Job Title: Line Captain

Department: Production

Reports To: Production Supervisor / Shift Manager

NEHEMIAH MANUFACTURING CO.

To apply, email James Reams at

jreams@nehemiahmfg.com

Position Summary:

The Line Captain is responsible for overseeing the daily operations of a production line, ensuring optimal performance, adherence to quality standards, and the accurate documentation of all activities. This role requires technical proficiency with equipment, strong leadership skills, a commitment to safety and quality, and the ability to effectively guide, train, and communicate with team members.

Key Responsibilities:

1. Equipment Management

- Develop a thorough understanding of all equipment on the assigned line.
- Minimize downtime by proactively learning and performing basic machine adjustments including:
 - o Changing and adjusting labels, sleeves, tape
 - Purging and adjusting date coders
 - o Adjusting fillers, cappers, rails, and box machines

2. Documentation & Reporting

- Ensure all documentation is completed accurately and timely, maintaining compliance with quality and regulatory requirements.
- Responsibilities include:
 - Verifying lot numbers and components before shift start and during quarterly checks
 - Recording accurate downtime with descriptive reasoning
 - Properly taring scales before weight checks
 - o Entering accurate shift personnel data, skid counts, and hours
 - o Maintaining clarity and accuracy in Quality Windows (QW) data and photos
 - Ensuring batch sheet and component documentation reflects correct information
 - o Preventing and reporting any falsified information immediately

3. Supervision & Training

- Directly supervise team members assigned to the production line.
- Train team members on line-specific tasks, safety procedures, and production goals.
- Provide guidance to ensure consistent productivity and quality.
- Lead by example and help enforce GMP, PPE, and safety protocols at all times.

4. Quality Control

- Continuously monitor product quality throughout the shift.
- Identify and address any quality issues promptly.
- Collaborate with Quality Technicians to ensure standards are met or exceeded.

5. Problem Solving

- Quickly identify and resolve operational or quality issues within the line.
- Escalate complex issues to maintenance or supervisory staff as needed.
- Contribute ideas for continuous improvement and corrective actions.

6. Leadership & Communication

- Set a professional example for team conduct and communication.
- Foster a respectful and productive work environment with all coworkers.
- Communicate clearly and consistently with team members, other line leaders, and supervisors.

Qualifications:

- High school diploma or equivalent required
- Prior experience in a manufacturing or production setting preferred
- Demonstrated ability to lead and supervise teams effectively
- Strong written and verbal communication skills
- Working knowledge of basic mechanical adjustments and troubleshooting
- Familiarity with GMP, PPE, and safety protocols

Physical Requirements:

- Must be able to stand for extended periods
- Regularly lift up to 50 lbs
- Work in a manufacturing environment with noise, moving equipment, and variable temperatures