

Product Presentation ECO GREEN ENERGY - SUNOVA Solar Panels 2024

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1 About ECO GREEN ENERGY - Sunova

Company Profile



















5.5GW 4.5GW 4.3GW 9GW 10⁺ 20⁺ 100⁺

Global Module Capacity Under Construction Global Accumulative Shipment Cell Capacity Global Sales & Service Offices

Shipping Countries Global Partners



Global Networking



Europe success case: Polish Market Ranking





South American Market Greener Report



Of the 90 module brands for Brazil, the top 10 accounted for 77% of the total import volumes.









Sunova Solar becomes Thornova Solar Our way forward









1 Module components



PV Module components





Cell technologies and sizes







Sunova production process **THORNOVA**^{®®®} SUNOVA SOLAR Pv Tech Expert. Cell trends

High-Efficiency Cell Products: Reliable and Stable Power Guarantee



210*210 mm



182*199 mm



182.2*191.6 mm





Lower

Higher conversion efficiency

Better low irradiation temperature coefficient response

Lower LID

Mass Production efficiency **25.6%**

2 New technologies in modules

New technology application: Multi Bus Bar (MBB)

Optical Performance

Power Improvement 1%~1.5%



- Shadowing reduction
- Higher Light trapping effect

Thin ribbons 0,23-0,26mm







1.30

0.90

1.75

0.60

16BB TOPCon cell

Electrical Performance

Power Improvement 1%~1.5% (4-5Wp)

10

				5	B	3			
	0	z	4	6	8	10	12	14	
14						-			015
12									0.30
10									0.45
8									0.60
6									1.75
4									0.90
z									1.05
0	11								1.30

a 30

Shorten current path > Lower cells resistance

New technology application: Half-cut Technology





- By using half-cut cell, the electrical current (i) flowing in each busbar is halved. Therefore, the amount of internal losses in a half-cut module is 1/4 of the full-cell module. High generating power, low risk of hot spot.
- Lower operating temperature (~2 centigrade), smaller temperature coefficient (~0.02% lower than full-cell), more power generation (3~4% more than full-cell module);
- The hot spot temperature is reduced by 10~ 20 centigrade, which greatly reduces the risk of hot spots.



New technology application: **THORNOVA** SOLAR Non-destructive cutting process

- The product design of the module uses the smaller cell-to-cell distance, which reduces the distance from 2mm to 0.8mm, and it needs to implement the non-destructive cutting process.
- Non-destructive cutting technology does not form a cutting surface on the cutting edge of the cell, which can minimize the damage to the cell, reduce the welding crack and fragment, and improve the yield of the process.
 - Non-destructive cutting process



12年机器 80脉宽 280频率 95%功率 1400振镜速度 10万

•

Non-destructive cutting

Normal laser cutting



TOPCon technology



Advanced Technology:

A Mutually Beneficial Situation of Cost Reduction and Efficiency Improvement.

Why TOPCon?

01 Investment Economics:

- More advanced technological processes
- Improved key equipment
- \rightarrow The investment economics of the current technology are more pronounced.

03 Cost Reduction:

- Use of thinner wafer ≤130µm
- Further cost reduction through optimization of BOM
- \rightarrow Can increase the potential for cost reduction.

02 Significant Power Generation:

- Mass production cell conversion efficiency >26%.
- First-year degradation rate is ≤1%, and annual degradation is ≤0.4%.
- Bifacial rate of up to 85%.
- →Increased power generation.

Introduction of TOPCon Technology



04 Great Potential for Improvement:

- Can be combined with x BC and other platform technologies.
- Theoretical efficiency of 28.7%.

 \rightarrow Has vast room for expansion and development potential

Tunnel Oxide Passivated Contact Cell





LINEAR PERFORMANCE WARRANTY



Lower degradation, better warranty, greatly increase the power generation (~1.8%).

- Performance warranty for the N-TOPCon modules: 1st year degradation is 1%;
- The annual degradation over the next 29 years is 0.4%, ending with 87.4% power generation.

TOPCon advantages II: **THORNOVA** SUNOVA SOLAR Lower temperature coefficient

- ➤ The temperature coefficient of P type module is -0.33%/°C, and N-TOPCon module is -0.30%/°C.
- The output power decreases with the increase of temperature, and the N-type temperature coefficient is better than PERC (with an average increase of 0.75%);
- In the same external environment, the daily average working temperature is lower than PERC (<1 °C), and the heat loss is reduced;
- The power generation is particularly prominent in high temperature environment (~2% is higher than P type).



Operating temperature comparison

Temperature coefficient affects power loss



TOPCon advantages III: **THORNOVA** SUNOVA SOLAR The highest bifaciality is 85%



- The bifaciality of P-type bifacial PERC module is 70%; \geq
- \blacktriangleright The bifaciality of N-type TOPCon module is as high as 85%;
- According to the following theoretical calculation formula, in a standard operating environment, the back gain of traditional PERC module is 9.45%;
- The N-type TOPCon is 11.48%;
- The power generation gain of N-type module is about 2%. \geq
- Comparison of power generation gain caused by the increased bifaciality:
- PERC: BSI*Bifi (70%) ≈9.45%
- TOPCon: BSI*Bifi (80%) ≈11.48%

PIntegrated power=PFront side* (1+BSI * Bifi) *Bifi: Module bifaciality *BSI: Irradiation coefficient under the bifacial stress environment (It depends on the actual irradiation and ground reflectivity)



Pv Tech Expert.

TOPCon advantages IV: **THORNOV** Better low light performance

N-type cell, higher internal resistance, longer minority carrier life, naturally with better weak light response.

THE DIM WHITE LIGHT Compared with the traditional PERC module, N-type module has better responsive ability to weak light, and the power generation time is extended by around 1h in the morning and evening;

SUNOVA SOLAR

Pv Tech Expert.

- For the weak light system, especially under 600W/m², the weak light performance of N-type products is better than P-type products, more 98.5% under 200W/m²;
- The power gain is more than 0.25%.



4 Portfolio Sunova Solar





PERC modules

TOPCon modules

BIFACIAL modules (Double glass)

TANGRA HD modules (TOPCON rectangular cells)

ALPINE (Residencial Bifacial - Heavy Snow Load - 8000Pa)

FULL BLACK modules

Sunova Perc Series: Zosma[™]

A Rich Product Portfolio to Meet the Diversified Needs of Customers



SUNOVA SOLAR

THORNOVA

Light weight, small design, the best

match for residential PV system.

Zosma S (400-415) 54MDH

Pv Tech Expert.

Half-Cell Mono PERC Module

Sunova N-Type Series: Tangra[™]



Bifacial technology enables additional energy harvesting from rear side. (up to 30%)



30 years lifespan brings 10-30% additional power generation comparing with conventional P-type module.



Better light trapping and current collection to improve module power output and reliability.

Excellent low irradiance performance.



N-type solar cell has no LID naturally which can increase power generation.





100% triple EL test hidden crack rate of modules.

480W-

DUAL GLASS

2400Pa/5400Pa

++++

480W



Optimized electrical design and lower

operating current for reduced hot spot



THORNOVA Light weight, small design, the best match for residential PV system.

Tangra S (420-440) 54MDH Tangra S Pro (420-440) 54MDH Tangra S Pro Alpine (420-440)-54MDH Tangra S Pro Black (420-440)-54MDH Tangra S (465-485) 60MDH Tangra S Pro (470-490) 60MDH



Pv Tech Expert.

Half-Cell Mono Module

Standard Module Linear Performance Warranty

SUNOVA SOLAR

Bifacial Dual Glass Module

Standard Module Linear Performance Warranty Fully compatible with C&I roof-top and SUNOVA N-type Bifacial Double Glass Module Linear Performance Warranty small scale ground-mounted solar station

30 15 Product quality &

0.40 Linear power Annual Degradation process guarantee guarantee





suitable for utility solar projects. Tangra L (610-630) 78MDH Tangra L Pro (600-635) 78MDH Tangra L Pro (620-645) 60MDH G12(T) Tangra L Pro (680-710) 66MDH G12(T)

High power output, high efficiency,

can effectively reduce the LCOE,

Tangra M (510-530) 66MDH Tangra M Pro (520-540) 66MDH

Tangra M (560-580) 72MDH Tangra M Pro (570-590) 72MDH





Residential full-black bifacial **THORNOVA** SOLAR

Tangra[™] S Pro Black

425-440W (Full Black)

N-type TOPCon Bifacial Double Glass Mono Module

Maximum Power

440W Current recommended power 430W

Better Temperature Coefficient

Power temperature coefficient (-0.30%->-0.29%)

Linear Power Guarantee >

30 years

SS-BG430-54MDH(T) 182 TOPCon 54 cells double glass 24.2 Kg (1.95m2)

Highest Efficiency

22.53% during 2024 up to 440W 22,02%(Current efficiency)

Size

Cell Size: **M10 182x182 mm** half-cut Module Size: 1722 x 1134 x 30 mm

Lower Power Degradation:

First-year degradation $\leq 1 \%$, Annual degradation $\leq 0.4\%$

Bifacial

Up to 85% bifacial rate Also available in mofacial, silver or black frame.

Resistant to severe conditions

HW4 HAIL TEST (IEC 61215) and fire protection class A

C&I and small utility



Tangra[™]M Pro 565-585W

N-type TOPCon Bifacial Double Glass Mono Module

Maximum Power

585W 580W(current recommended power)

Better Temperature Coefficient

Power temperature coefficient (-0.30% ->-0.29%)

Linear Power Guarantee

30 years



SS-580-72MDH(T) / SS-BG580-72MDH(T) 182 TOPCon 72 single / double glass

27.6kg / 32.3Kg

Highest Efficiency

22.7% 22,5%(Current efficiency)

Size

Cell Size: M10 182x182 mm half-cut Module Size: 2278 x 1134 x 30 mm

Lower Power Degradation:

First-year degradation $\leq 1 \%$, Annual degradation $\leq 0.4\%$

Bifacial

Up to 85% bifacial rate Also available in single glass, silver or black frame.

High Efficiency N-Type Utility

Maximum Power

710W 690 or 700W(Current recommended)

Higher Bifacial Rate Up to 85%

Better Temperature Coefficient >

Power temperature coefficient (-0.30% ->-0.29%)

Linear Power Guarantee 30 years



THORNOVA^{EDER} SUNOVA SOLAR Pv Tech Expert.

Highest Efficiency 22,9%

22.5 - 22.7% (current efficiencies)

Size

Cell Size: G12 cells 210 * 210 mm Module Size: 2384 * 1303 * 35 mm

Lower Power Degradation:

First-year degradation $\leq 1 \%$, Annual degradation $\leq 0.4\%$

Improved Low Irradiation Response

Excellent long and short-wave spectral response ensures continuous power generation

N-Type Series: **Tangra[™] HD**



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Bifacial technology enables additional energy harvesting from rear side. (up to 30%)

30 years lifespan brings 10-30%

with conventional P-type module.

N-type solar cell has no LID naturally

which can increase power generation.

additional power generation comparing



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Optimized electrical design and lower operating current for reduced hot spot loss and better temperature coefficient.



Certified to withstand: wind load (2400 Pa) and snow load (5400 Pa).



output and reliability.

Industry leading lowest thermal

100% triple EL test enabling remarkable reduction of hidden crack rate of modules.



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182x186mm

Tangra S HD (425-445)-54MDH Tangra S HD Black (425-445)-54MDH Tangra S Pro HD (425-445)-54MDH

182x191.6mm

Tangra S HD (445-465)-54MDH-G10 Tangra S Pro HD (445-460)-54MDH-G10 Tangra M HD (495-515)-60MDH-G10 Tangra M Pro HD (495-510)-60MDH-G10 Tangra M HD (545-565)-66MDH-G10 Tangra M Pro HD (545-560)-66MDH-G10



Tangra L HD (600-620) 72MDH-G10 Tangra L Pro HD (595-615) 72MDH-G10

182x199mm

Tangra M Pro HD (565-590)-66MDH-G13



Half-Cell Mono Module Standard Module Linear Performance Warranty SUNOVA N-type High Efficiency Half-Cell Mono Module Linear Performance Warranty







Residential Full-black



Tangra[™]S Pro HD Black

435-445W

N-type TOPCon High Density Bifacial Double Glass Mono Module (FULL BLACK)

Maximum Power



Better Temperature Coefficient

Power temperature coefficient (-0.30%->-0.29%)

Linear Power Guarantee

30 years

445W

SS-BG445-48MDH-G11(T) Rectangular TOPCon 48 cells Double glass 25.9Kg (2.04m2)

Highest Efficiency 22,3%

Size

Cell Size: G11 182x210mm half-cut Module Size: 1762 x 1134 x 30 mm

Lower Power Degradation:

First-year degradation $\leq 1 \%$, Annual degradation $\leq 0.4\%$

Double glass

Up to 85% bifacial rate

C&I and small utility



Tangra[™]L Pro HD 600-620W

N-type TOPCon High Density Bifacial Double Glass Mono Module

Maximum Power

620W 610W(Current recommended power)

Better Temperature Coefficient

Power temperature coefficient (-0.30%->-0.29%)

Linear Power Guarantee

30 years

SS-610-72MDH-G10(T) Rectangular TOPCon 72 cells Double glass 32,5Kg

Highest Efficiency

23% 22,6%(Current efficiency)

Size

Cell Size: G10 182x191 mm half-cut Module Size: 2382 x 1134 x 30 mm

Lower Power Degradation:

First-year degradation $\leq 1 \%$, Annual degradation $\leq 0.4\%$

Bifacial

Up to 85% bifacial rate Also available in bifacial, silver or black frame.

Example for installation 57.2Kw **THORNOVA**^{®®®} SUNOVA SOLAR



Compared with PERC modules, Ntype TOPCon can increase up to **10,5%** our installation peak power

Module Cell size	182-72P M10	182-72N M10	191-72N G10
Maximum power (W)	550	580	610
Isc(A)	14.04	13.61	14.59
Voc(V)	49.6	51.9	52.64
Quantity/String(max)	26	26	26
String/Tracker	4	4	4
Total modules	104	104	104
Total power (KW)	57.20	60.32	63.44
Power increase	Benchmark	+5,4%	+10,5%

5 Case study




Small utility (2 MW), in Suzhou city, Jiangsu province, China as example.



Case 1–UTILITY 2MW



Small utility (2 MW), in Suzhou city, Jiangsu province, China as example.





Certficates

THORNOVA SUNOVA SOLAR

Pv Tech Expert.

IEC 61215 – PV Module Safety

IEC 61730 – PV Design gualification and type approval

Previous standard 2016-2018 and newest standard 2022-2023

IEC 61701 - SALT MIST

IEC 62804 - PID

IEC 60068 - DUST AND SAND

IEC 62716 - AMMONIA

CE certificate / declarations

Rohs and REACH

Other certificates:

Fire resistance class A (IEC), fire clase 1 (Italy), CO2 footprint (France), MSC (UK), UL (USA y Canada), local certifications for Colombia, Pakistan, Chile, Japón, india, Brasil, etc..









Sustainable Development

Awarded the title of Green Factory







Sustainable Development ESG REPORT

Certificate Authority



Acquisition Time December 2023



SUNOVA SOLAR

Sustainable Development Management

Management Structure

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Sunnea Solar highly agrees with the concept of sortainable development. To cope with the risks and opportunitie brought about by climate change, environment, human rights, and changes in the market, we have built a topdown ESG governance structure with clear responsibilities, which consists of the Board of Directors - the ESG Committee - and the Specialized Committee on ESG traues. The ESG governance structure has vigorously promoted the integration of the ESG work with the operation of the enterprise and enhanced the performance of sustainable development management.

ESE Committe

Castorier Service

Campionization and Benefit ing Development and As

ENVIRONMENTAL, SOCIAL AND **GOVERNANCE REPORT 2022**







Sustainable Development

PV CYCLE



WEEE





Anti-Forced Labour

SocialAccountability8000 (SA8000)

CERTIFICATE OF SOCIAL ACCOUNTABILITY MANAGEMENT SYSTEM CERTIFICATION

Certificate No.SAZB22SA00020R0M Unified social credit code:91320214MA1MENTX93

This is to Certify that the Social Accountability Management System of

SUNOVA SOLAR TECHNOLOGY CO., LTD.

is in conformity with \$A8000.2014 Standard, applies to

PRODUCTION AND SALES OF SOLAR PHOTOVOL TAIC MODULES

REGISTERED ADDRESS BUILDING E., PHASE II OF STANDARD PLANT, RUNZHOU ROAD, HUDHAN INDUSTRIAL TRANSFORMATION CLUSTER, WUN OWERATION ADDRESSBUILDING HAD BUILDING 6 (PRODUCTION), PHASE II OF STANDARD PLANT, RUNZBOU ROAD, HUDHAN INDUSTRIAL TRANSFORMATION CLUSTER, WUN LED MIRTONS, EC. (C. V. J.

gram Tilan, Killing Donti, Beying, P.R.C.

BOC Int

Instal Instatory Dec. 21, 2022

PCC

m. Day 10, 1014

SUNOVA SOLAR ANTI-FORCED LABOR DECLARATION

Here, in Sunova Solar Technology Co., Ltd, human rights are always a top priority for us. We have a zero-tolerance policy for human trafficking or slavery. For whom works at or with Sunova Solar, we are committed to treating everyone with respect, and takes seriously and fully supports national and international efforts to end any forms or kinds of modern slavery, servitude, forced or compulsory labor, and human trafficking in any places.

As always, Sunova Solar strictly follows the "ISO 45001 occupational health and safety management system", we devoted in being a company that provides our employees with a free, fair and just platform for self-growth, and strive to transmit the highest moral, ethical and legal values to the public; Besides, we devoted in fair recruitment, promotion and compensation; illegal forced labor and child labor are prohibited.

At the same time, we opposed resolutely to discriminate on the basis of race, color, religion, gender identity, sexual orientation, national origin, age, disability or genetic information.

This commitment also extends to the use of any factory or sub-vendors who make or assemble Sunova Solar products.

We are **not** using below companies' poly silicon in Sunova Solar cells and modules production.

- Hoshine Silicon Industry (Shanshan) Co., Ltd
- Xinjiang Daqo New Energy Co., Ltd
- Xinjiang East Hope Nonferrous Metals Co., Ltd
- Xinjiang GCL New Energy Materials Technology Co., Ltd
- Xinjiang Production and Construction Corps (XPCC)



7 New developments 2024



Small PV module (300-325W) PERC/TOPCON G12 (210mm) (1650 x 880 x 30 mm) BIFACIAL - FULL BLACK

Very light and easy to handle by only 1 person. Fire class A (IEC)

Ideal for small roofs, façade integration and balcony applications

Repowering / revamping or rural projects

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						I			I						

Zosma[™] S Pro Black 300W

Tangra[™] S Pro Black 310-325W (Full black)

Module size (L*W*H)	1650 x 880 x 30 mm
Weight	18.5 kg
Cell	60 monocrystalline half cut cells (4x15)
Front Glass	2.0mm, Anti-Reflection Coating
Back Glass	2.0mm, Heat Strengthened Glass
Frame	Black anodized aluminum alloy
Junction box	IP68
Output wire	4.0 mm ²
Wire length	300mm/1200mm/customized
Connector	MC4 Compatible
Allowable Hail Load	25 mm iceball with velocity of 23 m/s
Packing Specification	36 pcs/Pallet; 1008 pcs/40'HQ













CARPORT PV SCENE

Facade/Carport (DIBT) Maximum Power: 410 W Module Size: 2500 * 800

No Frame

Module Efficiency: 20.5%

Snow Load: 5400 Pa

Product Warranty: 25 Years











8 Project References Commercial & Industrial



1.5 MW / 410 W

Neuhausen, Germany



900 kW / 450 W





990 kW / 550 W

Madrid,Spain



500 kW / 410 W

Sweden



300 kW / 410 W





300 kW / 410 W

San Simon, Philippines





Germany





107.8 kW / 550 W

Elias Fausto – São Paulo, Brazil

8 Project References Utility



300 MW







33.4 MW (of 122.8 MW)

Wolvega, The Netherlands





8.93 MW

Calarasi County, Romania



16.368 MW

40090 Uchacq et Parentis, France



9.99 MW

92026 Favara Sicilia, Italy





Municipio de Erval Seco RS













5.63MW

Gegharkunik province, Armenia





6.7 MW

Vauxhaul, Alberta, Canada





5.34 MW

2.190 Greycourt Rd, Chester, NY 10918, US




