

# **MTU Block / Reference Block**

### **Description:**

The Reference Block (MTU Block) is an essential tool designed to evaluate and monitor the indication sensitivity of magnetic particle crack detection agents. It

serves as a reliable standard for quality control in non-destructive testing (NDT). Manufactured in compliance with **EN ISO 9934-2:2016** standards, it ensures precise and consistent testing results. This metal disc is residually magnetized and specially treated to develop a defined network of coarse and fine cracks, allowing users to assess the performance of inspection media effectively. The Reference Block is compatible with both fluorescent and non-fluorescent magnetic particle inspection methods.



### **Key Features:**

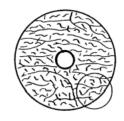
- ✓ Natural cracks on both sides (coarse and fine) for sensitivity assessment
- ✓ Suitable for use with fluorescent and non-fluorescent inspection media
- ✓ Supplied with reference photographs for accurate defect comparison
- ✓ Conforms to EN ISO 9934-2:2016 standards
- ✓ Ideal for quality control in **non-destructive testing (NDT)** applications

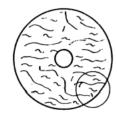


### **Application Method:**

## 1. Application of Inspection Medium

- o Immerse the block in or carefully spray it with a wellmixed magnetic particle inspection medium for a few seconds.
- Allow excess inspection medium to drain off naturally.





Inspection medium is good | Inspection medium is bad

#### 2. Inspection Process

- Fluorescent Media: View crack indications under UV light (black) light) for enhanced visibility.
- o Non-Fluorescent Media: View indications under daylight with a white background paint applied for better contrast.

#### **Technical Data Sheet:**

Parameter	Specification
Standard Compliance	EN ISO 9934-2:2016
Material	Residually magnetized metal disc
Crack Types	Coarse and fine natural cracks
Inspection Media	Fluorescent & non-fluorescent magnetic particle
	solutions
Reference	Included for comparison
Photographs	
Usage	Sensitivity assessment of crack detection agents

### **Packaging & Storage:**



- The Reference Block is securely packaged to prevent damage during transit.
- Store in a dry and clean environment to maintain its effectiveness.