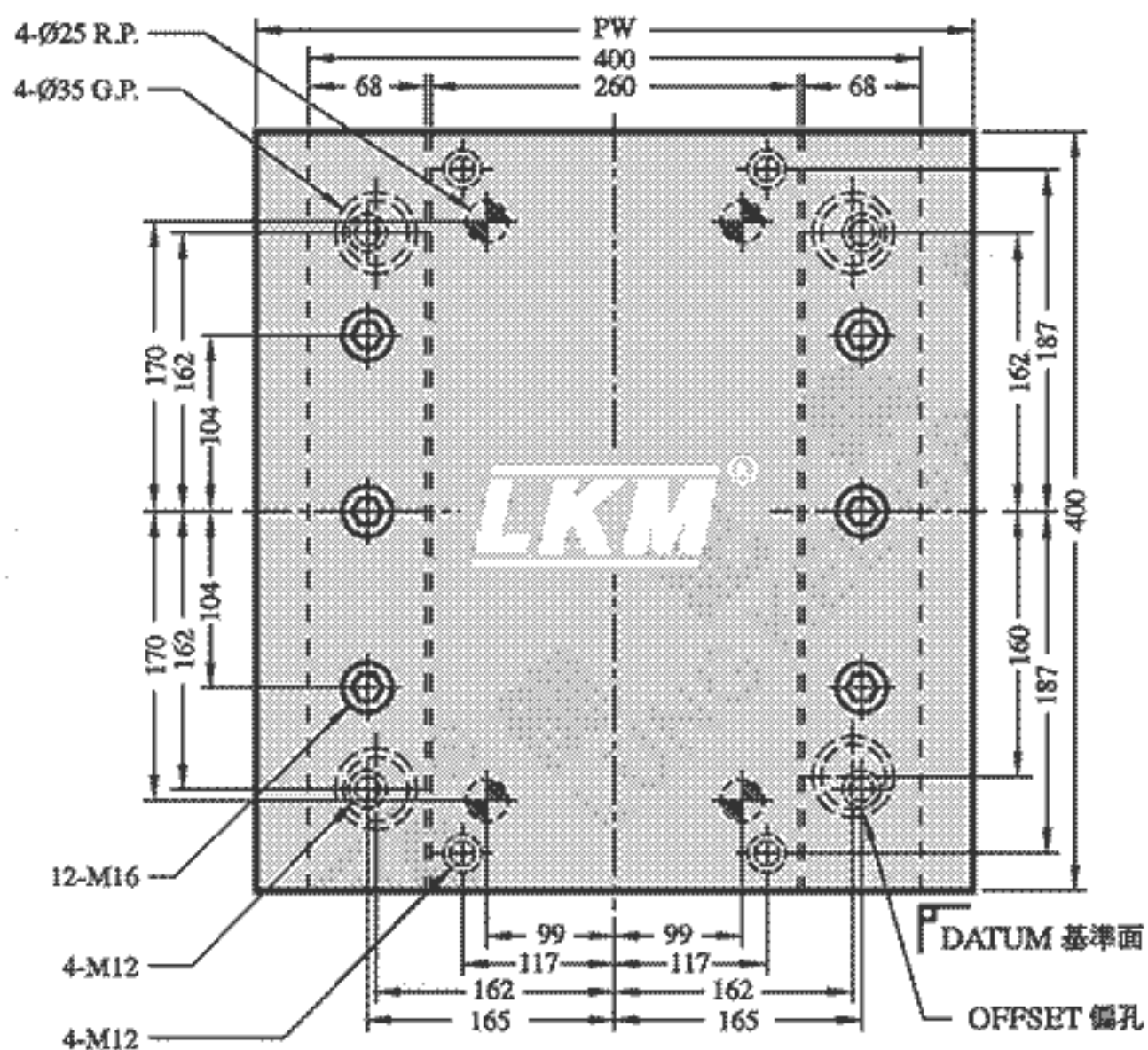


CI



DI

4040

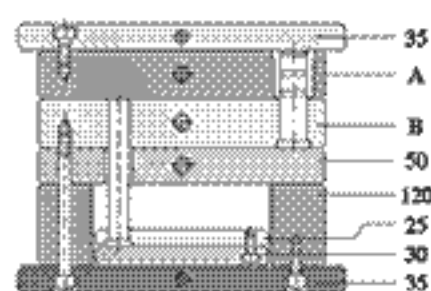


面板闊度/Plate Width	PW
直身模/H-Type	400
工字模/I-Type	450

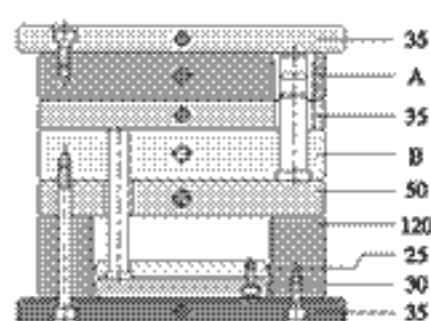
AB板厚度/AB Plate Thickness					
40	50	60	70	80	90
100	110	120	130	140	150

標準方鐵/Spacer Block	120	
加高方鐵/Higher Spacer Block	150	180

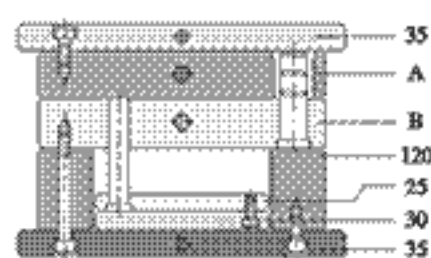
吊環絲孔/Eyebolt	M24/M12
--------------	---------



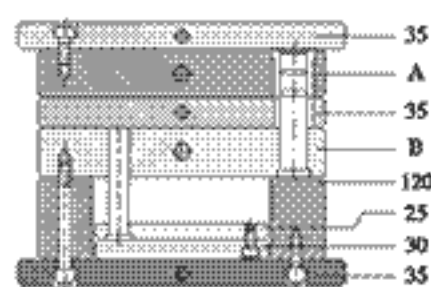
AI



BI

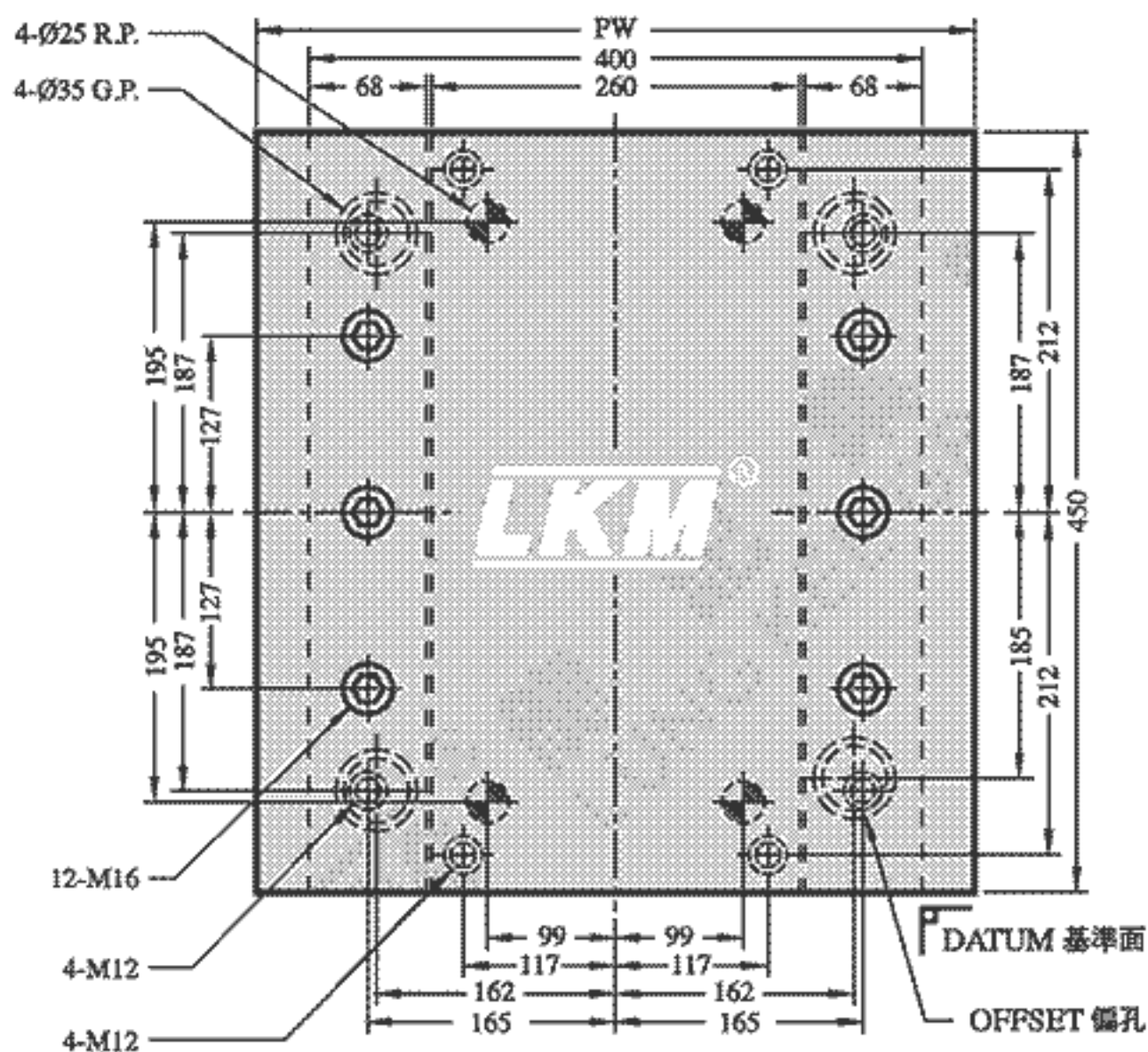


CI

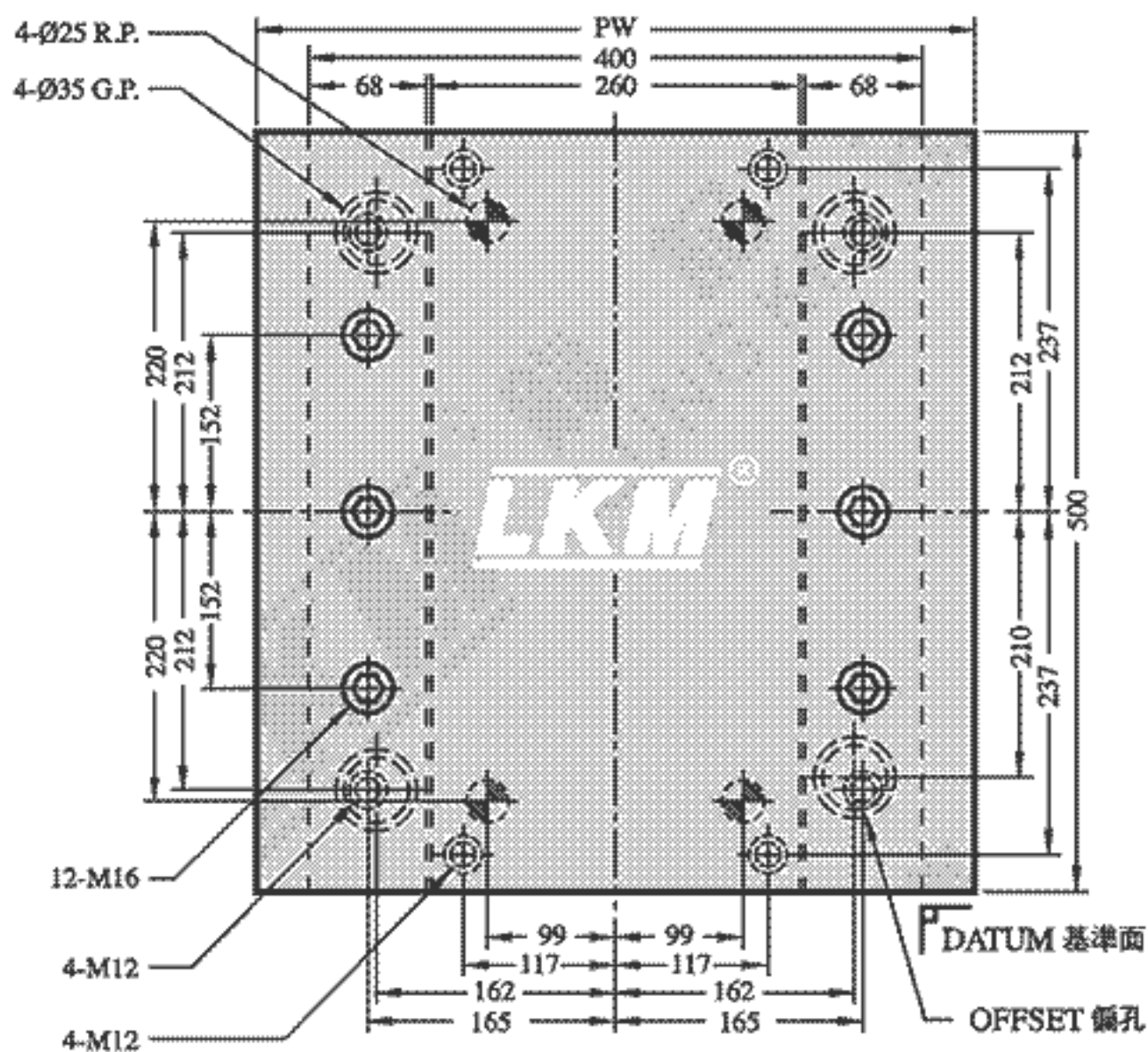


DI

4045



4050

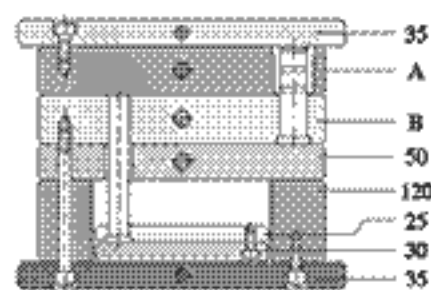


面板闊度/Plate Width	PW
直身模/H-Type	400
工字模/I-Type	450

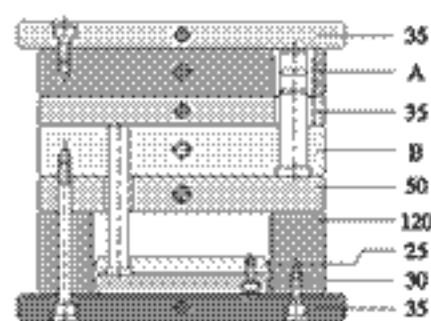
AB板厚度/AB Plate Thickness					
40	50	60	70	80	90
100	110	120	130	140	150

標準方鐵/Spacer Block	120	
加高方鐵/Higher Spacer Block	150	180

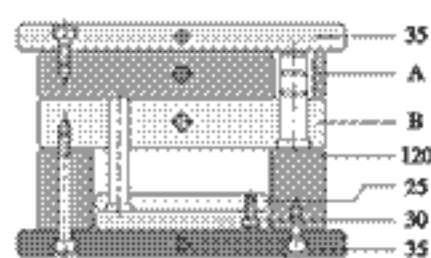
吊環絲孔/Eyebolt	M30/M12
--------------	---------



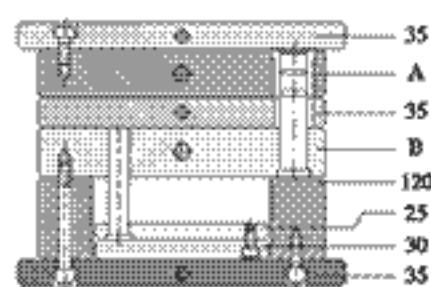
AI



BI

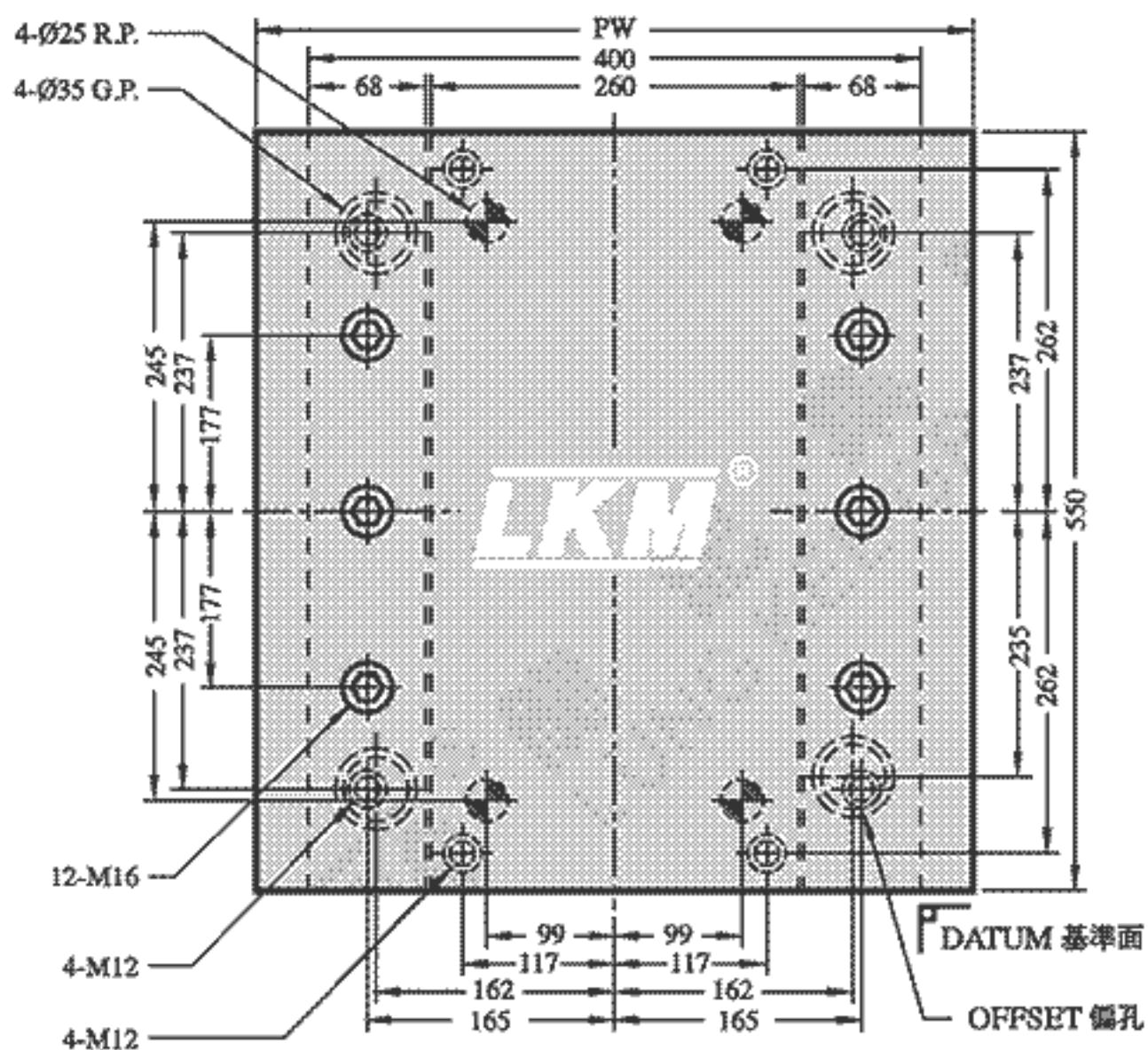


CI

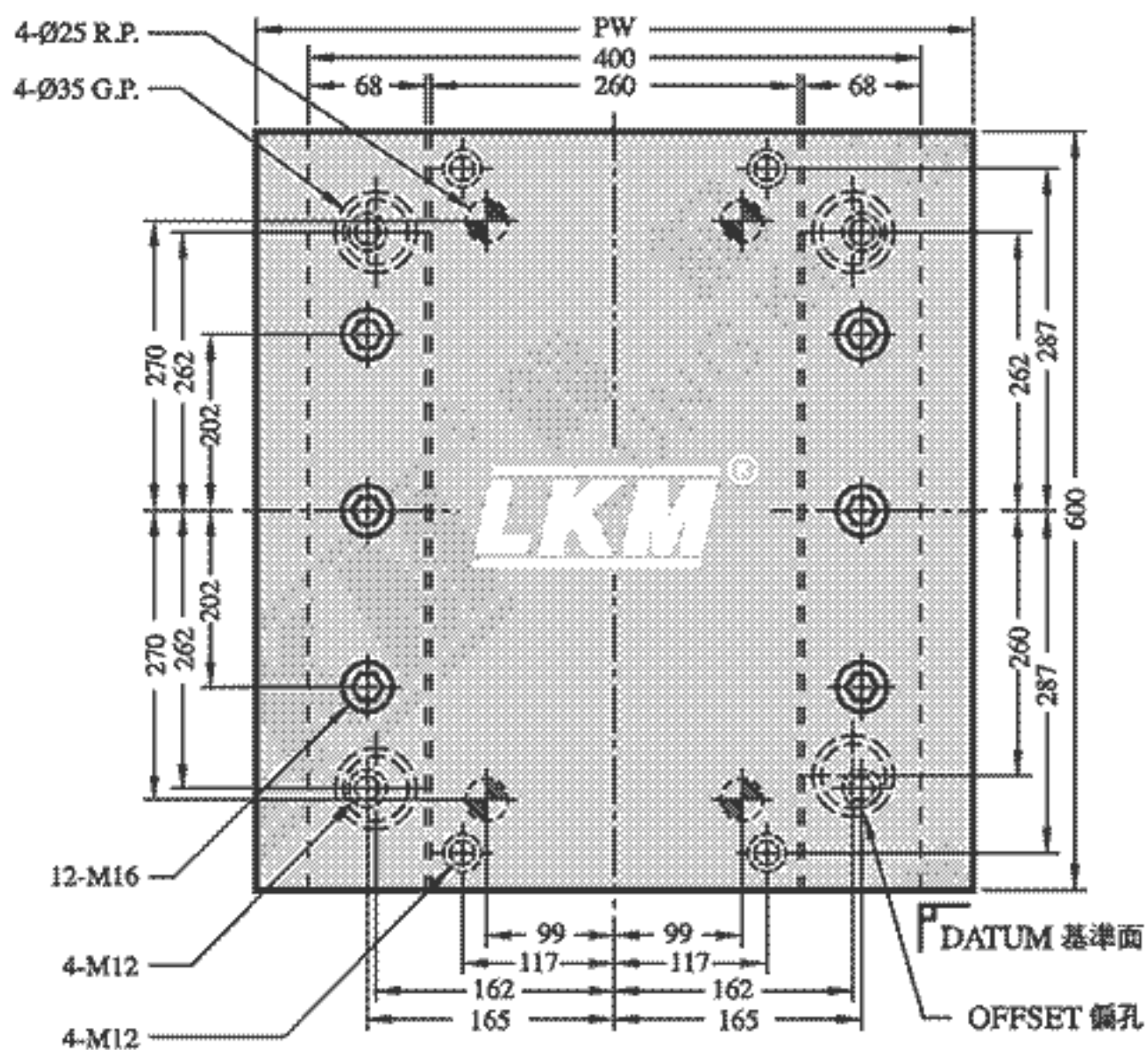


DI

4055



4060

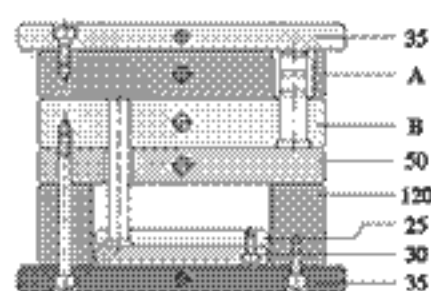


面板闊度/Plate Width	PW
直身模/H-Type	400
工字模/I-Type	450

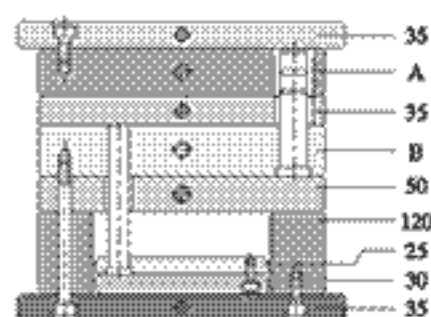
AB板厚度/AB Plate Thickness					
40	50	60	70	80	90
100	110	120	130	140	150

標準方鐵/Spacer Block	120	
加高方鐵/Higher Spacer Block	150	180

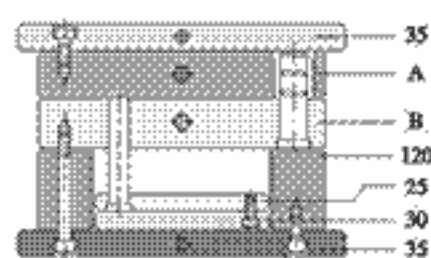
吊環絲孔/Eyebolt	M30/M12
--------------	---------



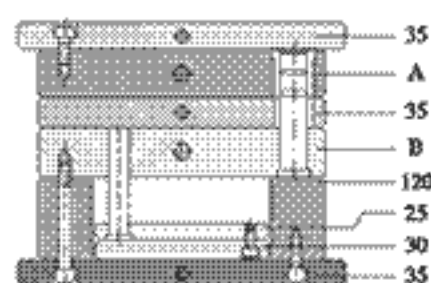
AI



BI

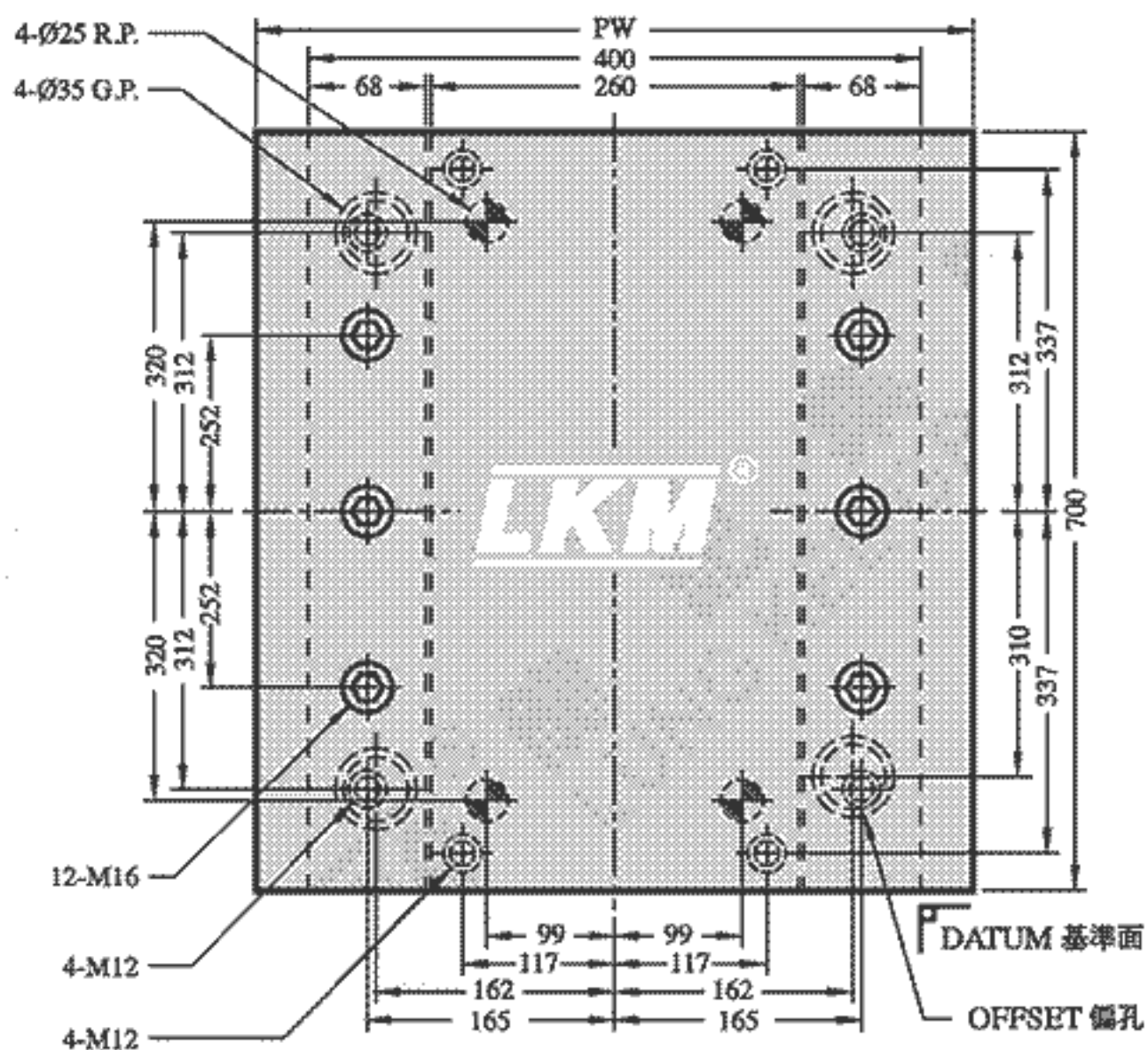


CI



DI

4070

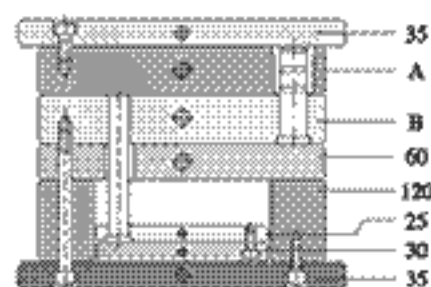


面板闊度/Plate Width	PW
直身模/H-Type	450
工字模/I-Type	550

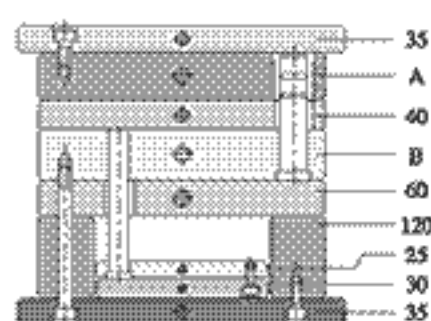
AB板厚度/AB Plate Thickness							
50	60	70	80	90	100	110	
120	130	140	150	160	170	180	

標準方鐵/Spacer Block	120
加高方鐵/Higher Spacer Block	150 180

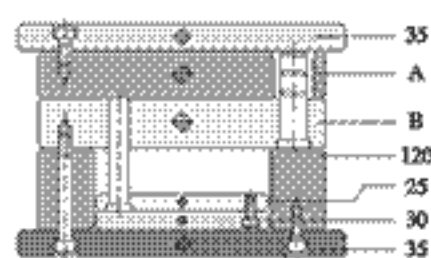
吊環絲孔/Eyebolt	M30/M16/M12
--------------	-------------



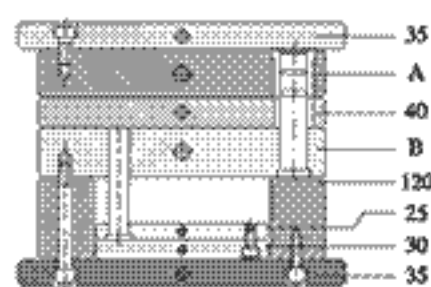
AI



BI

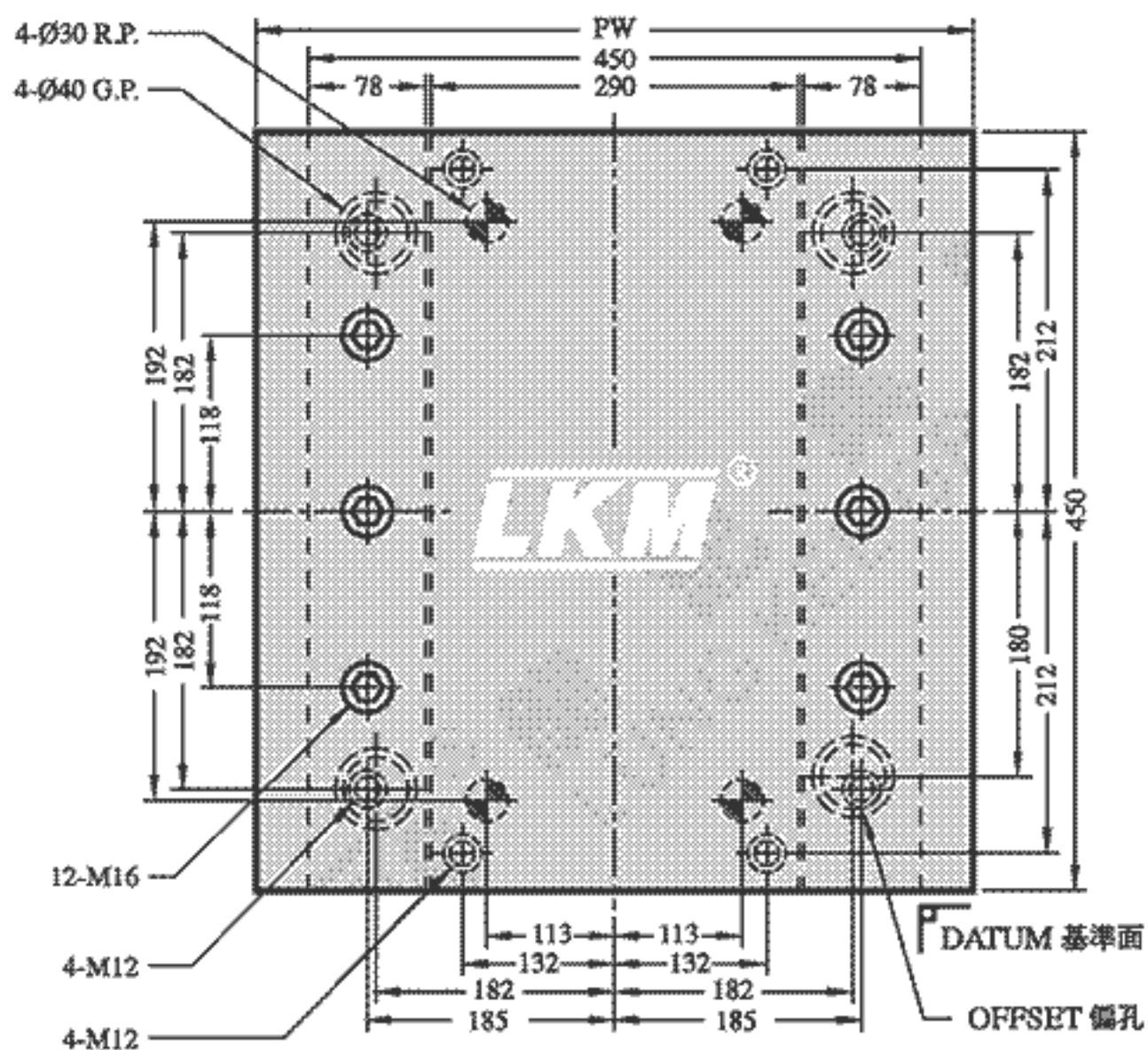


CI

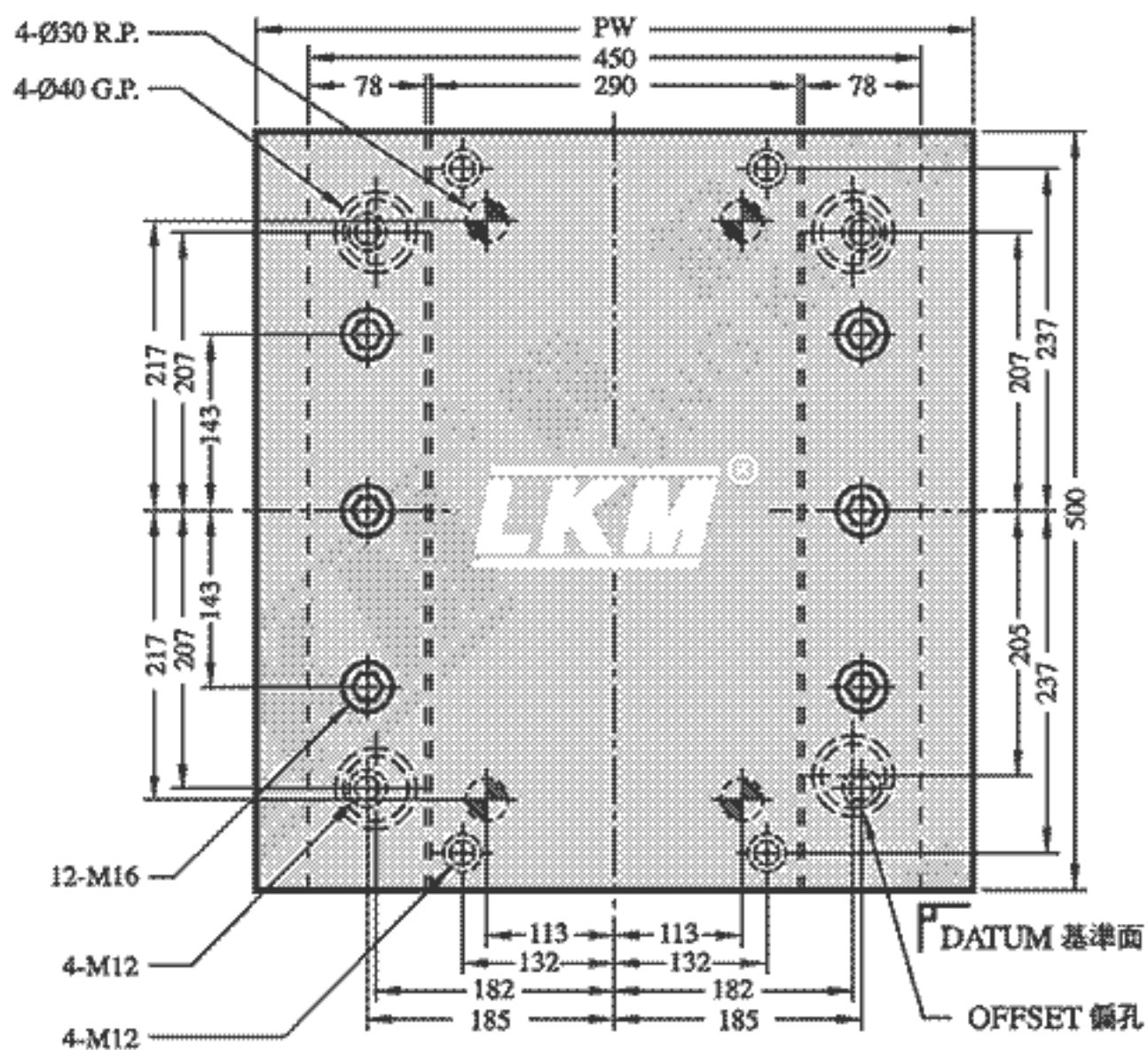


DI

4545



4550

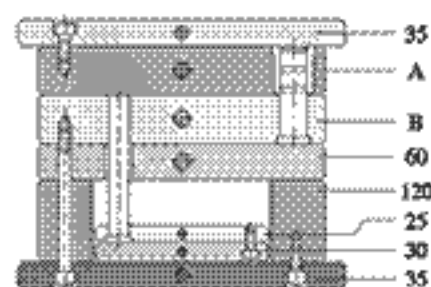


面板闊度/Plate Width	PW
直身模/H-Type	450
工字模/I-Type	550

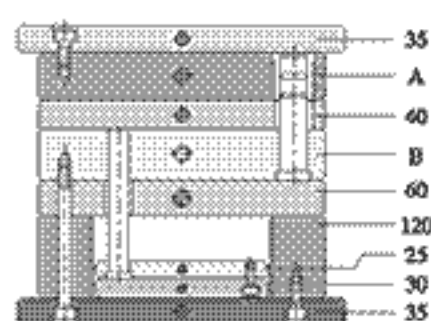
AB板厚度/AB Plate Thickness							
50	60	70	80	90	100	110	
120	130	140	150	160	170	180	

標準方鐵/Spacer Block	120
加高方鐵/Higher Spacer Block	150 180

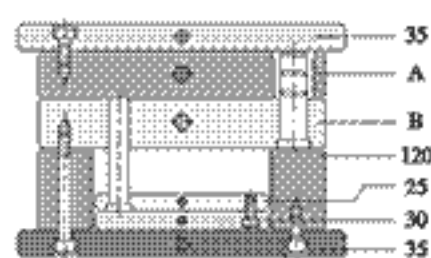
吊環絲孔/Eyebolt	M30/M16/M12
--------------	-------------



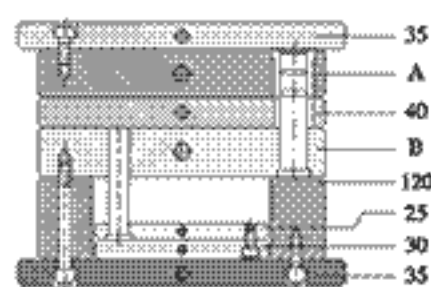
AI



BI

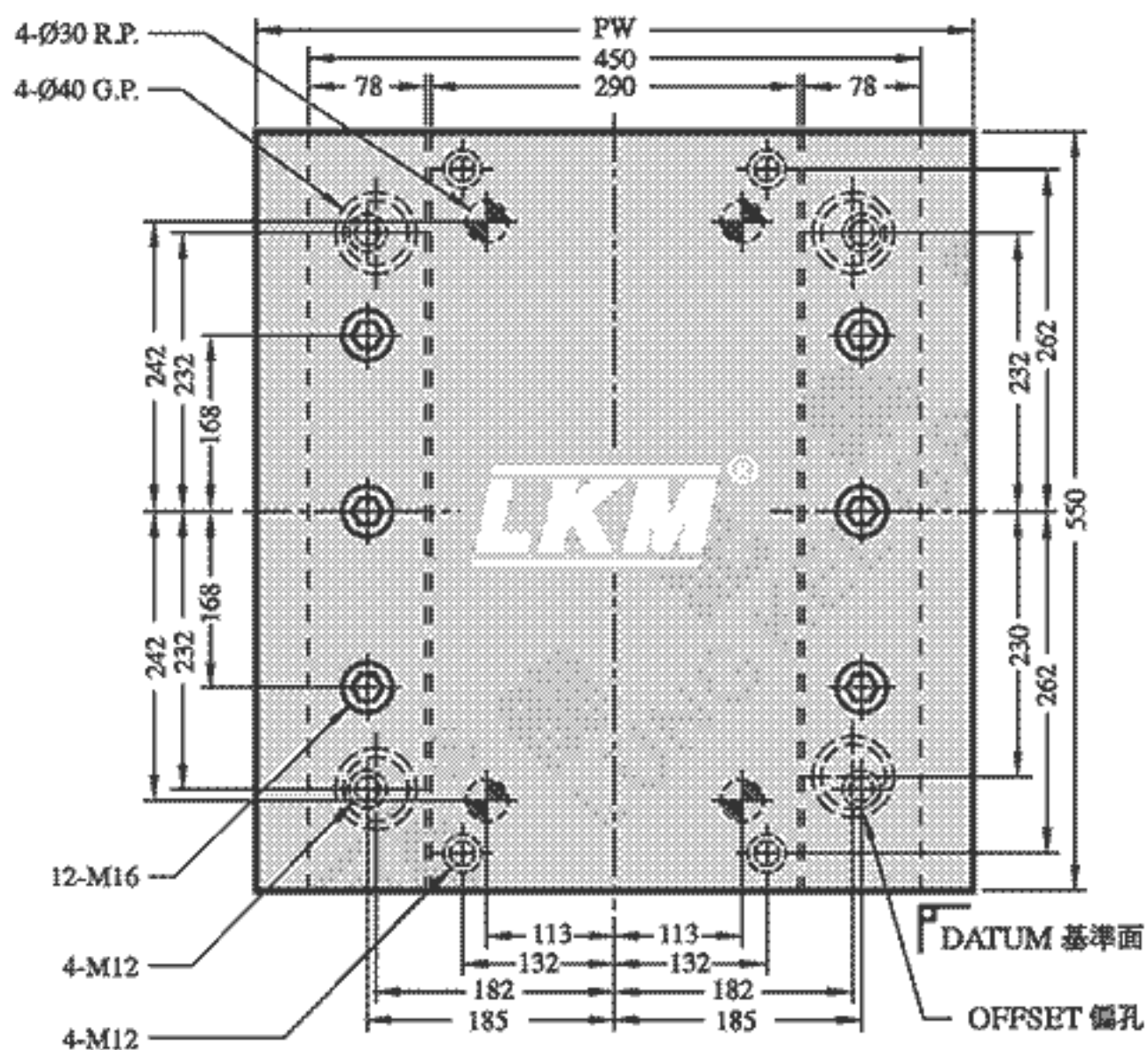


CI

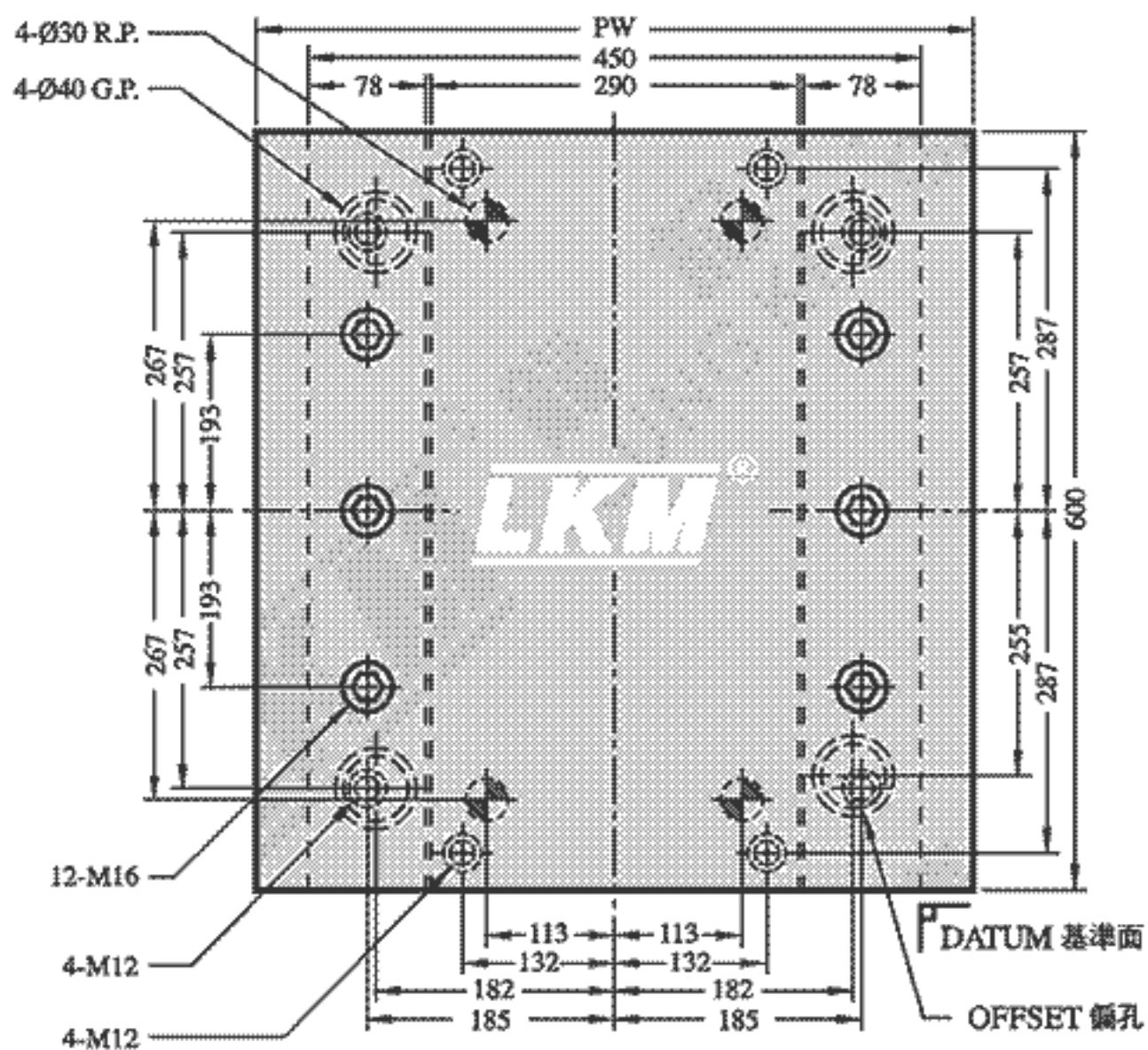


DI

4555



4560

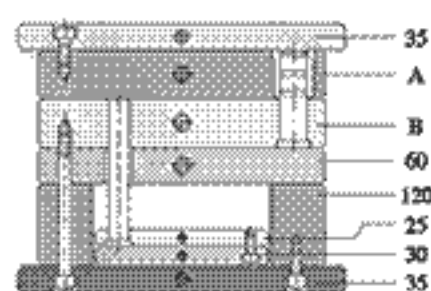


面板闊度/Plate Width	PW
直身模/H-Type	450
工字模/I-Type	550

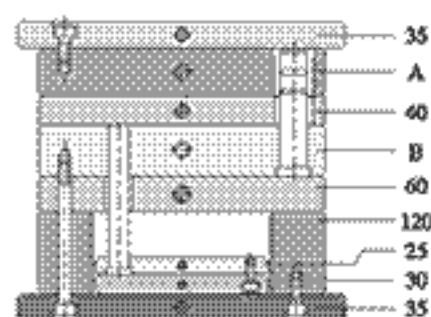
AB板厚度/AB Plate Thickness							
50	60	70	80	90	100	110	
120	130	140	150	160	170	180	

標準方鐵/Spacer Block	120	
加高方鐵/Higher Spacer Block	150	180

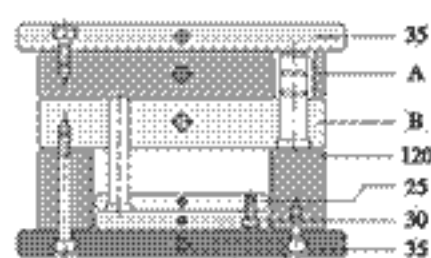
吊環絲孔/Eyebolt	M30/M16/M12
--------------	-------------



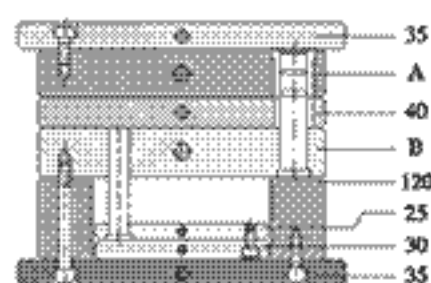
AI



BI

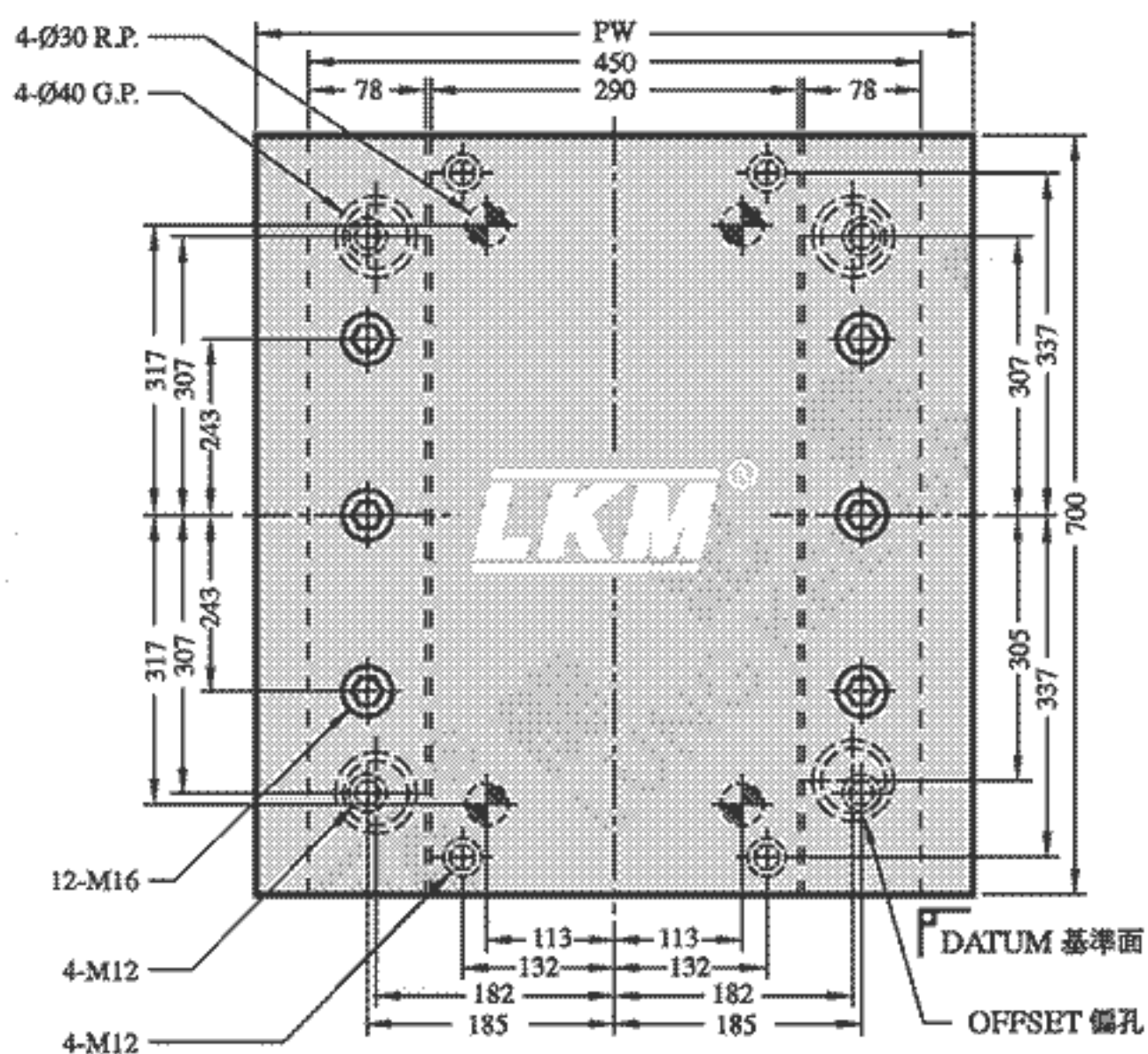


CI



DI

4570



面板闊度 / Plate Width	PW
直身模 / H-Type	500
工字模 / I-Type	600

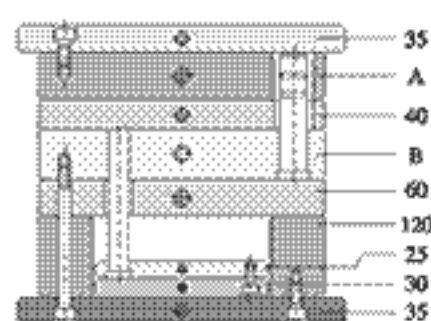
A B 板厚度 / A B Plate Thickness						
50	60	70	80	90	100	110
120	130	140	150	160	170	180

標準方鐵 / Spacer Block	120	
加高方鐵 / Higher Spacer Block	150	180

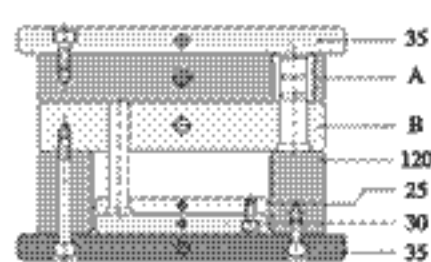
吊環絲孔 / Eyebolt	M30/M16/M12
----------------	-------------



AI



BI

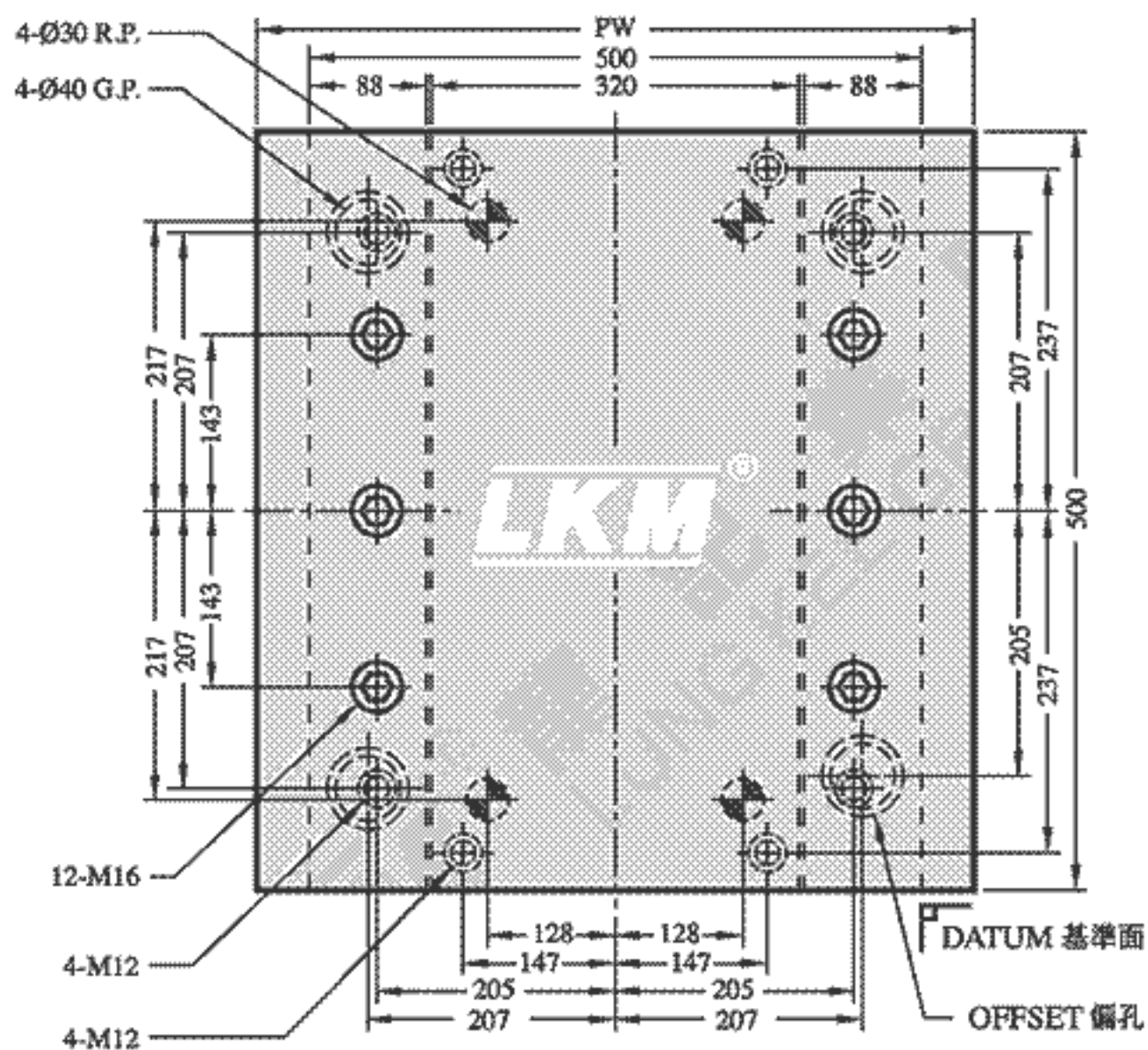


CI

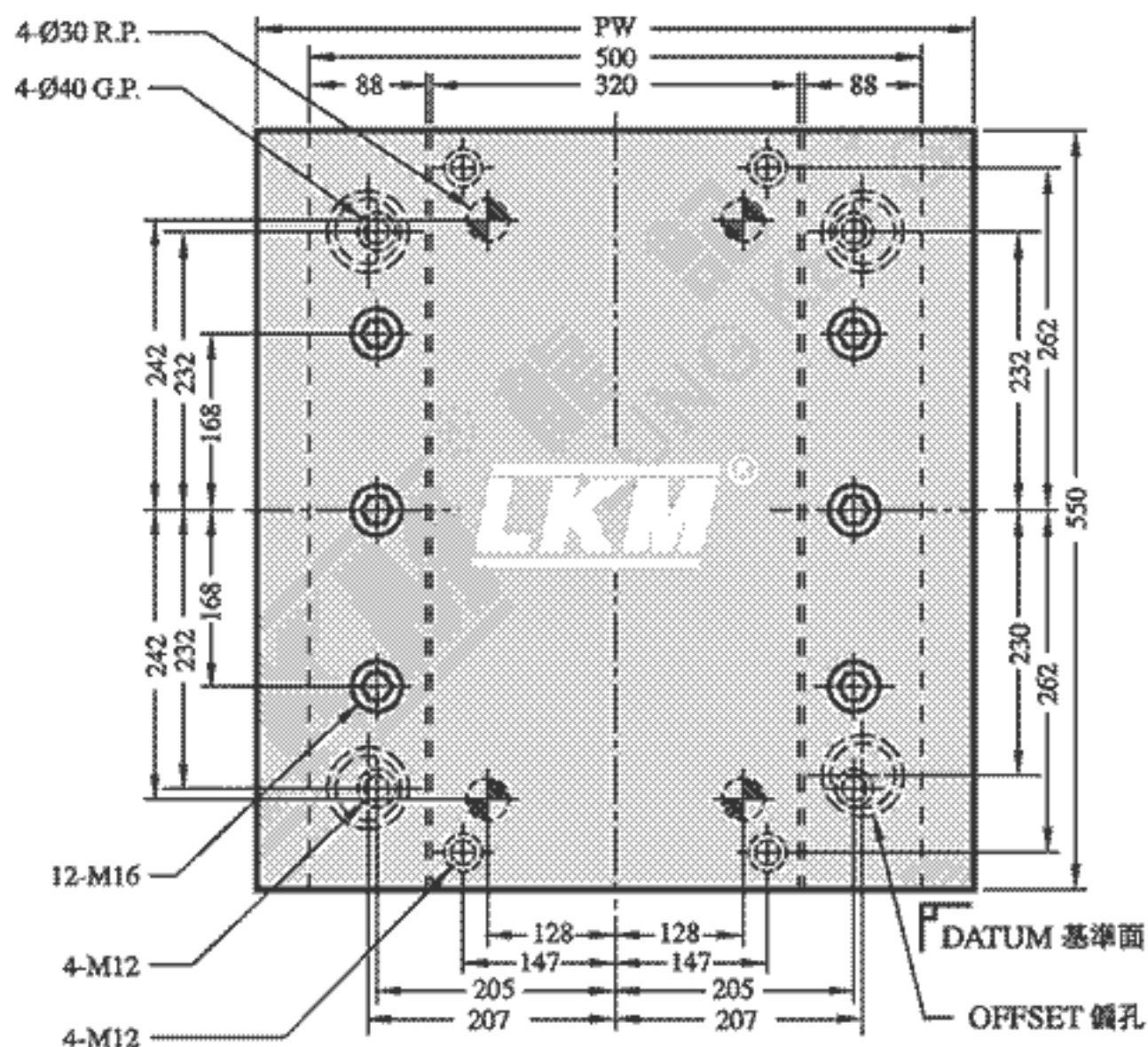


DI

5050



5055

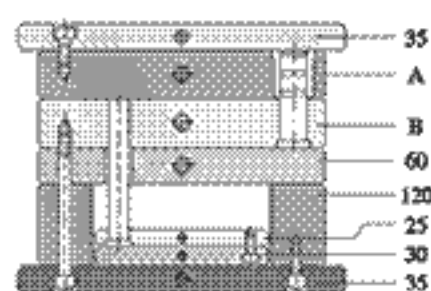


面板闊度/Plate Width	PW
直身模/H-Type	500
工字模/I-Type	600

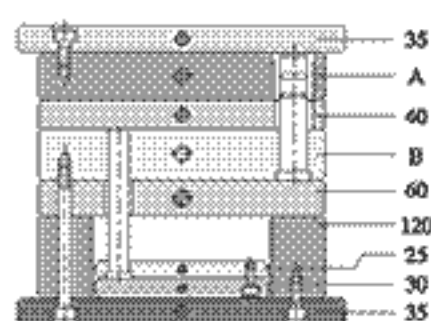
AB板厚度/AB Plate Thickness						
50	60	70	80	90	100	110
120	130	140	150	160	170	180

標準方鐵/Spacer Block	120
加高方鐵/Higher Spacer Block	150 180

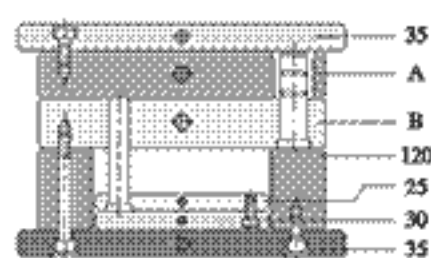
吊環絲孔/Eyebolt	M30/M16/M12
--------------	-------------



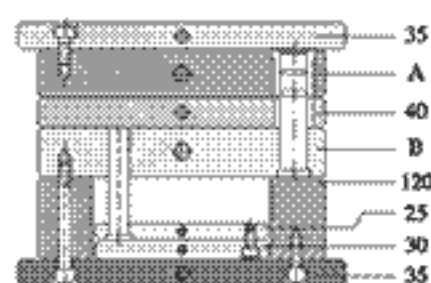
AI



BI

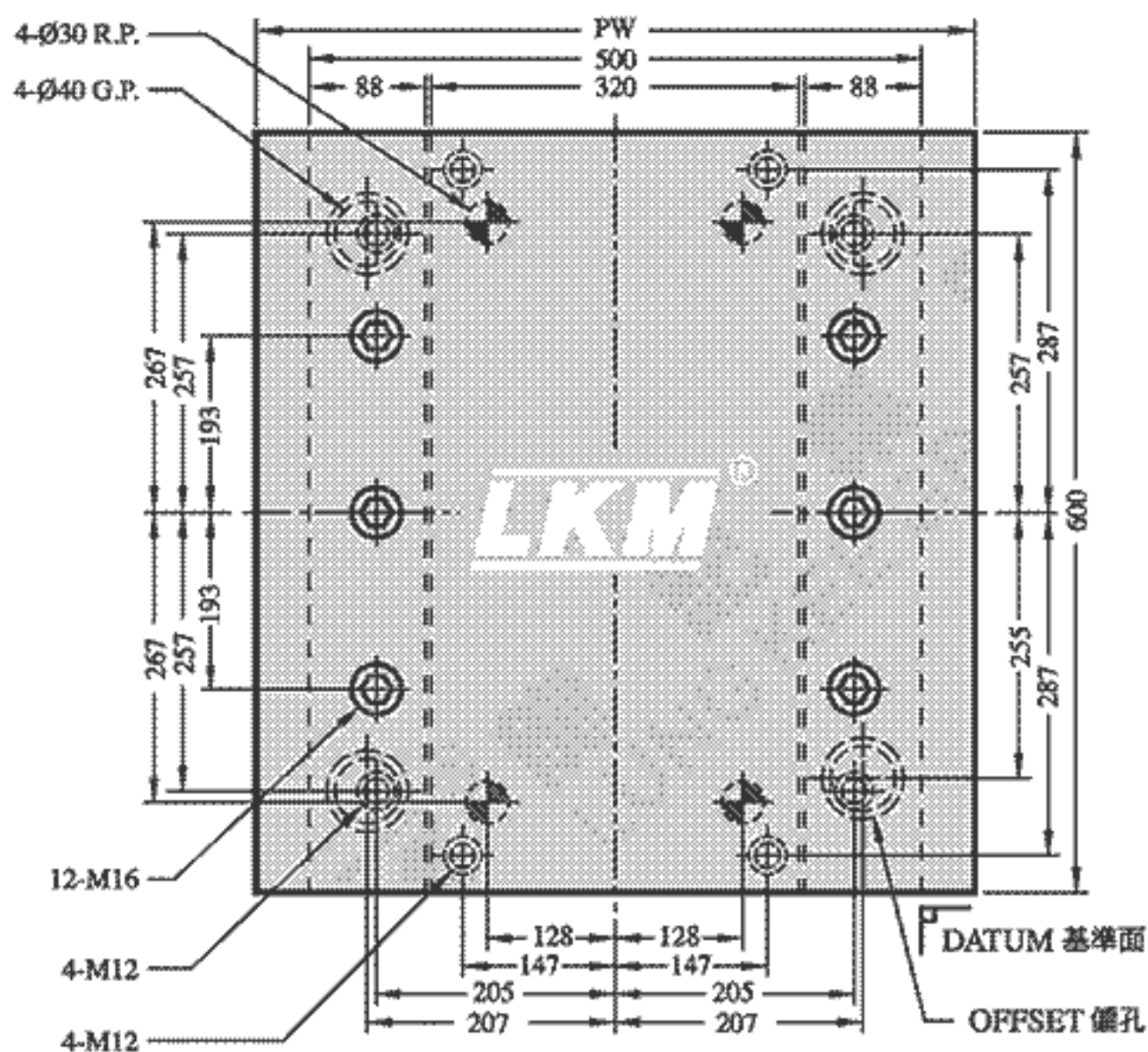


CI

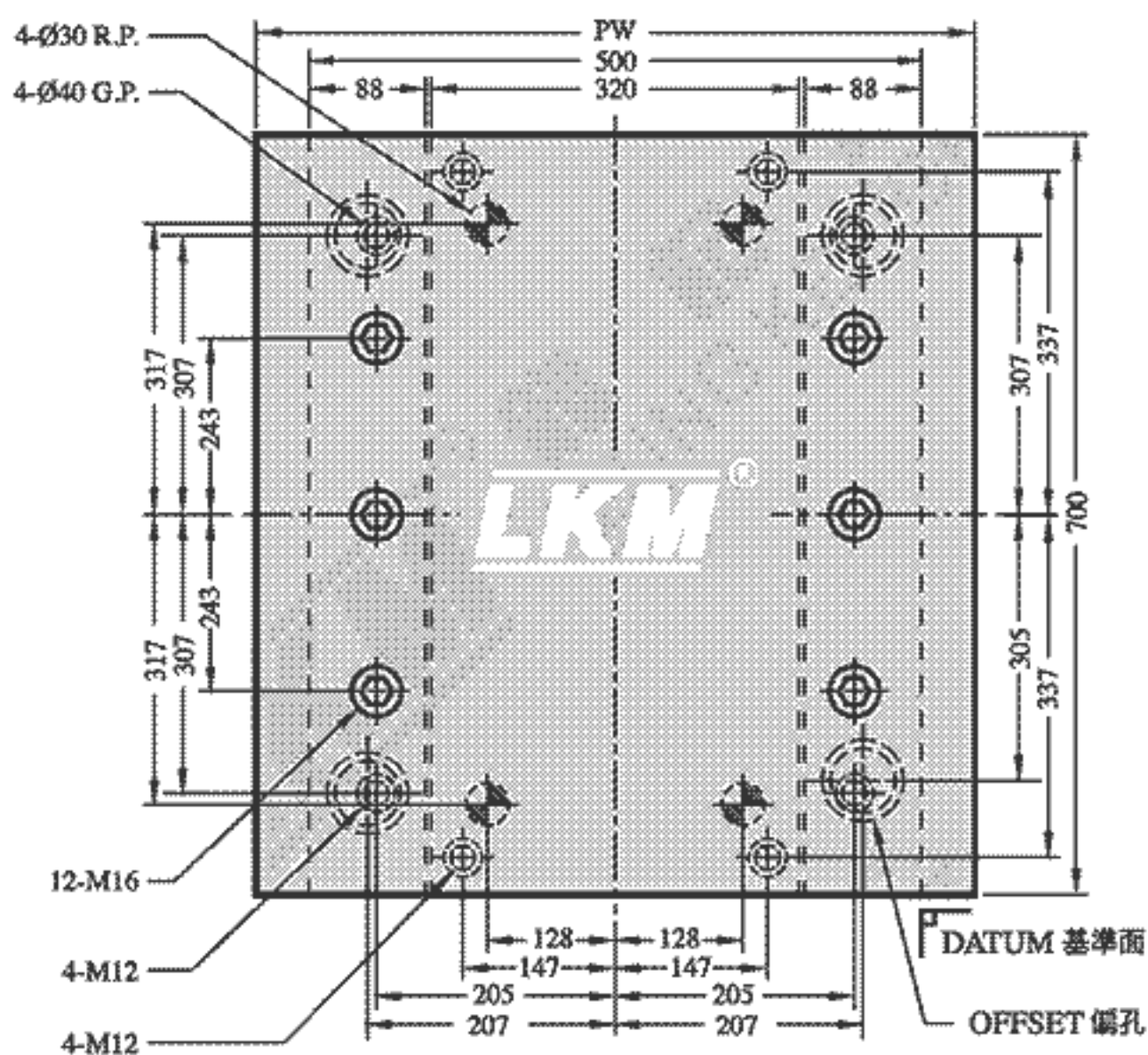


DI

5060



5070

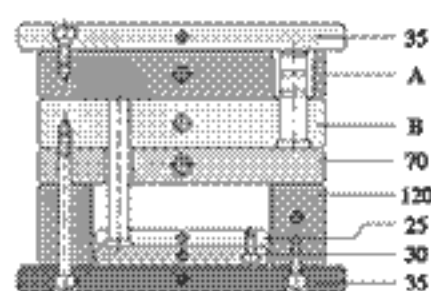


面板闊度/Plate Width	PW
直身模/H-Type	550
工字模/I-Type	650

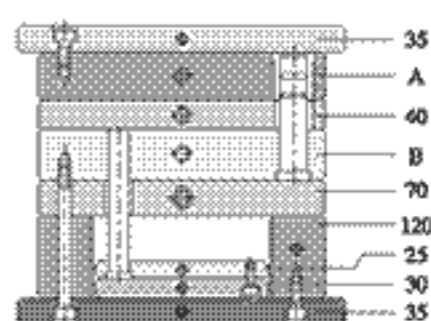
AB板厚度/AB Plate Thickness						
70	80	90	100	110	120	130
140	150	160	170	180	200	

標準方鐵/Spacer Block	120
加高方鐵/Higher Spacer Block	150 180

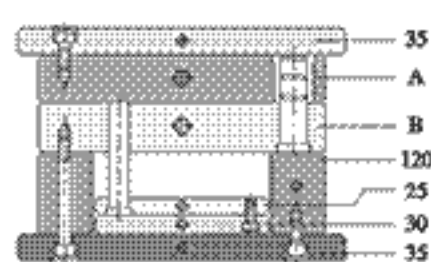
吊環絲孔/Eyebolt	M30/M16
--------------	---------



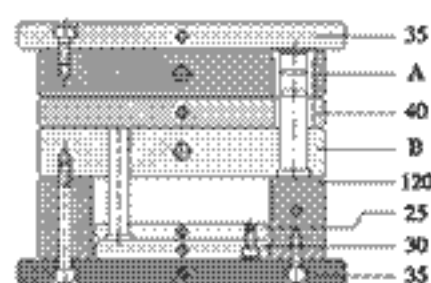
AI



BI

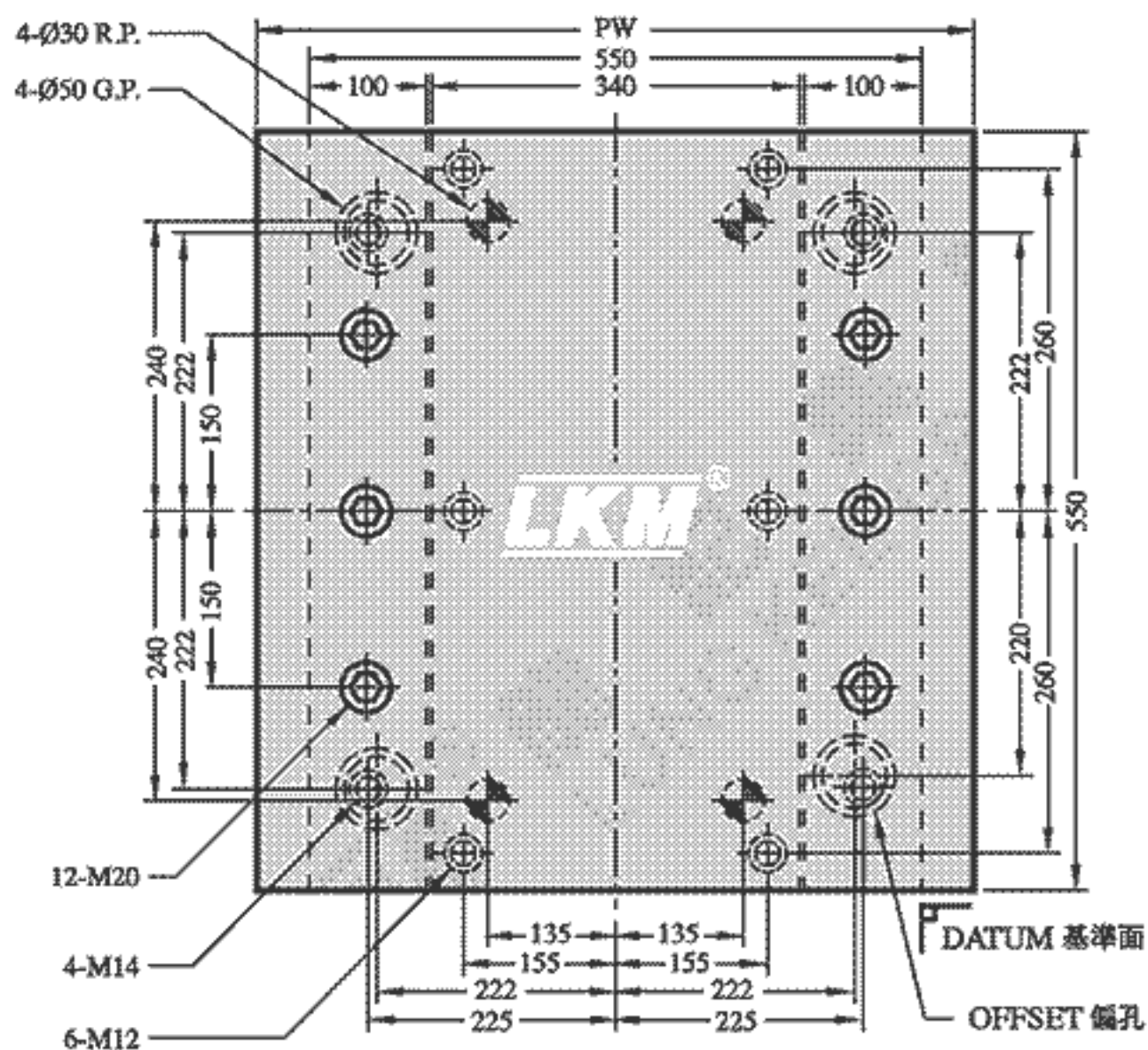


CI

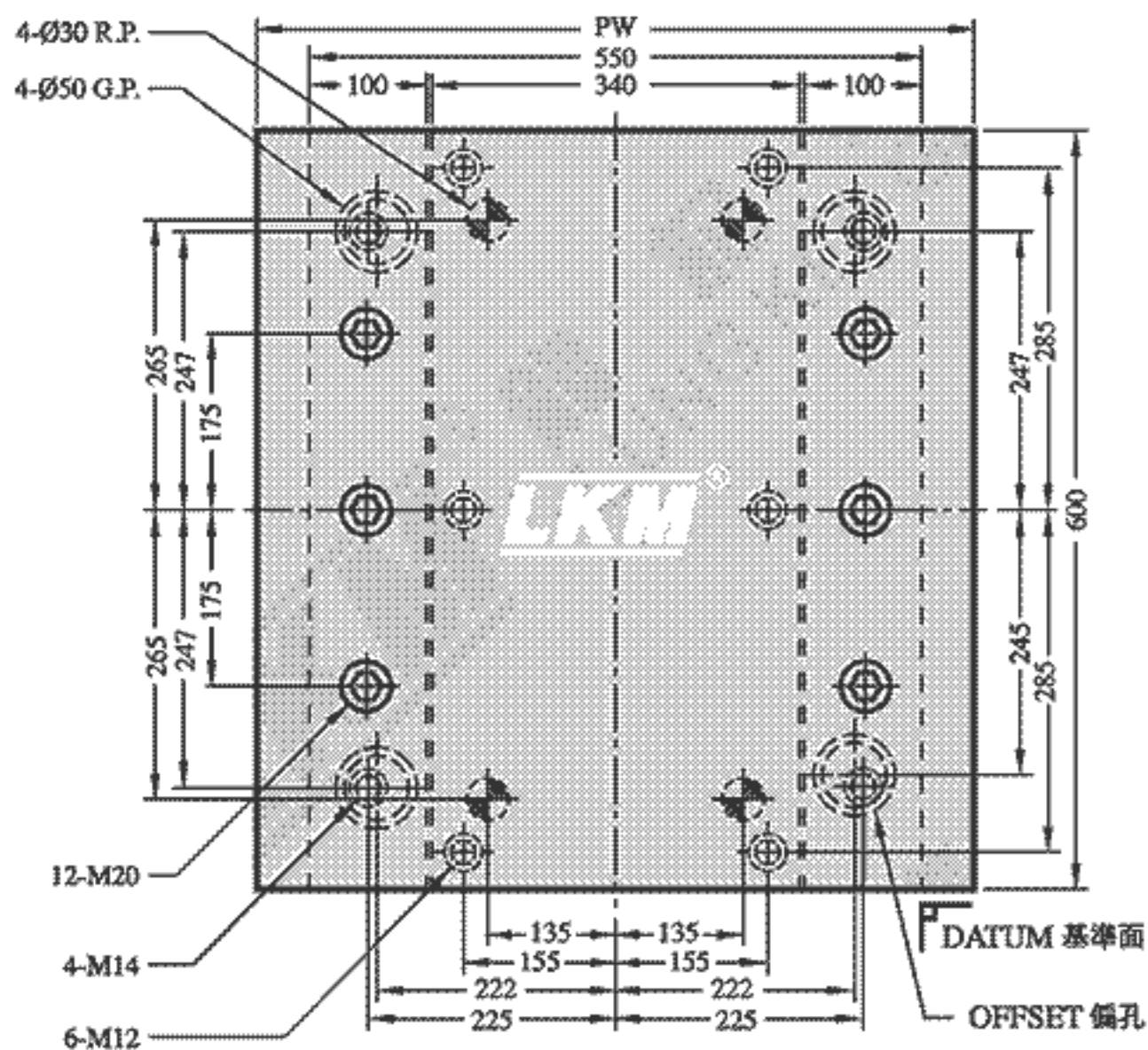


DI

5555



5560

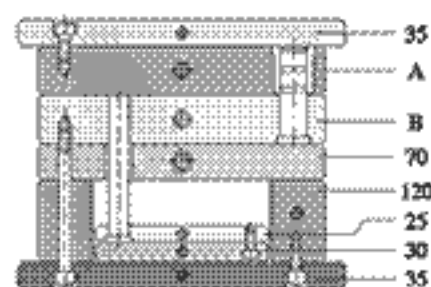


面板闊度/Plate Width	PW
直身模/H-Type	550
工字模/I-Type	650

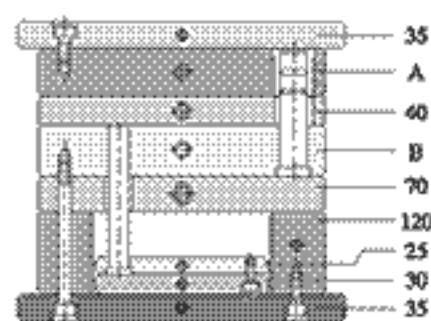
AB板厚度/AB Plate Thickness						
70	80	90	100	110	120	130
140	150	160	170	180	200	

標準方鐵/Spacer Block	120	
加高方鐵/Higher Spacer Block	150	180

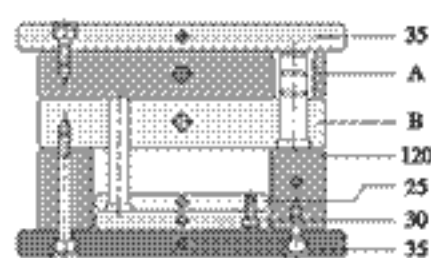
吊環絲孔/Eyebolt	M30/M16
--------------	---------



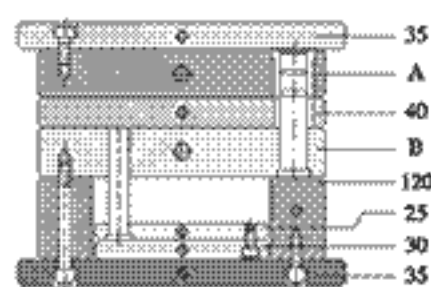
AI



BI

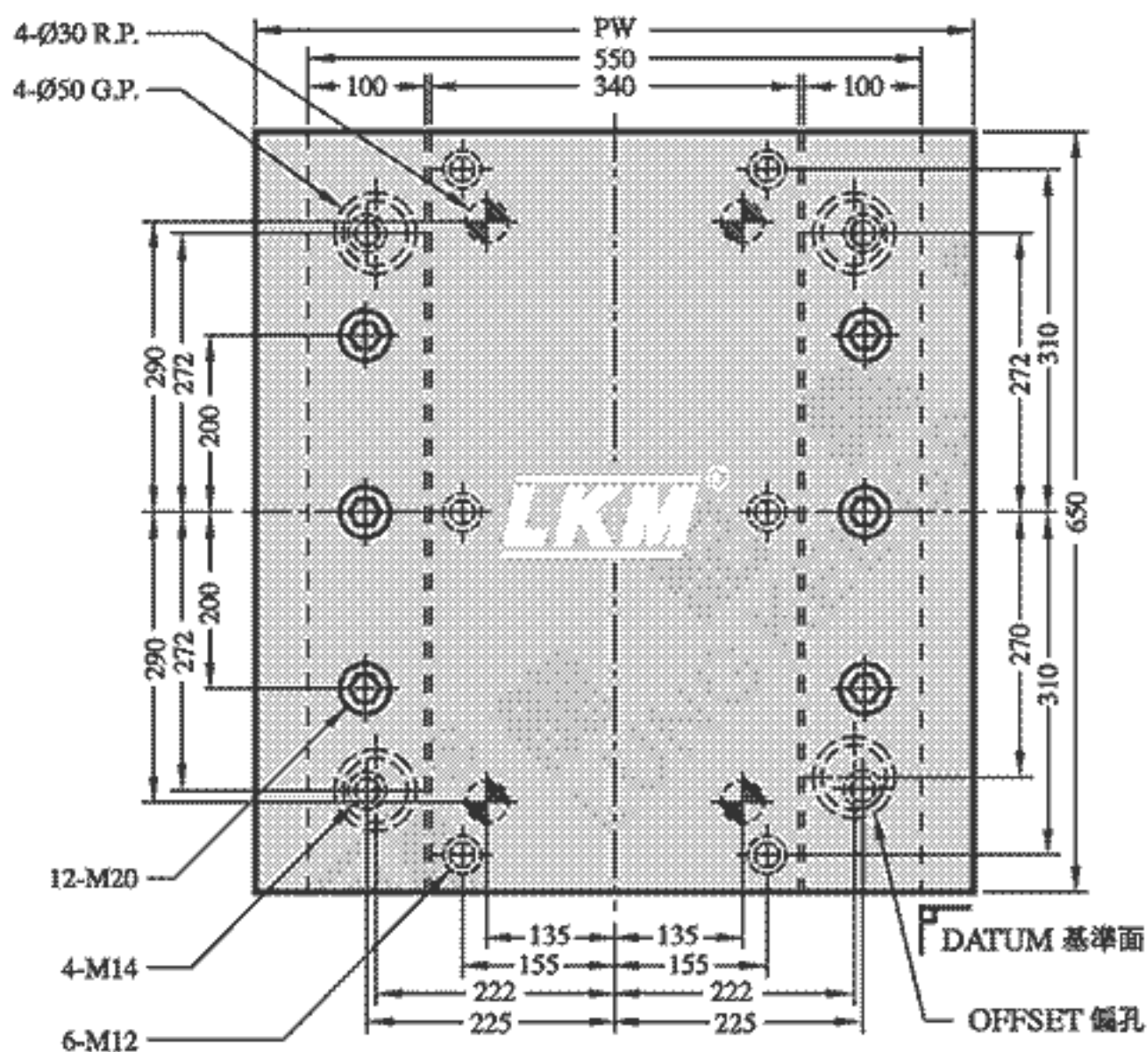


CI

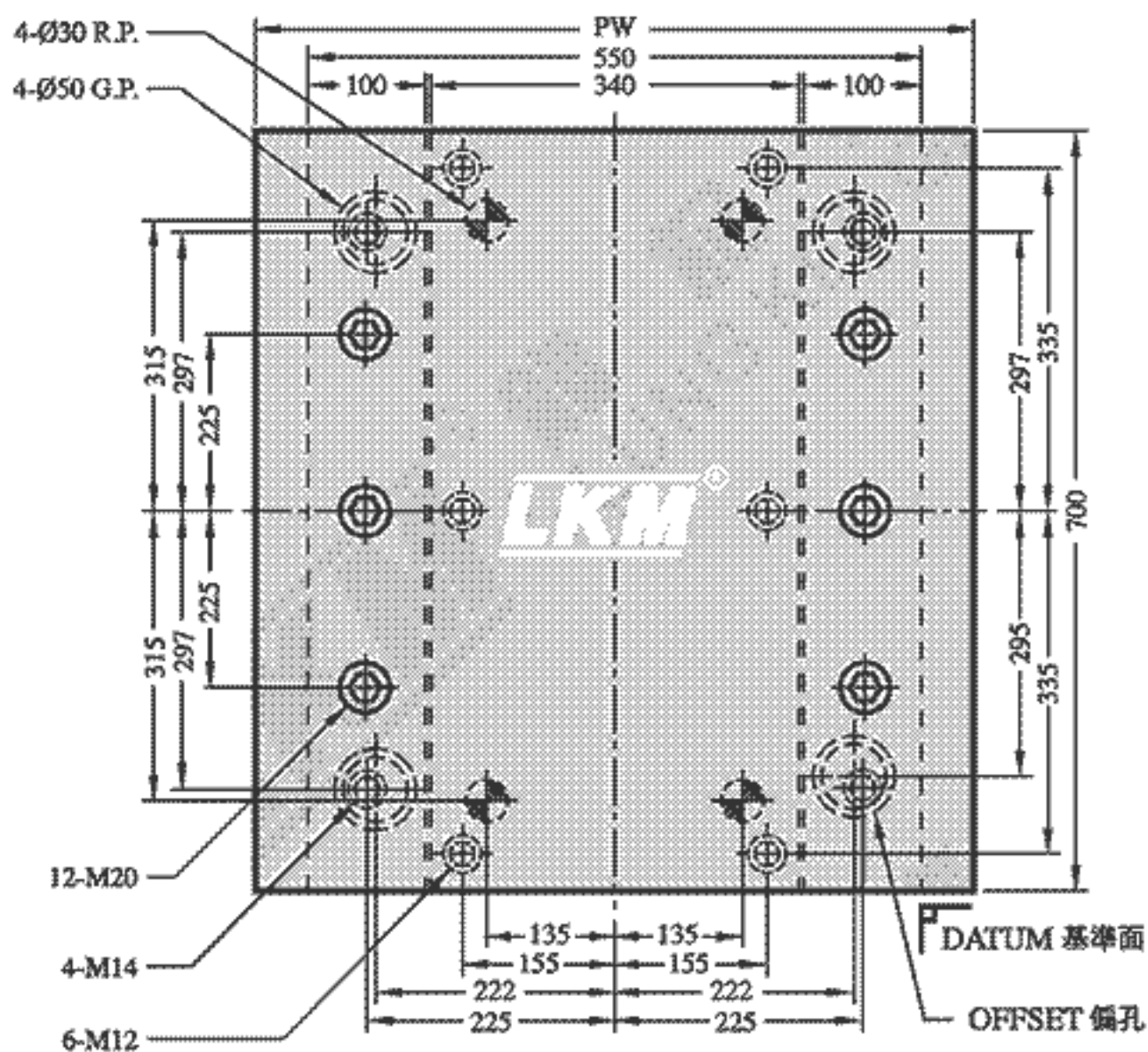


DI

5565



5570

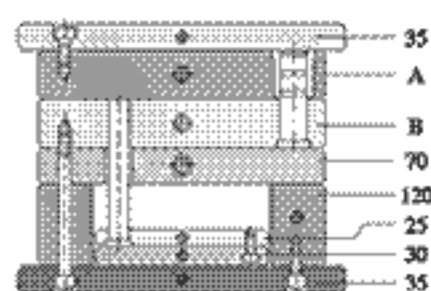


面板闊度/Plate Width	PW
直身模/H-Type	550
工字模/I-Type	650

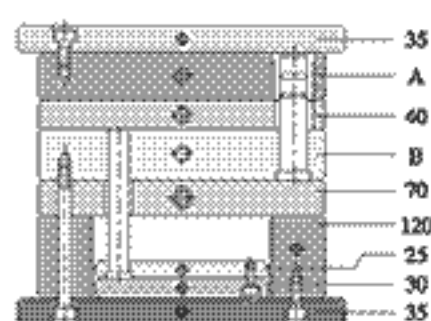
AB板厚度/AB Plate Thickness						
70	80	90	100	110	120	130
140	150	160	170	180	200	

標準方鐵/Spacer Block	120
加高方鐵/Higher Spacer Block	150 180

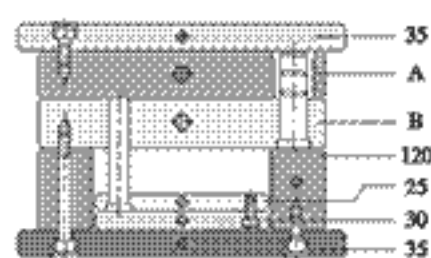
吊環絲孔/Eyebolt	M36/M16
--------------	---------



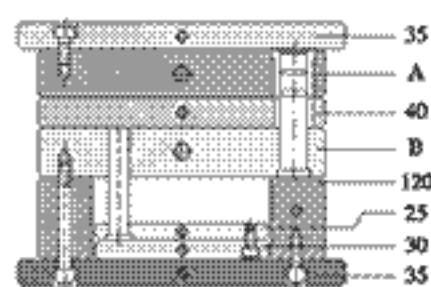
AI



BI

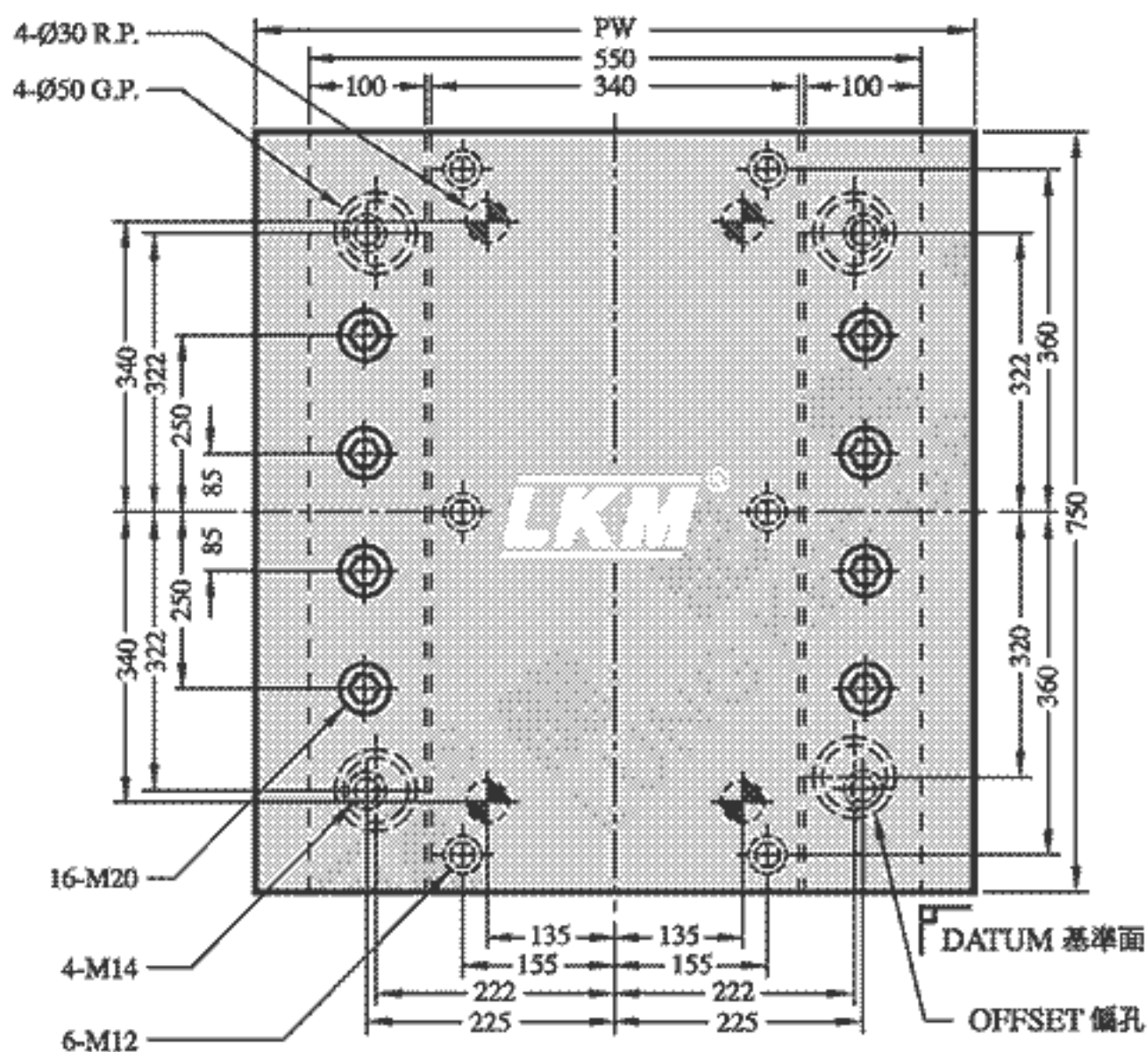


CI

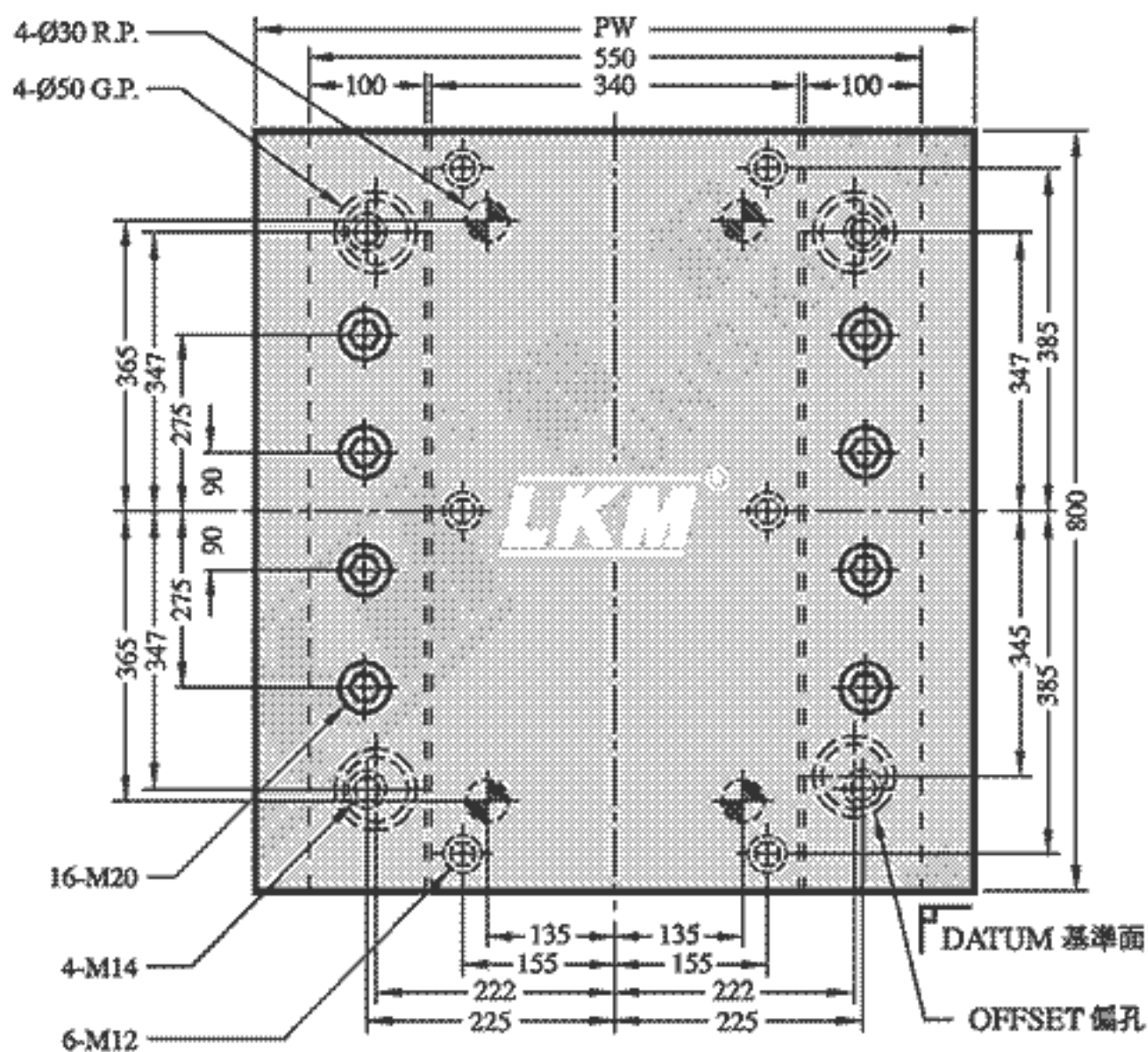


DI

5575



5580

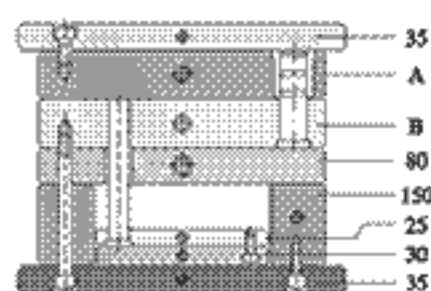


面板闊度/Plate Width	PW
直身模/H-Type	600
工字模/I-Type	700

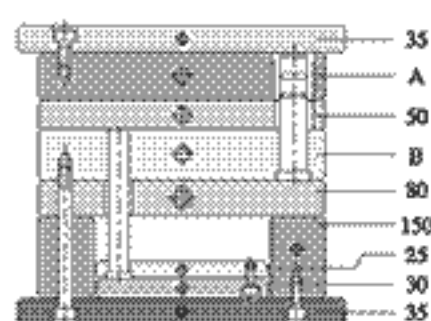
AB 板厚度/AB Plate Thickness						
70	80	90	100	110	120	130
140	150	160	170	180	200	

標準方鐵/Spacer Block	150
加高方鐵/Higher Spacer Block	180 210

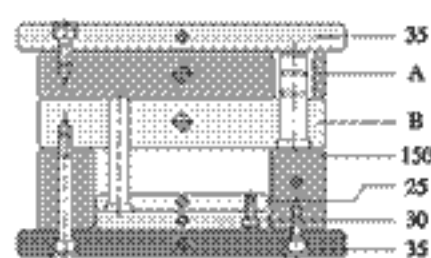
吊環絲孔/Eyebolt	M36/M16
--------------	---------



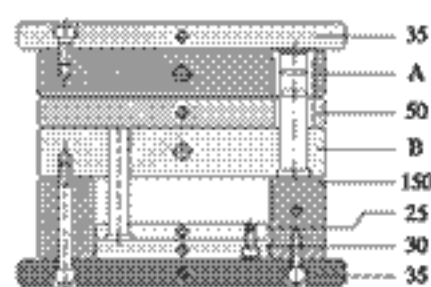
AI



BI

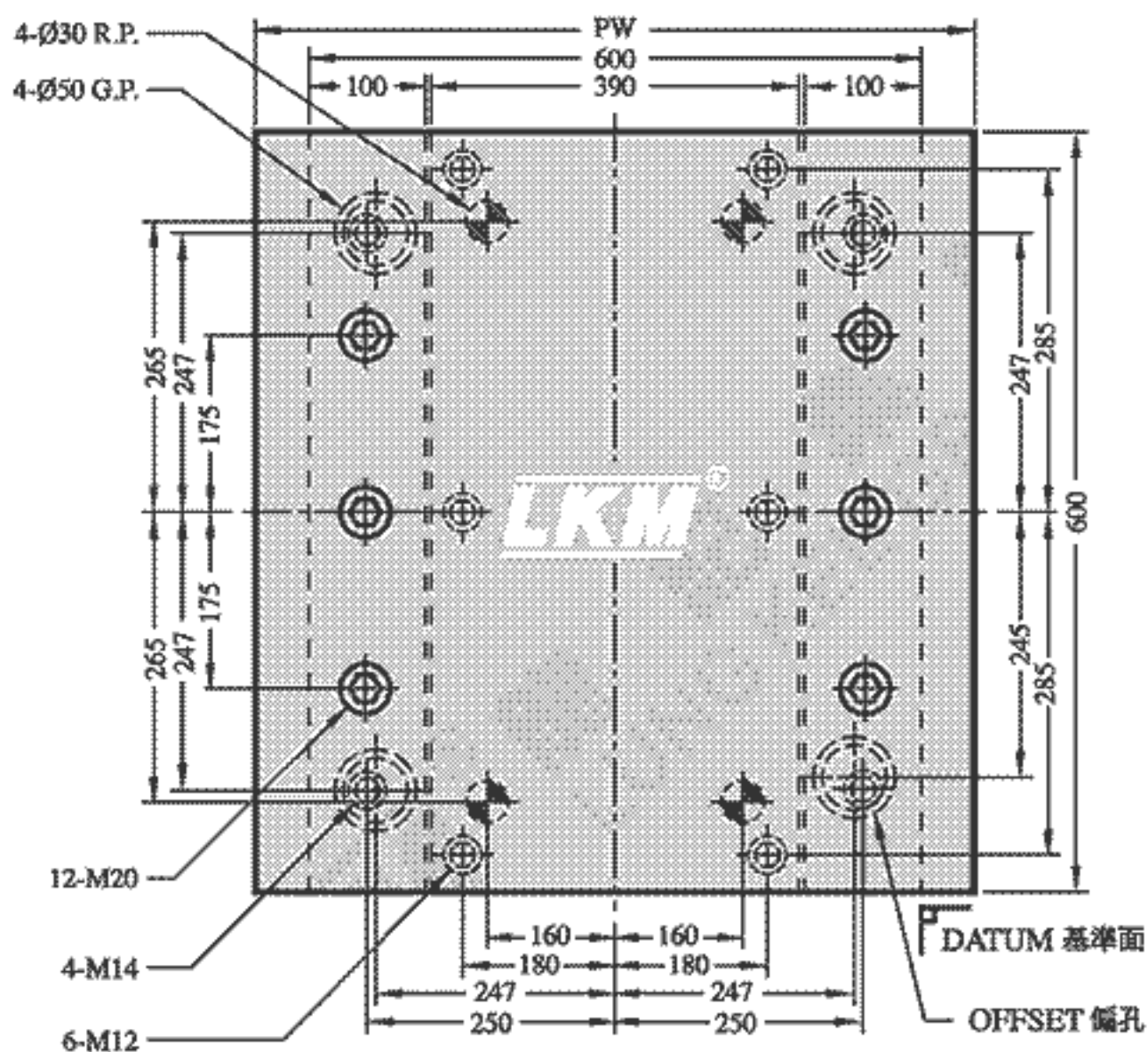


CI

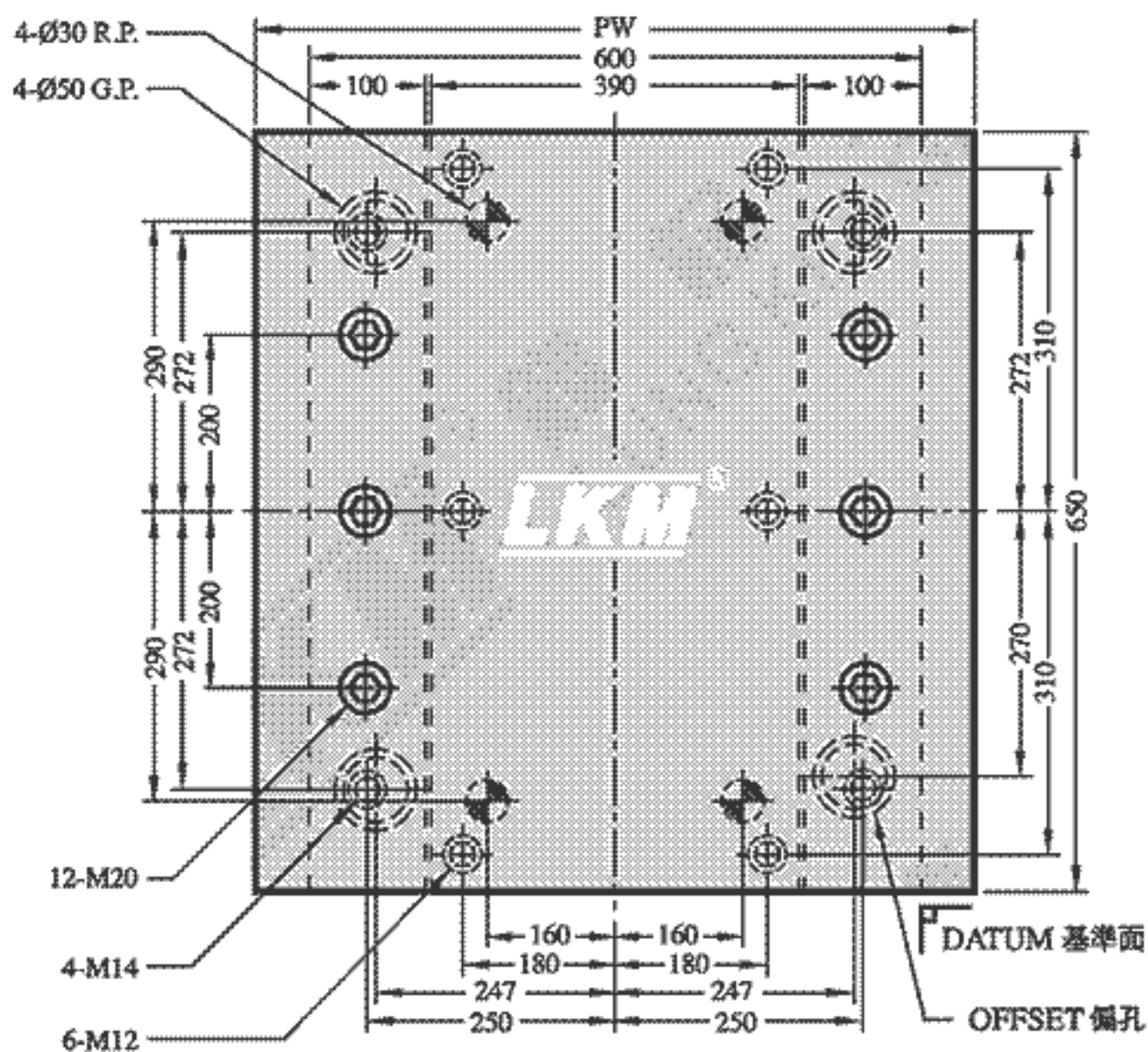


DI

6060



6065

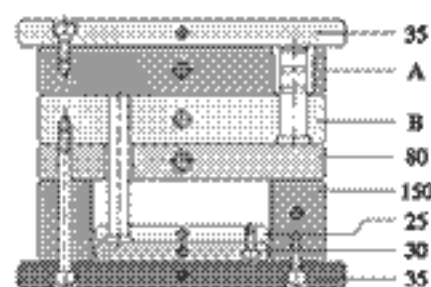


面板闊度/Plate Width	PW
直身模/H-Type	600
工字模/I-Type	700

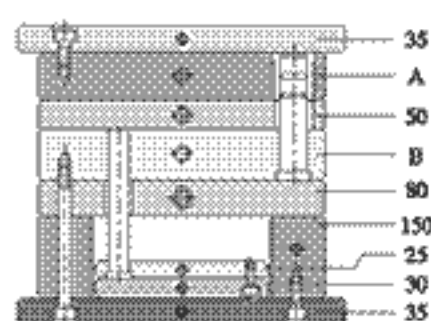
AB板厚度/AB Plate Thickness						
70	80	90	100	110	120	130
140	150	160	170	180	200	

標準方鐵/Spacer Block	150
加高方鐵/Higher Spacer Block	180 210

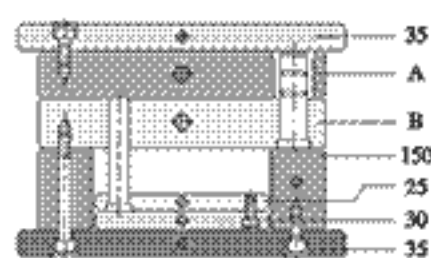
吊環絲孔/Eyebolt	M36/M16
--------------	---------



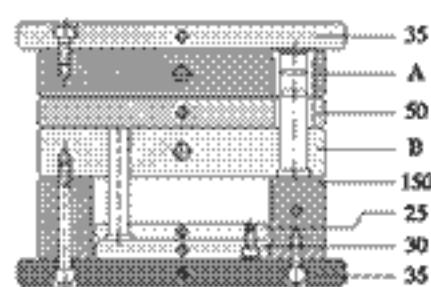
AI



BI

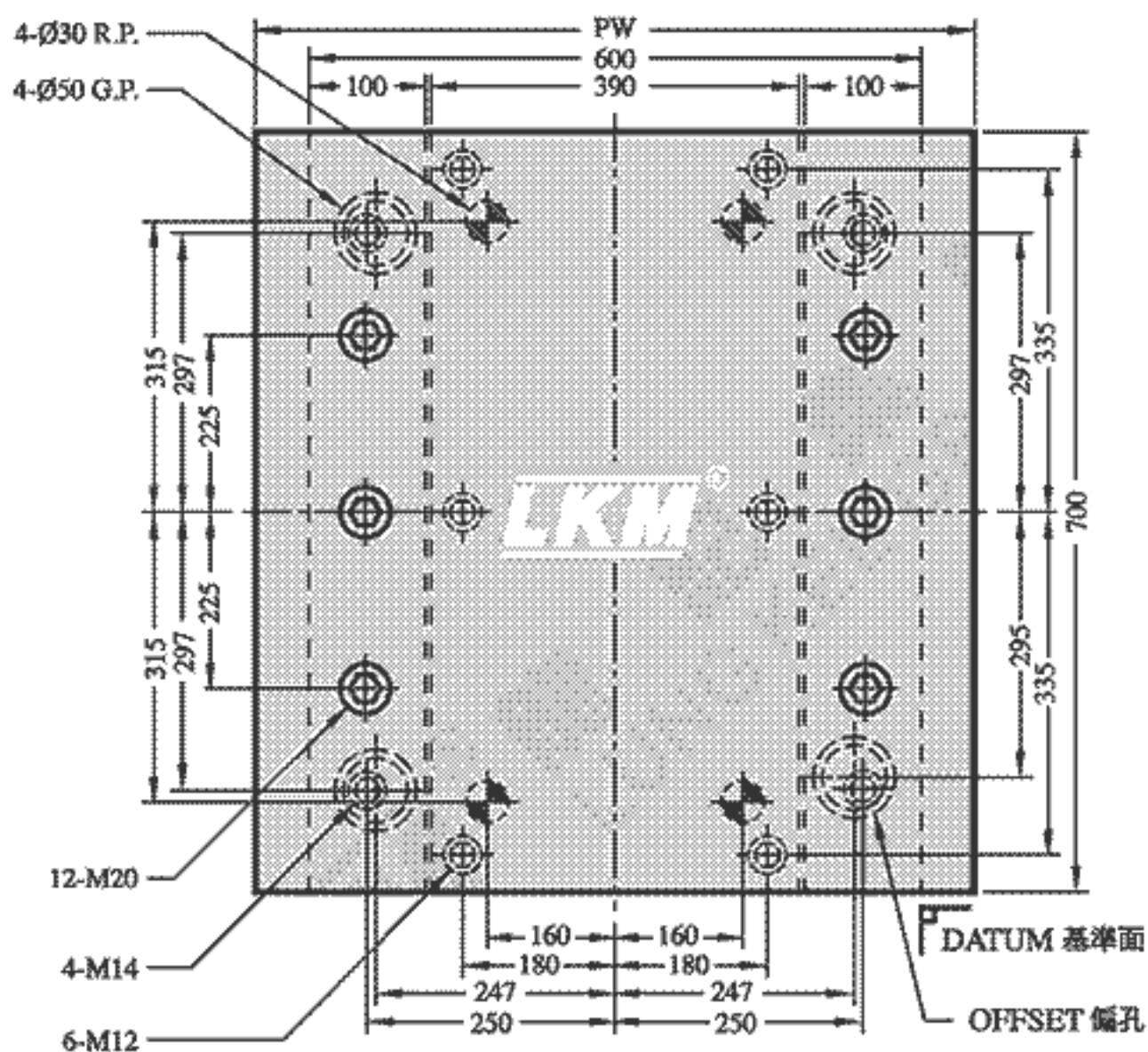


CI

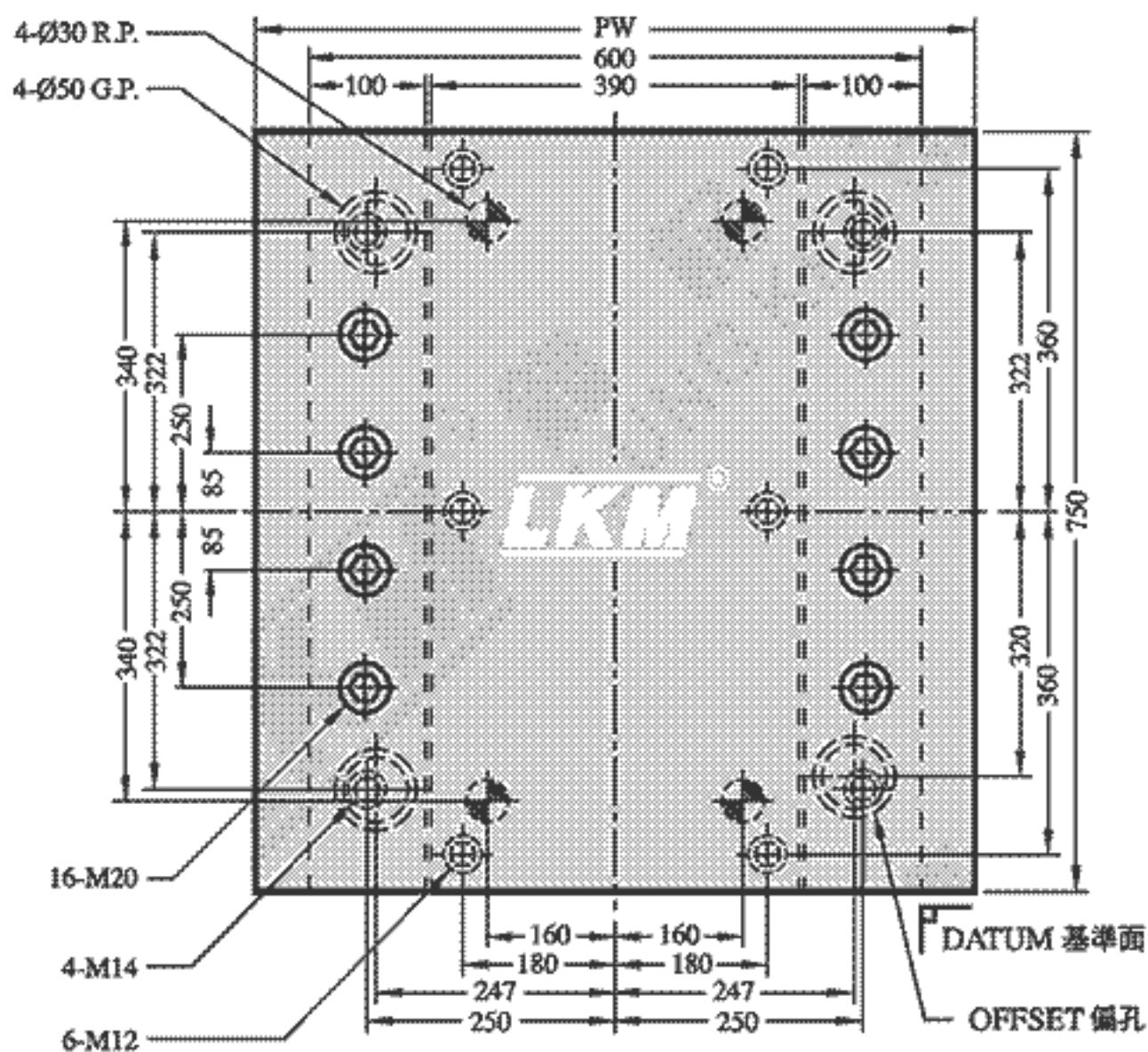


DI

6070



6075

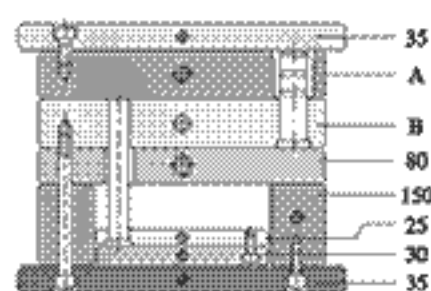


面板闊度/Plate Width	PW
直身模/H-Type	600
工字模/I-Type	700

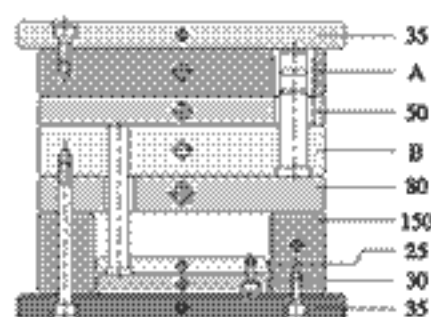
AB板厚度/AB Plate Thickness						
70	80	90	100	110	120	130
140	150	160	170	180	200	

標準方鐵/Spacer Block	150	
加高方鐵/Higher Spacer Block	180	210

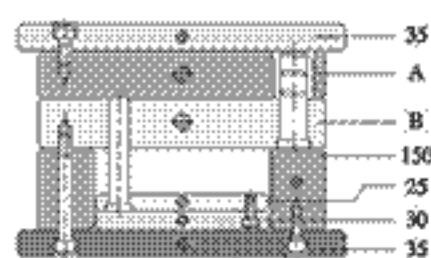
吊環絲孔/Eyebolt	M36/M16
--------------	---------



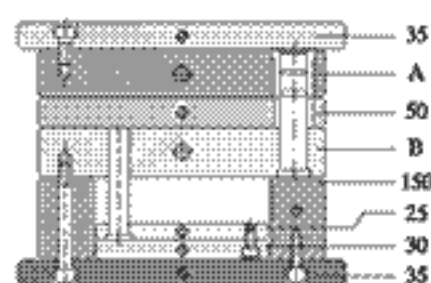
AI



BI

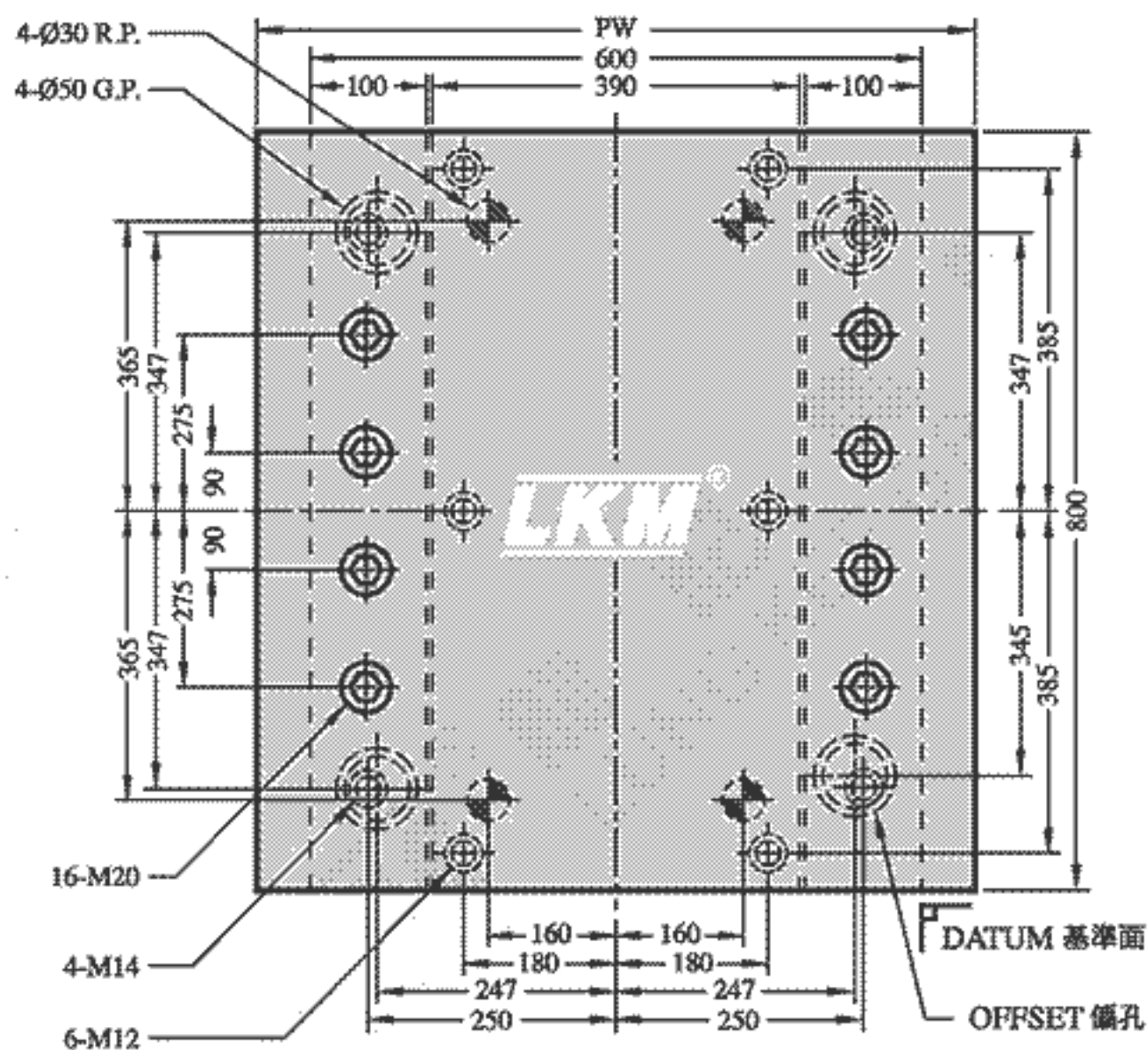


CI



DI

6080



技術資料

Technical Information

	頁數 Page No.
導柱 (Guide Pin)	TI 1 - TI 2
導套 (Guide Bush)	TI 3 - TI 4
回針 (Return Pin)	TI 5
吊環絲孔 (Tapped Hole for Eyebolt)	TI 6 - TI 8

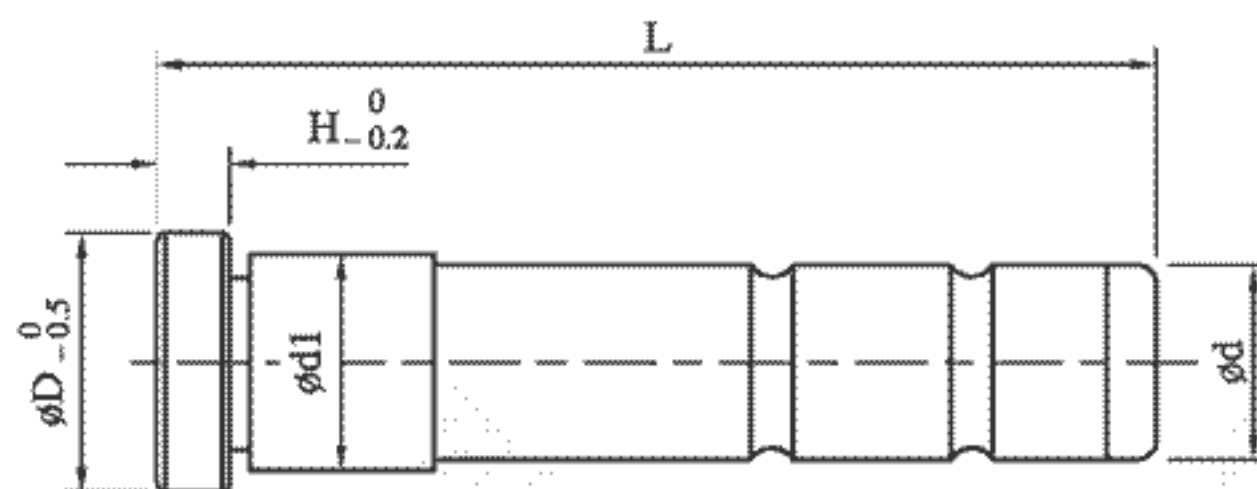
特別加工服務

Special Machining Services

標準模架—針板導柱標準位置規格 (Standard Mould Base - Ejector Guide Pin Location)	SM 1
標準碼模坑規格 (Dimensions of Clamping Slot)	SM 2
模架精框加工類型 (Example for Pockets)	SM 3
模框規格及精度 (Tolerance for Standard Pocket)	SM 4
常用模板加工公差及技術要求 (Tolerances for Standard Mould Plates)	SM 5

導柱
GUIDE PIN

材料 Material : GCr 15 / 20 CrMo
硬度 Hardness : HRC60±2



尺寸公差 Dimension

型號 Nom. Size	d		d1		D	H
	直徑 Size	公差 Tolerance	直徑 Size	公差 Tolerance		
16	16	-0.015 -0.027	16	+0.020 +0.010	21	6
20	20	-0.020 -0.033	20	+0.025 +0.015	25	
25	25		25		30	8
30	30		30		35	
35	35		35		40	
40	40	-0.025 -0.040	40	+0.030 +0.020	45	10
50	50		50		55	12
60	60	-0.030 -0.049	60		66	15
70	70		70	+0.035 +0.020	76	

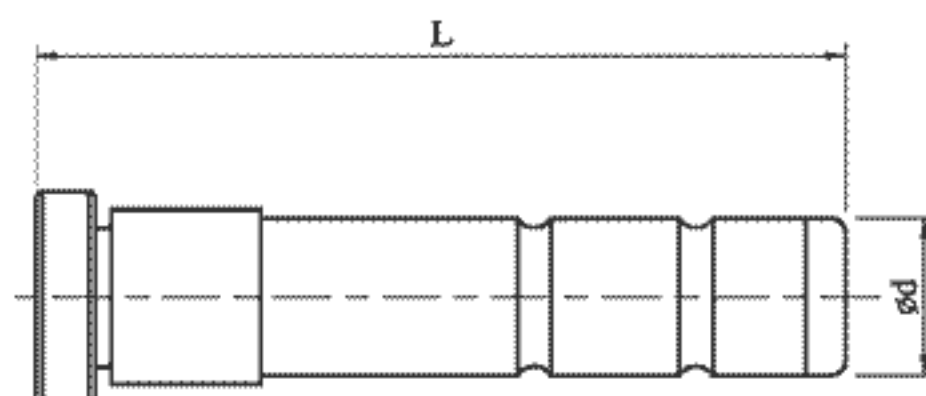
圓柱度 (d) Cylindricity of d

L	≤ 50	51-100	> 100
公差 Tolerance	0.002	0.003	0.004

真圓度 (d) Roundness of d

d	≤ 30	> 30
公差 Tolerance	0.002	0.003

導 柱
GUIDE PIN



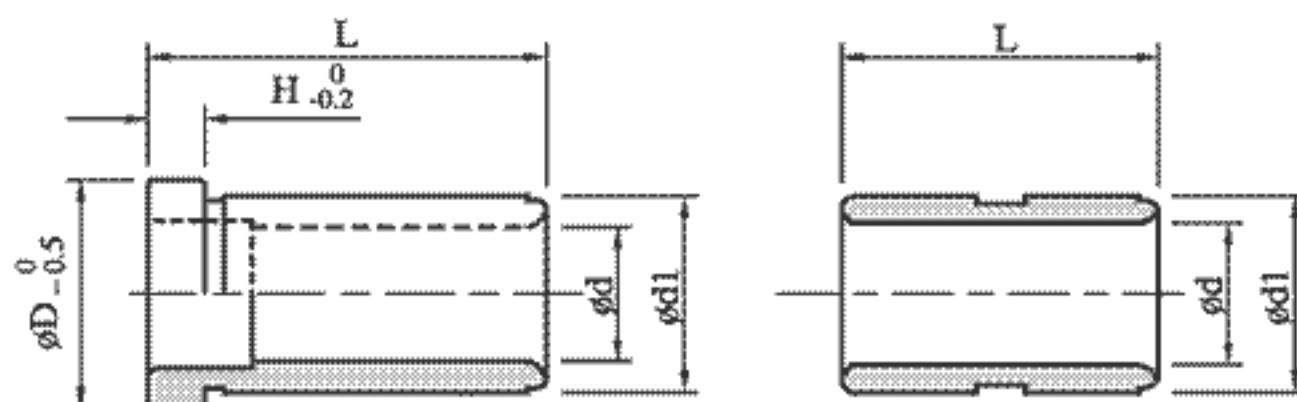
導柱尺寸總覽表
Specification of Guide Pin

L \ Ød	Ø16	Ø20	Ø25	Ø30	Ø35	Ø40	Ø50	Ø60	Ø70
50	★	★							
55	★	★							
60	★	★	★						
65	★	★	★						
70	★	★	★	★					
75	★	★	★	★					
80	★	★	★	★	★	★			
85	★	★	★	☆	☆	☆			
90	★	★	★	★	★	★			
95	★	★	★	☆	☆	☆			
100	★	★	★	★	★	★			
110	★	★	★	★	★	★			
120	★	★	★	★	★	★	★		
130	★	★	★	★	★	★	☆		
140	★	★	★	★	★	★	☆	☆	☆
150	★	★	★	★	★	★	★	☆	☆
160	★	★	★	★	★	★	☆	☆	☆
170	★	★	★	★	★	★	☆	☆	☆
180	★	★	★	★	★	★	★	★	☆
190	★	★	★	★	★	★	☆	☆	☆
200	★	★	★	★	★	★	★	★	☆
210		★	★	★	★	★	☆	☆	☆
220		★	★	★	★	★	★	★	☆
230		★	★	★	★	★	☆	☆	☆
240		★	★	★	★	★	☆	☆	☆
250		★	★	★	★	★	★	★	☆
260			★	★	★	★	☆	☆	☆
270			★	★	★	★	☆	☆	☆
280			★	★	★	★	★	★	☆
290			★	★	★	★	☆	☆	☆
300			★	★	★	★	★	★	☆
320				★	★	★	★	★	☆
350				★	★	★	★	★	★
360				★	★	★	☆	☆	☆
380				★	★	★	★	★	★
400				★	★	★	★	★	★
420					★	★	★	★	☆
450					★	★	★	★	★
480							★	★	☆
500							★	★	★
520							★	★	☆
550							★	★	★
600							★	★	★
650									★
700									★

★ 庫存 Stock ☆ 訂造 Custom made

導套
GUIDE BUSH

材料 Material : GCr 15 / 20 CrMo
硬度 Hardness : HRC60±2



尺寸公差 Dimension

型號 Nom. Size	d		d1		D	H
	直徑 Size	公差 Tolerance	直徑 Size	公差 Tolerance		
16	16	+0.018 +0.007	25	+0.020 +0.009	30	6
20	20	+0.020 +0.008	30		35	8
25	25		35		40	
30	30		42	+0.025 +0.010	47	10
35	35	+0.025 +0.008	48		54	
40	40		55	+0.035 +0.015	61	
50	50	+0.035 +0.015	70		76	12
60	60		80		86	15
70	70		90		96	

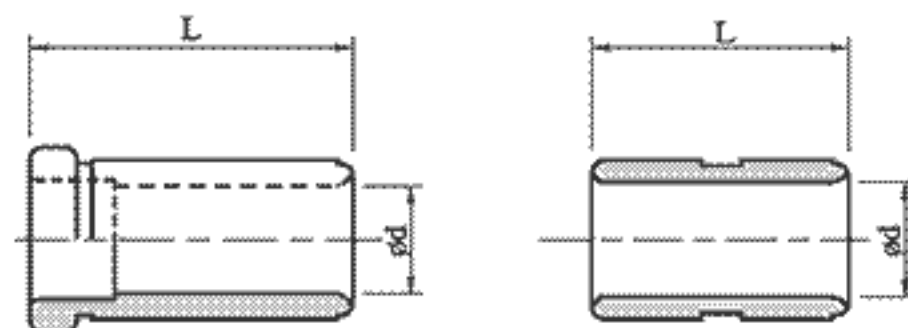
圓柱度 (d) Cylindricity of d

L	≤ 30	31-50	> 50
公差 Tolerance	0.003	0.0035	0.004

真圓度 (d) Roundness of d

d	≤ 30	> 30
公差 Tolerance	0.0025	0.003

導套
GUIDE BUSH



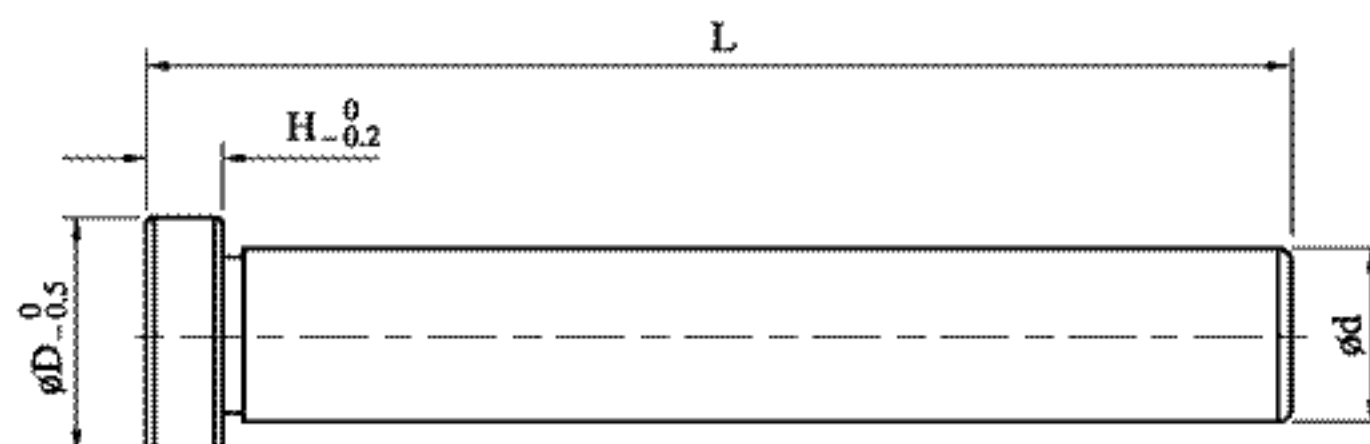
導套尺寸總覽表
Specification of Guide Bush

L \ Ød	Ø16	Ø20	Ø25	Ø30	Ø35	Ø40	Ø50	Ø60	Ø70
20	★●	★●	●						
25	★●	★●	★●	★●					
30	★●	★●	★●	★●	★●	★●			
35	★	★●	★●	★●	★●	★●			
40	★	★●	★●	★●	★●	★●	★●	●	●
50	★	★	★●	★●	★●	★●	★●	★●	●
60	★	★	★	★●	★●	★●	★	★●	●
70	★	★	★	★	★●	★●	★	★●	☆●
80	★	★	★	★	★	★●	★	★	☆
90		★	★	★	★	★	★	★	☆
100			★	★	★	★	★	★	☆
110			★	★	★	★	★●	★	☆
120			★	★	★	★	★	★	☆
130				★	★	★	★	★●	☆
140				★	★	★	★	★	☆
150				★	★	★	★	★	★●
160						★	★	★	★
170						★	★	★	★
180							★	★	★
190							★	★	☆
200							★	★	★
220									★
250									★

- ★ 有托導套—庫存 Shoulder Guide Bush—Stock
 ☆ 有托導套—訂造 Shoulder Guide Bush—Custom made
 ● 直導套—庫存 Straight Guide Bush—Stock

回針
RETURN PIN

材料 Material : GCr 15 / 20 CrMo
硬度 Hardness : HRC60±2



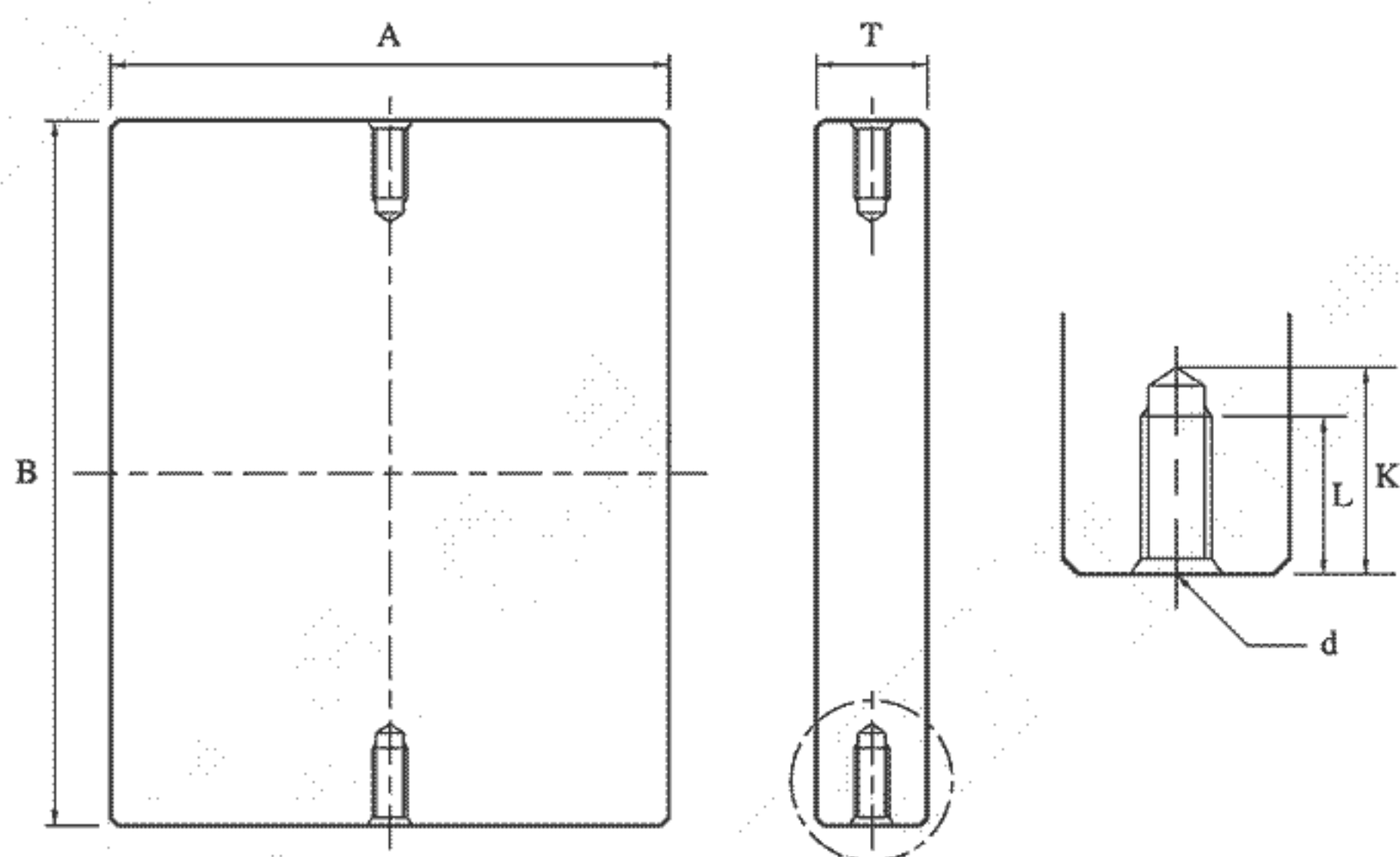
尺寸公差
Dimension

型號 Nom. Size	d		D	H
	直徑 Size	公差 Tolerance		
12	12	-0.020 -0.030	17	4
15	15		20	
20	20		25	
25	25		30	
30	30	-0.030 -0.040	35	8
35	35	-0.040 -0.050	40	

回針尺寸總覽表
Specification of Return Pin

L \ Ød	Ø12	Ø15	Ø20	Ø25	Ø30	Ø35
55	75	85	105	150	260	
60	80	90	110	160	280	
65	85	95	115	170	300	
70	90	100	120	180	320	
75	95	105	125	190	340	
80	100	110	130	200	350	
85	105	115	135	210	360	
90	110	120	140	220	380	
95	115	125	145	230	400	
100	120	130	150	240	420	
105	125	135	155	250	440	
110	130	140	160	260	460	
115	135	145	165	270	480	
120	140	150	170	280	500	
125	145	155	175	290	550	
130	150	160	180	300	600	
135	155	165	185	310	650	
140	160	170	190	320	700	
145	165	175	195	330	750	
150	170	180	200	340	800	
155	175	185	205	350		
205	180	190	210	360		
總長度 Length	185	195	215	370		
	190	200	220	380		
	195	205	225	400		
	200	210	230	410		
	230	215	235	420		
	250	220	240	430		
	300	225	245	440		
		230	250	450		
		235	255	500		
		240	260	550		
		245	265	600		
		250	270			
		300	275			
		350	280			
		400	290			
			300			
			310			
			320			
			330			
			340			
			350			
			400			
			450			
			500			

吊環絲孔
TAPPED HOLE FOR EYEBOLT



尺寸公差 Dimension

d	L	K
M12	24	33
M16	29	39
M20	33	46
M24	41	56
M30	49	67
M36	59	82
M42	70	95
M48	75	103

吊環絲孔
TAPPED HOLE FOR EYEBOLT

A	B	T																		
		25	30	35	40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	200
150	150	M12																		
	180																			
	200																			
	230																			
	250																			
	300																			
180	180																			
	200																			
	230																			
	250																			
	300																			
	350																			
200	200																			
	230																			
	250																			
	300																			
	350																			
	400																			
230	450																			
	230																			
	250																			
	270																			
	300																			
	350																			
250	400																			
	250																			
	270																			
	300																			
	350																			
	400																			
270	250																			
	300																			
	350																			
	400																			
	450																			
	500																			
290	300																			
	350																			
	400																			
	450																			
	500																			
	550																			
300	600																			
	300																			
	320																			
	350																			
	400																			
	450																			
330	500																			
	550																			
	600																			
	350																			
	400																			
	450																			
350	500																			
	550																			
	600																			
	700																			

M16

M20

M24

M20

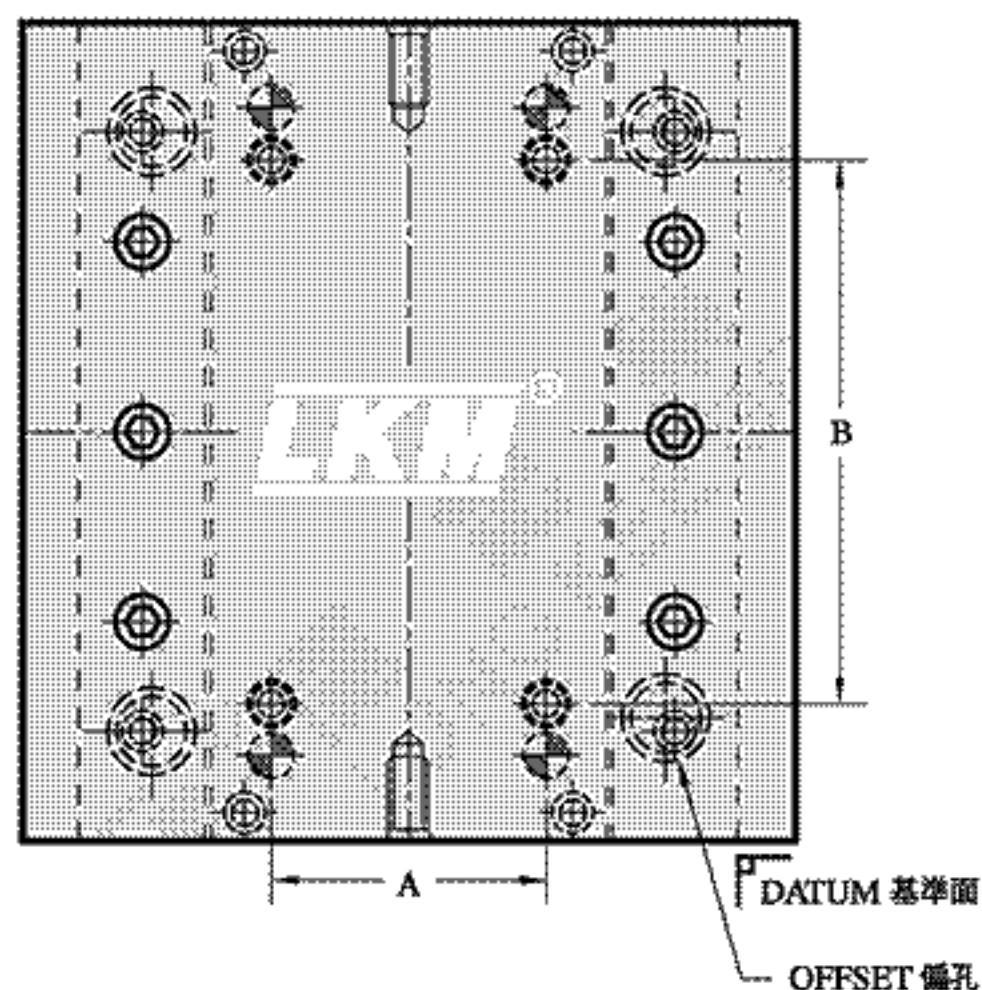
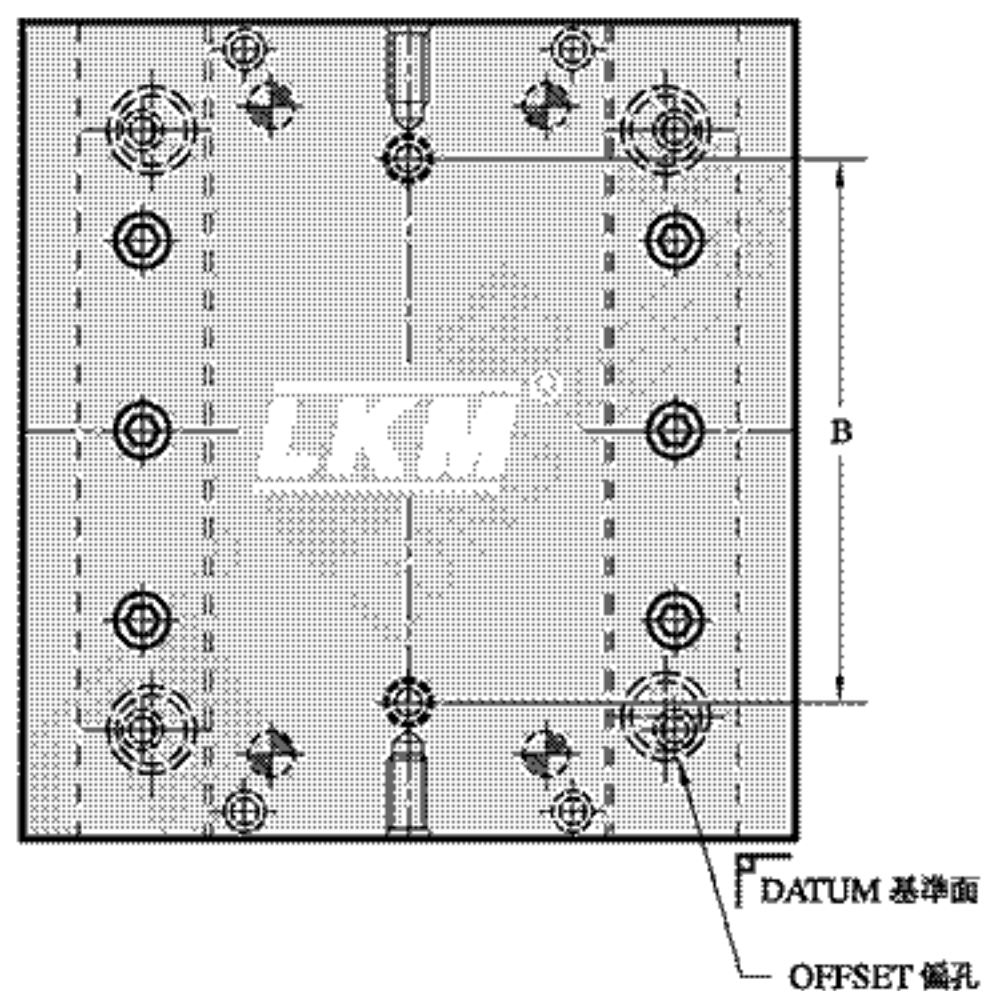
M24

吊環絲孔
TAPPED HOLE FOR EYEBOLT

A	B	T																							
		40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	200	220	240	260	280	300			
400	400	M24																							
	450																								
	500																								
	550																								
	600																								
	700																								
450	450																								
	500																								
	550																								
	600																								
	700																								
500	500																								
	550																								
	600																								
	700																								
550	550																								
	600																								
	650																								
	700																								
	750																								
	800																								
600	600																								
	650																								
	700																								
	750																								
	800																								
650	650																								
	700																								
	750																								
	800																								
	850																								
	900																								
	950																								
	1000																								
700	700																								
	750																								
	800																								
	850																								
	900																								
	950																								
	1000																								
750	750																								
	800																								
	850																								
	900																								
	950																								
	1000																								
800	800																								
	850																								
	900																								
	950																								
	1000																								

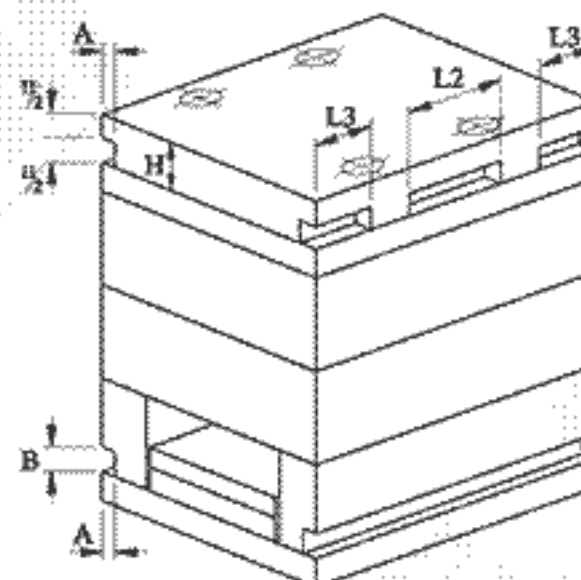
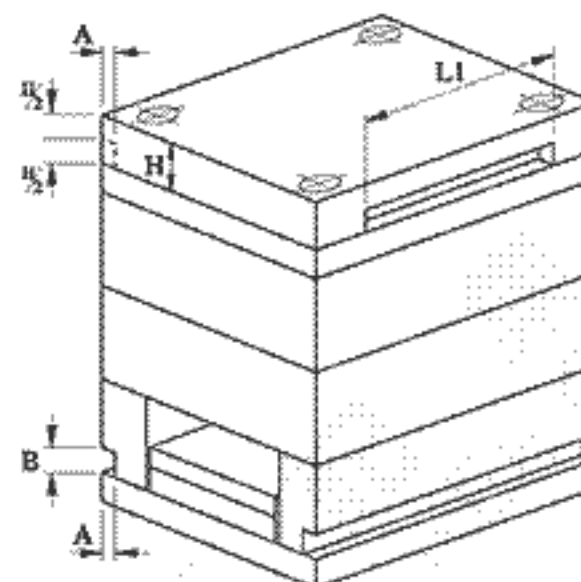
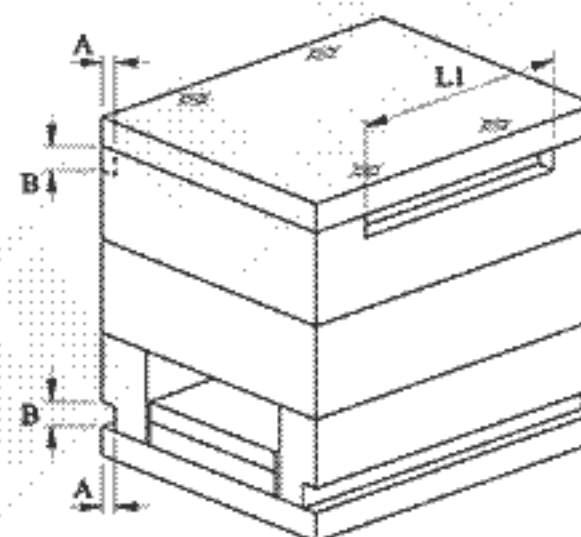
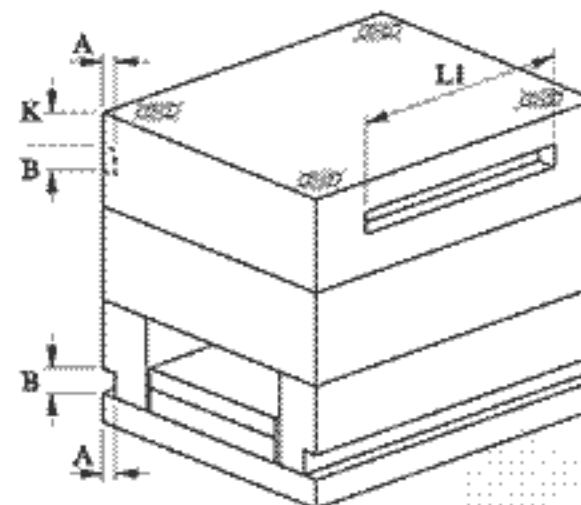
標準模架 —— 針板導柱標準位置規格
STANDARD MOULD BASE - EJECTOR GUIDE PIN LOCATION

型號 Model	2組針板導柱 2 Guides	4組針板導柱 4 Guides		針板導柱直徑 Ejector Guide Pin Diameter
	B	A	B	
1515	114			Ø12
1518	144			
1520	164			
1523	194			
1525	214			
1530		48	216	
1818	138			
1820	158			
1823	188			
1825	208			
1830		68	210	
1835			260	
2020	150			
2023	180			
2025	200			
2030		80	194	
2035			244	
2040			294	
2045			344	
2323	180			
2325	200			
2327	220			
2330		106	194	
2335			244	
2340			294	
2525	200			
2527	220			
2530		110	190	
2535		102	230	
2540			280	
2545			330	
2550			380	
2730		114	172	
2735			222	
2740			272	
2930		134	172	
2935			222	
2940			272	
3030		134	172	
3032			192	
3035			222	
3040			272	
3045		128	308	
3050			358	
3055			408	
3060			458	
3335		154	208	
3340			258	
3345			308	
3350			358	
3535		164	208	
3540			258	
3545			308	
3550		152	358	
3555	408			
3560	458			
3570	558			
4040		198	252	
4045			302	
4050			352	
4055			402	
4060			452	
4070			552	
4545		226	286	
4550			336	
4555			386	
4560			436	
4570			536	
5050		256	336	
5055			386	
5060			436	
5070			536	

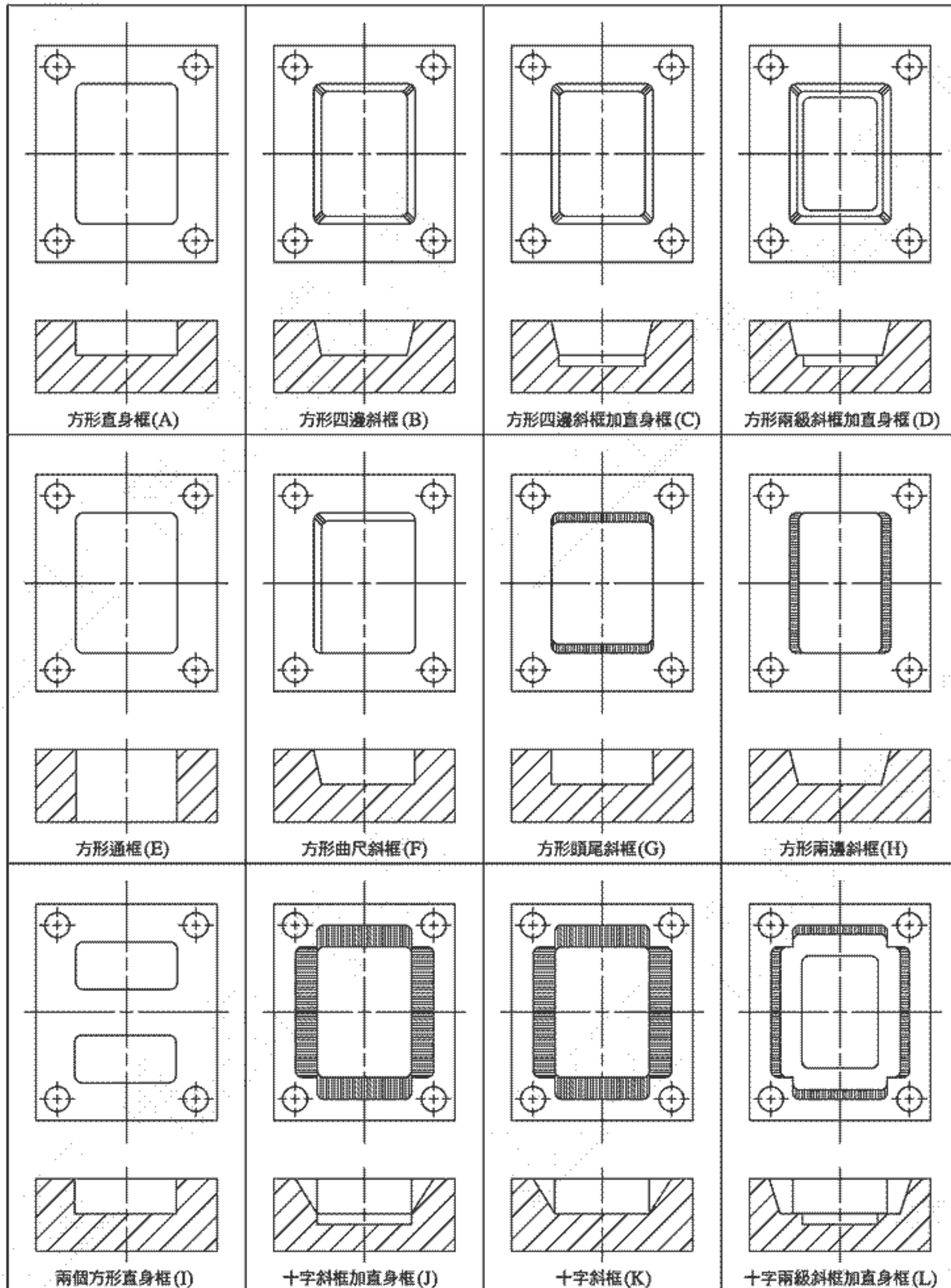


標準碼模坑規格
DIMENSIONS OF CLAMPING SLOT

型號 Model	K	A	B	L1	L2	L3
1515						
1518						
1520						
1523						
1525						
1530						
1818						
1820						
1823						
1825						
1830						
1835						
2020				120		
2023				150		
2025				170	50	
2030	20	12	20	220	100	55
2035				270	150	
2040				320	200	
2045				370	250	
2323				150		
2325				170	50	
2327				190	70	
2330	20	12	20	220	100	55
2335				270	150	
2340				320	200	
2525				150		
2527				170		
2530				200	70	
2535	25	15	20	250	120	65
2540				300	170	
2545				350	220	
2550				400	270	
2730				200	70	
2735	25	15	20	250	120	65
2740				300	170	
2930				200	70	
2935	25	15	20	250	120	65
2940				300	170	
3030				180	50	
3032				200	70	
3035				230	100	
3040	A板 110以下25 A plate <110 K=25	18	25	280	150	75
3045				330	190	
3050				380	240	
3055				430	290	
3060				480	340	
3335				230	100	
3340				280	150	
3345				330	190	
3350	A板 110以上30 A plate >110 K=30	18	25	380	240	75
3535				230	90	
3540				280	140	
3545				330	190	
3550				350	210	
3555				400	260	
3560				450	310	
3570				550	410	
4040	A板 100以下20 A plate <100 K=30	22	25	270	110	85
4045				320	160	
4050				370	210	
4055				420	260	
4060	A板 100以上25 A plate >100 K=30			470	310	
4070				570	410	
4545				300	130	
4550				350	180	
4555	35	25	30	400	230	95
4560				450	280	
4570				550	380	
5050				350	180	
5055	35	30	30	400	230	95
5060				450	280	
5070				550	380	
5555				360		
5560				410		
5565	35	30	35	460		
5570				510		
5575				560		
5580				610		
6060				410		
6065				460		
6070	35	30	35	510		
6075				560		
6080				610		



模架精框加工類型
EXAMPLE FOR POCKETS



集團總公司 (Head Office)

龍記五金有限公司

LUNG KEE METAL LTD

香港新界沙田安群街1號京瑞廣場2期15樓A室

Unit A,15/F, Kings Wing Plaza 2, No.1 On Kwan Street,
Sha Tin, New Territories, Hong Kong

總 機 電話 Tel : (852) 2342 2248, 傳真 Fax : (852) 2341 8544

接單部 電話 Tel : (852) 2341 2321, 傳真 Fax : (852) 2343 0990

河源龍記金屬製品有限公司 (Heyuan Factory, PRC)

HEYUAN LUNG KEE METAL PRODUCTS CO LTD

中國廣東省河源市高新技術開發區龍記大道 郵編 : 517003

Long Ji Da Dao, Hi-tech Development Zone, Heyuan,
Guangdong Province, China 517003

電話 Tel : (86) 0762-3210 502 傳真 Fax : (86) 0762-3210 501

杭州龍記金屬製品有限公司 (Hangzhou Factory, PRC)

HANGZHOU LUNG KEE METAL PRODUCTS CO LTD

中國浙江省杭州市蕭山區杭州江東工業園區江東三路7711號 郵編 : 311222

7711 Jiangdong 3rd Road, Hangzhou Jiangdong Industrial Park,
Xiaoshan District, Hangzhou, Zhejiang Province, China 311222

電話 Tel : (86) 0571-8213 3283 傳真 Fax : (86) 0571-8213 3293

馬來西亞辦事處 (Malaysia Office and Factory)

LUNG KEE METAL (MALAYSIA) SDN. BHD

Lot 825(1 & 2A), Persiaran Subang, Kawasan Perindustrian Subang
Jaya, 47600 Subang Jaya, Selangor Darul Ehsan, Malaysia

電話 Tel : (60) 3-5633 9862 傳真 Fax : (60) 3-5633 2659

電郵 E-mail : lkm@lkmm.com

日本辦事處 (Japan Office and Factory)

LUNG KEE METAL JAPAN CO LTD

ルンキーメタルジャパン株式会社

日本東京都墨田区両国1-8-8 BBビル 2 階 〒130-0026

2F, BB Building, 1-8-8, Ryogoku 1-Chome, Sumida-Ku,
Tokyo, Japan 〒130-0026

電話 Tel : (81) 3-5625 5020 傳真 Fax : (81) 3-5625 5021

日本群馬県邑楽郡大泉町吉田914-1 〒370-0523

914-1 Yoshida, Oizumi-machi, Oira-gun, Gunma-ken,
Japan 〒370-0523

電話 Tel : (81) 276-20 3900 傳真 Fax : (81) 276-20 3901

電郵 E-mail : lkmsales@lkmj.co.jp

網頁 Website : <http://www.lkmj.co.jp>

台灣辦事處 (Taiwan Office and Factory)

仕霸工業股份有限公司

TAIWAN SUPERTECH INDUSTRIAL CO LTD

台灣台中縣大雅鄉民生路三段267巷28號

No. 28, Lane 267, Section 3, Min Sheng Road, Ta Ya
Hsiang, Taichung Hsien, Taiwan

電話 Tel : (886) 4-2568 1155 傳真 Fax : (886) 4-2568 1160

電郵 E-mail : tssales@lkm-taiwan.com.tw /

ts-taichung@mail.moldbase.com.tw

Local Distributor



www.lkm.com.hk
lkmsales@lkm.com.hk