

●鋼からステンレス鋼そしてアルミまで、汎用コーティングドリルです。

This is general coated drills having jobbers length.



LIST 520P

オーダ方法

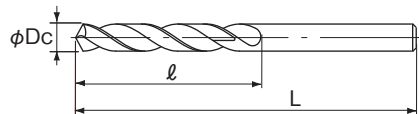
GSD 直径



Dc ≥ 3.0
X形



Dc < 3.0
円すい



切削条件 Drilling Condition **A-236**

単位 (Unit) : mm / 円 (¥)

直径 Dc	溝長 ℓ	全長 L	在庫 Stock	参考価格 Price
0.5	6	22	●	796
0.6	7	24	●	722
0.7	9	28	●	666
0.8	10	30	●	634
0.9	11	32	●	605
1.0	12	34	●	605
1.1	14	36	●	573
1.2	16	38	●	545
1.3	16	38	●	573
1.4	18	40	●	573
1.5	18	40	●	573
1.6	20	43	●	433
1.7	20	43	●	476
1.8	22	46	●	433
1.9	22	46	●	433
2.0	24	49	●	433
2.1	24	49	●	626
2.2	27	53	●	626
2.3	27	53	●	569
2.4	30	57	●	626
2.5	30	57	●	569
2.6	30	57	●	569
2.7	33	61	●	569
2.8	33	61	●	598
2.9	33	61	●	569
3.0	33	61	●	569
3.1	36	65	●	680
3.2	36	65	●	680
3.3	36	65	●	680
3.4	39	70	●	680
3.5	39	70	●	680
3.6	39	70	●	752
3.7	39	70	●	752
3.8	43	75	●	752
3.9	43	75	●	752
4.0	43	75	●	752
4.1	43	75	●	839
4.2	43	75	●	839
4.3	47	80	●	839
4.4	47	80	●	839
4.5	47	80	●	839
4.6	47	80	●	944
4.7	47	80	●	944
4.8	52	86	●	944
4.9	52	86	●	944
5.0	52	86	●	944
5.1	52	86	●	1,230
5.2	52	86	●	1,230
5.3	52	86	●	1,230
5.4	57	93	●	1,230
5.5	57	93	●	1,230
5.6	57	93	●	1,240
5.7	57	93	●	1,240
5.8	57	93	●	1,240
5.9	57	93	●	1,240
6.0	57	93	●	1,240
6.1	63	101	●	1,490
6.2	63	101	●	1,490
6.3	63	101	●	1,490
6.4	63	101	●	1,490

直径 Dc	溝長 ℓ	全長 L	在庫 Stock	参考価格 Price
6.5	63	101	●	1,490
6.6	63	101	●	1,750
6.7	63	101	●	1,750
6.8	69	109	●	1,750
6.9	69	109	●	1,750
7.0	69	109	●	1,750
7.1	69	109	●	1,810
7.2	69	109	●	1,810
7.3	69	109	●	1,810
7.4	69	109	●	1,810
7.5	69	109	●	1,810
7.6	75	117	●	2,160
7.7	75	117	●	2,160
7.8	75	117	●	2,160
7.9	75	117	●	2,160
8.0	75	117	●	2,160
8.1	75	117	●	2,290
8.2	75	117	●	2,290
8.3	75	117	●	2,290
8.4	75	117	●	2,290
8.5	75	117	●	2,290
8.6	81	125	●	2,470
8.7	81	125	●	2,470
8.8	81	125	●	2,470
8.9	81	125	●	2,470
9.0	81	125	●	2,470
9.1	81	125	●	2,640
9.2	81	125	●	2,640
9.3	81	125	●	2,640
9.4	81	125	●	2,640
9.5	81	125	●	2,640
9.6	87	133	●	2,780
9.7	87	133	●	2,780
9.8	87	133	●	2,780
9.9	87	133	●	3,050
10.0	87	133	●	2,780
10.1	87	133	●	3,380
10.2	87	133	●	3,220
10.3	87	133	●	3,220
10.4	87	133	●	3,380
10.5	87	133	●	3,220
10.6	87	133	●	3,710
10.7	94	142	●	3,710
10.8	94	142	●	3,710
10.9	94	142	●	3,710
11.0	94	142	●	3,380
11.1	94	142	●	4,180
11.2	94	142	●	4,180
11.3	94	142	●	4,120
11.4	94	142	●	4,180
11.5	94	142	●	3,800
11.6	94	142	●	4,510
11.7	94	142	●	4,510
11.8	94	142	●	4,510
11.9	101	151	●	4,510
12.0	101	151	●	4,120
12.1	101	151	●	5,850
12.2	101	151	●	5,850
12.3	101	151	●	5,850
12.4	101	151	●	5,850



低炭素鋼 軟鋼 SS400, S10C ～150HB	炭素鋼 合金鋼 S45C, SCM440 ～225HB	プレハードン鋼 高合金鋼 SUJ, NAK ～275HB	調質鋼 SKD, SKH 30～40HRC	焼入鋼 Hardened Steels 40～50HRC
◎	◎	◎	○	×
ステンレス鋼		耐熱合金	鋳鉄	アルミ合金 銅合金
SUS304	SUS420	Ti/Ni Alloys	FC/FCD	Al/Cu
○	○		○	○

◎:最適 Excellent ○:適用 Good ×:不適 Not Used 無印 (No mark):推奨しません Not recommended

単位 (Unit): mm / 円 (¥)

直径 Dc	溝長 ℓ	全長 L	在庫 Stock	参考価格 Price
12.5	101	151	●	5,340
12.6	101	151	●	6,220
12.7	101	151	●	6,220
12.8	101	151	●	6,220
12.9	101	151	●	6,220
13.0	101	151	●	5,670