

Prepreg Moulding
Vacuum Bagging Materials









Essentials

- Vacuum Bag Films
- Release Films
- Release Fabrics
- Breathers & Bleeders
- Combo-Tech
- PS Tapes
- Mould Releases
- Sealant Tapes
- Vac Valves & Hoses
- Vac Gauges & Tools
- Rubber & Accessories









Airtech Innovations



Wrightlon® 600V

Vacuum bag film

Wrightlon® 600V vacuum bagging film is designed for low cost, commercial applications yet still performs with high pressure autoclave cure cycles.

It has good elongation and stays soft in low humidity conditions which makes bagging easier and reduces cycle times.



RF242B-1

Release film

RF242B-1 release film is a high temperature, high elongation, high strength release film which will conform easily to the most complex curvatures.

High strength means thinner films can release without tearing, reducing costs significantly.



Airflow 65R

Now available with integrated elbows

Airflow 65R can be used as an autoclave or oven hose. The outer ply is silicone rubber that encases a flexible steel tube that prevents collapse and hose separation.



TV 150G

Vacuum bag sealant tape

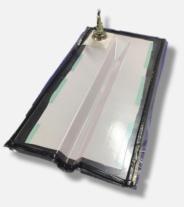
TV 150G is an economical vacuum bag sealant tape developed for creating tight seals between vacuum bag to vacuum bag processes. It has great tack for quick adhesion applications, suitable for temperatures up to 150°C.



Airtac 2 LH+ Spray adhesive

Airtac 2 LH+ is a high tack spray adhesive designed for temporary bonding. It can be used to hold dry materials on contours and vertical surfaces.

Airtac 2 LH+ has a fine mist spray pattern.



Stretch Flow 2000

Breather fabric

Stretch Flow 2000 is a knitted, nylon, stretchable breather used in a variety of applications. The high-stretch characteristics of Stretch Flow 2000 enable it to conform to many complex contour surfaces.

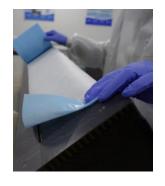


Wrightlease

Extruded fluoropolymer tape

Wrightlease is a non-stick tape for applications where resin release is required.

The orange colour is highly visible on most substrates in addition to offering high elongation and tensile strength.



Combo-Tech

Combination materials

Combo-Tech technology from Airtech combines materials for great labour savings during layup process.

Combination of products are applied in one operation as opposed to applying one layer at a time.

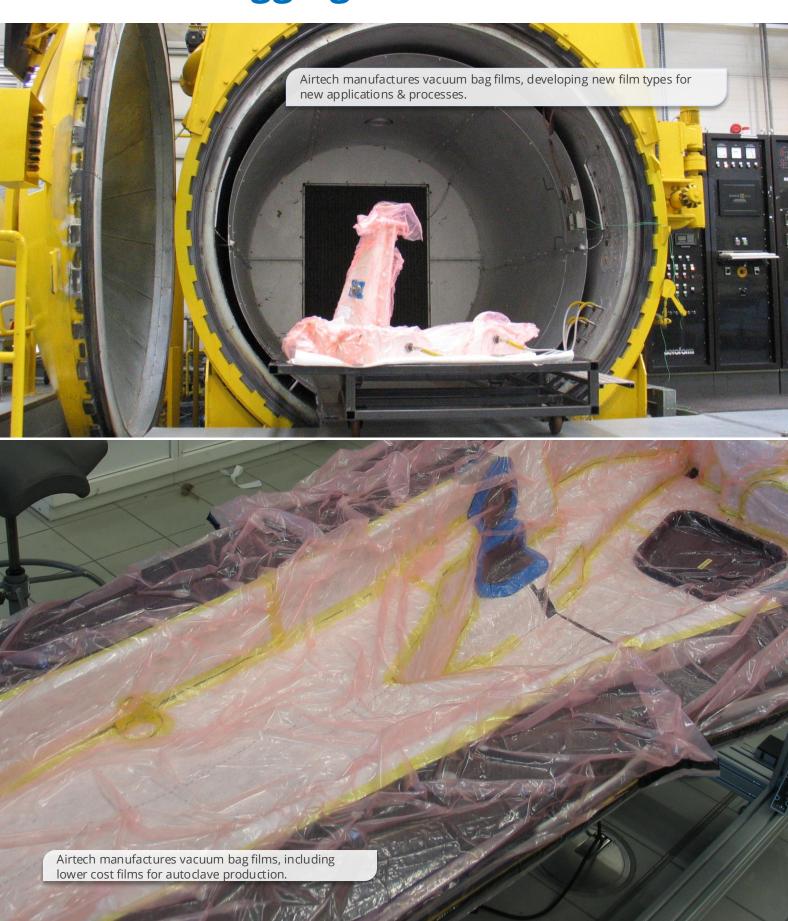
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Vacuum Bagging Films







Airtech manufactured vacuum bag films made for composites

L-550G

	Maximum Use Temperature	Elongation	Tensile Strength	Roll Sizes (Inches)		
	171°C	40 0%	52 MPa	0.002" x 18" LFT x 1000ft	50µm x 4	
Benefits				0.002" x 24" LFT x 1000ft	50µm x (

L-550G vacuum bagging film is available in wide sizes and has high elongation and high tensile strength. The enhanced physical values allow for added security even in harsh environments. L-550G is well suited for wind energy, marine, and other commercial applications.

Roll Sizes (Metric) 457mm LFT x 304m 610mm LFT x 304m 50µm x 914mm LFT x 304m 0.002" x 36" LFT x 1000ft 0.002" x 48" LFT x 1000ft 50µm x 1.22m LFT x 304m 0.002" x 60" LFT x 1000ft 50µm x 1.52m LFT x 304m 0.002" x 80" LFT x 750ft 50um x 2.03m LFT x 228m 50μm x 2.29m LFT x 228m 0.002" x 90" LFT x 750ft 0.002" x 118.5" LFT x 420ft 50μm x 3.00m LFT x 128m



Wrightlon® 600V

Maximum Use Temperature	Elongation	Tensile Strength	Roll Sizes (Inches)	
204°C	400%	65 MPa	0.002" x 12" LFT x 1000ft	50µm
- C1:				

Benefits

Wrightlon® 600V vacuum bagging film is designed for low cost, commercial applications yet still performs with high pressure autoclave cure cycles. It has good elongation and stays soft in low humidity conditions.

Roll Sizes (Metric) m x 304mm LFT x 304m 50µm x 457mm LFT x 304m 0.002" x 18" LFT x 1000ft 0.002" x 24" LFT x 1000ft 50µm x 610mm LFT x 304m 0.002" x 36" LFT x 1000ft 50µm x 914mm LFT x 304m 0.002" x 48" LFT x 1000ft 50µm x 1.22m LFT x 304m 0.002" x 60" LFT x 1000ft 50µm x 1.52m LFT x 304m 0.002" x 80" LFT x 750ft 50µm x 2.03m LFT x 228m 0.002" x 90" LFT x 750ft 50μm x 2.29m LFT x 228m 0.002" x 118" LFT x 500ft 50µm x 2.99m LFT x 152m



Stretchlon® 850

Maximum Use Temperature	Elongation	Tensile Strength	Roll Sizes (Inches)	Roll
204°C	45 0%	69 MPa	0.002" x 2" LFT x 500ft	50µm x 51r
20+ C	75070	US IVIT G	J 0.002 X 2 ETT X 30010	John

Benefits

Stretchlon® 850 is a high elongation film in tube form with a good softness which will conform to complex contours. This film is designed to remain more flexible than standard nylon films in low humidity conditions. Stretchlon® 850 is recommended for epoxy and BMI resins.

ll Sizes (Metric) 1mm LFT x 152m 0.002" x 4" LFT x 500ft 50µm x 101mm LFT x 152m 0.002" x 6" LFT x 1000ft 50µm x 152mm LFT x 304m 0.002" x 9" LFT x 1000ft 50µm x 228mm LFT x 304m 50µm x 304mm LFT x 304m 0.002" x 12" LFT x 1000ft 0.002" x 18" LFT x 1000ft 50µm x 457mm LFT x 304m 0.002" x 24" LFT x 1000ft 50µm x 610mm LFT x 304m 0.002" x 36" LFT x 1000ft 50µm x 914mm LFT x 304m 0.002" x 48" LFT x 1000ft 50µm x 1.22m LFT x 304m 0.002" x 60" LFT x 1000ft 50µm x 1.52m LFT x 304m 0.002" x 90" LFT x 750ft 50µm x 2.29m LFT x 228m 0.002" x 118" LFT x 300ft 50µm x 2.99m LFT x 91m



Wrightlon® 7400

Maximum Use Temperature	Elongation	Tensile Strength	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	400%	55 MPa	0.002" x 54" SHT x 2000ft	50μm x 1.37m SHT x 610m
Renefits			0.002" x 60" SHT x 1000ft	50µm x 1.52m SHT x 304m

Wrightlon® 7400 is a high temperature nylon film with high elongation which is suitable for cure temperatures up to 204°C. It is also offered with our embossed, cracked ice pattern making it a breather, release film and vacuum bag all-in-one.

0.002" x 80" SHT x 1000ft 50µm x 2.03m SHT x 304m 0.002" x 96" SHT x 1000ft 50µm x 2.44m SHT x 304m 0.002" x 120" CF x 1000ft 50µm x 3.05m CF x 304m 0.002" x 160" CF x 750ft 50µm x 4.06m CF x 228m 0.002" x 180" CF x 750ft 50µm x 4.57m CF x 228m



- Other products are available, please visit www.airtech-amg.co.uk for full product selection.
- Other sizes are available on special order, please contact your Airtech customer service representative for complete details.













Vacuum Bagging Films







Small bore and embossed vacuum bag films

Dahlar® Release Bag 375

Maximum Use Temperature	Elongation	Tensile Strength
155°C	475%	40 MPa

Benefits

Dahlar® Release Bag 375 is a self-releasing multi-layer bagging film for direct contact with prepreg for fabrication of hollow parts such as bicycle components, fishing rods, masts, etc. It exhibits superior strength, temperature resistance and vacuum integrity of Airtech's multi-layer film technology. Dahlar® Release Bag 375 exhibits excellent release off epoxy and polyester

Roll Sizes (Inches)	Roll Sizes (Metric)
0.0027" x 2" LFT x 500ft	70μm x 51mm LFT x 152m
0.0027" x 2.5" LFT x 500 ft	70µm x 63mm LFT x 152m
0.0027" x 3" LFT x 500ft	70µm x 75mm LFT x 152m
0.0027" x 4" LFT x 1000ft	70µm x 101mm LFT x 304m
0.0027" x 5" LFT x 500ft	70µm x 127mm LFT x 152m
0.0027" x 6" LFT x 1000ft	70µm x 152mm LFT x 304m
0.0027" x 8"LFT x 1000ft	70µm x 203mm LFT x 304m
0.0027" x 9"LFT x 1000ft	70µm x 228mm LFT x 304m
0.0027" x 10"LFT x 1000ft	70µm x 254mm LFT x 304m
0.0027" x 12"LFT x 1000ft	70µm x 304mm LFT x 304m



Dahlar® Release Bag 460

Maximum Use Temperature	Elongation	Tensile Strength
190°C	42.5%	60 MPa

Benefits

Dahlar® Release Bag 460 is a self-releasing multi-layer bagging film for direct contact with prepreg for fabrication of hollow parts. It exhibits superior strength, temperature resistance and vacuum integrity of Airtech's multi-layer film technology. Dahlar® Release Bag 460 exhibits excellent release off epoxy

This product is also available in gusseted tubing (GT). Thanks to the gusset folding, Dahlar® Release Bag 460 is easier to position accurately in hollow parts. Upon application of pressure the bag will easily expand to fit to the shape of the part which is very useful in applications where there are variations in the part diameter. This development ensures even application of internal pressure in cases of small diameter parts, where the insertion of a standard lay flat tube bagging film can be problematic.

Roll Sizes (Inches)	Roll Sizes (Metric)
0.0027" x 2" LFT x 1000ft	70μm x 51mm LFT x 304m
0.0027" x 2.5" LFT x 500ft	70µm x 63mm LFT x 152m
0.0027" x 3" LFT x 500ft	70µm x 75mm LFT x 152m
0.0027" x 4" LFT x 1000ft	70µm x 101mm LFT x 304m
0.0027" x 4" GT x 500ft	70µm x 101mm GT x 152m
0.0027" x 5" LFT x 1000ft	70µm x 127mm LFT x 304m
0.0027" x 5" GT x 500ft	70µm x 127mm GT x 152m
0.0027" x 6" LFT x 1000ft	70µm x 152mm LFT x 304m
0.0027" x 6" GT x 500ft	70µm x 152mm GT x 152m
0.0027" x 8"LFT x 1000ft	70µm x 203mm LFT x 304m
0.0027" x 8" GT x 500ft	70µm x 203mm GT x 152m



Ipplon® KM1300

Maximum Use Temperature

212°C	450%	48 MPa
Benefits		

lpplon® KM1300 is a vacuum bagging film with a good elongation and is suitable for cure temperatures up to 212°C. It is recommended for bagging applications where a higher softness is required. An excellent film for autoclave use or resin infusion.

Roll Sizes (Metric)
50μm x 51mm LFT x 152m
50µm x 75mm LFT x 152m
50µm x 101mm LFT x 152m
50µm x 127mm LFT x 152m
50µm x 152mm LFT x 152m
50µm x 203mm LFT x 304m
50µm x 254mm LFT x 304m
50µm x 304mm LFT x 304m



Airdraw 2

7 111 611 611 1					
Maximum Use Temperature	Elongation	Tensile Strength	Roll Sizes (Inches)	Roll Sizes (Metric)	
121°C	450%	55 MPa			

Tensile Strength

Benefits

Airdraw 2 vacuum bagging film is embossed with a "cracked ice" pattern which allows for rapid air removal when placed under vacuum. The film has been formulated to provide increased stiffness to assist in maintaining a breathable pattern. Airdraw 2 is not affected by environmental conditions and will not soften in high humidity, allowing superior breathability. It is designed primarily for ply compaction with the added benefits of not requiring a

It is embossed from one side of the film, under close examination; the film has a flat side and a raised side. The outer surface of the roll is the raised side. For best results, place the raised side against the part surface on top of a perforated release film.

0.003" x 60" SHT x 650ft	75µm x 1.52m SHT x 198m
0.003" x 120" SHT x 650ft	75µm x 3.05 m SHT x 198 m
0.003" x 157" SHT x 650ft	75µm x 3.99m SHT x 198m



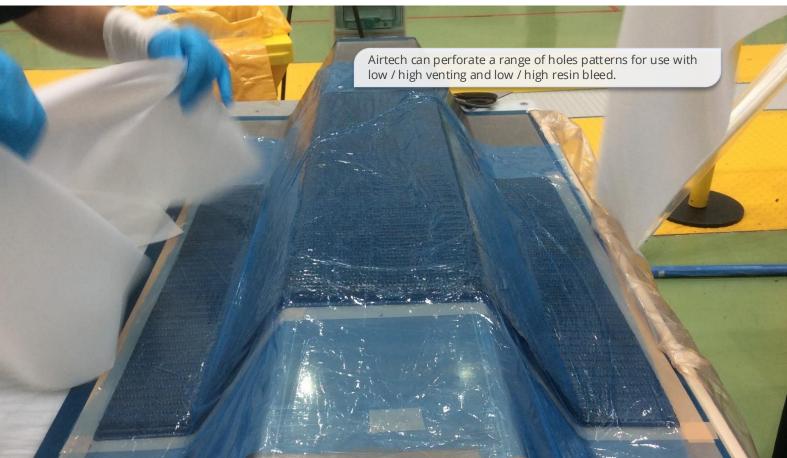






Release Films







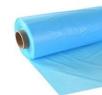
known resin systems.



Release films made for prepreg compaction and curing

Wrightlon® 3700

Maximum Use Temperature	Elongation	Tensile Strength	Perforation Style	Roll Sizes (Inches)	Roll Sizes (Metric)
121°C	500%	30 MPa			
Benefits			WL3700	0.001" x 60" x 2000ft	25 µm x 1.52m x 609 m
Wrightlon® 3700 is a release	se film that is designed	for low temperature	WL3700P3	0.001" x 60" x 2000ft	25 µm x 1.52m x 609 m



Wrightlon® 3900

Maximum Use Temperature	Elongation	Tensile Strength	Perforation Style	Roll Sizes (Inches)	Roll Sizes (Metric)
157°C	500%	41 MPa			
Benefits			WL 3900R	0.0012" x 60" x 3280ft	30µm x 1.52m x 1000m
Wrightlon [®] 3900 release film is a high elongation film which will exhibit excellent release properties from polyester, vinyl ester and epoxy resin systems. It will take temperature up to 157 °C.			WL 3900RP3	0.0012" x 60" x 3280ft	30μm x 1.52m x 1000m



Dahlar® Release Bag 125

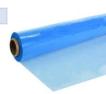
Maximum Use Temperature Elongation		Tensile Strength	Perforation Style	Roll Sizes (Inches)	Roll Sizes (Metric)
140°C	400%	65 MPa			
Benefits			RBG125	0.001" x 60" x 2000ft	25µm x 1.52m x 609m
Dahlar® Release Bag 125 is an economical film designed for release film			RRG125 P3	0.001" v 60" v 200.0ft	25µm y 152m y 609m



Dahlar Release Bag 125 is an economical film designed for release film applications. It can be used for cures up to 140°C and will release from most resins. Dahlar Release Bag 125 is the ideal release film for polyester or vinyl ester resins as well as epoxies and phenolics.

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Maximum Use Temperature	Elongation	Tensile Strength	Perforation Style	Roll Sizes (Inches)	Roll Sizes (Metric)
220°C	350%	48 MPa			
Benefits			RF242B -1	0.0006" x 48" x 1200ft	15µm x 1.22 m x 366m
RF242B-1 release film is a high temperature and high elongation release film which will conform easily to the most complex curvatures.			RF242B -1 P3	0.0006" x 48" x 1200ft	15µm x 1.22m x 366m
ilim which will conform eas	ily to the most complex	curvatures.	RF242B -1	0.0008" x 48" x 600ft	20µm x 1.22m x 183m
			RF242B -1 P3	0.0008" x 48" x 600ft	20µm x 1.22m x 183m



RF260R-1

Maximum Use Temperature	Elongation	Tensile Strength	Perforation Style	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	300%	20 MPa			
Benefits			RF260R-1	0.0005" x 60" x 1200ft	12.5µm x 1.52m x 366 m
RF260R-1 release film is a high temperature and high elongation release film which will conform easily to the most complex curvatures.			RF260R-1	0.0008" x 48" x 600ft	20µm x 1.22m x 183m
			RF260R-1 P3	0.0008" x 48" x 600ft	20µm x 1.22m x 183m



MR1 RED

Maximum Use Temperature	Elongation	Tensile Strength	Perforation Style	Roll Sizes (Inches)	Roll Sizes (Metric)
315°C	400%	31 MPa			
Benefits			MR1 RED	0.001" x 48" x 500ft	25µm x 1.22m x 152m
MR release films can take temperature up to 315°C. These films have a high elongation and a good conformability. This film will provide a smooth surface after the cure.			MR1 RED P3	0.001" x 48" x 500ft	25µm x 1.22m x 152m



- Other products are available, please visit www.airtech-amg.co.uk for full product selection.
- Other sizes are available special order, please contact Airtech customer service representative for complete details.
- Material can be slit in special widths upon request (1 standard roll as minimum order quantity).









Release Fabrics & Peel Ply









Uncoated & coated release fabrics for paint & bonding preparation

Econostitch® G

Maximum Use Temperature	Fibre Type	Weight	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
190°C	Polyester	85 g/m²	White / Black Tracer		

Benefits

Econostitch® G is an economical peel ply with good performance when used with both polyester and epoxy resins. It has black tracers with high visibility to reduce the risk of peel ply being left on the part. Econostitch® G assists or eliminates the need for sanding or abrading on your composite laminate.

71" x 218 yards

1.80m x 200m



Econostitch®

Maximum Use Temperature	Fibre Type	Weight	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
190°C	Nylon	88 g/m²	White / Red Tracer		
190 C	TNYTOTT	00 9/111	Wille / Neu ITacei		

Benefits

Econostitch® is a heat set and scoured nylon peel ply with red tracers which make this peel ply more visible before and after a cure, reducing the possibility of the peel ply being left on the part. Econostitch® assists or eliminates the need for sanding or abrading on your composite laminate

60" x 300 yards

1.52m x 274m



60BR Coated peel ply

IJ						
	Maximum Use Temperature	Fibre Type	Weight	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
	205°C	Nylon	60 g/m²	Orange		

Benefits

60BR peel ply is a high temperature tightly woven nylon fabric coated with a silicone release agent. It provides superior release to plain peel plies because the coating prevents the fabric from bonding to the laminate while producing a textured surface. It will provide easy release from most prepregs and resin systems. All coated peel plies have the potential to transfer release agent to the part, so we recommend testing prior to part production.

60" x 109 yards

1.52m x 100m



TFG S 075P

Maximum Use Temperature	Fibre Type	Thickness	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	PTFE coated fibrealass	75um	Brown		

Benefits

TFG S075P bleed out fabrics are porous, PTFE coated glass fabrics which will provide release from all conventional resin systems. Porous products will allow excess resin, volatiles and trapped air to escape into the breather during cure while non-porous products will retain resin.

39" x 109 yards

1m x 100m



TFG S 075

Maximum Use Temperature	Fibre Type	Weight	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	PTFE coated fibreglass	75µm	Brown		

Benefits

TFG S 075 is a general purpose non-porous PTFE coated glass fabric with medium gloss coating suitable for consideration when cost is a prime factor.

39" x 109 yards

1m x 100m









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Breather & Bleeder









Non-woven fabrics to apply vacuum, pressure and absorb excess resin

Airweave® N4 Light weight breather

Maximum Use Temperature	Fibre Type	Weight	Roll Sizes (inches)	Roll Sizes (Metric)
204°C	Polyester	140 g/m ²		

Benefits

Airweave® N4 is a good breather for low pressure cures. It conforms well and can be used as a bleeder at any pressure.

60"	x 109 yds	1.52m x 100m
30"	x 109 yds	760mm x 100r



Airweave® N10 Heavy weight breather

Maximum Use Temperature	Fibre Type	Weight	Roll Sizes (inches)	Roll Sizes (Metric)
204°C	Polyester	339 g/m²		

Benefits

Airweave ® N10 is used for higher pressure cures. This breather still offers good elongation and cushions any sharp radius for vacuum bag protection. Non-woven construction provides good conformity.

60"	Χ	55 yds	
30"	V	55 vds	

1.52m x 50m 760mm x 50m



NW 340N Nylon heavy weight breather

Maximum Use Temperature	Fibre Type	Weight	Roll Sizes (inches)	Roll Sizes (Metric)
232°C	Nylon blend	340 g/m²		

Benefits

NW 340N is a blended nylon non-woven fabric that is soft, conformable and can be used in applications where temperatures reach up to 232°C.

60" x 55 yds	1.52m x 50m
30" x 55 yds	760mm x 50m



NW200N Nylon light weight breather

Maximum Use Temperature	Fibre Type	Weight	Roll Sizes (inches)	Roll Sizes (Metric)
232°C	Nylon blend	200 g/m ²		

Benefits

NW 200N is a non-woven, blended nylon fabric that is soft, conformable and can be used in applications where temperatures reach up to 232 °C.

60" x 50 yds 1.52m x 45.7m 30" x 50 yds 760mm x 45.7m











Breather & Bleeder

Ultraweave® 406 Light weight breather

Maximum Use Temperature	Fibre Type	Weight	Roll Sizes (Inches)	Roll Sizes (Metric)
232°C	Nylon 6.6	135 g/m²		

Benefits

All Ultraweave® products have a higher temperature softening point and will not compress like polyester allowing for increased airflow. Ultraweave® 406 is the lightest, most conformable and least expensive nylon breather in the Ultraweave ® family



Ultraweave® 606 Medium weight breather

Maximum Use Temperature	Fibre Type	Weight	Roll Sizes (Inches)	Roll Sizes (Metric)
232°C	Nylon 6.6	204 g/m²		

Benefits

All Ultraweave ® products have a higher temperature softening point and will not compress like polyester allowing for increased airflow. Ultraweave ® 606 is a medium weight yet conformable breather which replaces most 340 g/m² polyester breathers, reducing back pressure and porosity problems.



1.52m x 46m

60" x 50 yards



Ultraweave® 1032 Heavy weight breather

Maximum Use Temperature	Fibre Type	Weight	Roll Sizes (Inches)	Roll Sizes (Metric)
232°C	Nylon 6.6	339 g/m²		

Benefits

Ultraweave ® 1032 is a heavy duty yet conformable breather which will work with most any autoclave cure and prevent trap off under the vacuum bag. This product eliminates the need for multiple layers of polyester breather.





Stretch Flow 2000

Maximum Use Temperature	Fibre Type	Weight	Roll Sizes (Inches)	Roll Sizes (Metric)
232°C	Nylon	91.5 g/m²		
Benefits			59" x 100 yards	1.49m x 91 m

Benefits

Stretch Flow 2000 is a knitted, nylon, stretchable breather used in a variety of applications. The high-stretch characteristics of Stretch Flow 2000 enable it to conform to many complex contour surfaces.









Breather & bleeder fabrics

BHT 20

Maximum Use Temperature	Carrier Type	Adhesive Type	Roll Sizes (Inches)	Roll Sizes (Metric)
180°C	Nylon	Acrylic		

Benefits

BHT 20 is an adhesive backed nylon hook tape which can be used to secure and hold non-woven breather fabrics onto both metallic and composite tooling.

1" x 27 yards

25mm x 25m



Airpath MD

Maximum Use Temperature	Fibre Type	Configuration of Net	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	Polvester	Braided tube		

Benefits

Airpath MD is a tough lightweight braided sleeve. The open weave construction provides excellent airflow when used as an edge breather.

1"-2" x 250 feet

25-50mm x 76m



TFG 660 P2

Maximum Use Temperature Fibre Type		Weight	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	PTFE coated fibreglass	530 g/m ²		

Benefits

TFG 660 P2 is an open mesh PTFE coated woven glass fabric which has a plain weave structure. TFG 660 P2 has excellent chemical and heat resistance properties and can be used in a variety of composite applications.

39" x 109 yards

1m x 100m



TFG 950 P2

Maximum Use Temperature	Fibre Type	Weight	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	PTFE coated fibreglass	460 g/m²		

Benefits

TFG 950 P2 is an open mesh PTFE coated woven glass fabric which has a plain weave structure. TFG 950 P2 has excellent chemical and heat resistance properties and can be used in a variety of composite applications.

39" x 33 yards

1m x 30m







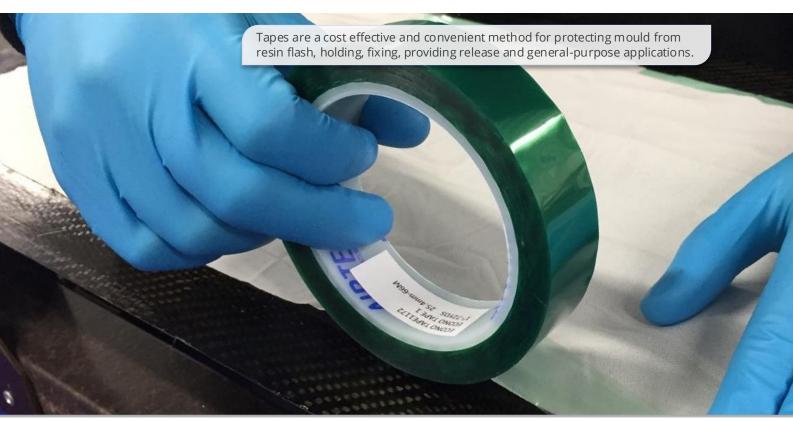


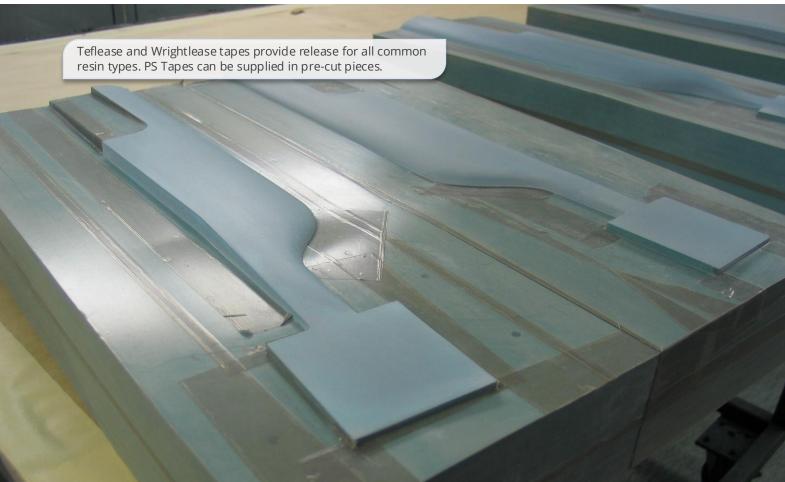


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Pressure Sensitive Tapes









Tapes for holding, fixing, masking, releasing and protecting

EconoTape

Maximum Use Temperature	Carrier type	Adhesive type	Colour	Roll Sizes (inches)	Roll Sizes (Metric)
177°C	Polyester	Silicone	Green		

Benefits 1" x 72 yards 25mm x 66m 2" x 72 yards 50mm x 66m

EconoTape 1 is an inexpensive, multipurpose, silicone-based adhesive, pressure sensitive tape. EconoTape 2 is a stronger version of EconoTape 1. This tape can be used for holding down vacuum bagging materials, thermocouples, and other lay-up items. EconoTape 1 & 2 can be used for room temperature to 177°C applications.



Flashbreaker® 1

Maximum Use Temperature	Carrier Type	Adhesive Type	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	Polyester	Silicone	Blue or Orange		

Benefits 1" x 72 yards 25mm x 66m 2" x 72 yards Flashbreaker® tapes are high strength polyester films coated with a silicone adhesive for multi-

50mm x 66m purpose functions such as holding down vacuum bag materials. Flashbreaker® tapes remove easily after cure. The orange Flashbreaker® tapes have high visibility when placed on parts and



Wrightlease

Ма	ximum Use Temperature	Carrier Type	Adhesive Type	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
	260°C	Fluoropolymer	Silicone	Orange		

Benefits 1" x 36 yards 25mm x 33m 2" x 36 yards 50mm x 33m Wrightlease is a non-stick tape for applications where resin release is required. The orange

colour is highly visible on most substrates in addition to offering high elongation and tensile strength. Wrightle ase 2 has 0,002" thick film, Wrightle ase 4 has 0,004" thick film, it is stronger and tougher. The orange colour is highly visible on most substrates in addition to offering high elongation and tensile strength.



Wrightlease 2R

Maximum Use Temperature	Carrier Type	Adhesive Type	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	Fluoropolymer	Silicone	Orange		

Benefits 1" x 36 yards 25mm x 33m Wrightlease is a non-stick tape for applications where resin release is required. The orange 2" x 36 yards 50mm x 33m colour is highly visible on most substrates in addition to offering high elongation and tensile strength. Wrightlease 4 has 0.004" thick film and is stronger and tougher and is a low-cost



Teflease MG2

non-stick tape solution for demanding applications.

Maximum Use Temperature	Carrier Type	Adhesive Type	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	PTFE	Silicone	Brown		
Benefits				1" x 36 yards	25mm x 33m

Teflease MG2 is a PTFE film coated with a silicone adhesive. It is ideal for use on tooling blocks and all areas where high elongation and release is needed. Teflease MG tapes will form to critical contours and mould surfaces while offering multiple releases or may be used to cover multiple detail mould seams.



Airhold 1 CBS

Maximum Use Temperature	Carrier Type	Adhesive Type	Colour	Roll Sizes (Inches)	Roll Sizes (Metric)
204°C	Polyester	Acrylic	White		

Benefits

Airhold 1 CBS is a double-sided fabric reinforced tape with a rubber-based adhesive on both sides. It can also be used to hold breather in place on the backside of moulds for envelope bagging applications.

1" x 36 yards 25mm x 33m 2" x 36 yards 50mm x 33m

2" x 36 yards











Mould Release









Non-liquid release materials for patterns & moulds

TFG-S-075 AH

Maximum Use Temperature	Fabric	Adhesive	Total Thickness	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	75µm PTFE coated fibreglass	Silicone	125µm		

Benefits 39" x 98 feet 1m x 30m

TFG S 075 AH is a general-purpose PTFE coated glass fabric tape with medium gloss coating suitable for consideration when cost is a prime factor.



TFG-S-125 AH

Maximum Use Temperature	Fabric	Adhesive	Total Thickness	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	125µm PTFE coated fibreglass	Silicone	175µm		

Benefits 39" x 98 feet 1m x 30m

TFG S 125 AH is a general-purpose PTFE coated glass fabric tape with medium gloss coating suitable for consideration when cost is a prime factor. Can be used on the tool face to give a permanent release surface eliminating the need to apply release agents. Low coefficient of friction allows resin to flow easily against the surface. Mould tools with imperfections / pinholes can be covered to produce a suitable tooling surface.



Toolwright 3

Maximum Use Temperature	Film Carrier	Adhesive	Total Thickness	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	50µm extruded fluoropolymer	Silicone	75µm		

Benefits 50" x 18 yards 1.27m x 16.5m

Toolwright 3 is a light orange extruded fluoropolymer film coated with silicone pressure sensitive adhesive. Toolwright 3 has high elongation, good tear strength, high temperature resistance and excellent clean up after removal.



Toolwright 5

Maximum Use Temperature	Film Carrier	Adhesive	Total Thickness	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	100µm extruded fluoropolymer	Silicone	125µm		
Donofita				46" x 18 yards	1.17m x 16.5m

Benefits

Toolwright 5 is an extruded fluoropolymer film coated with silicone pressure sensitive adhesive. The orange colour is highly visible on most substrates in addition to offering high elongation and tensile strength



Tooltec® CS5

Maximum Use Temperature	Film Carrier	Adhesive	Total Thickness	Roll Sizes (Inches)	Roll Sizes (Metric)
260°C	127µm PTFE	Silicone	165µm		

Benefits

Tooltec CS5 is a PTFE film coated with a high temperature silicone pressure sensitive adhesive. It can be used to seal masters and leaky tool surfaces while providing semi-permanent and contamination free part release. Tooltec CS5 is a non-reinforced mould surface reconditioning tape allowing conformance to complex contours and providing a semi-permanent release for contoured shapes.



914mm x 16.5m

48" x 18 yards 1.22m x 16.5 m



Other sizes are available special order, please contact Airtech customer service representative for complete details.











Vacuum Bag Sealant Tapes









Sealing vacuum bags to tools & sealing around tubing connections

TV 150G

Maximum Use Temperature	Colour	Base Materials	Tack Level	Sizes
150°C	Grey	Synthetic rubber	Good tack	

Benefits

TV 150G is an economical vacuum bag sealant tape developed for creating tight seals between vacuum bag to vacuum bag processes. It has great tack for quick adhesion applications, suitable for temperatures up to





Airseal 2

Maximum Use Temperature	Colour	Base Materials	Tack Level	Sizes
150°C bag to tool 180°C bag to bag	Black	Synthetic rubber	High tack	3mm x 12mm x 15m

Benefits

Airseal 2 is a cost-effective vacuum bag sealant tape for room and medium temperature applications. Airseal 2 has been specially formulated to provide excellent tack, firm feel, good clean-up and long shelf life. It can also be used for higher temperature envelope bag applications.

Airseal 2 - Standard tack version.

Airseal 2 Tacky - Superior tack for colder environments. Airseal 2 Super Tacky - Very soft and very high tack version.

3mm x 9mm x 15m

2mm x 10mm x 20m

2mm x 7mm x 20 m



AT-200Y

Maximum Use Temperature	Colour	Base Materials	Tack Level	Sizes
204°C	Yellow	Synthetic rubber	High tack	

Benefits

AT-200Y is an economical multi-purpose sealant tape with high tack. It removes easily from metal or composite tools. Suitable for cure applications up to 204°C.

3mm x 12mm x 7.6m



GS-213

Maximum Use Temperature	Colour	Base Materials	Tack Level	Sizes
204°C	Off-white	Synthetic rubber	Good tack	
Benefits				3mm x 12mm x 7.6m

GS-213 is recognized worldwide as the work horse for the composites and bonding industries. It has excellent tack, great clean-up, and is usable up to 204°C









Vacuum Valves & Hoses



Vac Valve 509

Maximum Use Temperature	Material	Size
260°C	Aluminium base plate & carbon steel top piece	
Benefits		

Vac Valve 509 is a 2 piece vacuum valve which perforates the bagging film when the top piece is inserted and threaded into the base plate. The specific design of the threaded connection eliminates the need to cut the bagging film prior to inserting the top piece. Note: Can be supplied assembled with AQD500 Plug

Ø 50 mm Base Diameter 1/4 inch BSP threaded fitting



Vac Valve 401C

Maximum Use Temperature	Material	Size
25005		

Renefits

Vac Valve 401 series is a twist lock through bag connector designed to work with our AQD 500TF quick disconnects. In combination with our AQD 500 quick disconnects. Note: Can be supplied assembled with AQD500 Plug.

Ø 63 mm Base Diameter 1/4 inch Male NPT



Premium Multi-Valve 407

Maximum Use Temperature	Material	Size

Benefits

The solid body design of the Premium Multi-Valve 407 combines the male quick disconnect and thru-bag connector, eliminating threaded connections and potential leak paths. Robust stainless steel construction ensures corrosion resistance and long life. High temperature O-ring and platinum cured silicone gasket give a long service life. It is fully compatible with 1/4" ISO-B "Hansen" style quick-disconnects. The valve mechanism and O-ring seals can easily be replaced to extend life.

Ø 60 mm Base Diameter 1/4 inch



AOD 500TF

Maximum Use Temperature	Material	Size
260°C	Carbon steel	

Benefits

The AQD 500TF quick disconnect couplings are made of high carbon steel that have been plated to halt oxidation. The couplings have internal valves so when disconnected the airflow is shut off in both plug and socket. This means your vacuum bag holds vacuum even after the vacuum hose has been disconnected.

1/4 inch BSP







For workshop, oven & autoclave

5m

5m

VH 210

Maximum Use Temperature	Material	Thread Size	Hose Length (m)
210°C	Silicone rubber / steel	1/4 inch BSP	2m
Benefits			3m

VH 210 hoses are an economical, strong, silicone tube supported internally by a steel spring that can come supplied in any length up to 10 m. **Note:** Can be supplied assembled with AQD500 sockets on



VH 210R

Maximum Use Temperature	Material	Thread Size	Hose Length (m)
232°C	Reinforced silicone rubber / steel	1/4 inch BSP	2m
Benefits			3m

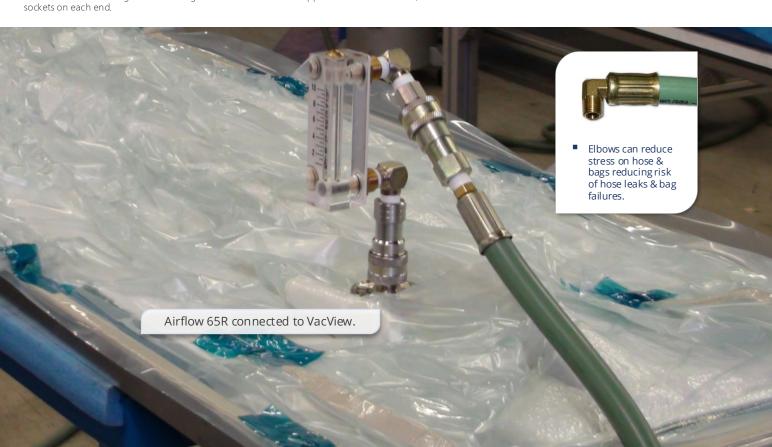
VH 210R vacuum hose is a robust and durable fibre reinforced version of VH 210. **Note:** Can be supplied assembled with AQD500 sockets on each end.



Airflow 65R

Maximum Use Temperature	Material	Thread Size	Hose Length (m)
232°C	Silicone rubber / Interlocking steel tube	1/4 inch BSP	2m
Benefits			3m

Airflow 65R can be used as an autoclave or oven hose. The outer ply is silicone rubber that encases a flexible steel tube that prevents collapse and hose separation. The bell-shaped ferrule helps prevent hose lacerations at fitting ends extending hose life. **Note:** Can be supplied assembled with AQD500 replications and the production of the production





Vac Gauges & Lay-Up Tools

Vac-Gauge 30

Assembly Style	Range	Screw Thread
Screwed	0 - 30 in. Hg (0 - 100 KPa)	

Benefits

Vac-Gauge 30 is our durable, inexpensive vacuum gauge used to determine how much vacuum is under your vacuum bag. A heavy ridged blue rubber jacket protects the gauge from damage in normal shop use. The Vac-Gauge 30 stem is a 1/4 inch male NPT fitting that fits easily into our AQD quick disconnects. **Note:** Can be supplied assembled with AQD500 Socket.

1/4 inch male NPT



Vac-Gauge 40D

Assembly Style	Range	Screw Thread
Screwed	0 - 30 in. Hg (0 - 100 KPa)	

Benefits

Vac-Gauge 40D is a versatile digital vacuum gauge used for leak detection and vacuum determinations under your vacuum bag. The gauge offers vacuum readings in four selectable units: mBar, mmHg, inHg, and KPa. A heavy duty rubber jacket protects the gauge from damage in normal shop use. The Vac-Gauge 40D connection stem is a 1/4-18 inch NPT thread fitting that fits easily into our AQD quick disconnects. **Note:** Can be supplied assembled with AQD500 socket

1/4 inch male NPT



Vac Saver HT

Service Temperature	Material Type	Material Type Seals	Screw Thread
200°C	An odized aluminium	Fluorocarbon	

Benefits

Vac Saver HT is a one way check valve used to protect vacuum bagged parts against vacuum loss. Vac Saver HT protects against back pressure when multiple lines are connected to a single vacuum source. In case of a vacuum loss in a part which is connected to the same vacuum source, the Vac Saver HT closes automatically and protects parts against vacuum loss. Vac Saver HT can be used in combination with our quick disconnectors like AQD 500TF and our Airflow vacuum hoses.

1/4 inch male NPT







Vac View 10

Graduations	Construction	Range	Quick Disconnect Plug / Socket
0.5 SCFH	Acrylic body with carbon steel connections	0 to 4.7 litres / minute	

Benefits

The Vac View 10 leak indicator allows the instant detection of both high and low level leakages within a vacuum bag. Airflow through the Vac View causes the internal ball to oscillate and float inside the acrylic body, displaying a definite airflow reading which can be read off against the scale. This allows the size of the leak to be easily quantified.

1/4 inch



VacLeak LEQ-70

Frequency Response	Equipment Components	Display
38-42 kHz	Receiver, headphones, hollow probe and carrying case	Ten element bar graph

Benefits

The latest VacLeak LEQ-70 Series 3 is a compact economical vacuum leak detector for finding leaks in vacuum bags, sealant tapes, hoses and fittings. The VacLeak LEQ-70 Series 3 has improved circuitry for 20% more sensitivity to convert the ultrasonic sound produced by leaks to an audible level and also visually display the leak on an LED meter. With clearer sound technicians can detect leaks faster than ever before.







Gauges, flow meters and ultrasonic detectors & tools for prepreg laminating

Airsweep

pressure.

Benefits Product Reference Colour Material Length Airsweep is a HDPE paddle, designed to help compact prepregs and wet lay-ups into a difficult radius. Airsweep also aids in removing wrinkles and trapped Airswe ep White HDPE 100mm Airsweep R2 (with handle) White UHMW PE 115 mm air between plies. Airsweep has a grip ridge in the centre for finger comfort which also helps in applying Airsweep R3 (with handle) Black 115 mm Nylon



locking nuts for strength.

Benefits	Product Reference	Туре	Length	Weight
Our Shop shears are lightweight (1/2 the weight of	SS-7205-8	Straight shears	200 mm / 8"	150g
other shears) and stronger than most other metal shears. The Shop shears have larger handles to reduce	SS-7230-9	Straight shears	230mm / 9"	170g
stress and thicker blades for heavy duty cutting. Serrated edges are available at an additional charge.	SS-7250-10	Straight shears	250 mm / 10"	210g
Fabricated from 440C stainless steel throughout	SS-7280-11	Straight shears	280 mm / 11"	248g
handles for strength, Shop shears are one of the hardest and smoothest cutting shears available, with approx. 60 HRC, hardened throughout.	SS-7300-12	Straight shears	310mm / 12"	306g



Airtac 2 LH+ Spray Adhesive

Other advantages are: 45° honed cutting edge, soft santoprene inserts to cushion your hands and double-

Spray Style	Adhesive Type	Chara cteristics	Colour	Can Size	Cans Per Case	
Fine mist	High tack adhesive	Methylene chloride free, toluene free	Clear			

Benefits

Airtac 2 LH+ is a high tack spray adhesive designed for temporary bonding. Airtac 2 LH+ can be used to hold dry materials on contours and vertical surfaces. This product is ideally suited to resin infusion applications for holding plies, release films, peel plies, and infusion mesh in place until the vacuum bag is secured. Airtac 2 LH+ has a fine mist spray pattern.

500 ml 12 cans / case









Rubber & Accessories

Pressure Strip

Maximum Use Temperature	Colour	Base Materials	Roll Sizes
230°C	Black	Uncured butyl rubber	

Benefits

Pressure Strip is a butyl rubber tape used as an intensifier in corners where pressure is difficult to apply with only a vacuum bag. Pressuré Strip is easily applied uncured on the prepreg layup and moulds to part shape during thé cure cycle. Pressure Strip works from 120°C up to 230°C in autoclave or oven.

3mm x 25mm x 7.6m



Tygaflex

Maximum Use Temperature	Colour	Base Materials	Roll Sizes
180°C	White	Uncured silicone	

Benefits

Tygaflex is an uncured silicone rubber which has been specially formulated for use as a pressure intensifier on complex shaped parts during vacuum bagging. It can also be used to provide vacuum bag protection from puncture due to bolt heads. Uncured Tygaflex can be applied over a release film on a prepreg lay-up, it will cure out in the early stages of cure and will then apply pressure intensification through prepreg curing stage. Alternatively, Tygaflex can be cured out on its own at 125°C in 20 minutes and then used as a cured intensifier over prepred lav-ups

6mm x 0.45m x 1.55m

(5 Kg / roll)



Aircast 3700 A & B

Maximum Use Temperature	Colour	Base Materials	Packaging
232°C	Tan (base) / Blue (cure agent)	RTV silicone rubber	4.08ka Kit

Benefits

Aircast 3700 A/B is a two component modified RTV compound designed for use in the manufacturing of flexible moulds and mandrels. Aircast 3700 A/B is also ideal for casting pressure pads. The high differential in thermal coefficient of expansion between Aircast 3700 A/B and a mould makes it useful in trapped rubber moulding.

(Part A 3.63kg + Part B 0.45kg)

20.42kg kit

(Part A 18.14kg + Part B 2.27kg)



Airfill 2

Maximum Use Temperature	Colour	Base Materials	Packaging
232°C	Black : White (A:B)	Polyester	Quart Kit
Popofits	(Part A 1 2 2kg + Part R 28g)		

Benefits

Airfill 2 is a high temperature polyester quick setting filler paste that can stand up to 232°C. Airfill 2 is typically used for pattern work, temporary mould repairs, trim and drill tools and assembly fixtures, gel-coat repairs. The thixotropic flow behaviour of Airfill 2 allows an easy application and good coverage.

Gallon Kit (Part A 5.78kg + Part B 114g)



Airpad

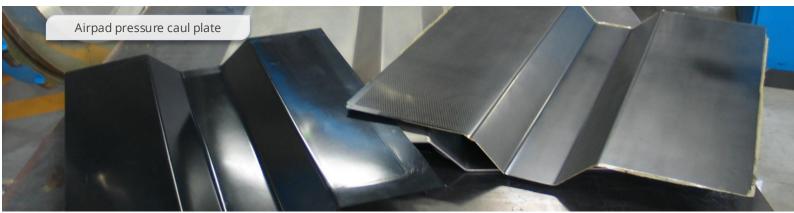
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Maximum Use Temperature	Colour	Base Materials	Roll Sizes
204°C	Black	Non-silicone rubber	

1.6mm x 1.37m x 15.24m



Benefits

Airpad is an uncured, non-silicone rubber for manufacture of pressure caul sheets, flexible mandrels, and rubber tooling. Airpad caul sheets improve part quality on the vacuum bag side of the part. The Airpad pressure intensifier provides uniform pressure distribution during autoclave processing. Airpad will take high temperature similar to silicone rubbers but will not cause silicone contamination. Airpad is dimensionally stable when reinforced with Airtech Toolmaster Prepregs, which bond well and do not generate volatiles that could also cause delamination.







Rubber intensifiers, shrink tapes, thermocouples & table cutting tops

Auto-Couple EXT

A 575 & A 575 RC Shrink tape

Maximum Use Temperature	Material	Starts to shrink	Sizes	
20.4°C	Polyostor	70°C		

Benefits

A 575 high shrink tape is a flexible polyester tape. Ideal for mandrel wrapping aircraft tubular parts, golf shafts, tennis rackets, fishing rods, etc. A 575 RC is coated with a non-silicone release agent for direct release. This eliminates the need for release films or release fabrics used under A 575. The release coating is on the outer surface of the tape roll. A 575 and A 575 RC are available with the P3 perforation for evacuation of volatiles.

25mm x 91.4m 50mm x 91.4m

3m, 6.1m & 9.1m



Auto-Couple 20, 24 & 28

Maximum Use Temperature	Thermocouple Type	Product Reference	Sizes
246°C	Type J moulded male plug & Tig welded junction	Auto-Couple 20	20 Gauge (0.81mm) x 4.57m
Benefits		Auto-Couple 24	24 Gauge (0.51mm) x 4.57m
Auto Couple is an economical ready to use thermosouple, decigned to reduce		Auto-Couple 28	28 Gauge (0.32mm) x 4.57m

Auto-Couple is an economical, ready to use thermocouple, designed to reduce vacuum leakage during autoclave temperature measurement. The male connector is welded to the wire extrusion, eliminating any user assembly. Auto-Couple may be used repeatedly. Auto-Couple EXT thermocouple extension wires bridge the long runs between part, thermocouples and jack panels in the autoclave. Auto-Couple EXT features a rugged construction that allows for reuse in the autoclave Note: Type K thermocouple can also be supplied.

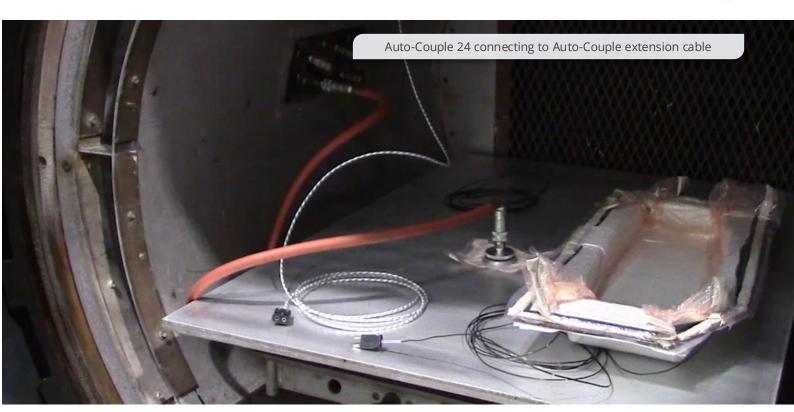


Durocast

Colour	Material	Thickness	Sizes
Blue	P olyure thane	6mm	0.91m x 1.83 m
Benefits	1.22m x 2.44m		

Durocast table tops are manufactured using the highest grade urethane available. The cutting surfaces always provide a smooth, non-contaminated working surface. Our standard size, colour and gauge table tops can be certified to be











Kitted & Custom Engineered Products

Customisation of materials

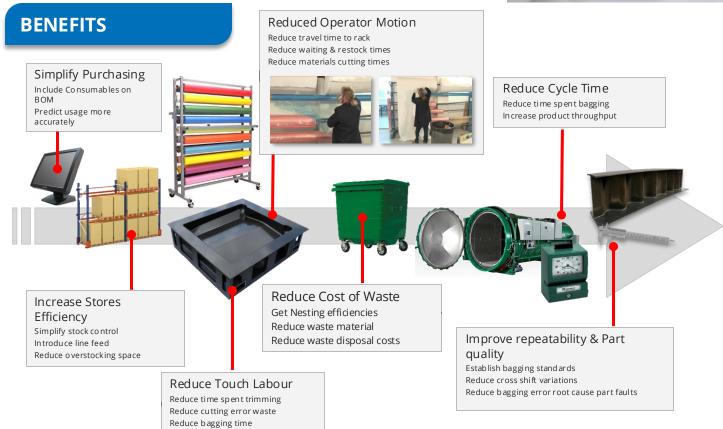
- Cut to shape materials
- Printing on materials
- Welded materials
- Sewn materials
- Bonded materials
- Assembled materials
- Kitted materials















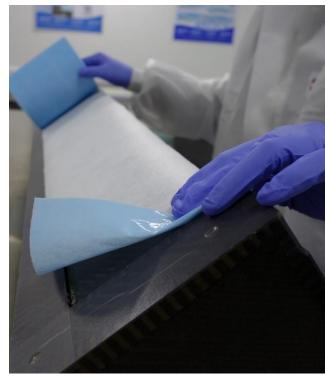
Combo-Tech



How to Combo-Tech

- Choose your materials, include detail such as, e.g., Product type, weight, thickness, color, perforation,
- Choose your Combo-Tech
 - Roll up orientation (which material is on outside, middle and inside)
 - Edge style (untrimmed, trimmed, staggered)
 - Roll width and preferred length (these will be based on standard sizes of individual rolls to minimize waste)
- Contact Airtech

 with your request and we will provide a quote with lead time and minimum order quantity that will apply.









Airtech UK Customer Service



Global manufacturing & Local Inventories Delivering Short Lead Times. AAMG: >98% OTD



Customer Service Team Contacts



Development, Innovation & Continuous Improvement



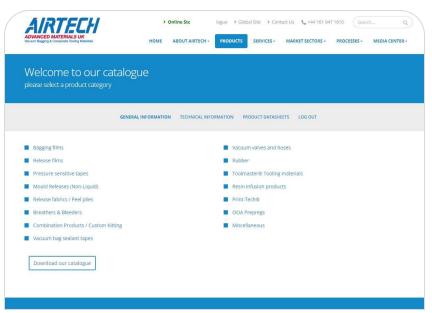
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Dedicated to the needs of our customers





Need more information, a quote or a sample?

Please contact our customer service team:

Phone: +44 161 947 1610 Email: sales@airtech-amg.co.uk



About Airtech UK

Chadderton, England

www.airtech-amg.co.uk

- Airtech UK (formerly Tygavac) is a division of Airtech Advanced Materials Group, the largest manufacturer of vacuum bagging and composite tooling materials for prepreg/autoclave, resin infusion, and wet lay-up processes up to 799°F (426°C). Our product line consists of: vacuum bagging films, release films, pressure sensitive tapes, mould releases (non-liquid), peel plies, breathers & bleeders, sealant tapes, vacuum bag connectors & hoses, rubber, pressure pads, cutting tools, vacuum leak detectors, shrink tape, PTFE coated fibreglass, tooling prepregs and resins, and carbon and glass reinforcements.
- With 50 years of extrusion experience, we've taken the next step into additive manufacturing. Print-Tech® is our new large scale additive manufacturing or 3D printing tooling service for composites. Large-scale tooling in the form of trim fixtures, holding fixtures, and layup moulds can be designed, tooled, and built faster without compromise quality. Also, we manufacture a full line of <u>Dahltram®</u> tooling and <u>Dahlpram®</u> purging resins.
- Airtech Advanced Materials Group is family owned. We have seven locations strategically placed worldwide: Huntington Beach, California, USA; Chino, California, USA; Springfield, Tennessee, USA; Differdange, Luxembourg; Chadderton, England; Goa, India and Tianjin, China. All of our facilities offer technical assistance and are ready to meet your composite production challenges.
- Airtech is an ISO 9001:2015 / AS9100 Rev. D registered company.

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