# RIGOR APPAREL — Tech Pack Template

Version: 2025-08 | Location: Shantou | Updated: 2025-08-26

**EXAMPLE — Style Overview**

|  |  |  |  |
| --- | --- | --- | --- |
| Brand | XXX Co. | Season | S/S 25 |
| Style Name | Heavyweight Tee | Style ID | RA-TS-220 |
| Gender | Unisex | Fit | Boxy / Oversized |
| Fabric Composition | 100% Combed Cotton | GSM | 250 gsm |
| Colorways | Black, White, Gray | Sizes | XS–XXL |
| Intended Markets | US | Incoterms | FOB |

**EXAMPLE — Bill of Materials (BOM)**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Component | Material / Spec | Color | Supplier | Notes |
| Body Fabric | Jersey, 100% Combed Cotton, 250 gsm | As per colorways | Local | Anti-shrink wash |
| Rib | 1x1 Cotton Rib | Match body | Local | Collar rib 2.5–3cm |
| Thread | Polyester core-spun 40/2 | Match body | Coats | Topstitch 10–12 SPI |
| Labels | Heat-seal main + Size label | Black/White | Custom | Soft-hand for comfort |
| Packaging | Polybag + barcode + hangtag | Transparent | Custom | As buyer’s artwork |

**EXAMPLE — Measurements (cm)**

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| Size | Chest (1" below armhole) | Body Length (HPS) | Across Shoulder | Sleeve Length | Tolerance (±cm) |
| XS | 50 | 66 | 44 | 20 | 1.0 |
| S | 52 | 68 | 46 | 21 | 1.0 |
| M | 54 | 70 | 48 | 22 | 1.0 |
| L | 56 | 72 | 50 | 23 | 1.0 |
| XL | 58 | 74 | 52 | 24 | 1.0 |
| XXL | 61 | 76 | 54 | 25 | 1.0 |

**EXAMPLE — Artwork & Placements**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Type | Location | Size (W×H) | Colors (Pantone) | Artwork File |
| Screen Print | Front center | 28×32 cm | Black (Pantone 6C), White | front\_logo.ai |
| Neck Print | Inside back neck | 6×6 cm | Gray (Pantone Cool Gray 5C) | neck\_label.pdf |

**EXAMPLE — Labels & Packaging**

• Main label: Heat-seal, soft-hand; Size label: S–XXL. Care label as per region.
• Packaging: 1 pc/polybag with barcode; 50 pcs/carton. Hangtag as buyer artwork.

**EXAMPLE — QA, Testing & Compliance**

• QC: DUPRO checks; Final AQL 2.5 general.
• Testing: Colorfastness to washing, dimensional stability, pilling.
• Compliance: OEKO-TEX fabric on request; REACH/CPSIA documents on request.

**EXAMPLE — Timeline & Terms**

• Sampling: 3–7 days; PP sample approval required.
• Bulk: 10–20 days after PP approval and deposit.
• Payment: T/T ; milestones negotiable.

# BLANK FORMS — Fill Your Project Data Below

**Style Overview**

|  |  |  |  |
| --- | --- | --- | --- |
| Brand |  | Season |  |
| Style Name |  | Style ID |  |
| Gender |  | Fit |  |
| Fabric Composition |  | GSM |  |
| Colorways |  | Sizes |  |
| Intended Markets |  | Incoterms |  |

**Bill of Materials (BOM)**

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| Component | Material / Spec | Color | Supplier | Notes |
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**Measurements (cm)**

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**Artwork & Placements**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Type | Location | Size (W×H) | Colors (Pantone) | Artwork File |
|  |  |  |  |  |
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**Labels & Packaging**

Notes:

**QA, Testing & Compliance**

QC plan:
Testing required:
Compliance docs:

**Timeline & Terms**

Sampling:
Bulk lead time:
Payment terms:

**Revision Log**

|  |  |  |  |
| --- | --- | --- | --- |
| Date | Version | Change Summary | By |
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