

Robusta Coffee

Physical Specification

| Parameter | Specification |
|------------------|--------------------------------------|
| Appearance | Oval, uniform, dense beans |
| Color | Greenish to bluish-green (raw beans) |
| Size | 6–8 mm (screen size 15 and above) |
| Moisture Content | ≤ 12.5% |
| Defective Beans | ≤ 2% |
| Foreign Matter | ≤ 0.5% |

Chemical Specification

| Parameter | Specification |
|----------------------|--|
| Caffeine Content | 2.2–2.7% |
| Chlorogenic Acids | 8–12% |
| Total Soluble Solids | ≥ 30% |
| Density | 750–850 g/L |
| Pesticide Residue | Compliant with international standards |
| Microbial Load | Compliant with food safety standards |