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CHINESE STATE OWNED COMPANY

Smart Optimizer SUNGO iOPT 800W & Data Gateway SUNGO GTC Quick Installation Guide

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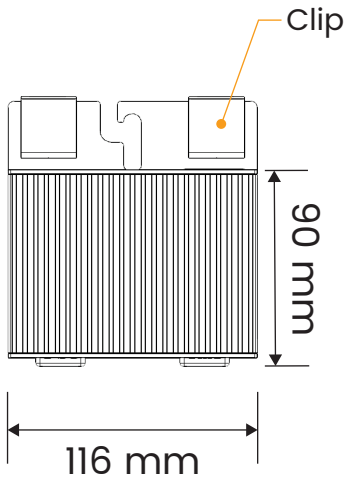
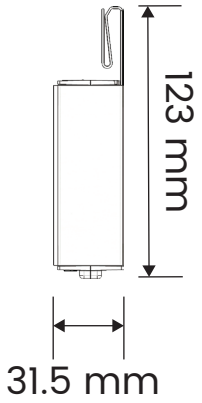
1 Product Overview

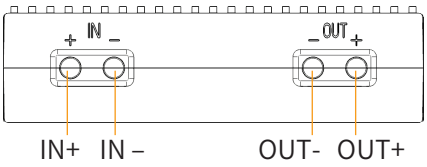


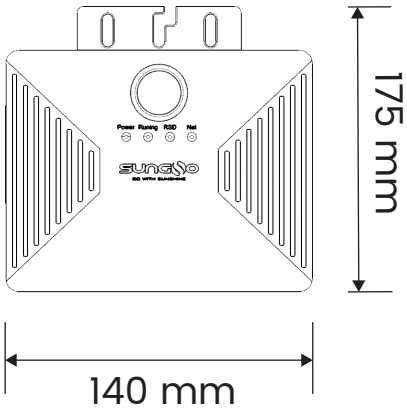


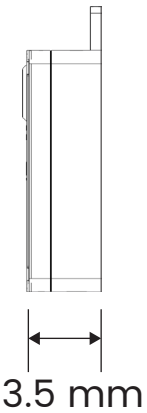
Model Description

SUNGO iOPT 800W
-Smart PV Optimizer
-Maximum Input Power800W

Interface definition







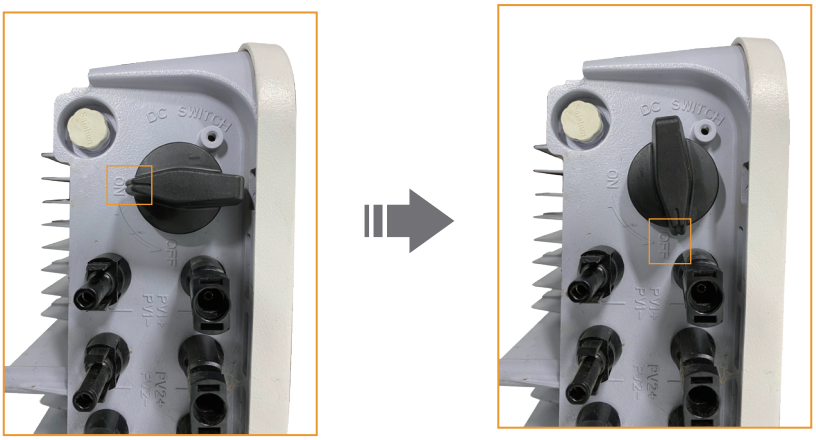
Model Description

SUNGO GTC
-Data Gateway

2 Install the Intelligent Optimizer iOPT

Step 1.

Before installing the optimizer, make sure the inverter is stopped (DC switch placed in OFF) and disconnect the inverter from the module array.



DC switch Placement in OFF position Schematic

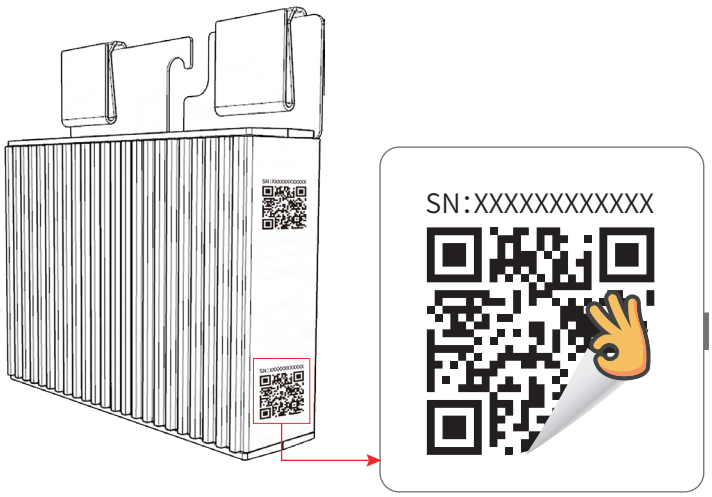
Step 2.

Plan the optimizer installation location properly to ensure proper connection of cables between the optimizer, components, and neighboring optimizers.
Optimizer IN+: 200mm exposed IN-: 1100mm exposed OUT+/OUT-: 750mm

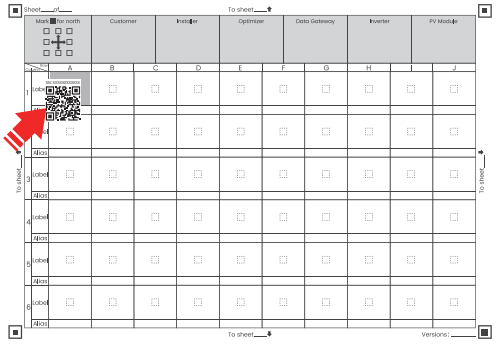
Step 3.

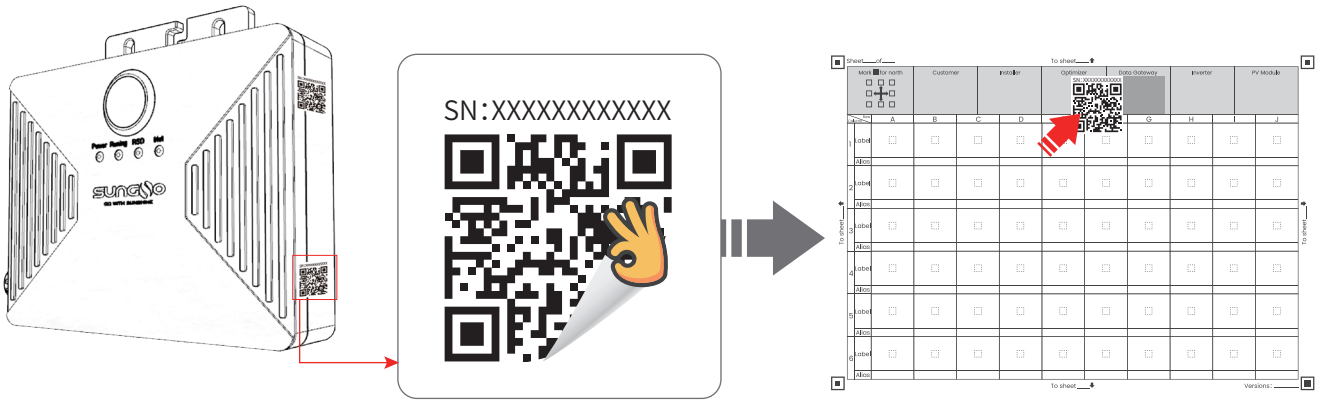
After confirming the installation location of the optimizer and data gateway (Stay close to the strings and away from the inverter), start installing the optimizer and data gateway. At the same time remove the SN label and paste it to the physical layout template.

The optimizer must do the physical location layout, so that when the optimizer location fails, you can find the faulty optimizer location according to the physical location layout diagram to facilitate the replacement of the optimizer.



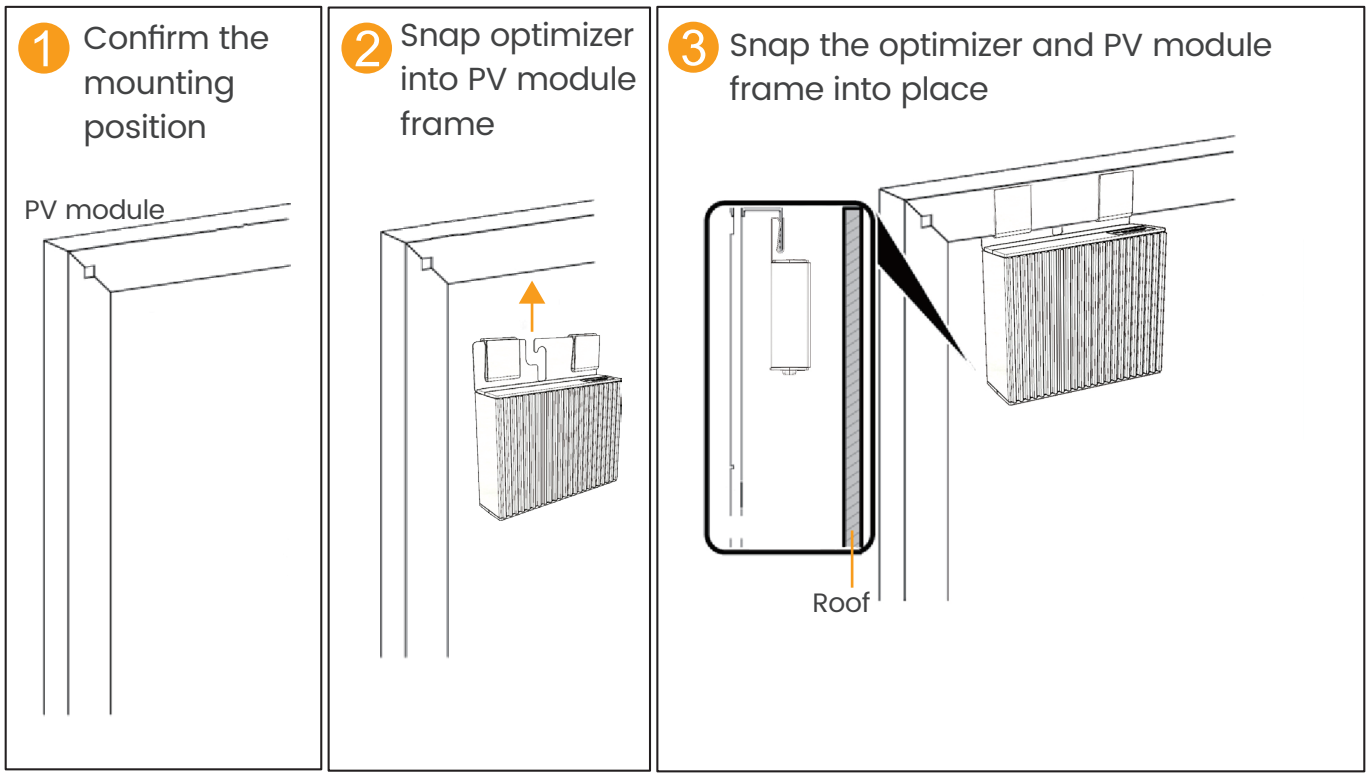
Note: If you need to mark information on the physical layout template, please use a marker pen





Step 4.

Mounting the optimizer to the PV panel bezel after removing the SN label - backside mounting.



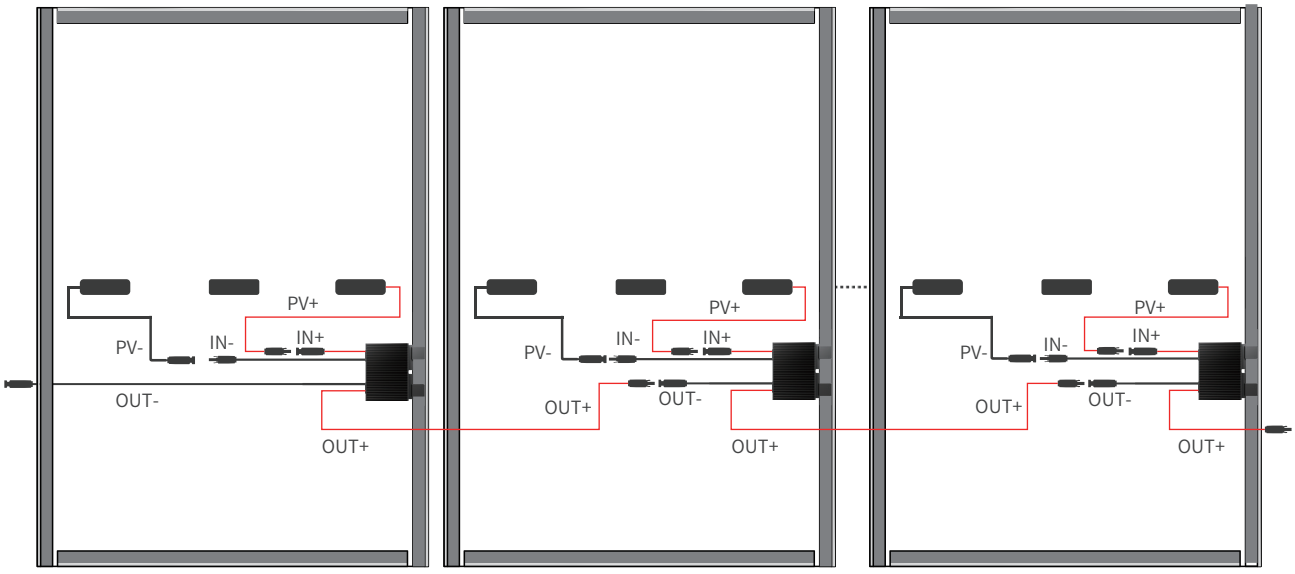
Attach the optimizer to the outer frame on the back of the PV through the clips and snap the clips completely into the frame to complete the installation.

3 Smart Optimizer iOPT Cable Connections

Step 1.

- Install the optimizer cable as shown below, otherwise the optimizer or the PV module may be damaged.

1. Connect the IN+ and IN- of the optimizer to the positive and negative terminals of the PV panel junction box correspondingly.
2. Connect OUT+ of the first optimizer to OUT- of the next optimizer.
3. Connect the cables of the other optimizers sequentially according to steps 1 and 2.



⚠ Caution!

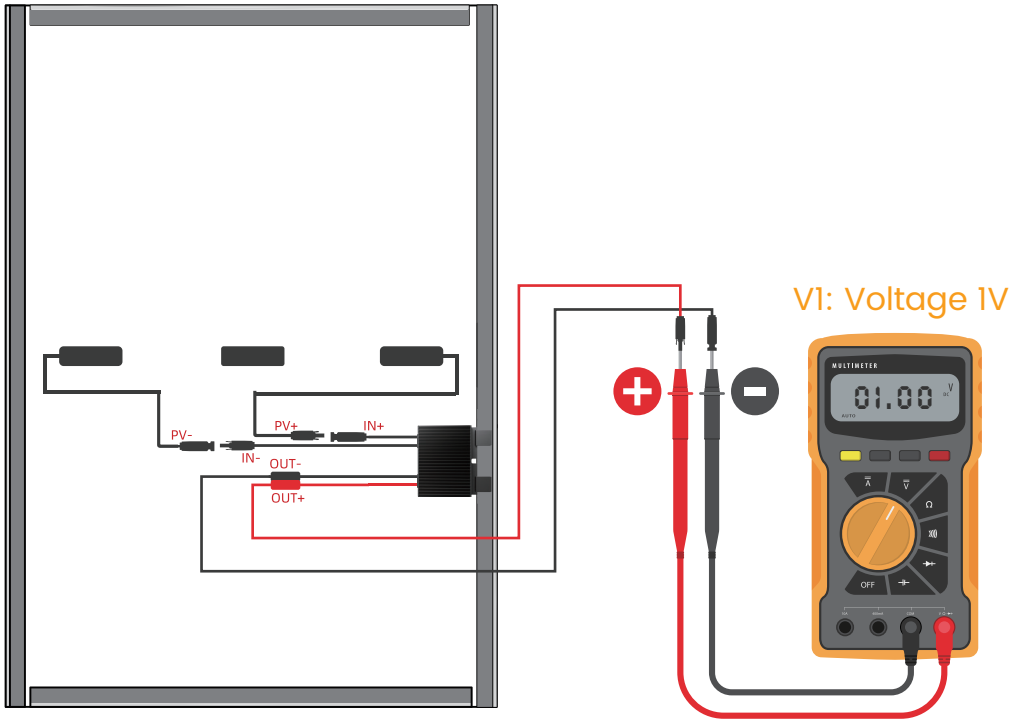
In installation
Input cables of PV optimizer MUST be connected first, output cables of PV optimizer should be connected second.

In disassembly
Output cables of PV optimizer MUST be disconnected first, input cables of PV optimizer should be disconnected second.

Step 2. Optimizer Detection

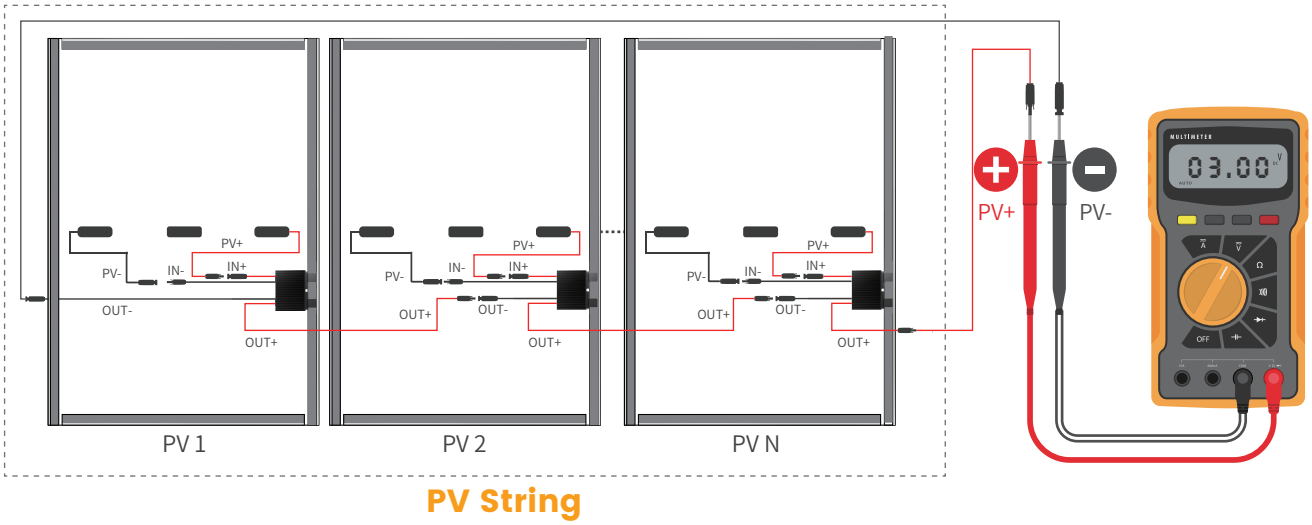
1. Connect the optimizer input (IN) to the pv junction box.

2. Use the positive pen of the multimeter to connect the positive output of the optimizer, and the negative to connect the negative output , and check the output voltage of a single optimizer.



Voltage	Reason	Solve suggestion
0.9V ≤ V1≤ 1.1V	Optimizer normal	——
V1 >1.1 V	Optimizer fault	Replacement optimizer
V1 < 0.9V	·Weak light ·optimizer input is not connected ·The optimizer is wired incorrectly ·Optimizer fault	1. Voltage is measured when light is sufficient。 2. Connect the optimizer input cable 3. Adjust the optimizer cable connection and connect the optimizer input cable to the PV module output 4. If the voltage is still abnormal, replace the optimizer
V1≈ -1V	The multimeter pen is reversed	Multimeter pen positive and negative exchange

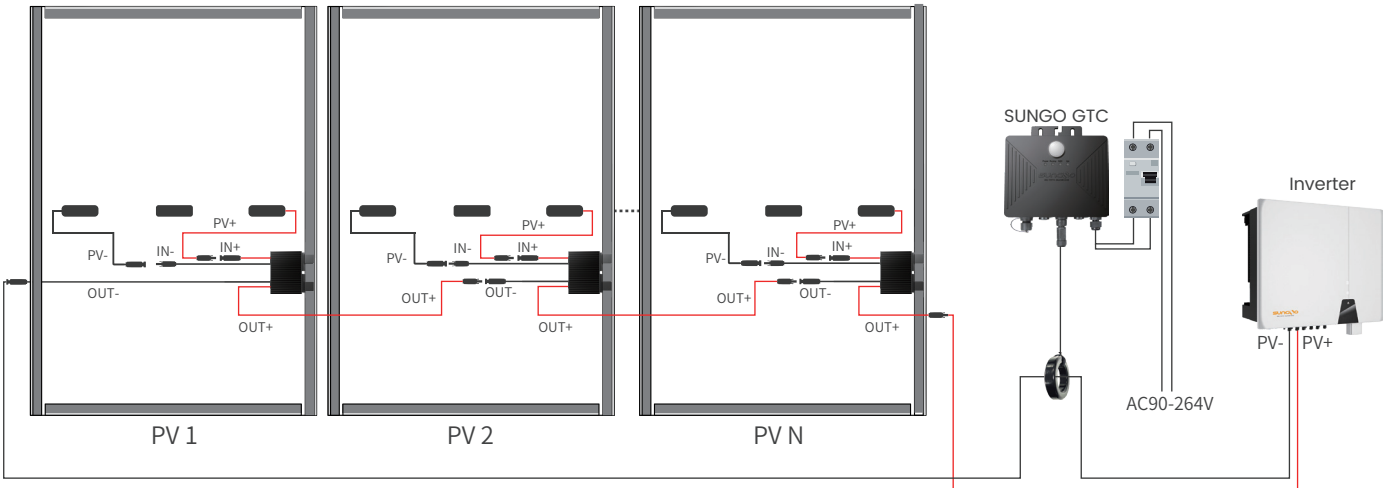
3. After confirming that the optimizer and the input cable are properly connected, connect the optimizer output cable. When the light is sufficient, the voltage of the photovoltaic string is measured.



Voltage	Reason	Solve suggestion
The string voltage is 0	·PV module strings have open circuit ·The cables are not in the same string	1. Check whether the group string is open circuit faulty 2. Connect the strings cables correctly
The string voltage is negative	·The multimeter pen is reversed ·The label on the cable is incorrect	1. Multimeter pen positive and negative exchange 2. Make proper cable labels
The string voltage is less than the number of optimizers	·Some optimizer input missed connections ·Some optimizer outputs miss connections ·Some optimizer outputs are connected opposite	Check whether the PV modules and strings cables are correctly connected
The string voltage is greater than the number of optimizers	·The actual number of optimizers in the group string is greater than the expected number ·The photovoltaic panel is not connected to the optimizer, and is directly connected to the group string	1. Check that the number of optimizers in the group string is correct 2. Check whether the PV modules and series cables are correctly connected

4 Installing the GTC and connecting the strings to the inverter

1. install the GTC near the inverter.
2. connect the OUT+ of the last optimizer to the PV+ of the inverter.
3. Connect the OUT- of the first optimizer to the PV- of the inverter through the magnetic ring of the GTC.
4. After confirming that the connection is correct GTC connects the MCB and then connects it to the AC.



System Wiring Diagram

The GTC itself is IP67 waterproof and can be used without a distribution cabinet.
The AC input line is connected to the AC power using the L16-2 waterproof connector.
-Check that the structural mounts are secure and that all screws are tightened.
-Check that all cables are connected with the correct polarity and that the connections are firm and reliable to ensure that there are no short circuits.

5 System power-up and product management

Step 1. Turn on the inverter

Confirm that the system is connected correctly, the inverter DC switch is ON, and the inverter is turned on.

Step 2. Connecting the data gateway to a power source

Connect the data gateway to 90~264V AC power supply. Ensure that the power indicator green light is always on, and the running indicator green light is also always on. Check whether the inverter is working normally.

Step 3. GTC status indication

Search Optimizer self-test and indicator status

Press the center button to allow the Running light to illuminate normally. Let the Rapid Shutdown (RSD) go out for an extended period. After 5 seconds, press and hold the button. After a few seconds, the GT enters the self-test mode, and when the 2, 3,4, indicator light flashes back and forth, release the button. Wait for about 10 minutes until the Running indicator light flashes, indicating a successful self-test. Press the button again to make the Running indicator light continuously on, confirming that the optimizer is operating normally. If the 3 indicator lights are blinking, it signifies a test failure. In such a case, please check the connections and rerun the test. If the test fails three times, kindly contact the relevant technical personnel.

Four permanently illuminated status indicators from left to right (1, 2, 3, 4)

Note: Indicator status indicates

1, 2, 4 Indicator status schematic: Indicates normally lit Indicates extinguished Indicates blinking **3 Indicator status schematic: Indicates normally lit Indicates extinguished Indicates blinking**	
None of the four indicator lights are lit Wrong or faulty circuit connection	1 on 2 off 3 on 4 on Turn off the optimizer, the network is connected normally
1, 2 on 3, 4 off Start optimizer, network not connected	1 on 2 blinking 3 blinking 4 blinking Search Optimizer self-test
1, 2 on 3 off 4 on Start the optimizer, the network is connected normally	1 on 2Blinking 3on 4 on or off Search Optimizer self-test successful
1 on 2 off 3 on 4 off Optimizer off, network not connected	1 on 2 off 3 blinking 4 on or off Search Optimizer self-test failed

Step 4. GTC entry whitelisting

I. Process

Recommended application process:

1. First power up the GT/GTC.
2. Use the USB to RS485 cable to connect GT/GTC and the computer
3. Select the corresponding serial port
4. Read MAC Addr and Version, if normal display, represents the current connection is normal, otherwise check whether the cable is properly connected.
5. Enter the iOPT code into the List list, and then click Write to write it to GT/GTC; there are two ways to enter the code as follows

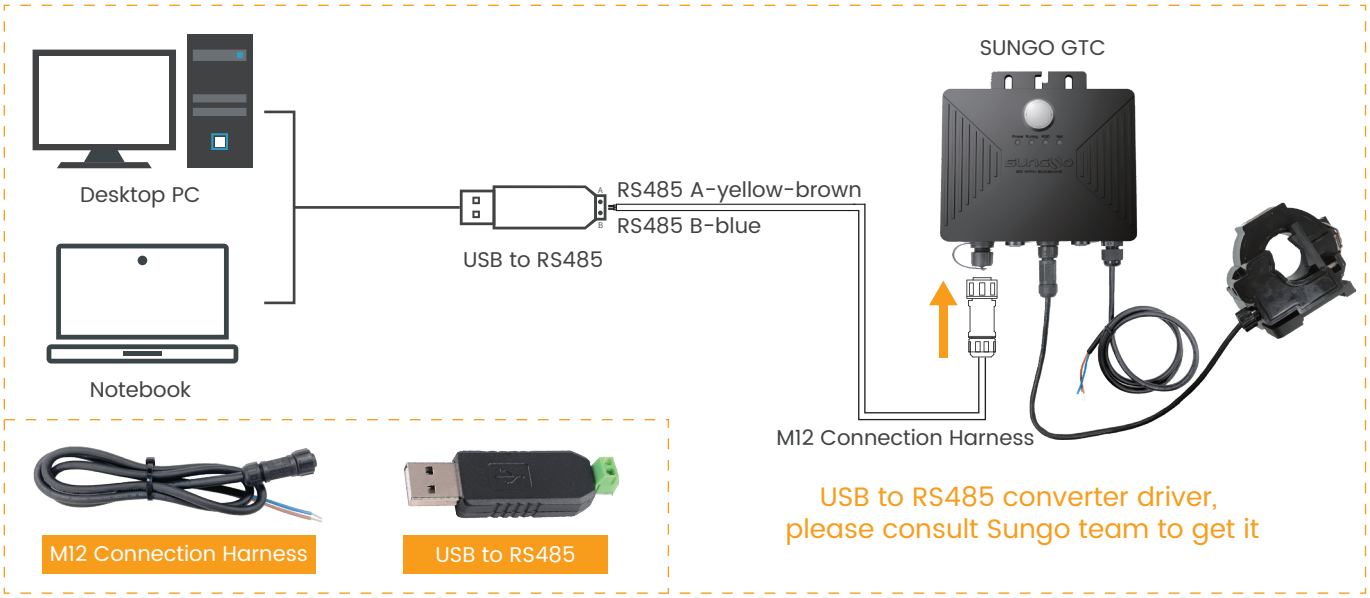
①Through Import button, recognize the selected picture to import.

② Enter the number manually through the keyboard, and note that each number is separated by a comma.

6. Monitor the current status of the optimizer through To Monitor.

II. Wiring

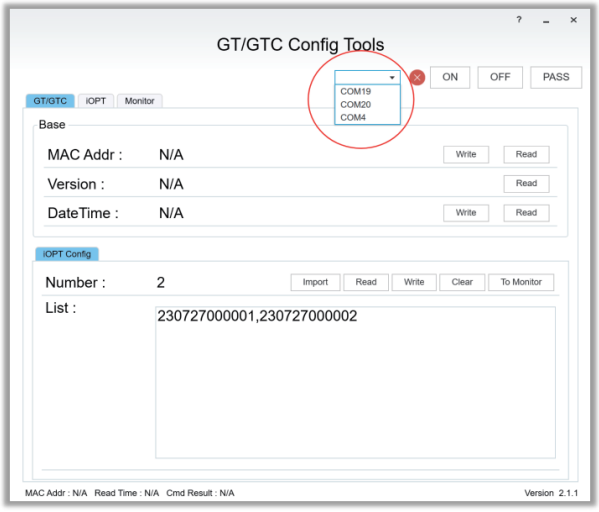
Use USB to RS485 to connect the GT/GTC to the computer, the connection is shown below:



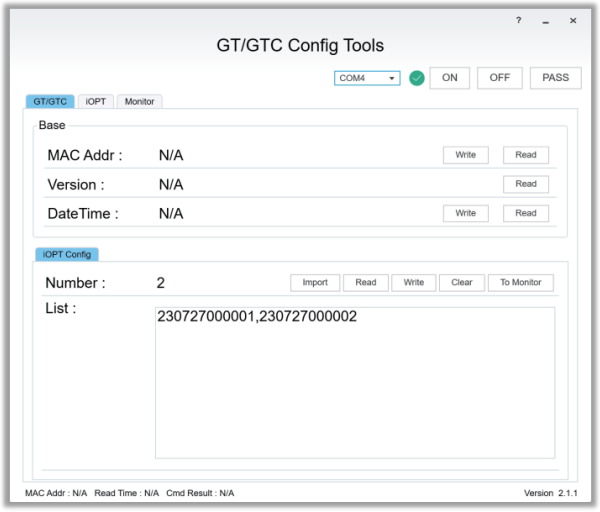
Wiring Diagram

III. Description

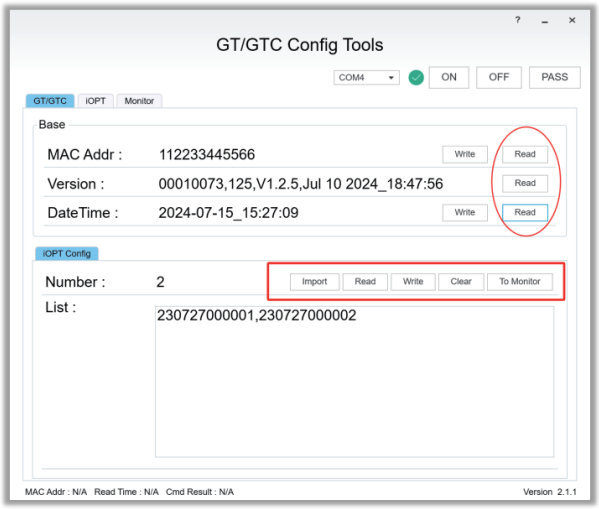
1. Select the corresponding serial port



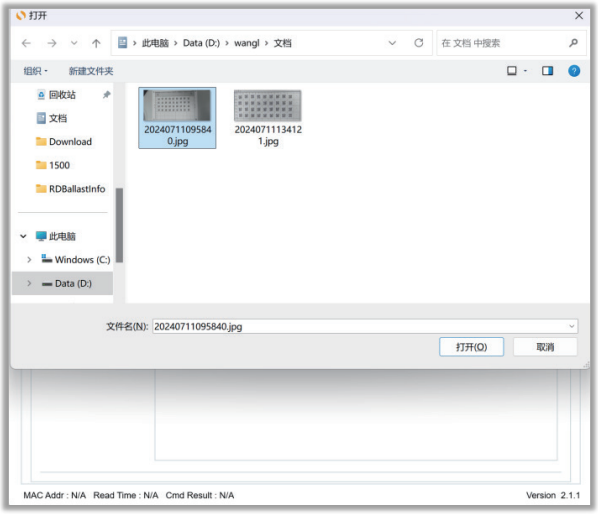
After success, the green circle is displayed as follows



2. Description of GT/GTC functions

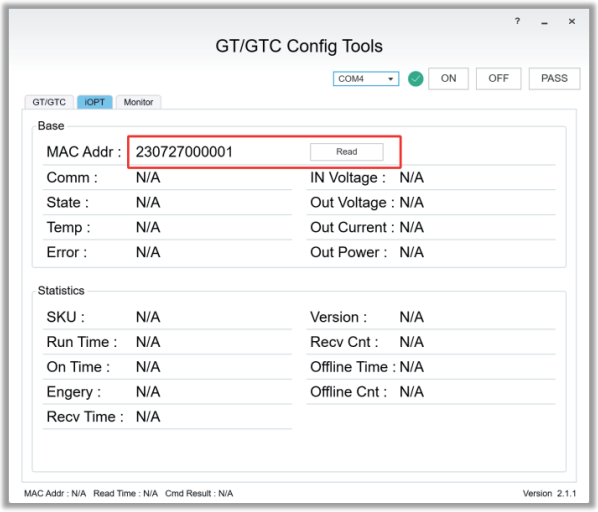


①MAC Addr:
Click Read to read the address of GT/GTC, and click Write to write the address in the left input box to GT/GTC.
②Version
Click Read to read the software version number of GT/GTC.
③DateTime
Click Read to read the time of GT/GTC, and click Write to write the system time into GT/GTC.
④iOPT Config - Import
Click Import to import the iOPT code through the image, as follows
Click Import to import the recognized codes into the List box.



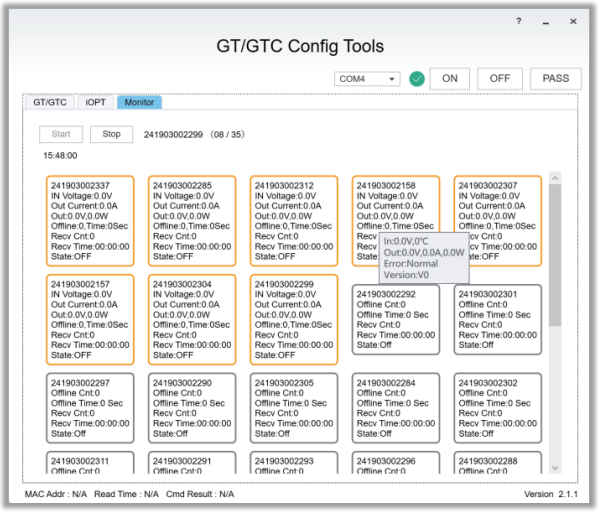
⑤iOPT Config - Read
Click Read to read the iOPT list of the current GT/GTC configuration.
⑥iOPT Config - Write
Click Write to write the iOPT list to GT/GTC.
⑦iOPT Config - Clear
Click Clear to delete all the iOPTs in GT/GTC.
⑧iOPT Config - To Monitor
Click Monitor to display the iOPTs in List on the Monitor page.

3. Read single iOPT working parameters function description



Input the iOPT number you need to read, click Read to read its current status.
Comm: communication status, Online stands for online, Offline stands for offline.
State: current state, ON working, OFF closed.
Temp: current temperature, Celsius degrees
Error: current fault, Normal stands for normal.
IN Voltage: input voltage
Out Voltage： Output Voltage
Out Current: Output Current
Out Power： Output Power
SKU: Product Model
Run Time： Run Time
On Time: Working Time
Engery: Power Generation
Recv Time: Receive Time

4.Monitor Function Description



Click Start to start monitoring, the software will refresh the status of iOPT in List regularly.

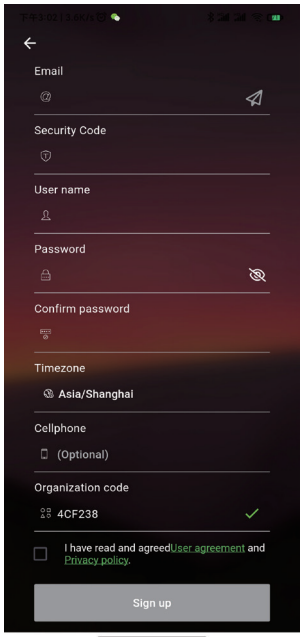
6 GTC distribution network

Step 1. Download APP and register account

iSungo-Android

iSungo-ios

Scan the QR code to download APP

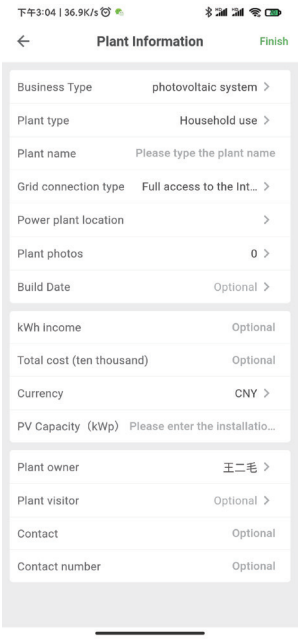


Open the APP to register an account

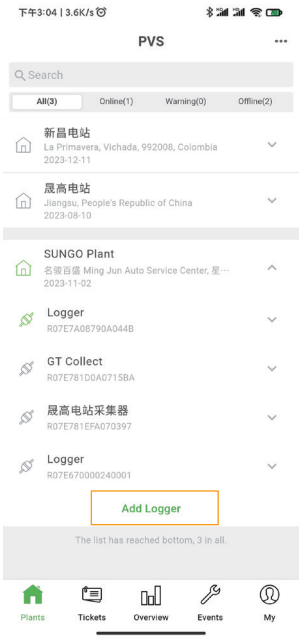
Step 2. Creation of PV power plants

Click on the top right corner to create a power station

Step 3. Fill in the power station information



Step 4. Sweeping Code Collection Data Gateway

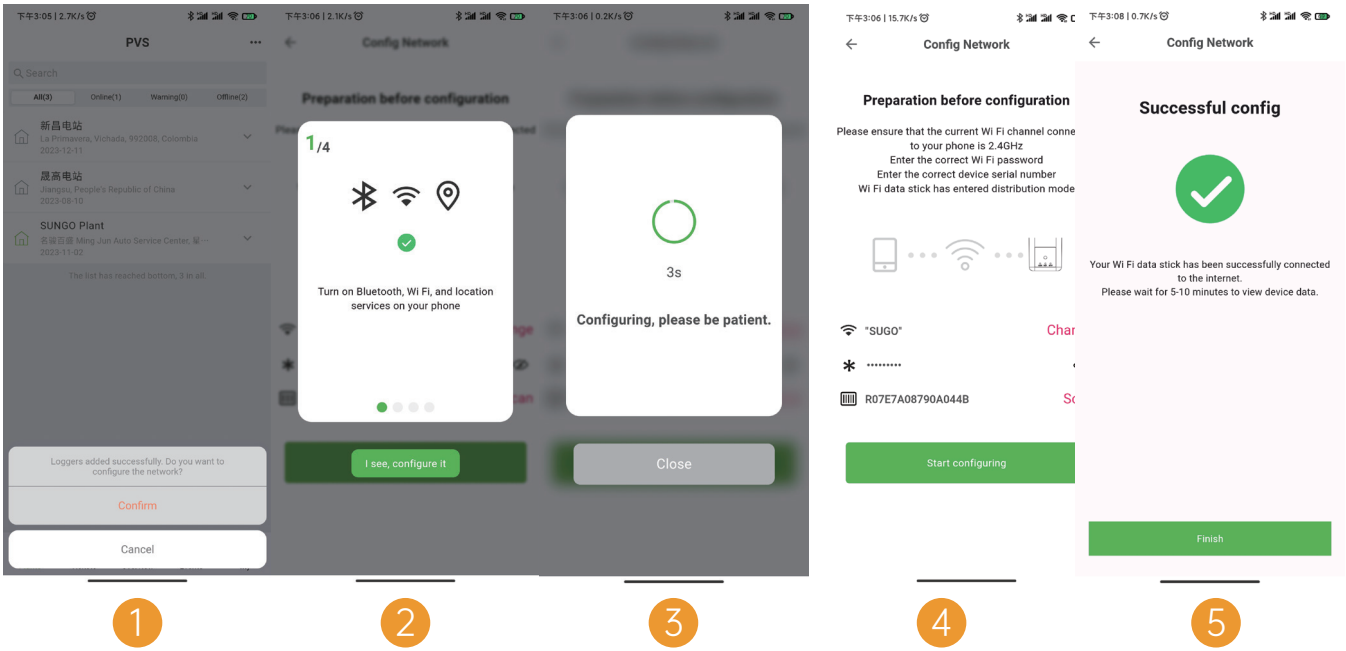


WIFI Serial Number:
XXXXXXXXXXXXXXX

Example of QR code on the left side of GTC

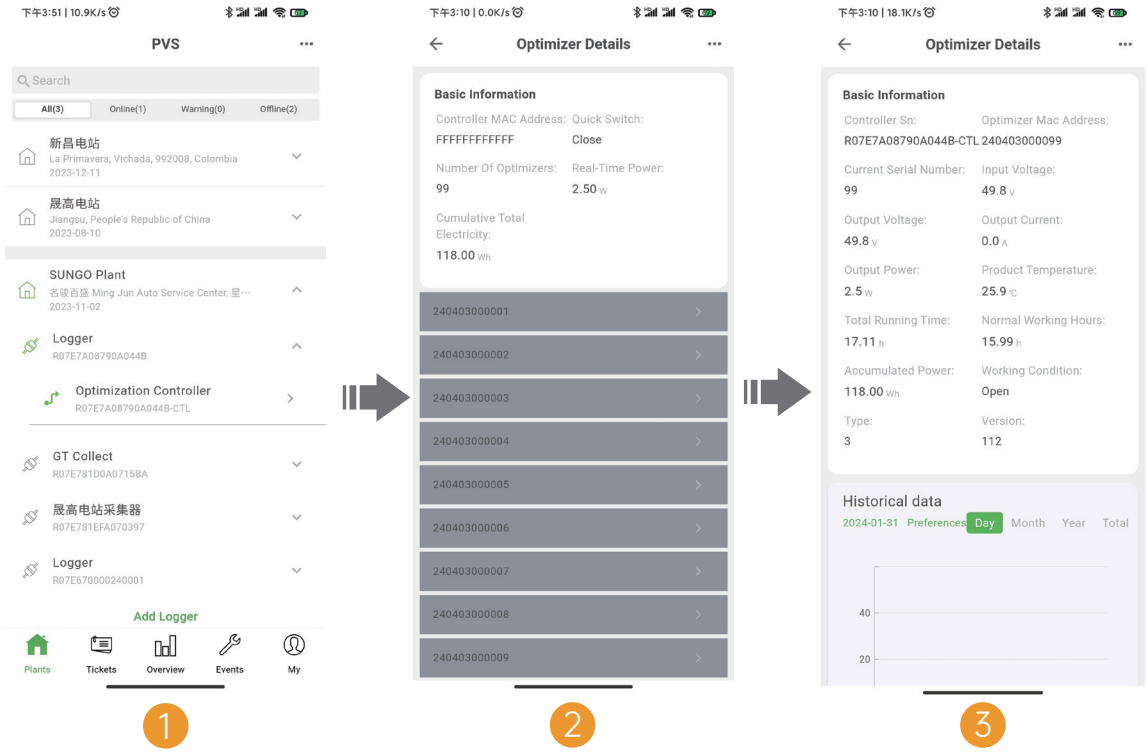
Click the arrow on the right side of the power station, scroll down, and click 'Add Collector.' Then, scan the WIFI serial number on the left side of the Data Gateway GTC by using the QR Code.

Step 5. GTC WIFI Distribution Network



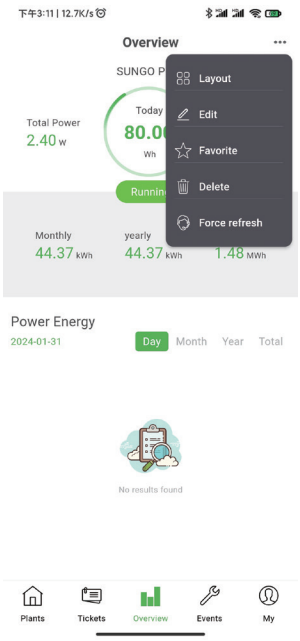
Just follow the instructed process to show the successful distribution of the network.

Step 6. Optimizer Status View



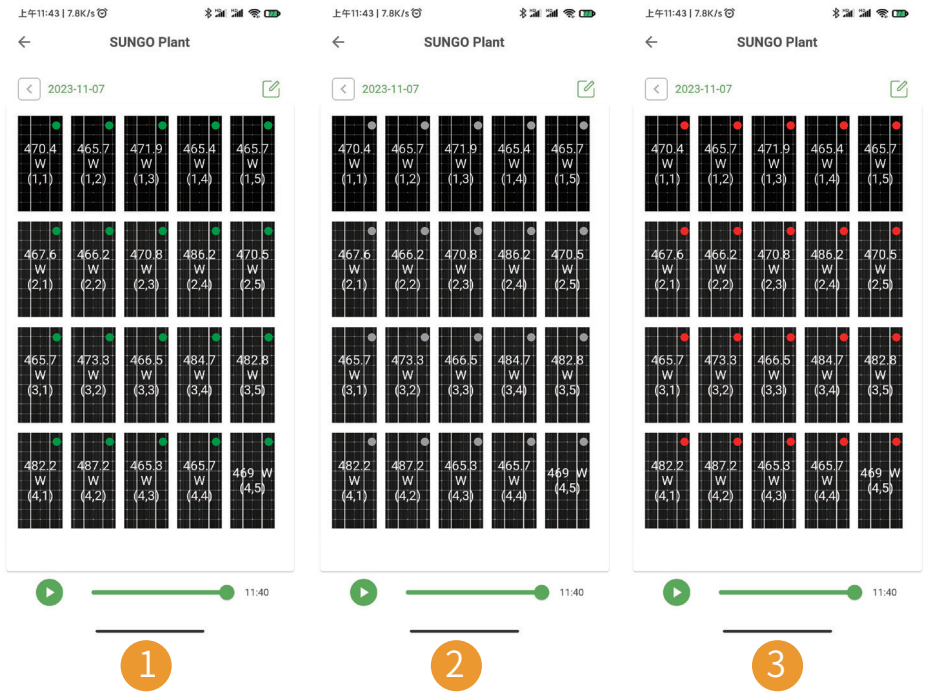
After successful grid distribution, click on the arrow to the right of the power station project until the optimizer controller appears, then click on the optimizer controller, then click on the Optimizer Code to view the optimizer details.

Step 7. Check the status of the power station



Click on APP OVERVIEW, then open the drop-down menu in the upper right corner of the page. Click on the layout to see the status.

After clicking Layout, the status of the power plant is displayed in several states as shown below.



State of affairs	Clarification
Figure 1 - Green circle in the upper right corner	Optimizer is running fine
Figure 2 - Gray circle in the upper right corner	Optimizer is offline, please check that the SN and location information is correct and then search the device again!
Figure 3 - Red circle in the upper right corner	Optimizer failure, need to replace optimizer

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