Name	Retro Sweater - BTR AM375
Style No.	872346_STR
Description	Button up Sweater
Division	AM 375 - FA2024
Category	Unisex/Non-Gendered
Season	FA2024
Year	2024-2025
Size Scale	**L** -*Sample size*

XXS XS S M L XL XXL 3XL 4XL

Factory	Pt. Pancaprima Ekabrothers Garment Factory
COO	Vietnam
Main Fabric	Cotton French Terry
New/Carryover	New Style
Style Status	In Development
Sample Development Status	Pre Production Sample
MSRP	150
Wholesale Cost	75
FOB (Target Cost)	28.83
Target Margin (%)	50
Leadtime	180 Days
MOQ	1000piece/style; 300piece/color
AM 375 Team # - Fall 2024	Be The Ram (BTR)
Created by/Author	12/11/2024
	Morgan Crane
	Moc01@colostate.edu

Retro Sweater - BTR AM375

1. ● BTR - Orange Ochre 16-1253 TCX
Int. Code: Not Set
Ext. Code: Not Set

2. ● BTR - Downtown Brown 19-1223 TCX
Int. Code: Not Set
Ext. Code: Not Set

3. ● BTR - Khaki 16-0726 TPG
Int. Code: Not Set
Ext. Code: Not Set

Ram horn sweater_Colorway 2_0-1

1. ● BTR - Orange Ochre
Custom Code: 16-1253 TCX

Ram horn sweater_Colorway 2_1-1

1. ● BTR - Orange Ochre
Custom Code: 16-1253 TCX

Ram horn sweater_Colorway 1_0-1
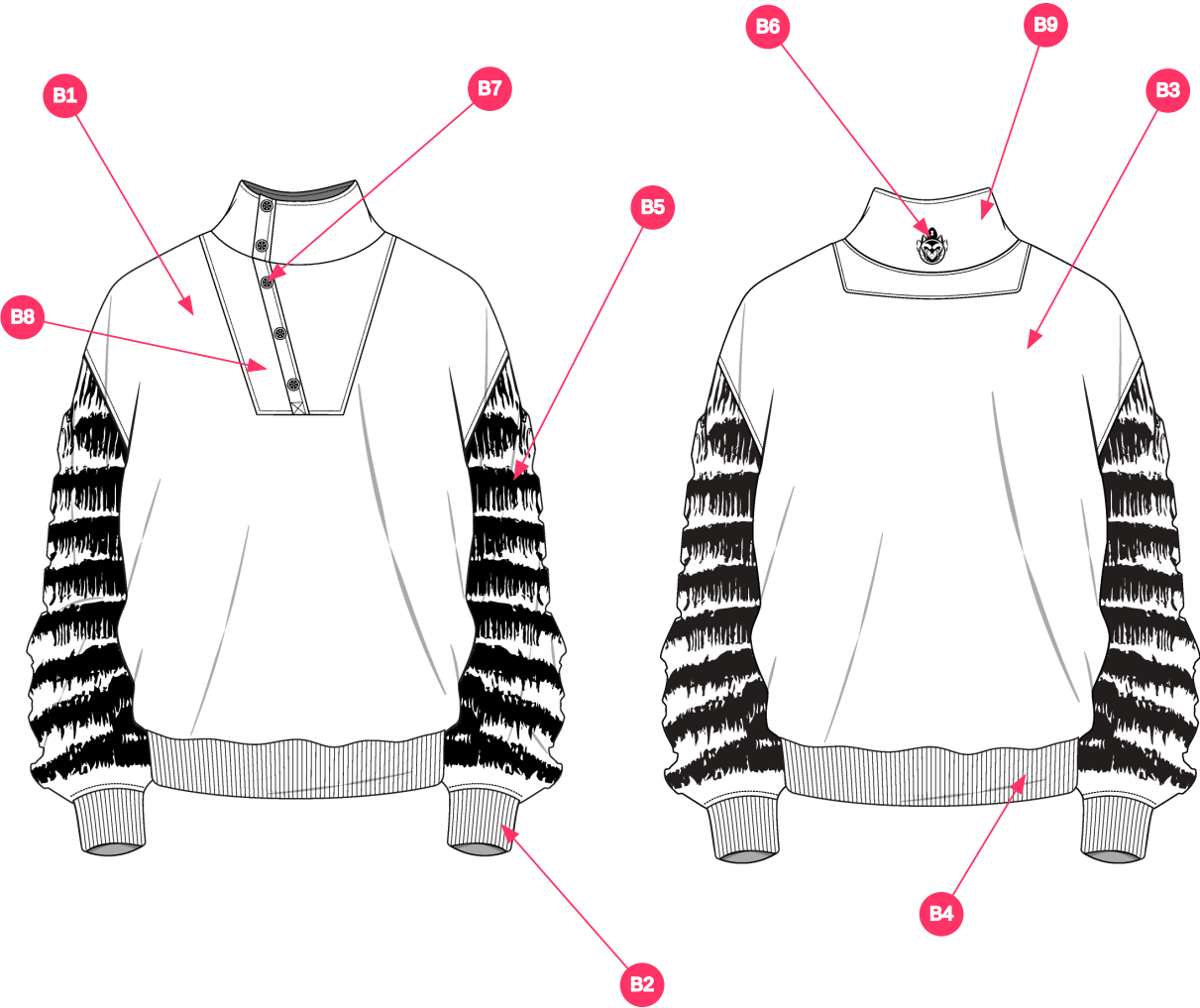
2. ● BTR - Downtown Brown
Custom Code: 19-1223 TCX

Ram horn sweater_Colorway 1_1-1

2. ● BTR - Downtown Brown
Custom Code: 19-1223 TCX

Ram horn sweater_Colorway A_3-1 (Copy)
3. ● BTR - Khaki
Custom Code: 16-0726 TPG

Ram horn sweater_Colorway A_2-1
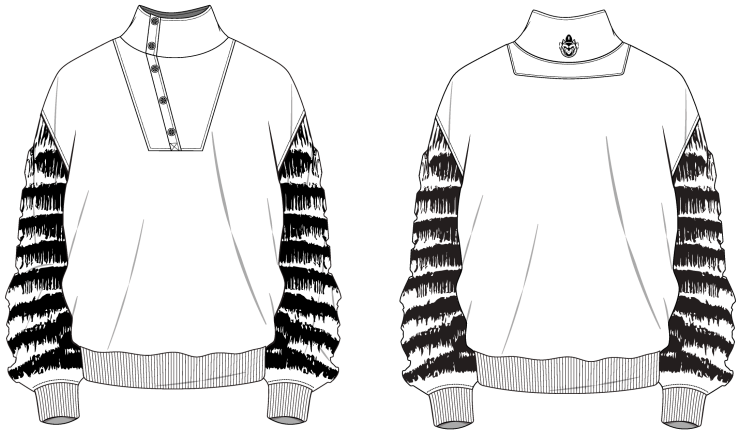3. ● BTR - Khaki
Custom Code: 16-0726 TPG

Components (9)

B1 BTR - Cotton French Terry/RS

B2 BTR - Ribbed Knit/RS

B3 BTR - Cotton French Terry/RS

B4 BTR - Ribbed Knit/RS

B5 BTR - Ram Horn Texture/RS

B6 Screenprinted Spyder/ram logo

B7 Sew on magnetic snap

B8 BTR - Cotton French Terry/RS
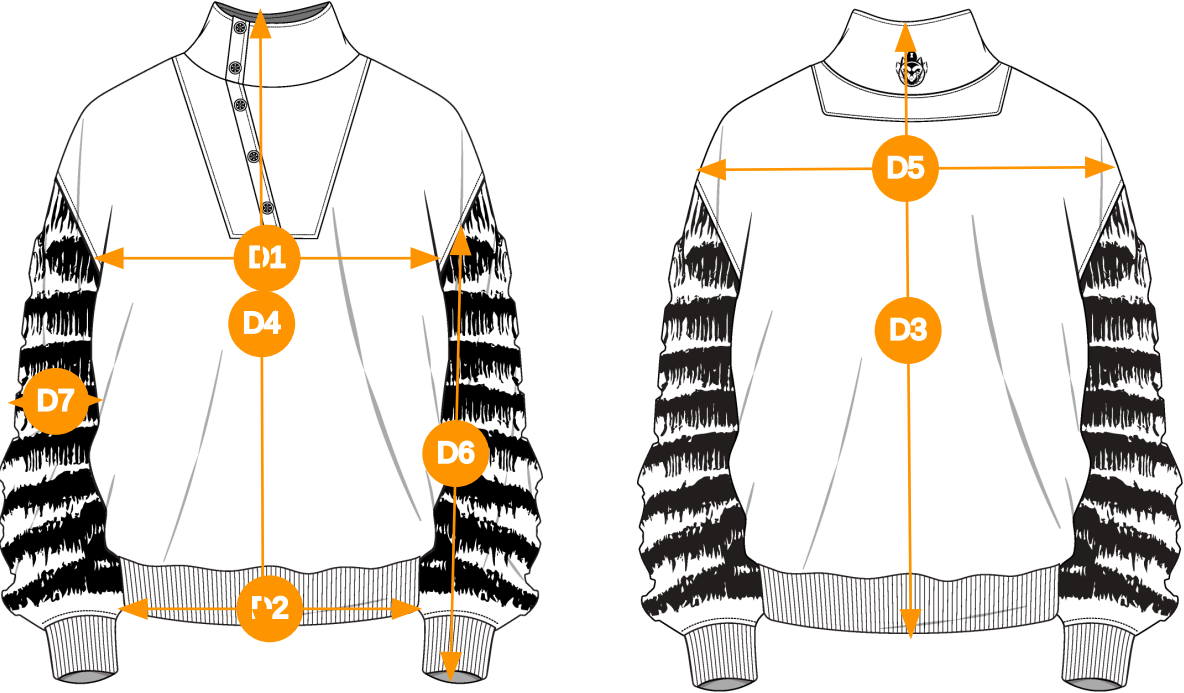
B9 BTR - Cotton French Terry/RS

RettroSweater-1 (Copy)
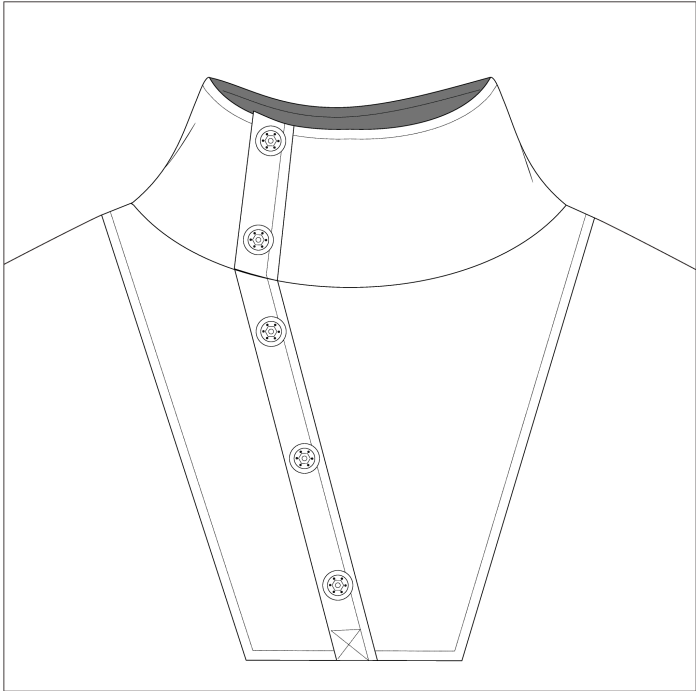
RetroSweaterCallout-1

RettroSweater-1 (Copy)

Points of measure (7)

D1 ACROSS CHEST

D2 BOTTOM OPENING (knit top)

D3 CB LENGTH

D4 CF LENGTH

D5 ACROSS CHEST

D6 SLEEVE LENGTH (knit)

D7 MUSCLE WIDTH
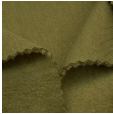
RettroSweater-1 (Copy) (Copy)

SPYDER

SINCE 1978

B O U L D E R ,   C O   U S A

MADE IN VIETNAM
MED

Care instructions here. Care instructions here.
Care instructions here. Care instructions here.
Care instructions here.

Spyder Label-1
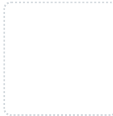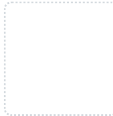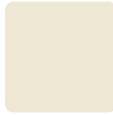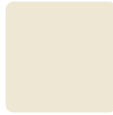
SpyderBranding-1

	THUMBNAIL	COMPONENT	QTY	PLACEMENT	SUPPLIER	COO	1. ● BTR - ORANGE OCHRE CODE: 16-1253 TCX	2. ● BTR - DOWNTOWN BROWN CODE: 19-1223 TCX	3. ● BTR - KHAKI CODE: 16-0726 TPG
		FABRIC							
1		**BTR - Cotton French Terry/RS** CODE: 00021 Status : In Development Content (Fiber Content or Leather Type): 100% cotton Fabric Width (Fabrics only): 58" Weight in GSM (fabrics only): 300 Dye Method (Fabrics only): Piece Dyed	2 yd		OEKO TEX	China	- ● BTR - Orange Ochre Custom Code: 16-1253 TCX Price: 5.80	- ● BTR - Downtown Brown Custom Code: 19-1223 TCX Price: 5.80	- ● BTR - Khaki Custom Code: 16-0726 TPG Price: 5.80
2		**BTR - Ribbed Knit/RS** CODE: 00022 Status : In Development Content (Fiber Content or Leather Type): 48% Rayon 47% Cotton Fabric Width (Fabrics only): 52" Weight in GSM (fabrics only): 290 Dye Method (Fabrics only): Piece Dyed	0.25 yd		OEM Accept	China	- ● BTR - Orange Ochre Custom Code: 16-1253 TCX Price: 2.95	- ● BTR - Downtown Brown Custom Code: 19-1223 TCX Price: 2.95	- ● BTR - Khaki Custom Code: 16-0726 TPG Price: 2.95
		PRINTS							
3		**BTR - Ram Horn Texture/RS** CODE: 00024 Status : In Development	2 Pieces		Wenzhou myfong clothing Co.	China	- ● BTR - Black 2 XGC Custom Code: Black 2 XGC Price: 0.89	- ● BTR - Khaki Custom Code: 16-0726 TPG Price: 0.89	- ● BTR - Black 2 XGC Custom Code: Black 2 XGC Price: 0.89
4		**Screenprinted Spyder/Ram Logo** CODE: oS9Qj Status : In Development Finishes (fabrics only): N/A Dye Method (Fabrics only): Piece Dyed Size (trims only): N/A	1 Pieces		Wenzhou Myfong Clothing Co., Ltd.	China	- ● BTR - Oval Green Custom Code: 19-5513 TCX Price: 0.89	- ● BTR - Oval Green Custom Code: 19-5513 TCX Price: 0.89	- ● BTR - Oval Green Custom Code: 19-5513 TCX Price: 0.89
		TRIMS							

	THUMBNAIL	COMPONENT	QTY	PLACEMENT	SUPPLIER	COO	1. ● BTR - ORANGE OCHRE CODE: 16-1253 TCX	2. ● BTR - DOWNTOWN BROWN CODE: 19-1223 TCX	3. ● BTR - KHAKI CODE: 16-0726 TPG
5		**Sew On Magnetic Snap** CODE: lbtRe Status : In Development Content (Fiber Content or Leather Type): Magnet Finishes (fabrics only): Antique Brass Dye Method (Fabrics only): Piece Dyed Size (trims only): 0.75	5 Pieces			China	- ● Antique Brass - grace Custom Code: 17-1028 TPG Price: 0.41	- ● Antique Brass - grace Custom Code: 17-1028 TPG Price: 0.41	- ● Antique Brass - grace Custom Code: 17-1028 TPG Price: 0.41
6		**BTR - Supply Thread** CODE: 2NilB Status : In Development Content (Fiber Content or Leather Type): polyester Finishes (fabrics only): N/A Dye Method (Fabrics only): Piece Dyed Size (trims only): TEX 70	1 yd			USA	- ○ DTM Price: 0.30	- ○ DTM Price: 0.30	- ○ DTM Price: 0.30
					LABELS				
7		**Spyder Size & Care Label - Blasingame FA24** CODE: hBLFE Status : In Development Content (Fiber Content or Leather Type): PVC Finishes (fabrics only): Matte Dye Method (Fabrics only): N/A Size (trims only): 3" x 3.5"	1 Pieces		Factory Sourced	TBD	- ● White - Blasingame FA24 Custom Code: 11-0105 TPG Price: 0.10	- ● White - Blasingame FA24 Custom Code: 11-0105 TPG Price: 0.10	- ● White - Blasingame FA24 Custom Code: 11-0105 TPG Price: 0.10
8		**BTR - Care Label** CODE: 00039 Status : In Development	1 Pieces		Shanghai Rongxin Garment Accessories Co.	China	- ● BTR - Cloud Cream Custom Code: 12-0804 TPG Price: 0.06	- ● BTR - Cloud Cream Custom Code: 12-0804 TPG Price: 0.06	- ● BTR - Cloud Cream Custom Code: 12-0804 TPG Price: 0.06
					PACKAGING				

	THUMBNAIL	COMPONENT	QTY	PLACEMENT	SUPPLIER	COO	1. ● BTR - ORANGE OCHRE CODE: 16-1253 TCX	2. ● BTR - DOWNTOWN BROWN CODE: 19-1223 TCX	3. ● BTR - KHAKI CODE: 16-0726 TPG
9		**BTR - Biodegradable Plastic Packaging** CODE: 00035 Status : In Development	1 Pieces		JCBasic Garment Accessories (Shanghai) Co.	China	- ● BTR - Black 2 XGC Custom Code: Black 2 XGC Price: 0.08	- ● BTR - Black 2 XGC Custom Code: Black 2 XGC Price: 0.08	- ● BTR - Black 2 XGC Custom Code: Black 2 XGC Price: 0.08
10		**BTR - Hang Tag** CODE: 00038 Status : In Development Size (trims only): 3X4 in	1 Pieces		Guangzhou Honyun Apparel Accessories Co.	China	- ● BTR - Cloud Cream Custom Code: 12-0804 TPG Price: 0.10	- ● BTR - Cloud Cream Custom Code: 12-0804 TPG Price: 0.10	- ● BTR - Cloud Cream Custom Code: 12-0804 TPG Price: 0.10
		Components **10**					Total **17.698**	Total **17.698**	Total **17.698**

Sample Size: L

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	XXS	XS	S	M	L	XL	XXL	3XL	4XL
CF LENGTH	1	FROM HPS TO HEM	true	Full	1/2 in	0 in	0 in	0 in	0 in	27 in	0 in	0 in	0 in	0 in
CB LENGTH	2	NECK SEAM TO HEM	true	Full	1/2 in	0 in	0 in	0 in	0 in	27 in	0 in	0 in	0 in	0 in
CHEST WIDTH (knit)	3	Measure from edge of the garment/side seam to edge of garment/side seam straight across garment at a point 1" below armhole	true	Half	1/2 in	0 in	0 in	0 in	0 in	22 in	0 in	0 in	0 in	0 in
NECK OPENING	4	SEAM TO SEAM	false	Full	1/4 in	0 in	0 in	0 in	0 in	5 1/2 in	0 in	0 in	0 in	0 in
ACROSS CHEST	5	5" DOWN FROM HPS	false	Full	1/2 in	0 in	0 in	0 in	0 in	17 in	0 in	0 in	0 in	0 in
BOTTOM OPENING (knit top)	6	STRAIGHT ACROSS HEM	true	Full	1/2 in	0 in	0 in	0 in	0 in	45 in	0 in	0 in	0 in	0 in
SLEEVE LENGTH (knit)	7	Measure from top of shoulder joining seam/edge to bottom of armhole, following contour of armhole.	true	Full	1/2 in	0 in	0 in	0 in	0 in	25 in	0 in	0 in	0 in	0 in
MUSCLE WIDTH	8	measure from inner sleeve edge/seam to outer sleeve edge/fold at a point 1 inch below armhole and parallel to sleeve opening	true	Half	1/4 in	0 in	0 in	0 in	0 in	4 1/2 in	0 in	0 in	0 in	0 in
SLEEVE OPENING WIDTH	9	measure from inner sleeve edge/seam to outer sleeve edge/fold straight across bottom edge of sleeve opening	false	Full	1/8 in	0 in	0 in	0 in	0 in	6 1/2 in	0 in	0 in	0 in	0 in
NECK WIDTH, COLLAR	10	Measure straight across back neck from neck-shoulder joining seam to neck-shoulder hoining seam or natural shoulder line if no seam. This measurement is taken with back of garment faceup.	true	Full	1/8 in	0 in	0 in	0 in	0 in	16 1/4 in	0 in	0 in	0 in	0 in
COLLAR DPETH (knit)	11	Measure from neck edge/seam/fold to neck edge/seam/fold along top opening edge in a fully extended position. Garment should be positioned with one shoulder on top of the other and with front and back neck edges meeting.	true	Full	1/8 in	0 in	0 in	0 in	0 in	5 1/2 in	0 in	0 in	0 in	0 in
SIDE LENGTH	12	Measure from bottom of armhole straight down to bottom of garment along side of garment. Do not follow the natural curve of the garment's side seam.	true	Full	1/4 in	0 in	0 in	0 in	0 in	14 1/4 in	0 in	0 in	0 in	0 in

Sample Size: L

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	XXS	XS	S	M	L	XL	XXL	3XL	4XL
CF LENGTH	1	FROM HPS TO HEM	true	Full	1/2 in	27 in	27 in	27 in	27 in	27 in	27 in	27 in	27 in	27 in
CB LENGTH	2	NECK SEAM TO HEM	true	Full	1/2 in	27 in	27 in	27 in	27 in	27 in	27 in	27 in	27 in	27 in
CHEST WIDTH (knit)	3	Measure from edge of the garment/side seam to edge of garment/side seam straight across garment at a point 1" below armhole	true	Half	1/2 in	22 in	22 in	22 in	22 in	22 in	22 in	22 in	22 in	22 in
NECK OPENING	4	SEAM TO SEAM	false	Full	1/4 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in
ACROSS CHEST	5	5" DOWN FROM HPS	false	Full	1/2 in	17 in	17 in	17 in	17 in	17 in	17 in	17 in	17 in	17 in
BOTTOM OPENING (knit top)	6	STRAIGHT ACROSS HEM	true	Full	1/2 in	45 in	45 in	45 in	45 in	45 in	45 in	45 in	45 in	45 in
SLEEVE LENGTH (knit)	7	Measure from top of shoulder joining seam/edge to bottom of armhole, following contour of armhole.	true	Full	1/2 in	25 in	25 in	25 in	25 in	25 in	25 in	25 in	25 in	25 in
MUSCLE WIDTH	8	measure from inner sleeve edge/seam to outer sleeve edge/fold at a point 1 inch below armhole and parallel to sleeve opening	true	Half	1/4 in	4 1/2 in	4 1/2 in	4 1/2 in	4 1/2 in	4 1/2 in	4 1/2 in	4 1/2 in	4 1/2 in	4 1/2 in
SLEEVE OPENING WIDTH	9	measure from inner sleeve edge/seam to outer sleeve edge/fold straight across bottom edge of sleeve opening	false	Full	1/8 in	6 1/2 in	6 1/2 in	6 1/2 in	6 1/2 in	6 1/2 in	6 1/2 in	6 1/2 in	6 1/2 in	6 1/2 in
NECK WIDTH, COLLAR	10	Measure straight across back neck from neck-shoulder joining seam to neck-shoulder hoining seam or natural shoulder line if no seam. This measurement is taken with back of garment faceup.	true	Full	1/8 in	16 1/4 in	16 1/4 in	16 1/4 in	16 1/4 in	16 1/4 in	16 1/4 in	16 1/4 in	16 1/4 in	16 1/4 in
COLLAR DPETH (knit)	11	Measure from neck edge/seam/fold to neck edge/seam/fold along top opening edge in a fully extended position. Garment should be positioned with one shoulder on top of the other and with front and back neck edges meeting.	true	Full	1/8 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in	5 1/2 in
SIDE LENGTH	12	Measure from bottom of armhole straight down to bottom of garment along side of garment. Do not follow the natural curve of the garment's side seam.	true	Full	1/4 in	14 1/4 in	14 1/4 in	14 1/4 in	14 1/4 in	14 1/4 in	14 1/4 in	14 1/4 in	14 1/4 in	14 1/4 in