

Flexible Packaging Solutions

ODIPAK Solution (BRCGS Certified) is your trusted partner in the world of printing & packaging solutions.



BRCGS certification

We are now BRCGS certified. BRCGS (Brand Reputation Compliance Global Standards) certification is a globally recognized standard for ensuring the quality, safety, and operational criteria of food, packaging, consumer products, and other sectors. It was originally developed by the British Retail Consortium (BRC) and has evolved to become a benchmark for best practices in the industry.



CERTIFICATE OF REGISTRATION

Intertek Certification Ltd (UKAS 014) certifies that, having conducted an audit for the **Scope of Activities:** Manufacturing of blown film and printed /unprinted flexible packaging materials through corona treatment, rotogravure printing, solvent base and solvent less lamination, curing, slitting and pouching using Polyethylene granules, Polyester film, BOPP Film, CPP Film and Metalized film in Pouch & Roll form and it's packing in poly film for food and nonfood applications.

Exclusions from Scope: None

Product Categories: 05 - Flexible plastics manufacture
07 - Print processes

at

Odipak Solution

BRCGS Site Code: 10018216

Site Address: IDCO Plot No. – 58 (P), Industrial Estate, Ramdasapur, Cuttack, Orissa, 754006, India

has achieved Grade: A

has been assessed by Intertek as conforming to the requirements of:

**GLOBAL STANDARD for PACKAGING MATERIALS ISSUE 6:
AUGUST 2019**

Audit Programme: Announced

Auditor Number: 20069
Certificate Number: 0211110
Dates of Audit: 12-13 Mar 2025
Certificate Issue Date: 17 Apr 2025
Re-audit Due Date:
(An.): 12 Feb 2026 to 12 Mar 2026
(Unan.): 12 Nov 2025 to 12 Mar 2026
Certificate Expiry Date: 23 Apr 2026



Rathin Grover
President Business Assurance

Intertek Certification Limited, 10A Victory Park, Victory Road, Derby DE24 8ZF, United Kingdom

Intertek Certification Limited is a UKAS accredited body under schedule of accreditation no. 014.



In the issuance of this certificate, Intertek assumes no liability to any party other than to the Client, and then only in accordance with the agreed upon Certification Agreement. This certificate's validity is subject to the organization maintaining their system in accordance with Intertek's BRCGS Regulations. The certificate remains the property of Intertek, to whom it must be returned upon request. Validity may be confirmed via email at certificate.validation@intertek.com or by scanning the code to the right with a smartphone. If you would like to feedback comments on the BRCGS Standard or the audit process directly to BRCGS, please contact bell.brcgs.com. Visit the BRCGS Directory (<https://directory.brcgs.com>) to validate the authenticity of this certificate.



Why ODIPAK Solution

- Founders with **35 years of unwavering commitment** to excellence in the industry, our journey has been defined by a wealth of experience and expertise in providing solutions in Flexible Packaging and adeptly handling MNC clientele.
- We take immense pride in our track record of delivering the highest levels of customer satisfaction, garnished with prestigious awards as a testament to our dedication.
- Our sprawling eco-friendly manufacturing process, covering an impressive **40,000 square feet**, is a testament to our environmental responsibility and dedication to sustainable operations.



Meet the ODIPAK Founders



Mr. Srikanta Khatua

Founder & Director

srikanta.khatua@odipaksolution.com

- With over 35 years of experience and an Ex-Director of a leading ownership company in India's flexible packaging industry, I bring a strong academic background and specialized knowledge in printing technology.
- My career includes key leadership roles in top-tier MNCs, where I focused on innovation, operational efficiency, and business growth.
- Known for my commitment to exceptional customer service, I prioritize understanding and exceeding customer expectations to build lasting relationships.
- Join me in continuing to innovate and excel in the flexible packaging sector, always prioritizing customer satisfaction.



Mr. Pritish Sahoo

Founder & Director

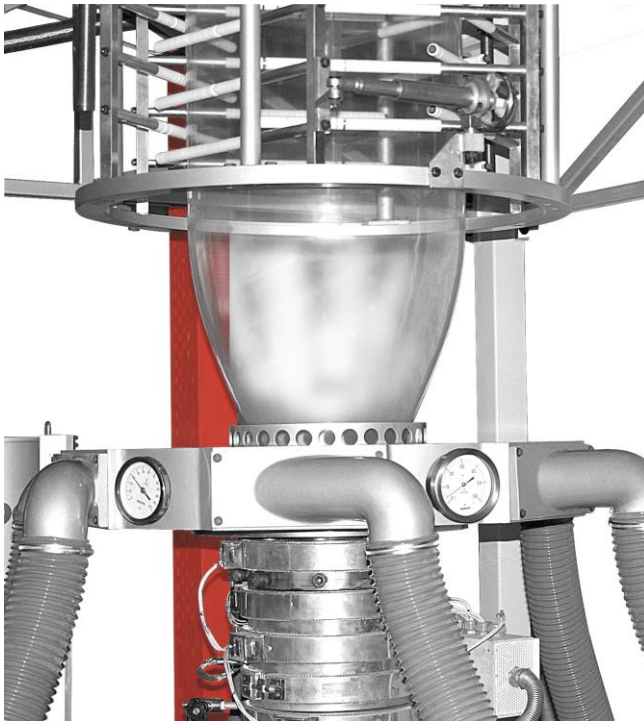
Pritish.sahoo@odipaksolution.com

- With over **20 years in the flexible packaging industry**, I hold a Production Engineering degree from VTU and a Postgraduate Diploma in Management from Xavier Institute of Management.
- In 2011, I founded **Relyon Packs**, which became the largest flexible packaging manufacturer in the odisha region within a decade.
- My success stems from a combination of continuous learning, hands-on experience, and entrepreneurial spirit, positioning me as a trusted leader and innovator in the industry.

Infrastructure & Equipment Process

Blown Film Extrusion

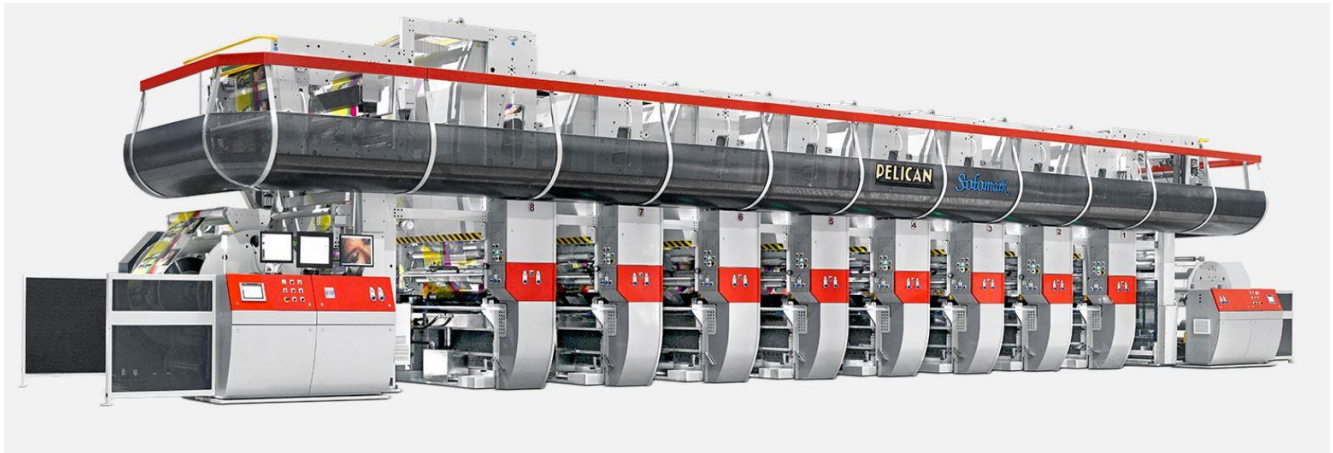
Three Layer Co- Extruded Blown Film Line (Full Loaded IBC Plant)



Multifoil co-ex blown film lines are available in three-layer configuration for general purpose packaging films and cross-laminated fabrics with output ranging from 440 to 550 kg/hr and lay-flat width ranging from 600mm to 2500mm.

Printing Machine

Pelican Rotogravure Printing Press



Delivers optimum performance, better operational ease, faster print register response, higher productivity, better print quality, less waste, optimising ink solvent and energy consumption, faster job changeover etc.

Technical Specification

- Maximum web width: - 1300mm
- Printing cylinders repeat range: - 400 to 800mm.
- Web tension range: - 60 to 400 N

Printing Machine

Eagle SL5000



Shaftless Unwinder and Rewinder for ease of loading and unloading.

- Technical Specification:
- Optional Web Inspection System
- Reversible type forward and backward: Reversible rewinding will increase the efficiency of rewinding by almost by 60 to 70%.
- Optional Edge Trimming device
- Close loop precise tension for Unwind and Rewind with load cell.
- Optional Active Static Eliminator
- Pedant mount touch screen user interface for ease of operation from Unwind or Rewind
- Defect Function to locate defect in inspection area.
- Secondary rewind to remove salvage material.
- Good length and bad length data recording

Lamination Machine

Pelican Sololam Plus



The machine is designed to handle a wide range of laminating jobs and to cater growing needs of solvent-less lamination in the flexible packaging market.

Technical Specification:

- Machine Speed 400 m/min
- Maximum Web-Width 1130 mm & 1330 mm
- Maximum Laminating Width 1115 mm & 1315 mm
- Minimum Film Width 600 mm
- Maximum Reel diameter Unwinder & Rewinder 1000 mm
- Maximum Reel Weight Unwinder & Rewinder 800 kgs
- Core Diameter for Unwinder 3" (76mm) & 6" (152mm)
- Core Diameter for Rewinder 6" (152 mm)

Slitting Machine

Pelican Solotslit



The machine is built with differential winding technology with perfect integration of a new generation of electronics and an ergonomically designed operating system. High productivity, ease of operation, and ability to handle various flexible films, paper and laminates are the key features.

Coil Rewinder

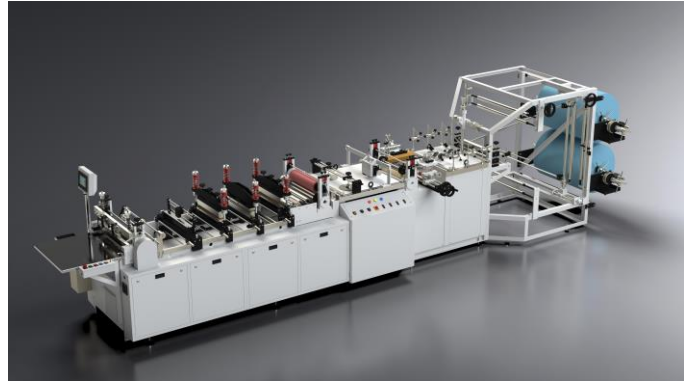
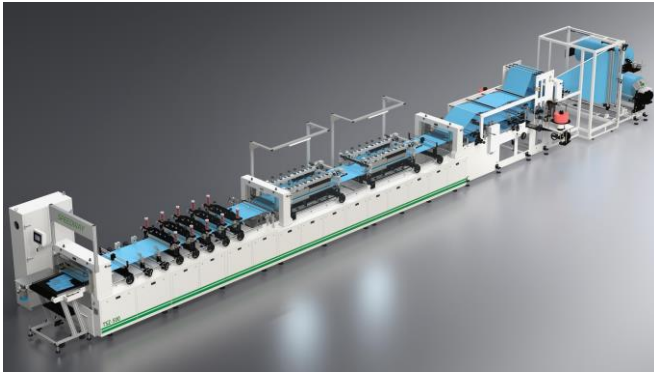
Omniwind 600



Technical Specification:

- High Speed Rewinding Operations 400 MPM
- Machine is equipped with Friction less Dancer Control for Precise tension.
- Max. web Width is 500 mm & Min. 40 mm.
- Digital Edge Guide for Forward & Reverse Direction Guiding (Bidirectional)
- Unwind & Rewind Reel Diameter will be Max. 600 mm.
- All Operations are from Color Touch Screen with all interlock for safety of operations.
- All Kind of Laminate, Labels & films can be run on this machine.
- Unwind & Rewind is equipped with Pneumatic Lay on Roll
- This Machine is reversible in operations, gives you More efficiency in terms of change over.
- Machine is more user-friendly in operations.
- Two Axis Drive Controls
- Unwind & Rewind – Equipped with 3” Leaf type Air shaft.

Pouching Machine



Types of Pouches Obtainable:

- Center Seal
- Gusseted Center Seal
- Single/Double Line Three/five Side Seal
- Off-Center Gusseted
- Overlap

Recycling Machine

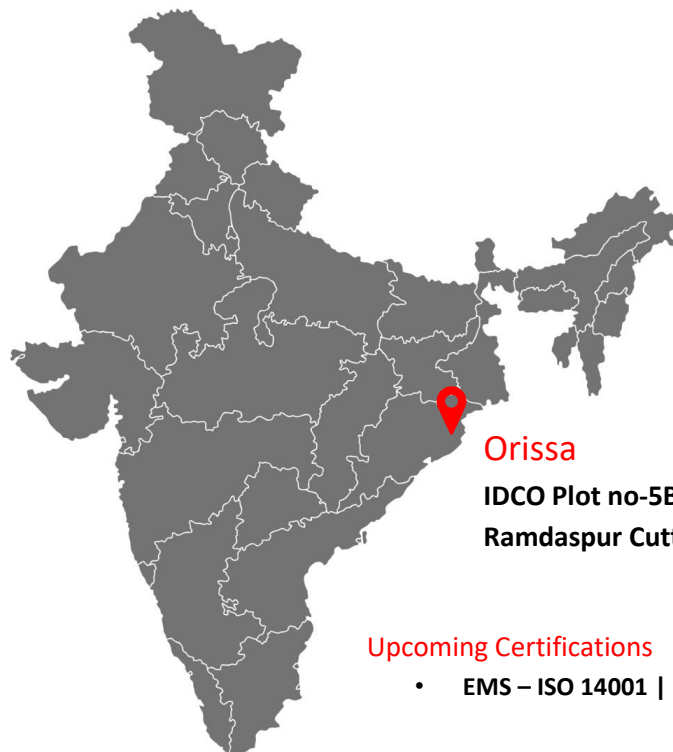
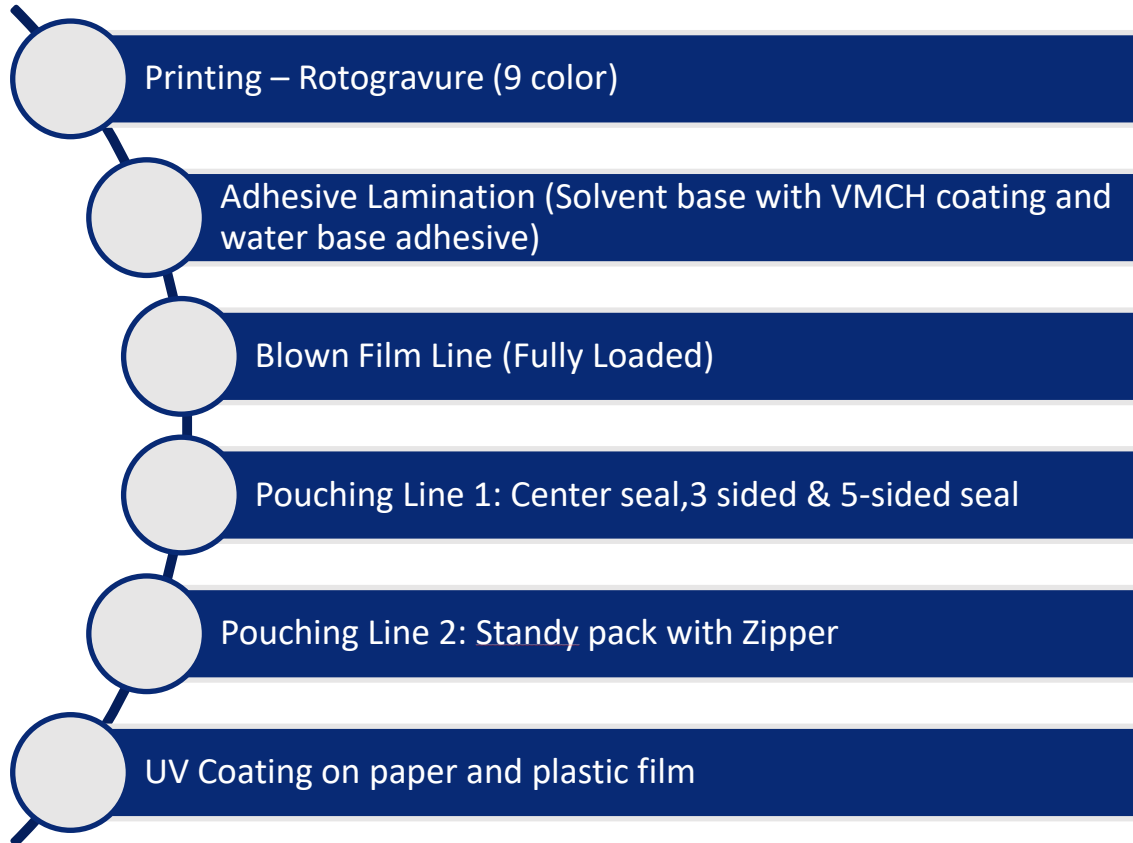
Die Face Cutter



Technical Specification:

- Accurate Hikon's own manufactured Vented Technology screw and barrel for moisture removal.
- With High output with the lowest electrical consumption.
- Output ranges from 100 kg/hr to 120 kg/hr.
- For PP/PE/PS/ABS/PC/NYLON/DERLYN etc.
- With compactor direct on extruder for automatic feeding of plastic film waste for higher output less electrical consumption and less manpower requirements.
- With optional PLC control for extreme performance.
- With VFD control for alteration of motor speed.
- With Cold Screw protection.
- With Hopper force feeder.
- Magnetic detector with conveyer.
- Water cooled and air-cooled die face cutter optional.
- With Air Knife.
- water die face cutter for pp/ldpe/hdpe/abs/pc plastic granules with 100 kg/hr output.

Manufacturing Capabilities & Footprint



Orissa

IDCO Plot no-5B (P), Industrial Estate,
Ramdaspur Cuttack - 754006.

Upcoming Certifications

- EMS – ISO 14001 | 2015

Packaging Product Offerings

Food & Beverage

Tea, Coffee, Dairy, Edible Oil, Salt, Sugar, Rice, Pet Food, Biscuits, Spices, Pickles, Jam & Ketchup, etc

Home & Personal Care

Soap, Shampoo, Detergent Powder, Detergent Bar, Dishwash, Liquid Detergent, Fabric conditioner etc.

Hair & Skin Care

Hair Oil, Bathing Soap, Handwash, Sanitizer, Baby care, Hair Dye and colour, Body Wash, etc.

Quality & Assurance (QA) Equipment



Hot Air Oven Model
18X18X18 250 Degree
TX-HA 2518



Core Compression Tester
Digital TXCCT 100



Coefficient Of Friction
Tester Digital
Computerized TXCOF 200



Dart Impact Tester
TX-DIT 100



Opacity Tester TXOT
100



Scuff Resistance
Tester TX-SRT 100



Heat Seal Tester
300Mm TX-HS 300



GSM Kit TX-GKIT



Peel-O-Master (Tensile +Peel) -
Computerised Txutm 250 (C)



We look forward to hearing back from you!
For any queries, reach out to us:



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