



# Smart Oxygen Sensor Device

## Stox-O<sub>2</sub> Series

### Datasheet

## » Overview

### Easy solution for gas detection

The Stox Smart Oxygen Sensor Device is an intelligent sensor device from AQ Sense, which has a 4-20mA two-wire and a RS485 Modbus RTU output signal. It uses an intelligent microprocessor with high-reliability solid polymer electrochemical gas sensor technology and intelligent algorithm calculation. The Stox Device is a smart solution for industrial safety applications, combining temperature and humidity in one sensing device.

The Smart Gas Sensor Device provides a self-test, which evaluates the sensor performance without a gas measurement. Therefore, it is the excellent solution for smart home and IoT applications. The data is put out through the the output signal or RS485 transmission command, which makes it easy and convenient to identify the right time to perform maintenance and replacement.

Each Stox Sensor Device has been professionally calibrated with the gas. It can be instantly used without prior warm-up time and the calibration information is stored in the flash chip. There is a calibration software from AQ Sense in case a recalibration should be performed with the RS485 output or the 4-20mA output signal should be corrected.

The Stox Gas Sensor Device has a standard 4-20mA two-wire or RS485 Modbus RTU output signal that allows for quick device and system setup or connection to a display, DCS, PLC and other systems.

## » Key Features

- ☞ 4-20mA standard two-wire and RS485 Modbus-RTU output, 24V DC. power supply
- ☞ Detects single gas + temperature and humidity at the same time
- ☞ With calibration, sensor performance
- ☞ Fast signal stability time at power on
- ☞ Suitable for indoor and outdoor environments, sensor can work in -40 °C to +55 °C
- ☞ Response time is fast and has a stable zero point without drift, anti-electromagnetic interference ability
- ☞ Long lifetime, anti-poisoning
- ☞ Integrated safety protection enables use in potentially explosive environments
- ☞ Electronic circuit boards have a dust and corrosion resistant coating
- ☞ Small size
- ☞ RoHS approved



## » Applications

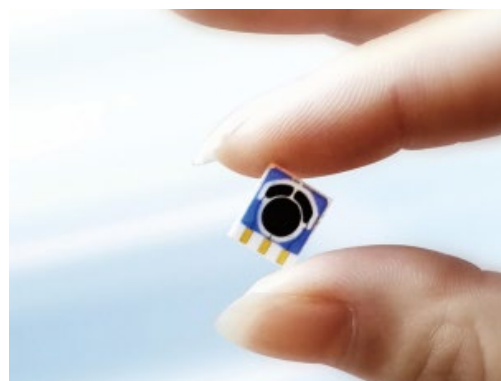
- ☞ Industrial Gas Safety Monitoring
- ☞ Industrial Process Gas Monitoring
- ☞ Leakage Safety Monitoring of Oxygen, Nitrogen or other Inert Gases
- ☞ Oxygen Leakage Monitoring in the Field of Gas Manufacturing
- ☞ Biogas Monitoring
- ☞ Warehouse Logistics Environment Monitoring
- ☞ Transformer Failure and Power Chamber Environment Monitoring
- ☞ Medical & Health Care



## » Principle

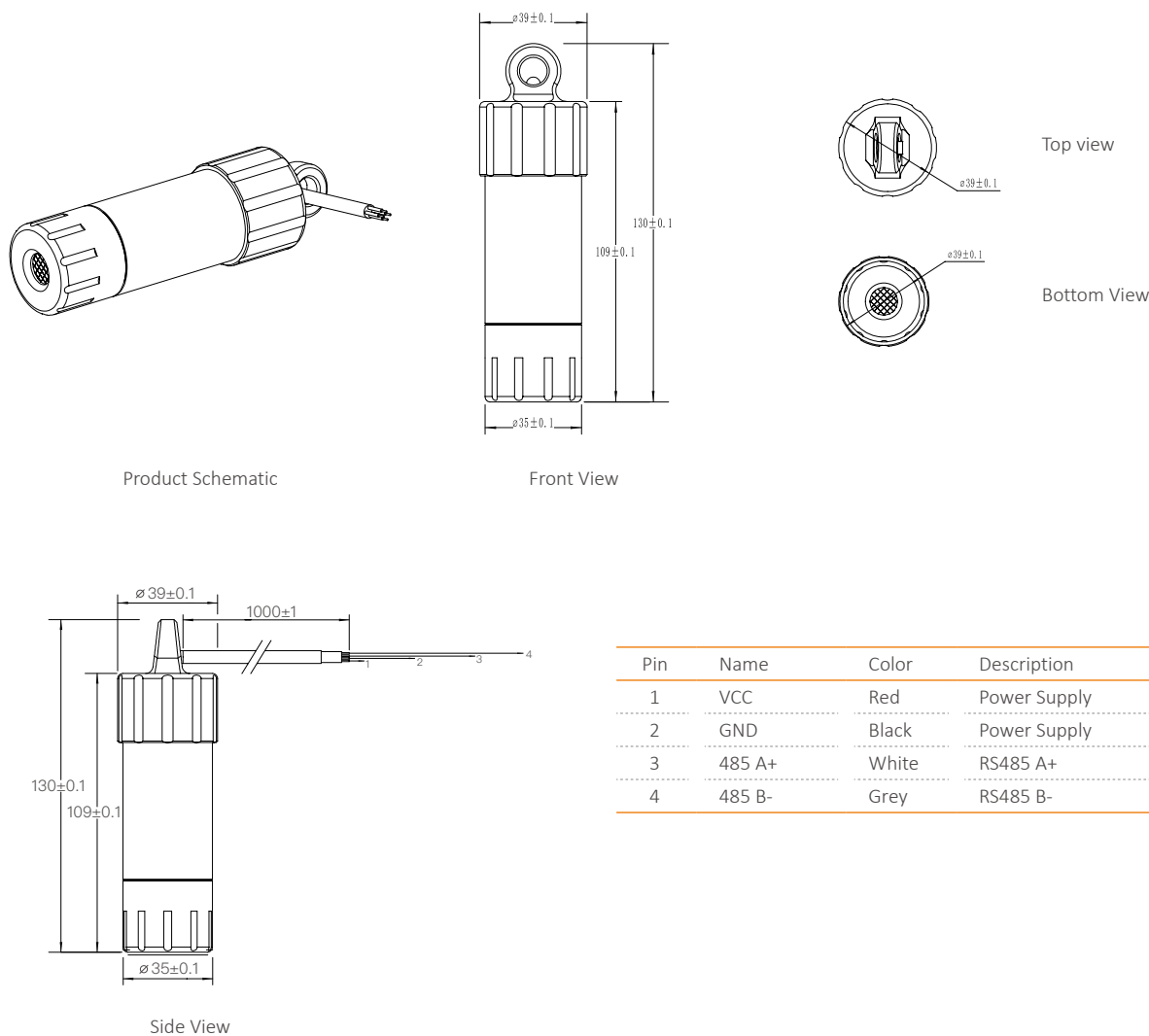
Stox Sensor Device is a durable product. It converts the original small current signals of the gas sensors into a standard 4-20mA or RS485 Modbus-RTU output through a digital circuit.

The Sensor Device uses the Solid Polymer Electrochemical Sensing Technology. It employs a three-electrode arrangement- the working, the counter and the reference electrodes- in which concentration measurements can be performed continuously and the sensor operates at a fixed potential. The gas of interest (target gas) diffuses through a diffusion barrier, like a capillary, into the cell to the working electrode, where an electrochemical reaction takes place. Oxidation and reduction reactions are happening simultaneously. The current flowing through the cell is direct proportional to the concentration of the target gas. A reference electrode keeps the potential constant together with a potentiostat.



## » Mechanical Drawing

Stox-O<sub>2</sub> Series Sensor Device Mechanical Drawing



## » Technology Specifications

### Gas Sensor Specifications

Part Number	05-Stox-O <sub>2</sub> -25%-01
Detection Gas	Oxygen
Range	0-25% vol.
Resolution	0.01% vol.
Response Time	T90 < 30 s
Principle	Solid Polymer Electrochemical Sensing Technology
Accuracy	± 5 % Full scale
Repeatability	< 2%
Linearity	Linear
Long-Term Drift	< 1% / month
Expected Lifetime	> 3 years

### Temperature & Relative Humidity Sensor Specification

Parameter	Range	Resolution	Accuracy	Repeatability	Response Time	Long-Term Drift
Temperature	-40 °C to +85 °C	0.01 °C	± 0.2 °C	0.1 °C	< 5s to 30s @ t63%	< 0.02 °C /year
Humidity	0-100% RH	0.01% RH	± 2% RH	0.1% RH	8s @ t63%	< 0.25% RH/year

### Electrical Specifications

Optional Output Signal	4-20 mA two-wires (Only gas sensor output, without temperature and humidity) Or RS485 Modbus-RTU (Gas with temperature and humidity sensor signal output)
Fault Output	3.5 mA Fault Signal: Sensor signal weak 3 mA Fault Signal: Sensor failure or sensor disconnected RS485 Modbus-RTU output with sensor life and performance detection and early sensor failure warning
Supply Voltage	12 to 24V DC
Supply Current	3 to 22 mA
Power Consumption	< 0.6 W
Maximum Loop Resistance	< 500R @ 24V DC

### Environment Specifications

Operating Temperature	Sensor can work from -40 °C to +55 °C
Operating Humidity	15-95% RH. Non-condensing
Operating Pressure	Atmospheric pressure ± 10%
Storage Temperature	0 °C to 20 °C

### Mechanical Specifications

Size	39 x 130 mm
Weight	135 g
Power Cable length	1 m
Warranty	12 months
Package Size	185 x 150 x 108 mm

## Disclaimer

The AQ Sense performance data stated above is based on data obtained under test conditions using the AQ Sense gas distribution system and AQ Sense test software. In the interest of continuous product improvement, AQ Sense reserves the right to change design features and specifications without notice. We are not responsible for any loss, injury or damage caused by this. AQ Sense assumes no responsibility for any indirect loss, injury or damage resulting from the use of this document, the information contained therein or any omissions or errors herein. This document does not constitute an offer to sell. The data it contains are for informational purposes only and cannot be considered a guarantee. Any use of the given data must be evaluated and determined by the user to comply with federal, state and local laws and regulations. All specifications outlined are subject to change without notice.

## Warning

AQ Sense devices are designed for use in a variety of environmental conditions. However, due to the principles and characteristics of sensors and to ensure normal use, users must strictly follow this article during storage, assembly and operation of the device. Although our products are highly reliable, we recommend checking the device's response to the target gas prior to utilization to ensure on-site use. At the end of the products service life, please do not discard any electronics in the domestic waste, instead follow the local governments electronic waste recycling regulations for disposal.



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