



Reducción Concéntrica BPE, extremos Soldables AWF

Table DT-4.1.3-1 Automatic Tube Weld: Concentric Reducer

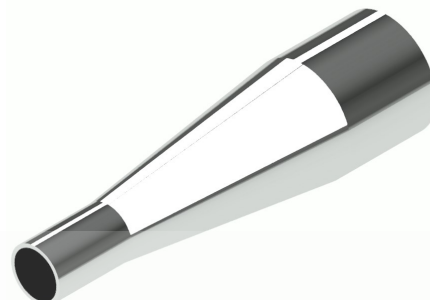
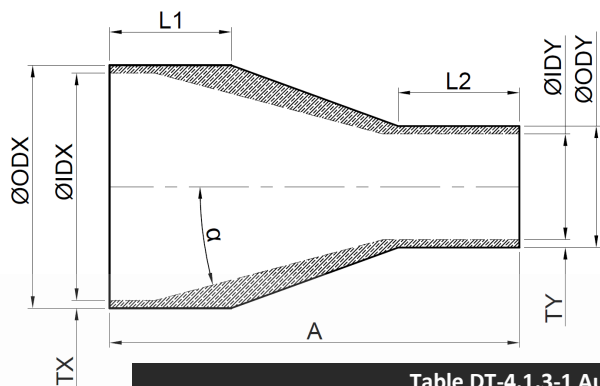


Table DT-4.1.3-1 Automatic Tube Weld: Concentric Reducer

SIZE		ØODX	ØIDX	TX	A	L1	L2	α	ØODY	ØIDY	TY	# Part. Ac. Inox. 316L
X	Y											
3/4"	1/2"	0.750" 19.05 mm	0.620" 15.75 mm	0.065" 1.65 mm	2.125" 53.98 mm	1.000" 25.4 mm	1.000" 25.4 mm	30	0.500" 12.7 mm	0.370" 9.4 mm	0.065" 1.65 mm	JB 31W 316L 2015
1"	1/2"	1.000" 25.4 mm	0.870" 22.1 mm	0.065" 1.65 mm	3.000" 76.2 mm	1.000" 25.4 mm	1.000" 25.4 mm	30	0.500" 12.7 mm	0.370" 9.4 mm	0.065" 1.65 mm	JB 31W 316L 2515
1"	3/4"	1.000" 25.4 mm	0.870" 22.1 mm	0.065" 1.65 mm	2.500" 63.5 mm	1.000" 25.4 mm	1.000" 25.4 mm	30	0.750" 19.05 mm	0.620" 15.75 mm	0.065" 1.65 mm	JB 31W 316L 2520
1-1/2"	1/2"	1.500" 38.1 mm	1.370" 34.8 mm	0.065" 1.65 mm	2.125" 53.98 mm	1.000" 25.4 mm	1.000" 25.4 mm	30	0.500" 12.7 mm	0.370" 9.4 mm	0.065" 1.65 mm	JB 31W 316L 4015
1-1/2"	3/4"	1.500" 38.1 mm	1.370" 34.8 mm	0.065" 1.65 mm	3.000" 76.2 mm	1.000" 25.4 mm	1.000" 25.4 mm	30	0.750" 19.05 mm	0.620" 15.75 mm	0.065" 1.65 mm	JB 31W 316L 4020
1-1/2"	1"	1.500" 38.1 mm	1.370" 34.8 mm	0.065" 1.65 mm	2.500" 63.5 mm	1.000" 25.4 mm	1.000" 25.4 mm	30	1.000" 25.4 mm	0.870" 22.1 mm	0.065" 1.65 mm	JB 31W 316L 4025
2"	1"	2.000" 50.8 mm	1.870" 47.5 mm	0.065" 1.65 mm	3.375" 85.73 mm	1.000" 25.4 mm	1.000" 25.4 mm	30	1.000" 25.4 mm	0.870" 22.1 mm	0.065" 1.65 mm	JB 31W 316L 5025
2"	1-1/2"	2.000" 50.8 mm	1.870" 47.5 mm	0.065" 1.65 mm	2.500" 63.5 mm	1.000" 25.4 mm	1.000" 25.4 mm	30	1.500" 38.1 mm	1.370" 34.8 mm	0.065" 1.65 mm	JB 31W 316L 5040
2-1/2"	1-1/2"	2.500" 63.5 mm	2.370" 60.2 mm	0.065" 1.65 mm	3.375" 85.73 mm	1.000" 25.4 mm	1.000" 25.4 mm	30	1.500" 38.1 mm	1.370" 34.8 mm	0.065" 1.65 mm	JB 31W 316L 6540
2-1/2"	2"	2.500" 63.5 mm	2.370" 60.2 mm	0.065" 1.65 mm	2.500" 63.5 mm	1.000" 25.4 mm	1.000" 25.4 mm	30	2.000" 50.8 mm	1.870" 47.5 mm	0.065" 1.65 mm	JB 31W 316L 6550
3"	1-1/2"	3.000" 76.2 mm	2.870" 72.9 mm	0.065" 1.65 mm	4.250" 107.95 mm	1.500" 38.1 mm	1.000" 25.4 mm	30	1.500" 38.1 mm	1.370" 34.8 mm	0.065" 1.65 mm	JB 31W 316L 8040
3"	2"	3.000" 76.2 mm	2.870" 72.9 mm	0.065" 1.65 mm	3.375" 85.73 mm	1.500" 38.1 mm	1.000" 25.4 mm	30	2.000" 50.8 mm	1.870" 47.5 mm	0.065" 1.65 mm	JB 31W 316L 8050
3"	2-1/2"	3.000" 76.2 mm	2.870" 72.9 mm	0.065" 1.65 mm	2.625" 66.68 mm	1.500" 38.1 mm	1.000" 25.4 mm	30	2.500" 63.5 mm	2.370" 60.2 mm	0.065" 1.65 mm	JB 31W 316L 8065
4"	2"	4.000" 76.2 mm	3.834" 97.38 mm	0.083" 2.11 mm	5.125" 130.18 mm	1.500" 38.1 mm	1.000" 25.4 mm	30	2.000" 50.8 mm	1.870" 47.5 mm	0.065" 1.65 mm	JB 31W 316L 10050
4"	2-1/2"	4.000" 76.2 mm	3.834" 97.38 mm	0.083" 2.11 mm	4.250" 107.95 mm	1.500" 38.1 mm	1.000" 25.4 mm	30	2.500" 63.5 mm	2.370" 60.2 mm	0.065" 1.65 mm	JB 31W 316L 10065
4"	3"	4.000" 76.2 mm	3.834" 97.38 mm	0.083" 2.11 mm	3.875" 98.43 mm	1.500" 38.1 mm	1.500" 38.1 mm	30	3.000" 76.2 mm	2.870" 72.9 mm	0.065" 1.65 mm	JB 31W 316L 10080
6"	3"	6.000" 152.4 mm	5.782" 146.86 mm	0.109" 2.77 mm	7.250" 184.15 mm	2.000" 50.8 mm	1.500" 38.1 mm	44	3.000" 76.2 mm	2.870" 72.9 mm	0.065" 1.65 mm	JB 31W 316L 15080
6"	4"	6.000" 152.4 mm	5.782" 146.86 mm	0.109" 2.77 mm	5.625" 142.88 mm	2.000" 50.8 mm	1.500" 38.1 mm	44	4.000" 76.2 mm	3.834" 97.38 mm	0.083" 2.11 mm	JB 31W 316L 150100

