

Prochem Profix 230 is an extremely versatile tile adhesive for the internal and external applications, swimming pools, basements etc. **Profix 230** is highly suitable for the bonding of most types of tiles. **Profix 230** is highly suitable for the application of porcelain, marble, granite, ceramic, glass tiles and many other different types of tiles in dry and wet areas

Advantages

- Fast and Efficient
- Crack resistant
- Excellent bonding strength
- Longer open time
- Nontoxic Material
- Split-resistance
- Easy to use
- Longer adjustment time
- Waterproof



Preparation of Surface

All loose particles and oil shall be cleaned off the surface prior to the application. For hot climatic conditions, the surface may be dampened with potable water. Application on most type of cementitious surfaces like block work, concrete and rough plastered surfaces is possible. The surface should be sufficiently aged (At least 7 days for newly erected masonry surface and freshly plastered surface) before the installation of the tiling may begin. It is also recommended that expansion joints should not be tiled over, and suitable treatment should be done over them. Highly absorbent surfaces should be dampened before spreading **Profix 230**. Defective and unsound surfaces should be repaired before the installation of the tiles. It is also important to ensure that there is no dust at the backs of the tile, otherwise it may cause hollow sounds and improper adhesion of the tiles to the substrate.

It is important that water is premeasured in accordance with the amount of material used. The Mortar powder should be added over the water to avoid the settlement of the material at the bottom of the mixing container. The Mixing container should be uncontaminated, non-corrosive and clean. Only potable water should be used for mixing. It is also recommended that the material should be mechanically mixed with a mortar mixer or other mechanical mixing methods to obtain a consistent lump free mix.

Application

Buttering of the material onto the back of the tiles is usually not recommended as it this may cause poor adhesion. Spread the material evenly onto the surface using a suitable straight edge trowel and then notch immediately. To ensure good bonding, it is recommended not to spread the material more than 1m² at a time as the mortar may dry up resulting in poor adhesion and causing difficulties in application. After the application and levelling of the mortar, the tiles should be firmly knocked into the position. Adjustment of the tiles should be done at a maximum of 20 minutes after application.

Technical Sheet

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| Appearance | White Powder |
| Composition | Cement and selected aggregates, fiber along with additives to improve consistency workability and durability |
| Maximum Aggregate Size | 0.6 mm |
| Water Application | 20% ± 5% |
| Pull Off Strength | 1.25 N/mm ² @ 28 Days Tested as per BS EN 1348 |
| Slip Test | Non Slip (Tested as per BS EN 1308) |
| Open Time | 20 Min Tested as per BS EN 1346 |
| Water Retention | 99.4% |
| Approximate Coverage | 0.75m ³ /T |

Shelf Life

Expiration of **Prochem Profix 230** is at 12 months after production date under dry and sheltered conditions.

Packaging

Prochem Profix 230 is available in 20 KG Bags.

Health and Safety

Prochem Profix 230 is regarded as non-hazardous for transportation. Do not reuse bags or containers and dispose them off as per local rules and regulations. Gloves and suitable masks can be worn during application.

Please refer to the MSDS of the product for further health and safety information.