

WARPING LOG SHEET

PARTY NAME					COUNT				DATE			
SET NO			554		MILL NAME				WARPER			
NO OF BEAM			10		TOTAL ENDS				SUPERVISOR			
S.NO	M/C No	DATE	ENDS / BEAM	LENGTH/ BEAM	WARP BEAM NO	BREAKS/ BEAM	BREAKAGE RATE 400ENDS/1000 MTRS	SET SPEED	TIME START	TIME FINISH	TIME TAKEN (In Min)	EFF(%)
1	1	23-09-2024	748	13108	21	17	0.69	499	17 : 40	18:49	63	41.697137
2	1	23-09-2024	748	13105	1	0	0.00	400	18 : 46	19:27	34	96.363798
3	1	23-09-2024	748	13108	31	1	0.04	500	19 : 24	19:58	27	97.098734
4	1	23-09-2024	748	13108	2	0	0.00	500	19 : 57	20:29	25	104.86663
5	1	23-09-2024	748	13108	35	0	0.00	500	20 : 25	21:02	30	87.388861
6	1	23-09-2024	748	13108	4	0	0.00	500	21 : 21	21:58	31	84.569865
7	1	23-09-2024	748	13108	18	0	0.00	500	22 : 26	23:01	28	93.630922
8	1	23-09-2024	748	13108	27	1	0.04	500	23 : 05	23:42	30	87.388861
9	1	24-09-2024	748	13108	24	0	0.00	500	23 : 49	0:27	31	84.569865
10	1	24-09-2024	748	13106	7	3	0.12	450	0 : 31	1:26	49	59.439577

