

模具定期保养维修记录表

Mold Periodic Maintenance and Repair Record Form

模具编码 Mold Code		产品名称 Product Name		部件名称 Product Name		修模员 Mold Repair Technician	组长 Team Leader
模具特性 Mold Characteristics		制作人 Manufacturer					
入库日期 Storage Date		保养日期 Maintenance Date	开始 Start		完成 Completion		

模具结构部位 Mold Structural Components	模具配件确认 Mold Accessories Verification	确认项目 Inspection Items	结果 Result	异常发生时的处理内容 Actions Taken in Case of Abnormalities
进胶及排气部分 Injection and Venting Section	<input type="checkbox"/> 进胶点 <input type="checkbox"/> Injection Point	尖端是否有卷边、缺损、裂痕 Check for curling, damage, or cracks at the tip.		
	<input type="checkbox"/> 浇口套 <input type="checkbox"/> Gate Sleeve	与射嘴接触面是否有变形、生锈等 Check for deformation, rust, or other defects on the contact surface with the nozzle.		
	<input type="checkbox"/> 热流道尖端 <input type="checkbox"/> Hot Runner Tip	是否有松动、位置偏、尖端缺损 Check for looseness, misalignment, or tip damage.		
	<input type="checkbox"/> 水口针 <input type="checkbox"/> Sprue Pin	是否有裂痕、断裂(倒扣部位) Check for cracks or breakage (undercut area).		
	<input type="checkbox"/> 前后模表面 <input type="checkbox"/> Front and Rear Mold Surfaces	是否有胶丝附着 Check for adhered flash.		
	<input type="checkbox"/> 前后模产品面 <input type="checkbox"/> Front and Rear Mold Cavity Surfaces	是否有困气 Check for air traps.		
	<input type="checkbox"/> 排气垫块 <input type="checkbox"/> Venting Pad	是否有堵塞、间隙重新调整 Check for blockage and readjust clearance as necessary.		
活动部分 Moving Parts	<input type="checkbox"/> 导柱 <input type="checkbox"/> Guide Pillar	摩擦部位的磨损状况、是否有拉伤 Check wear condition of friction areas and inspect for any scoring.		
	<input type="checkbox"/> 导套 <input type="checkbox"/> Guide Bushing			
	<input type="checkbox"/> 顶板导柱 <input type="checkbox"/> Top Plate Guide Post			
	<input type="checkbox"/> 顶板导套 <input type="checkbox"/> Top Plate Guide Bushing			

	<input type="checkbox"/> 回针 <input type="checkbox"/> Return Pin			
	<input type="checkbox"/> 斜导柱 <input type="checkbox"/> Inclined Guide Post			
	<input type="checkbox"/> 滑块 <input type="checkbox"/> Slider			
	<input type="checkbox"/> 顶针 <input type="checkbox"/> Ejector Pin	是否弯曲、摩擦部位的磨损状况、是否有裂痕		
	<input type="checkbox"/> 斜顶 <input type="checkbox"/> Inclined Ejector	Check for bending, wear at friction points, and presence of cracks.		
	弹簧 Spring	<input type="checkbox"/> 顶出弹簧 <input type="checkbox"/> Ejector Spring	是否有断裂、强度是否变弱	
<input type="checkbox"/> 滑块部位弹簧 <input type="checkbox"/> Slider Area Spring		Check for breakage and any reduction in strength.		
定位锁扣 Positioning Lock	<input type="checkbox"/> 定位锁块 <input type="checkbox"/> Positioning Lock Block	是否有因摩擦造成移位 Check for displacement caused by friction.		
螺丝 Screw	<input type="checkbox"/> 限位螺丝 <input type="checkbox"/> Limit Screw	是否有松动、断裂、变形 Check for looseness, breakage, or deformation.		
	<input type="checkbox"/> 吊环 <input type="checkbox"/> Lifting ring			
冷却机构 Cooling mechanism	<input type="checkbox"/> 冷却水管 <input type="checkbox"/> Cooling water pipe	是否生锈 (堵塞) Check for rust (blockage).		
	<input type="checkbox"/> 密封圈 <input type="checkbox"/> Sealing ring	是否有硬化、破损 Check for hardening or damage.		
作业过程 Operation process	确认事项 Items for confirmation		结果 Result	异常发生时的处理内容 Actions Taken in Case of Abnormalities
模具组装 Mold assembly	<input type="checkbox"/> 摩擦部位涂指定的润滑油; <input type="checkbox"/> Apply specified lubricant to friction parts;			
	<input type="checkbox"/> 滑块的动作确认; <input type="checkbox"/> Confirm slider movement;			
	<input type="checkbox"/> 顶针喷顶针防烧顶针油; <input type="checkbox"/> Spray anti-burn oil on ejector pins;			

上表中□项目确认并记录。(OK 打" O" , N 打" X" , 无此项目打" /" )

Confirm and record the □ items in the above table. (Mark "O" for OK, "X" for No, "/" if not applicable.)