

# Arabica Coffee

## Physical Specification

Parameter	Specification
Appearance	Uniform, oval-shaped beans
Color	Green to bluish-green (raw beans)
Size	6-8 mm (screen size 15 and above)
Moisture Content	≤ 12%
Defective Beans	≤ 2%
Foreign Matter	≤ 0.5%



# Chemical Specification

Parameter	Specification
Caffeine Content	1.2–1.5%
Chlorogenic Acids	5–8%
Total Soluble Solids	≥ 30%
Density	VINIMAYA 700–750 g/L
Pesticide Residue	Compliant with international standards
Microbial Load	Compliant with food safety standards

