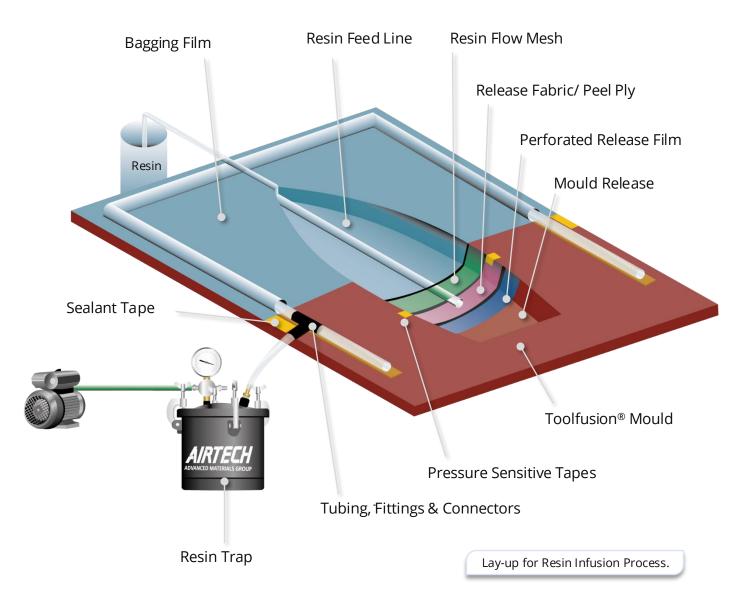






Resin Infusion Essentials









Airtech Innovations

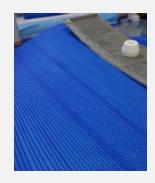


Flowlease Orange

Mesh / release fast infusion combo

Great labour savings can be achieved by having a combination of products that can be applied in one operation.

Flowlease Orange has high speed resin flow mesh and perforated release film developed specifically for infusion. Flowlease works well with polyester, vinyl ester and epoxy resins.



Flowlease Blue

Mesh / release medium infusion combo

Flowlease Blue has medium speed resin flow mesh and perforated release film developed specifically for infusion.

Flowlease works well with polyester, vinyl ester and epoxy



Flowstrip 39

Lay flat resin feed line

Flowstrip 39 is a lay flat resin feed line for resin infusion molding. The construction comprises 3D mesh with high resin flow speed wrapped in a perforated release film sleeve which allows removal after resin curing. The lay flat mesh provides high contact area and high resin flow speed to deliver resin into the laminate during infusion.



Flowstrip 39MAX

Faster line fill

Flowstrip 39MAX includes a resin feed spiral tube on the 3D Mesh to provide even faster line fill speed to extend even resin flow over longer distances and maintain high resin flow speed into laminates being molded.



Flowstrip Resin feeder

Flowstrip is a lay flat resin feed channel constructed with a highspeed 3D mesh inside a highly porous non-woven polyester sleeve.

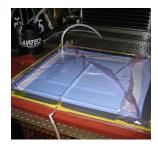
Flowstrip is an extremely efficient resin flow channel which is easy to position on infusion laminates and vacuum bag.



Dahlvac MB80

Vacuum channel for resin infusion

Dahlvac MB80 is an easy-to-use vacuum source designed for resin infusion. The product can easily be attached to the periphery of a mould using Airtac 2 LH spray adhesive or Airhold 10 CBS double backed tape.



Dahltexx® SP-2

Vacuum infusion process membrane

Dahltexx® SP-2 is an air permeable membrane which is used to aid the removal of air but still contain resin.



Airtac 3 MEGA Airtac 2 LH+ Fix-It

Spray adhesives

Airtac 3 MEGA is a spray adhesive, with very high tack. Airtech 2 LH+ is a high tack low hazard spray adhesive designed for temporary bonding. FIX-IT is a filament spray adhesive. The Airtech adhesive sprays can be used to hold a wide variety of dry materials.





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Vacuum Bagging Films









Airtech manufactures vacuum bagging films for infusion

Big Blue L-100

| Maximum Use Temperature | Elongation | Tensile Strength | Film Sizes (Inches) | Film Sizes (Metric) / F | |
|-------------------------|------------|------------------|--------------------------|---------------------------------|--|
| 121°C | 350% | % 21 MPa (| 0.003" x 79" CF x 738 ft | 75 µm x 2m CF x 225m (1m wide r | |
| D 611 | | | | | |

Benefits

Big Blue L-100 is a multi-layer vacuum bag film for applications where a wide film is required. It is suitable for resin infusion and wet lay-up where the cure temperature does not exceed 121°C.

| Film Sizes (Inches) | Film Sizes (Metric) / Roll Width |
|----------------------------|---|
| 0.003" x 79" CF x 738 ft | 75 µm x 2m CF x 225m (1m wide roll) |
| 0.003" x 157" CF x 557 ft | 75 μm x 4m CF x 170m (2m wide roll) |
| 0.003" x 236" DWF x 360 ft | $75~\mu m$ x $6m$ DWF x $110m$ (1.75m wide roll) |
| 0.003" x 315" DWF x 272 ft | 75 µm x 8m DWF x 83m (2.20m wide roll) |
| 0.003" x 394" MWF x 219 ft | 75 µm x 10 m MWF x 67m (1.70m wide roll) |
| 0.003" x 472" MWF x 183 ft | 75 µm x 12 m MWF x 56m (1.70m wide roll) |
| 0.003" x 472" MWF x 246 ft | $75~\mu m$ x $12m$ MWF x $75m$ (1.70m wide roll) |
| 0.003" x 551" MWF x 196 ft | $75~\mu m$ x $14 m$ MWF x $60 m$ ($2 m$ wide roll) |
| 0.003" x 630" MWF x 98 ft | $75~\mu m$ x $16m$ MWF x $30m$ (2.30m wide roll) |
| 0.003" x 630" MWF x 164 ft | $75~\mu m$ x $16m$ MWF x $50m$ (2.30m wide roll) |

50 μm x 2.03 m LFT x 228m

 $50 \mu m \times 2.03 m LFT \times 228 m$

50 µm x 2.29m LFT x 228m



Wrightlon® 250Y

| | Maximum Use Temperature | Elongation | Tensile Strength | Roll Sizes (Inches) | Roll Sizes (Metric) |
|------------|------------------------------|----------------|----------------------------|----------------------------|-----------------------------|
| 150°C 400% | | 41 MPa | 0.002" x 24" LFT x 1000 ft | 50 μm x 610mm LFT x 304m | |
| | Benefits | | | 0.002" x 36" LFT x 1000 ft | 50 µm x 914mm LFT x 304m |
| | Wrightlon® 250Y vacuur | | | | 50 μm x 1.22m LFT x 304m |
| | flexibility and tensile stre | enath. The enh | nanced physical values | 0.002" v 60" LET v 1000 ft | 50 um v 1 52m LET v 30.4m |

Wrightlon® 250Y vacuum bagging film has high elongation, flexibility and tensile strength. The enhanced physical values allow for added security even in harsh environments. Wrightlon® 250Y is well suited for marine and other commercial vacuum bagging applications.

Other sizes and formats available up to maximum 7m wide sheeting

0.002" x 80" LFT x 750 ft

0.002" x 80" LFT x 750 ft

0.002" x 90" LFT x 750 ft



L-550G

| Maximum Use Temperature | Elongation | Tensile Strength | Roll : | Sizes (Inches) | Roll Sizes (Metric) | |
|---|------------|------------------|----------|---------------------|--------------------------|----|
| 171°C | 400% | 52 MPa | 0.002" x | 18" LFT x 1000 ft | 50 μm x 457mm LFT x 30 | 4m |
| Benefits | | | 0.002" x | 24" LFT x 1000 ft | 50 μm x 610mm LFT x 304 | 4m |
| L-550G vacuum bagging film is available in wide sizes and | | | | : 36" LFT x 1000 ft | 50 μm x 914mm LFT x 304 | 4m |
| has high elongation | | | 0.002" x | : 48" LFT x 1000 ft | 50 μm x 1.22m LFT x 304r | n |
| enhanced physical value | | | 0.002" x | : 60" LFT x 1000 ft | 50 μm x 1.52m LFT x 304r | n |

Other sizes and formats available up to maximum 7m wide sheeting



Wrightlon® 600V

marine, and other commercial applications.

| Maximum Use Temperature | Elongation | Tensile Strength | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|------------|------------------|----------------------------|--------------------------|
| 204°C | 400% | 65 MPa | 0.002" x 18" LFT x 1000 ft | 50 μm x 457mm LFT x 304 |
| Renefits | | | 0.002" x 24" LET x 1000 ft | 50 um x 610mm LET x 304r |

Benefits

Wrightlon® 600V vacuum bagging film is designed for low cost, commercial applications. It has good elongation and stays soft in low humidity conditions.

| Non Sizes (incres) | Non Sizes (Metric) |
|----------------------------|---------------------------|
| 0.002" x 18" LFT x 1000 ft | 50 μm x 457mm LFT x 304m |
| 0.002" x 24" LFT x 1000 ft | 50 μm x 610mm LFT x 304m |
| 0.002" x 36" LFT x 1000 ft | 50 μm x 914mm LFT x 304m |
| 0.002" x 48" LFT x 1000 ft | 50 μm x 1.22m LFT x 304m |
| 0.002" x 60" LFT x 1000 ft | 50 μm x 1.52m LFT x 304m |
| 0.002" x 80" LFT x 750 ft | 50 μm x 2.03 m LFT x 228m |
| | |

Other sizes and formats available up to maximum 7m wide sheeting

















Other products, sizes & formats are available, please visitwww.airtech-amg.co.uk and contact an Airtech customer service representative for complete details.

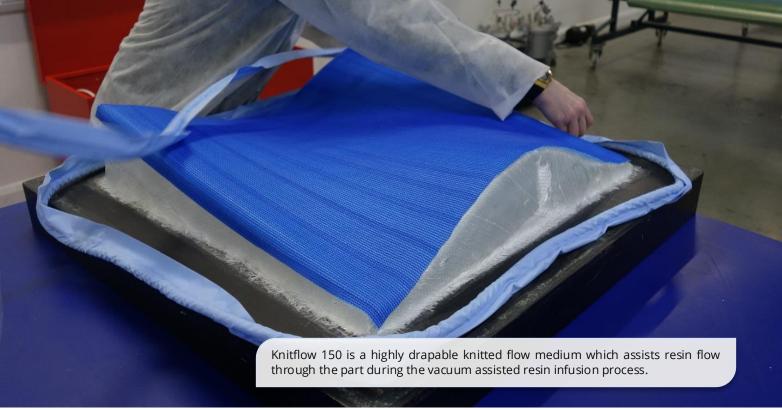




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Resin Flow Mesh









Resin flow mesh for flow over part surfaces

Knitflow 150

| Maximum Use Temperature | Mesh Weight | Material | Resin Flow | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|-------------|------------|-----------------|---------------------|---------------------|
| 115°C | 150 g/m² | Knitted PE | Medium Speed ** | | |

Benefits

Knitflow 150 assists resin flow through the part during the vacuum assisted resin infusion process. This resin flow medium works well with polyester, vinylester and epoxy resins. Knitflow 150 is a highly drapable knitted flow medium with a high resin flow speed for most resins.

| 59" x 328 ft | 1.50m x 100m |
|--------------|----------------|
| 79" x 328 ft | 2.0 m x 10 0 m |

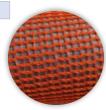


Knitflow 160

| Maximum Use Temperature | Mesh Weight | Material | Resin Flow | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|-------------|--------------|----------------|---------------------|---------------------|
| 125°C | 160 g/m² | Knitted HDPE | High Speed *** | | |

Benefits 59" x 328 ft 1.50m x 100m

Knitflow 160 is designed to assist resin flow through the part during the vacuum assisted resin infusion process. This resin flow medium works well with polyester, vinylester and epoxy resins. Knitflow 160 is a highly drapable knitted flow medium with a high resin flow speed for most resins.



Greenflow 75

| Maximum Use Temperature | Mesh Weight | Material | Resin Flow | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|-------------|-------------|-----------------|---------------------|---------------------|
| 150°C | 98 g/m² | Extruded PP | Medium Speed ** | | |

Benefits

Greenflow 75 is designed to efficiently distribute resin with little waste due to the low profile, tight construction. Greenflow 75 can be used with polyester, vinylester and epoxy resins.

| 0.03" x 41" x 350 ft | 0.9 mm x 1.04m x 106 r |
|----------------------|----------------------------|
| 0.03 X 41 X 330 IC | 0.5111111 X 1.04111 X 1001 |



Resinflow 60

| Maximum Use Temperature | Mesh Weight | Material | Resin Flow | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|-------------|------------------------------|-------------|---------------------|---------------------|
| 100°C | 160 g/m² | Extruded LDPE/ HDPE blend | Low Speed * | | |

Benefits

Resinflow 60 is designed to assist resin flow through your part during the VARTM (Vacuum Assisted Resin Transfer Moulding) process. Our resin distribution medium works well with polyester, vinylester and epoxy resins. Resin flows more easily throughout your lay-up, when using Resinflow 60.

0.05" x 59" x 175.5 ft 1.3mm x 1.5 m x 53.5m









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Combo-Tech Materials









Combo-Tech

Combination materials for resin infusion

Flowlease Green

| Maximum Use Temperature | Mesh Type | Release type | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|--------------|--------------|---------------------|---------------------|
| 121°C | Greenflow 75 | WL3700P16 | | |

Benefits 59" x 328 ft 1.50m x 100m

Flowlease combines flow mesh with perforated release film. Great labour savings can be achieved by having a combination of products applied in one operation as opposed to applying one layer at a time.



Flowlease Blue

| Maximum Use Temperature | Mesh Type | Release type | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|--------------|--------------|---------------------|---------------------|
| 115°C | Knitflow 150 | WL3700P16 | | |

Benefits 59" x 328 ft 1.50m x 100m

Flowlease combines flow mesh with perforated release film. Great labour savings can be achieved by having a combination of products applied in one operation as opposed to applying one layer at a time.



Flowlease Orange

| Maximum Use Temperature | Mesh Type | Release type | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|--------------|--------------|---------------------|---------------------|
| 121°C | Knitflow 160 | WL3700P16 | | |

Benefits

Flowlease combines flow mesh with perforated release film. Great labour savings can be achieved by having a combination of products applied in one operation as opposed to applying one layer at a time.

59" x 328 ft 1.50m x 100m

2.0 m x 100 m

79" x 328 ft



Flowlease Black

| Maximum Use Temperature | Mesh Type | Release Type | Roll Sizes (Inches) | Roll Sizes (Metric) | |
|-------------------------|--------------|--------------|---------------------|---------------------|--|
| 115°C | Knitflow 110 | WL3700P16 | | | |

Benefits 59" x 328ft 1.50m x 100m Flowlease combines flow mesh with perforated release film. Great labour



operation as opposed to applying one layer at a time.

Flowpeel 160-37P16-ES

| Maximum Use Temperature | Mesh Type | Release type | Peel Ply | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|--------------|--------------|-------------|---------------------|---------------------|
| 121°C | Knitflow 160 | WL3700P16 | Econostitch | | |

Benefits

Flowpeel combines flow mesh with perforated release film and peel ply fabric. Great labour savings can be achieved by having a combination of products applied in one operation as opposed to applying one layer at a time.

savings can be achieved by having a combination of products applied in one

60" x 295 ft 1.52m x 90m

1.52m x 105m



Flowpeel Pro

| Maximum Use Temperature | Mesh Type | Release type | Peel Ply | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|--------------|--------------|---------------|---------------------|---------------------|
| 121°C | Knitflow 160 | WL3700P16 | Stik-Ply P90P | | |

Benefits

Flowpeel Pro combines flow mesh with perforated release film and self-adhesive peel ply fabric. Great labour savings can be achieved by having a combination of products applied in one operation as opposed to applying one layer at a time.

60" x 345 ft





Resin Brakes

Draw vacuum easily and efficiently



Vac-Brake Pro

| Maximum Use Temperature | Material Type | Colour | Sizes (Inches) | Sizes (Metric) |
|-------------------------|--|--------------|----------------|----------------|
| 121°C | Dahltexx® sleeve, PP Textile & Spiral tube | Blue / White | | |

Benefits4" x 82 ft 102mm x 25m

Vac-Brake Pro is a combination vacuum manifold and resin brake for the periphery of resin

Vac-Brake Pro is a combination vacuum manifold and resin brake for the periphery of resin infusion mouldings. Vac-Brake Pro features a spiral tube sewn into a Dahltexx® sleeve than assembled into a PP200 resin brake. Positioned around the edge of the part it distributes even vacuum and provides a resin brake preventing resin waste and choking of the vacuum manifold.



Vac-Brake C

| Maximum Use Temperature | Material Type | Colour | Sizes (Inches) | Sizes (Metric) | | |
|-------------------------|------------------------|--------------|----------------|----------------|--|--|
| 121°C | PP Textile & PE Spiral | Blue / White | | | | |
| Benefits | | | | | | |

Vac-Brake C is a combination vacuum manifold and resin brake for the periphery of resin infusion mouldings. Vac-Brake C features a spiral tube sewn into a technical textile. Positioned around the edge of the part it distributes even vacuum and provides a resin brake preventing



Vac-Brake R

resin waste and choking of the vacuum manifold.

| Maximum Use Temperature | Material Type | Colour | Sizes (Inches) | Sizes (Metric) |
|-------------------------|------------------------|--------|----------------|----------------|
| 121°C | PP Textile & PE Spiral | White | | |

Benefits 6" x 165 ft 152mm x 50m

Vac-Brake R is a combination vacuum manifold and resin brake for the periphery of resin infusion mouldings. Vac-Brake R features a spiral tube sewn into a technical textile. Positioned around the edge of the part it distributes even vacuum and provides a resin brake preventing resin waste and choking of the vacuum manifold.







Draw vacuum easily and efficiently

Dahlvac MB80

| Maximum Use Temperature | Material Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|-----------------------|--------|---------------------|---------------------|
| 121°C | Dahltexx® & PE Spiral | Blue | | |

Benefits 2" x 100 ft 50mm x 30.m

Dahlvac MB80 is an easy-to-use vacuum source designed for resin infusion. The internal spiral tube provides good vacuum flow and the outer layer of Dahltexx® SP-2 allows breathability while preventing resin from entering the vacuum channel.



Dahlvac RC Vac Hose

| Maximum Use Temperature | Material Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|-----------------------|--------|---------------------|---------------------|
| 121°C | Dahltexx® & PE Spiral | Blue | | |

Benefits 0.5 " x 100 ft 12.7mm x 30.m

Dahlvac RC Vacuum Hose is an easy-to-use vacuum source designed for resin infusion. The internal spiral tube provides good vacuum flow and the outer layer of Dahltexx® SP-2 allows breathability while preventing resin from entering the vacuum channel.



Dahlpac MC79

| Maximum Use Temperature | Material Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|------------------------|--------|---------------------|---------------------|
| 125°C | Nylon fabric & PP Mesh | Blue | | |

Benefits 4" x 27 yds 100mm x 25m

Dahlpac MC79 is an easy-to-use strip material that allows vacuum to be applied over the surface of a composite laminate with no resin bleed out and little part mark-off. Dahlpac MC79 is constructed with Dahltexx® SP-2 fabric which breaths efficiently and can control resin flow.



VacTrak

| Maximum Use Temperature | Material Type | Colour | Adhesive Type | Thickness | Width | Length |
|-------------------------|---------------|--------|---------------|-----------|-------|--------|
| 190°C | Polyester | White | Rubber | | | |

Benefits 3mm 43mm 25m

Vactrak is a knitted technical tape designed to be used during the resin infusion process as a vacuum manifold. The Vactrak is composed for a very specific 100% polyester knitting which offers a very high vacuum permeability. As this knitting is already mounted on our double-sided pressure sensitive tape Airhold 10 CBS, an advantage for the user is to save labour in the construction of the vacuum manifold.

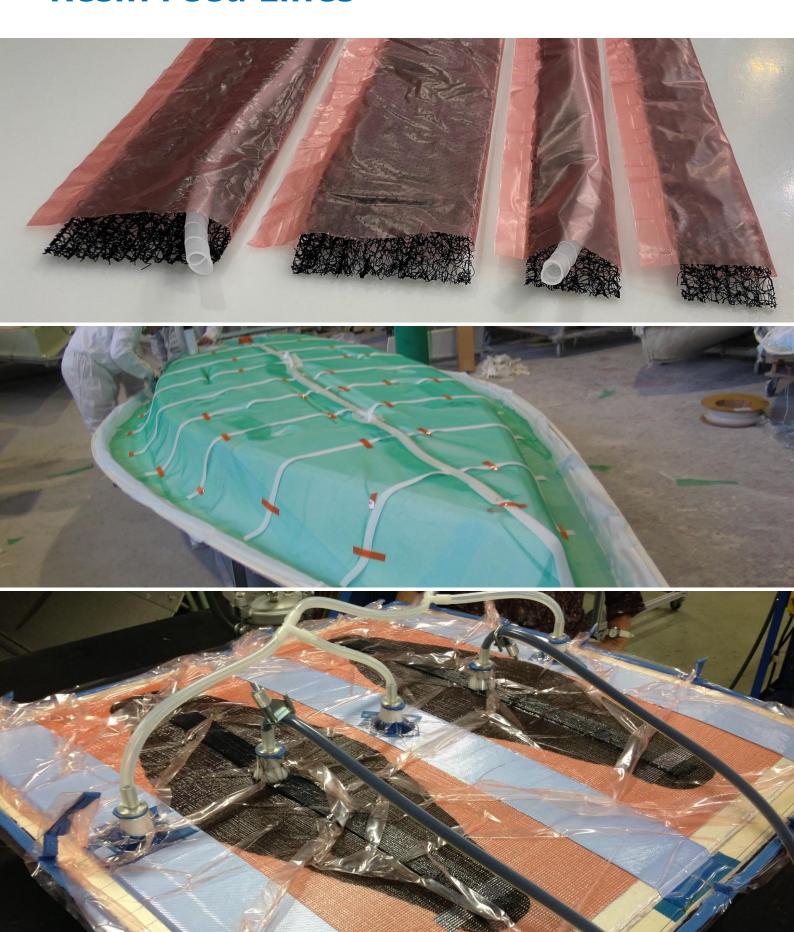








Resin Feed Lines







Resin Feed Lines

Feed resin easily into laminates

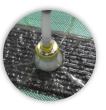
Flowstrip

Benefits

| Maximum Use Temperature Construction | | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|--|--|--------|---------------------|---------------------|
| 155°C High flow mesh in polyester sleeve | | Grey | | |

Flowstrip is a lay flat resin feed channel constructed with a high-speed 3D mesh inside a highly porous non-woven polyester sleeve. Flowstrip is an extremely efficient resin flow channel which is easy to position on infusion laminates and vacuum bag. Resin flow is High Speed ***

2" x 54 yds 50mm x 50m 4" x 54 yds 100mm x 50m



Flowstrip 39

| Maximum Use Temperature Construction | | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|--------------------------------------|--|--------|---------------------|---------------------|
| 121°C | High flow mesh in perforated release film sleeve | Red | | |
| Benefits | | | 2" x 100 ft | 50mm x 30m |

Flowstrip 39 is a lay flat resin feed line for resin infusion molding. The construction comprises 3D mesh with high resin flow speed wrapped in a perforated release film sleeve which allows removal after resin curing. The lay flat mesh provides high contact area and high resin flow speed to deliver resin into the laminate during infusion.

Resin flow is High Speed ***

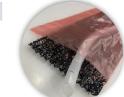
4" x 100 ft 100mm x 30m



Flowstrip 39MAX

| Maximum Use Temperature Construction | | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|--------------------------------------|--|--------|---------------------|---------------------|
| 121°C | High flow mesh in perforated release film and Spiral | Red | | |
| Benefits | | | 2" x 100 ft | 50mm x 30m |
| El | | | 4" x 100 ft | 100mm x 30m |

Flowstrip 39MAX includes a resin feed spiral tube on the 3D Mesh to provide even faster line fill speed to extend even resin flow over longer distances and maintain high resin flow speed into laminates being molded. Resin flow is Super High Speed ****



Flowrunner KF160

| Maximum Use Temperature | Material Type | Mesh Weight | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|---------------|-------------|--------|---------------------|---------------------|
| 121°C | HDPE | 160 g/m² | Orange | | |
| Benefits | | | | 4" x 82 ft | 100mm x 25m |

Flowunner KF160 is a sewn tubular Knitflow 160 mesh with 12 mm (1/2") or 19 mm (3/4") spiral tube inserted for resin infusion applications. Resin flow is Medium Speed **



ResinTrak

| Maximum Use Temperature | Material Type | Colour | Thickness | Width | Length |
|-------------------------|---------------|--------|-----------|-------|--------|
| 190°C | Polyester | White | | | |
| Benefits | | | 3mm | 43 mm | 25m |

A 100% polyester 3D knitted tape with very high permeability that can be used as a resin feeder or vacuum channel. ResinTrak will transport resin along the part surface and into the laminate. ResinTrak leaves no mark off on the part when used in conjunction with Airtech's flow media and release ply. Resin flow is Medium Speed ***



Resintrak HF

Benefits

| Maximum Use Temperature | Material Type | Colour | Thickness | Width | Length |
|-------------------------|---------------|--------|-----------|-------|--------|
| 190°C | Polyester | White | | | |

Resintrak HF is a knitted technical tape designed to be used during the resin infusion process as resin flow line. Resintrak HF is composed of a very specific 100% polyester 3D knitting which offer a very high permeability and will transport resin along the surface into the part. Resintrak HF leaves no mark off on the part when used in conjunction with Airtech's flow media and release ply. Resintrak HF is a high flow rate

resin feed line with lower resin waste, for easier, more efficient infusions. Resin flow is High Speed ***



4mm

30mm

25m



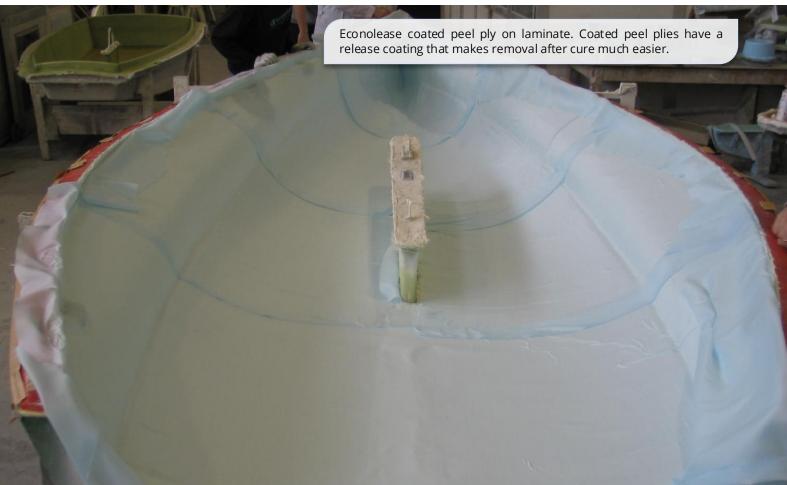


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Release Fabrics & Peel Ply









1.52m x 274m

1.52m x 91m

Fabrics for textured surfaces for paint & bonding preparation

60" x 300 yds

60" x 100 yds

Econostitch®

Benefits

| Maximum Use Temperature | Fibre Type | Weight | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|------------|---------|--------------------|---------------------|---------------------|
| 190°C | Nylon | 88 g/m² | White / Red Tracer | | |

Econostitch® is a nylon peel ply with red tracers which make this peel ply more visible

before and after a cure, reducing the possibility of the peel ply being left on the part. Slit width sizes are available but may be subject to minimum order quantity and lead time, please contact us for details.



Econostitch® G

| Maximum Use Temperature | Fibre Type | Weight | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|------------|---------|---|---------------------|---------------------|
| 190°C | Polyester | 85 g/m² | White / Black Tracer Fluoro Green / Black Tracer | | |

Benefits 71" x 218 yds 1.8m x 200m

Econostitch® G is an economical peel ply with good performance when used with both polyester and epoxy resins. It is available in 2 colour versions, white or fluoro green, and it has black tracers with high visibility to reduce the risk of peel ply being left on the part. Slit width sizes are available but may be subject to minimum order quantity and lead time, please contact us for details.



Econoply E

| Maximum Use Temperature | Fibre Type | Weight | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|------------|---------|--------|---------------------|---------------------|
| 149°C | Polyester | 95 g/m² | White | | |
| | | | | COII 2FOI- | 1 [] 2 20 |

Benefits 60" x 250 yds 1.52m x 229m

Econoply E is a heavy weight, heat set and scoured polyester peel ply developed for use in difficult environments and where a more textured surface is required for secondary bonding. Our Econo range of peel plies are high quality but inexpensive and developed for applications such as resin infusion. Econo peel plies assist or eliminate the need for sanding or abrading composite laminate.



Stik-Ply® P90P

| Maximum Use Temperature | Fibre Type | Maximum Use Temperature Fibre Type Weight Colour | | | | | |
|-------------------------|-------------------------------|--|----------------|--|--|--|--|
| 190°C | 3.15" x 328ft | 0.08m x 100m | | | | | |
| Benefits | | 4.72" x 328ft | 0.120m x 100 m | | | | |
| Stik-Ply® P90P is a po | lvester peel ply with tracers | 63" x 328ft | 1.60m x 100m | | | | |

Stik-Ply® P90P is a polyester peel ply with tracers and a porous acrylic adhesive coating. This peel ply can be applied easily to complex surfaces, such as mould surfaces. The adhesive coating is porous and does allow resin bleed through and so can be used for resin infusion processes.



Econolease

| Maximum Use Temperature | Fibre Type | Weight | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|-----------------------|---------|------------|---------------------|---------------------|
| 204°C | Nylon Silicone Coated | 61 g/m² | Light blue | | |
| Popofits | | | | 60" x 100 yds | 1.52m x 91m |

Benefits

Econolease is a silicone treated nylon peel ply which provides greater release in difficult environments. Our Econo peel plies are designed to work in resin infusion or hand lay-up processes. All coated peel plies have the potential to transfer.



TFG S 075P

| Maximum Use Temperature | Fibre Type | Thickness | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|------------------------|-----------|--------|---------------------|---------------------|
| 260°C | PTFE Coated Fibreglass | 75µm | Brown | | |
| Donofita | | | | 39" x 109 yds | 1m x 100m |

Benefits

TFG S 075P bleed out fabrics are porous, PTFE coated glass fabrics which will provide release from all conventional resin systems. Porous products will allow excess resin, volatiles and trapped air to escape into the breather during cure while non-porous products will retain resin.









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Tubing and Connectors



Poly Spiral

| Maximum Use Temperature | Mate rial | Sizes (Metric) |
|-------------------------|--------------|----------------|
| 1219.0 | Polyothylono | |

Benefits

Spiral tubing for resin feed lines and vacuum manifolds around part edge. Can be easily cut and connected with range of coupling, elbow and T fittings.

11mm O.D. x 8mm I.D. x 100m 12mm O.D. x 9mm I.D. x 100m 17mm O.D. x 14mm I.D. x 100m 21mm O.D. x 18mm I.D. x 100m



Poly Tubing

| Maximum Use Temperature | Mate rial | Sizes (Metric) |
|-------------------------|---------------------|----------------|
| 121°C | Polyethylene tubing | |

Benefits

Tubing for resin feed and vacuum connections. Can be easily cut and connected with range of coupling, elbow and T fittings.

10mm O.D. x 8mm I.D. x 100m 12mm O.D. x 10mm I.D. x 100m 16mm O.D. x 14mm I.D. x 100m 21mm O.D. x 18mm I.D. x 100m





Maximum Use Temperature



Infusion essentials for making infusions simple & efficient

RB451 Vacuum catch pot

Benefits Sizes (Gallons) Sizes (Metric)

The RB 451 vacuum reservoir is designed to collect excess resin during the vacuum assisted resin transfer moulding process (VARTM). The RB 451 has 1 vacuum inlet and 3 resin inlets in order to be able to perform several infusions at the same time.

10 litre 2.5 US Gallon Tank 3/8", 1/2" & 5/8" fittings



Polypropylene Fittings

| 90°C | Polypropylene | | | |
|---|---------------|--------------|-------|------|
| Benefits | | Tee Fittings | PTF12 | 12mm |
| Infusion valves and fittings are available in several diameters, and they are designed to be connected with | | | PTF16 | 16mm |

different types of tubes used to control resin flow in the vacuum infusion process. The fittings can also be used to join the spiral tubes used as vacuum channels.

| Tee Fittings | PTF12 | 12mm |
|-------------------|--------------|-------|
| | PTF16 | 16mm |
| | PTF20 | 20m m |
| Elbow Fittings | PLF12 | 12mm |
| | PLF16 | 16mm |
| | PLF20 | 20m m |
| Coupling Fittings | PCF12 | 12mm |
| | PCF16 | 16mm |
| | PCF20 | 20mm |
| Infusion Valves | Infuvalve 12 | 12mm |
| | Infuvalve 16 | 16mm |
| | Infuvalve 20 | 20m m |



Sizes (Metric)

RIC 34

RIC Connector with spiral base

inexpensive and efficient through bag connection for use with spiral tube vacuum manifold and resin feed lines for low temperature resin infusion application.

| Maximum Use Temperature | Material | Tube Connection | Spiral Connection | Reference |
|---|-------------------|-----------------|-------------------|-----------|
| 80°C | UHMW Polyethylene | | | |
| Benefits | | 1/2" | 1/2" | RIC 12 |
| The Airtech Resin infusion connector (RIC) provides | | 5/8" | 5/8" | RIC 58 |

3/4"



VAC-RIC LT Connector with flat base

| Maximum Use Temperature | Material | Tube Connection | Spiral Connection | Reference |
|-------------------------|------------------------------|-----------------|-------------------|---------------|
| 80°C | UHMW Polyethylene | | | |
| Benefits | | 1/2" | Flat base | Vac-RIC LT 12 |
| The Airtech Vac-Ric LT | is a flat base connector for | 5/8" | Flat base | Vac-RIC LT 58 |
| vacuum manifold and | d resin feed lines for low | 3/4" | Flat base | Vac-RIC LT 34 |



Infusion and Spiral Plugs

temperature resin infusion application.

| Maximum Use Temperature | Material to Avoid | Tube Connection | Spiral Connection | Colour | Reference |
|--|------------------------------------|-----------------|-------------------|--------|----------------|
| 130°C | Compatible with most resin systems | | | | |
| Benefits | | 12 mm | 12 mm | Orange | Spiral Plug 12 |
| Infusion and Spiral Plugs are inexpensive vacuum bag | | 16 mm | 16 mm | Green | Spiral Plug 16 |
| | liti t | 19 mm | 19 mm | Rlue | Spiral Plug 19 |

connectors for resin infusion applications, to connect resin feed & vacuum connection tubing. Available with a choice of flat base or groove base in 3 different sizes. The flat base version is for use with Flowstrip & Resintrak and groove base version is for use with Spiral tube & Flowstrip Max products.

| 12 mm | 12 mm | Orange | Spiral Plug 12 |
|-------|-----------|--------|------------------|
| 16 mm | 16 mm | Green | Spiral Plug 16 |
| 19 mm | 19 mm | Blue | Spiral Plug 19 |
| 12 mm | Flat Base | Orange | Infusion Plug 12 |
| 16 mm | Flat Base | Green | Infusion Plug 16 |
| 19 mm | Flat Base | Blue | Infusion Plug 19 |















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Vacuum Sealant Tapes









Sealing vacuum bags to tools & sealing around tubing connections

Airseal 2

| Maximum Use Temperature | Colour | Base Materials | Tack Level | Sizes |
|---------------------------------------|--------|------------------|------------|-------|
| 150°C bag to tool 180°C bag to bag | Black | Synthetic rubber | High tack | |

Benefits

Airseal 2 is a cost-effective vacuum bag sealant tape for room and medium temperature applications. Airseal 2 has been specially formulated to provide excellent tack, firm feel, good clean-up and long shelf life. It can also be used for higher temperature envelope bag applications.

Airseal 2 - Standard tack version.

Airseal 2 Tacky - Superior tack for colder environments. Airseal 2 Super Tacky - Very soft and very high tack version.

3mm x 12mm x 15m

3mm x 9mm x 15m

2mm x 10mm x 20m

2mm x 7mm x 20m



TV 150G

| Maximum Use Temperature | Colour | Base Materials | Tack Level | Sizes |
|-------------------------|--------|------------------|------------|-------|
| 150°C | Grey | Synthetic rubber | Good tack | |

Benefits

TV 150G is an economical vacuum bag sealant tape developed for creating tight seals between vacuum bag to vacuum bag processes. It has great tack for quick adhesion applications, suitable for temperatures up to 150°C.

3mm x 12mm x 15m



AT-200Y

| Maximum Use Temperature | Colour | Base Materials | Tack Level | Sizes |
|-------------------------|--------|------------------|------------|-------|
| 204°C | Yellow | Synthetic rubber | High tack | |

Benefits

AT-200Y is an economical multi-purpose sealant tape with high tack. It removes easily from metal or composite tools. Suitable for cure applications up to 204°C.

3mm x 12mm x 7.6m









Perforated Release Films

Wrightlon® 3700

and vinyl ester resin systems.

| | Maximum Use Temperature | Elongation | Tensile Strength | Perforation Style | Roll Sizes (Inches) | Roll Sizes (Metric) |
|--|---|------------|------------------|------------------------|------------------------|----------------------|
| 121°C 350% | | 21 MPa | WL3700 | 0.001" x 60" x 2000 ft | 25 µm x 1.52m x 609m | |
| | Benefits | | | WL3700 P3 | 0.001" x 60" x 2000 ft | 25 μm x 1.52m x 609m |
| Wrightlon 3700 is a release film that is designed for low-cost applications. Wrightlon 3700 will release from epoxy, polyester | | | | WL3700 P16 | 0.001" x 60" x 2000 ft | 25 μm x 1.52m x 609m |
| | applications. Wrightlon 3700 will release from epoxy, polyester | | | WL3700 MP22 | 0.001" x 60" x 2000 ft | 25 μm x 1.52m x 609m |



Dahlar® Release Bag 125

| | Maximum Use Temperature | Elongation | Tensile Strength | Perforation Style | Roll Sizes (Inches) | Roll Sizes (Metric) |
|----------|-------------------------|------------|------------------|------------------------|------------------------|----------------------|
| | 140°C | 400% | 65 MPa | RBG125 | 0.001" x 60" x 2000 ft | 25 µm x 1.52m x 609m |
| Benefits | | | RBG125 P3 | 0.001" x 60" x 2000 ft | 25 µm x 1.52m x 609m | |

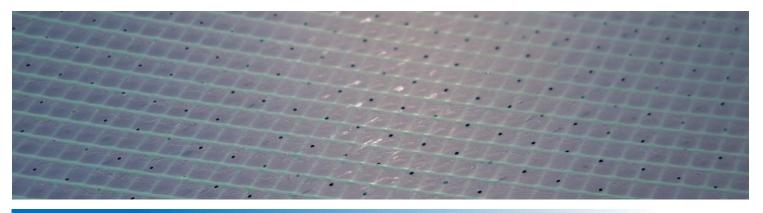
Dahlar® Release Bag 125 is an economical film designed for release film applications. It can be used for cures up to 140°C and will release from most resins and has good tear resistance and elongation.

Wrightlon® 3900

| | Maximum Use Temperature | Elongation | Tensile Strength | Perforation Style | Roll Sizes (Inches) | Roll Sizes (Metric) |
|----------|-------------------------|-------------|-------------------------|-----------------------|-------------------------|-----------------------|
| | 157°C | 500% | 41 MPa | WL 3900R | 0.0012" x 60" x 3280 ft | 30 μm x 1.52m x 1000m |
| Benefits | | WL 3900R P3 | 0.0012" x 60" x 3280 ft | 30 um x 1 52m x 1000m | | |



Wrightlon[®] 3900 release film is a high elongation film which will exhibit excellent release properties from polyester, vinyl ester and epoxy resin systems. It will take temperature up to 157°C.



Commonly used perforations

| Perforation Style | Nominal Hole Diameter | Description (Inches) | Description (Metric) | Maximum Width |
|-------------------|-----------------------|------------------------------|--------------------------|----------------------|
| Р3 | 0.015 inch (0.381 mm) | Staggered 0.25 inch centres | Staggered 6.3 mm centres | 72 inches (182.9 cm) |
| P16 | 0.016 inch (0.406 mm) | Staggered 0.118 inch centres | Staggered 3.0 mm centres | 72 inches (182.9 cm) |
| MP22 | 0.016 inch (0.406 mm) | Staggered 0.059 inch centres | Staggered 1.5 mm centres | 72 inches (182.9 cm) |

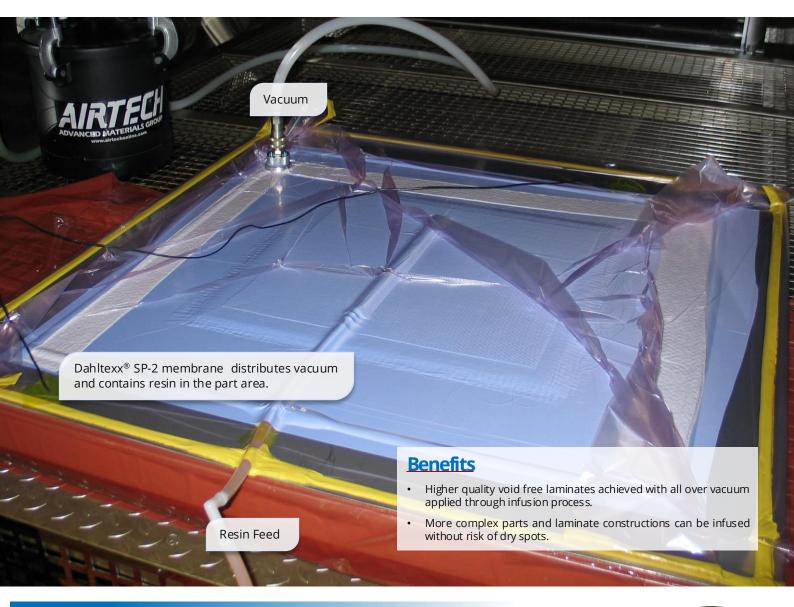
Notes

- Other sizes / slit master rolls are available special order, please contact Airtech customer service representative for complete details.
- Other perforations are available, see available perforation data sheet on www.airtech-amg.co.uk





Membrane for Infusion Process



Dahltexx® SP-2

| Maximum Use Temperature Fibre Type | | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|------------------------------------|-------|------------------------------------|---------------------|---------------------|
| 177°C | Nylon | Light blue fabric / White membrane | | |



Dahltexx® SP-2 is an air permeable membrane which can be used for techniques such as toolside breathing and bag side breathing to aid the removal of air but still contain resin. Due to the micro-porous structure of the Dahltexx® SP-2 membrane, it will allow the passage of air and restrict the flow of resin. Dahltexx® SP-2 is intended for vacuum only applications.



58" x 164 yds

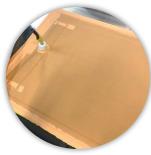


Dahltexx® SP-3

| Maximum Use Temperature | Fibre Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|------------|--------------------------------|---------------------|---------------------|
| 190°C | Polyester | Orange fabric / White membrane | | |

Benefits 58" x 164 yds 1.47m x 150m

Dahltexx® SP-3 is an air permeable fabric which can be used for techniques such as toolside breathing and bag side breathing to aid the removal of air but still contain resin. Due to a micro-porous membrane the Dahltexx® SP-3 fabric will allow the passage of air and restrict the flow of resin. Dahltexx® SP-3 is better at containing lower viscosity resin types.







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Pressure Sensitive Tapes

EconoTape

| 177°C | Polyester | Silicone | Green | | |
|----------|-----------|----------|-------|-------------|------------|
| Benefits | , | | | 1" x 72 vds | 25mm x 66m |

EconoTape 1 is an inexpensive, multipurpose, silicone-based adhesive, pressure sensitive tape. EconoTape 2 is a stronger version of EconoTape 1. This tape can be used for holding down vacuum bagging materials, thermocouples, and other lay-up items. EconoTape 1 & 2 can be used for room temperature to 177°C applications.

1" x 72 yds 2" x 72 yds 50mm x 66m



Airhold 10 DBT

| Maximum Use Temperature | Carrier Type | Adhesive Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|--------------|---------------|--------|---------------------|---------------------|
| 60°C | Cloth | Rubber | White | | |

Benefits 1" x 36 yds 25mm x 33m 2" x 36 yds 50mm x 33m

Airhold 10 DBT is an economical double backed fabric tape for general holding applications where high tack and strong hold is required to keep materials in position. The cloth tape has rubber-based adhesive on both sides which provides excellent adhesion. Airhold 10 DBT is a good choice for holding spiral vacuum manifolds in position for infusion setups.



Wrightlease

| Maximum Use Temperature | Carrier Type | Adhesive Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|---------------|---------------|--------|---------------------|---------------------|
| 260°C | Fluoropolymer | Silicone | Orange | | |

Benefits Wrightlease is a non-stick tape for applications where resin release is required. The orange colour is highly visible on most substrates in addition to offering high elongation and tensile strength. Wrightlease 2 has 0.002" thick film, Wrightlease 4 has 0.004" thick film, it is stronger

1" x 36 yds 25mm x 33m 2" x 36 yds 50mm x 33m



Wrightlease 2R

and tougher.

| Maximum Use Temperature | Carrier Type | Adhesive Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|---------------|---------------|--|---------------------|---------------------|
| 204°C | Fluoropolymer | Rubber | Light orange substrate / green or white adhesive | | |
| Donofite | | | <u> </u> | 411 26 1 | 25 22 |

Wrightlease 2R is an extruded fluoropolymer film coated with rubber-based pressure sensitive adhesive. The light brown colour is visible on most substrates in addition to offering high elongation and tensile strength.

1" x 36 yds 25mm x 33m 2" x 36 vds 50mm x 33m

1" x 72 yds

2" x 72 yds



Teflease MG2

| Maximum Use Temperature | Carrier Type | Adhesive Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|--------------|---------------|--------|---------------------|---------------------|
| 260°C | PTFE | Silicone | Brown | | |

Benefits 1" x 36 yds 25mm x 33m Teflease MG2 is a PTFE film coated with a silicone adhesive. They are ideal for use on tooling 2" x 36 yds 50mm x 33m blocks and all areas where high elongation and release is needed. Teflease MG tapes will form to critical contours and mould surfaces while offering multiple releases or may be used to cover



Flashbreaker® 1

multiple detail mould seams.

| Maximum Use Temperature | Carrier Type | Adhesive Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|--------------|---------------|----------------|---------------------|---------------------|
| 204°C | Polyester | Silicone | Blue or Orange | | |

Flashbreaker® tapes are high strength polyester films coated with a silicone adhesive for multipurpose functions such as holding down vacuum bagging materials. Flashbreaker®

remove easily after cure. The orange Flashbreaker® tapes have high visibility when placed on parts and moulds.



25mm x 66m

50mm x 66m

Benefits





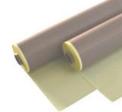
Tool Release

TFG-S-075 AH

| Maximum Use Temperature | Fabric | Adhesive | Total Thickness | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|-----------------------------|----------|-----------------|---------------------|---------------------|
| 260°C | 75µm PTFE Coated Fibreglass | Silicone | 125µm | | |

Benefits 39" x 98 ft 1m x 30m

TFG S 075 AH is a general-purpose PTFE coated glass fabric tape with medium gloss coating suitable for consideration when cost is a prime factor.

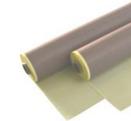


TFG-S-125 AH

| Maximum Use Temperature | mperature Fabric | | Total Thickness | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|------------------------------|----------|-----------------|---------------------|---------------------|
| 260°C | 125µm PTFE coated fibreglass | Silicone | 175µm | | |

Benefits 39" x 98 ft 1m x 30m

TFG S 125 AH is a general-purpose PTFE coated glass fabric tape with medium gloss coating suitable for consideration when cost is a prime factor. Can be used on the tool face to give a permanent release surface eliminating the need to apply release agents. Low coefficient of friction allows resin to flow easily against the surface. Mould tools with imperfections / pinholes can be covered to produce a suitable tooling surface.



Toolwright 3

| Maximum Use Temperature Film Carrier | | Adhesive | Total Thickness | Roll Sizes (Inches) | Roll Sizes (Metric) |
|--------------------------------------|-----------------------------|----------|-----------------|---------------------|---------------------|
| 260°C | 50µm extruded fluoropolymer | Silicone | 75µm | | |

Benefits 50" x 18 yds 1.27m x 16.5m

Toolwright 3 is a light orange extruded fluoropolymer film coated with silicone pressure sensitive adhesive. Toolwright 3 has high elongation, good tear strength, high temperature resistance and excellent clean up after removal.



Toolwright 5

| Maximum Use Temperature | Film Carrier | Adhesive | Total Thickness | Roll Sizes (Inches) | Roll Sizes (Metric) |
|------------------------------------|--------------|----------|-----------------|---------------------|---------------------|
| 260°C 100µm extruded fluoropolymer | | Silicone | 125µm | | |
| | | | | | |

Benefits 46" x 18 yds 1.17m x 16.5m

Toolwright 5 is an extruded fluoropolymer film coated with silicone pressure sensitive adhesive. The orange colour is highly visible on most substrates in addition to offering high elongation and tensile strength.



Tooltec[®] CS5

| Maximum Use Temperature Film Carrier | | Adhesive | Total Thickness | Roll Sizes (Inches) | Roll Sizes (Metric) |
|--------------------------------------|------------|----------|-----------------|---------------------|---------------------|
| 260°C | 127µm PTFE | Silicone | 165µm | | |

Benefits

Tooltec CS5 is a PTFE film coated with a high temperature silicone pressure sensitive adhesive. It can be used to seal masters and leaky tool surfaces while providing semi-permanent and contamination free part release. Tooltec CS5 is a non-reinforced mould surface reconditioning tape allowing conformance to complex contours and providing a semi-permanent release for contoured shapes.



36" x 18 yds

48" x 18 yds

914mm x 16.5m

1.22m x 16.5 m









Tackifiers & Spray Adhesives









Tools for infusing parts and resin for infusing mould tools

2" x 295 ft



Tac-Strip

| Maximum Use Temperature | Material Type | Adhesive Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|-----------------|---------------|--------|---------------------|---------------------|
| 100°C | Fibreglass mesh | Acrylic | White | | |
| Renefits | | | | 1" x 295 ft | 25mm x 90m |

Tac-Strip is a fibreglass fabric mesh tape coated on both sides with a "high-tack" pressure sensitive adhesive. Tac-Strip is designed to hold dry fabrics in place as required when using resin infusion, resin transfer moulding, and other processes requiring dry fabric lay-up. Tac-Strip has the added advantage of being very clean when compared to spray adhesives commonly used for ply placement.



50mm x 90m

Airtac 2 LH+ Spray Adhesive

| Spray style | Adhesive Type | Chara cteristics | Colour | Can Size | Cans Per Case |
|-------------|--------------------|--|--------|----------|----------------|
| Fine mist | High tack adhesive | Methylene chloride free, toluene free | Clear | | |
| Benefits | | | | 500 ml | 12 cans / case |

Airtac 2 LH+ is a high tack spray adhesive designed for temporary bonding. Airtac 2 LH+ can be used to hold dry materials on contours and vertical surfaces. This product is ideally suited to resin infusion applications for holding plies, release films, peel plies, and infusion mesh in place until the vacuum bag is secured. Airtac 2 LH+ has a fine mist spray pattern.



Airtac 3 MEGA Spray Adhesive

| Spray style | Adhesive Type | Chara cteristics | Colour | Can Size | Cans Per Case |
|-------------|-------------------------|--|--------|----------|----------------|
| Fine mist | Very high tack adhesive | Methylene chloride free, toluene free | Clear | | |
| Benefits | | | | 600 ml | 12 cans / case |

Airtac 3 Mega is a spray adhesive, with very high tack, designed for temporary bonding. Airtac 3 Mega can be used to hold dry materials on contours and vertical surfaces. This product is ideally suited to resin infusion applications for holding plies, release films, peel plies, and infusion mesh in place until the vacuum bag is secured. Airtac 3 Mega is a fine mist.



FIX-IT Filament Spray Adhesive

| | Spray Style | Adhesive Type | Colour | Can Size | Cans Per Case |
|---|------------------|-------------------------|--------|----------|----------------|
| | Web of filaments | Very high tack adhesive | Clear | | |
| Ē | Renefits | | | 500 ml | 12 cans / case |



FIX-IT is a filament spray adhesive for high level adhesion in the resin infusion process and other processes where dry materials need to be positioned. Filament spray adhesive provides high tack and grab on textured surfaces. Web of filaments avoid continuous coverage and does not impede resin flow.









High Temperature Infusion



RF242B -1 Perforated release film

| Maximum Use Temperature | Elongation | Tensile Strength | Perforation Style | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|------------|------------------|-------------------|---------------------|---------------------|
| 220°C | 350% | 48 MPa | | | |

Benefits RF242B -1 P3 0.0008" x 48" x 600 ft 0.020mm x 1.22 m x 183 m

RF242B-1 release film is a high temperature and high elongation release film which will conform easily to the most complex curvatures.

Airhold 1 CBS Double sided tape

| Maximum Use Temperature | Carrier Type | Adhesive Type | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|--------------|---------------|--------|---------------------|---------------------|
| 204°C | Polyester | Acrylic | Clear | | |

Benefits

Airhold 1 CBS is an all-purpose, high temperature double-backed holding tape. Airhold 1

CBS is designed to hold release plies release films and breathers in place during lav-up and

CBS is designed to hold release plies, release films and breathers in place during lay-up and vacuum bagging machining operations. It leaves little residue which removes with common shop solvents.



Resinflow 90 HT Resin flow mesh

| Maximum Use Temperature | Mesh Weight | Material | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|----------------------|----------------|--------|---------------------|---------------------|
| 177°C | 160 g/m ² | Extruded nylon | Clear | | |

Benefits

Resinflow 90 HT is a resin distribution medium for elevated temperatures. Resinflow 90 HT is designed for resin infusion with cures at 177°C. The fused overlay construction provides optimum flow characteristics.



Knitflow 105 HT Resin flow mesh

| Maximum Use Temperature | Mesh Weight | Material | Colour | Roll Sizes (Inches) | Roll Sizes (Metric) |
|-------------------------|-------------|---------------|--------|------------------------|---------------------|
| 200°C | 105 g/m² | Knitted nylon | Clear | | |
| Benefits | - | | | 0.028" x 98" x 45.9 ft | 0.7m x 2.5m x 40m |

Knitflow 105 HT is designed to assist resin flow through the part during the vacuum assisted resin infusion process when elevated temperatures are used. Our resin flow medium works well with polyester, vinyl ester and epoxy resins. This product is a knitted flow medium.







High temperature infusion materials

Nylon Tubing and Spiral

| Maximum Use Temperature | Material | Colour | Sizes (Inches) | Sizes (Metric) |
|-------------------------|----------|--------|----------------|----------------|
| 190°€ | Nivlon | White | | |

Benefits

1/2" O.D. x 3/8" I.D. x 82'

12.7mm O.D. x 9.5mm I.D. x 25m



Nylon tubing is a high temperature tube designed to transport resin during infusion. Nylon spiral tube can be used to create a vacuum manifold around the perimeter of a part during infusion. Can be easily cut and connected with range of coupling, elbow and T fittings.

Nylon Tubing Connectors

| Maximum Use Temperature | Material | Colour | Part Name | Use With |
|-------------------------|----------|--------------------------|--------------------------------|--------------------------------|
| 180°C | Nylon | Translucent | NTF 38 - NTF 12 - NTF 58 | 3/8" - 1/2" - 5/8" I.D. Tubing |
| Benefits | | NEF 38 - NEF 12 - NEF 58 | 3/8" - 1/2" - 5/8" I.D. Tubing | |

Nylon barb "T" fitting- NTF, Nylon barb "Elbow" fittings- NEF, Nylon barb "Coupling" fittings- NCF.

| EF 38 - NEF 12 - NEF 58 | 3/8" - 1/2" - 5/8" I.D. Tubing |
|-------------------------|--------------------------------|
| CF 38 - NCF 12 - NCF 58 | 3/8" - 1/2" - 5/8" I.D. Tubing |



Siltube

| Benefits 18mm O.D. x 10mm I.D. x 25m – fits RIA! | | | | | | |
|--|-------------------------|----------|--------|---|--|--|
| | 230°C | Silicone | Clear | 14mm O.D. x 8mm I.D. x 25m – fits RIA1/2" | | |
| | Maximum Use Temperature | Material | Colour | Sizes (Metric) | | |

Tubing for resin feed and vacuum connections. Can be easily cut and connected with a range of coupling, elbow and T fittings.





RIC HT Connector with spiral base

| | Maximum Use Temperature | Material | Colour | Tube Connection | Spiral Connection | Product Reference |
|----------|----------------------------|----------|--------|-----------------|-------------------|-------------------|
| | 180°C | Nylon | Black | 1/2 " | 1/2 " | RIC-HT 12 |
| Benefits | | | 5/8" | 5/8" | RIC-HT 58 | |
| | The Aisterle I Cale Terror | - C | 2 / A" | 2 / / " | DIC LIT 24 | |

The Airtech High Temperature Resin Infusion Connector (RIC HT) provides inexpensive and efficient through bag connection for vacuum manifold and resin feed lines for high temperature resin infusion applications.



VAC-RIC HT Connector with flat base

| Maximum Use Temperature | Material | Colour | Tube Connection | Spiral Connection | Product Reference |
|-------------------------|----------|--------|-----------------|-------------------|-------------------|
| 260°C | PTFF | White | | | |

Benefits The Airtech Resin Infusion Connector (RIC) provides inexpensive and efficient

through bag connection for use with spiral tube vacuum manifold and resin feed lines for low temperature resin infusion applications.



VAC-RIC HT 12

RIA Hose to connector adaptor

| Maximum Use Temperature | ivia terrar | Colour | Tubing Connection Diameter | Fils Connector Size | Product Reference |
|----------------------------|---------------------|------------------------------------|----------------------------|---------------------|-------------------|
| 260°C | Stainless steel | Steel | 9.8 mm | 1/2" | RIA 1/2" |
| Benefits | | | 13.2mm | 5/8" | RIA 5/8" |
| RIA is a practical tool wh | nich can ensure the | connection between the resin inlet | 15.2mm | 3/4" | RIA 3/4" |



tube or vacuum line and all Airtech RIC (Resin Infusion Connectors). The sharp angled end of this new adapter will easily perforate the vacuum bag placed on the top of the RIC without the need of scissors.

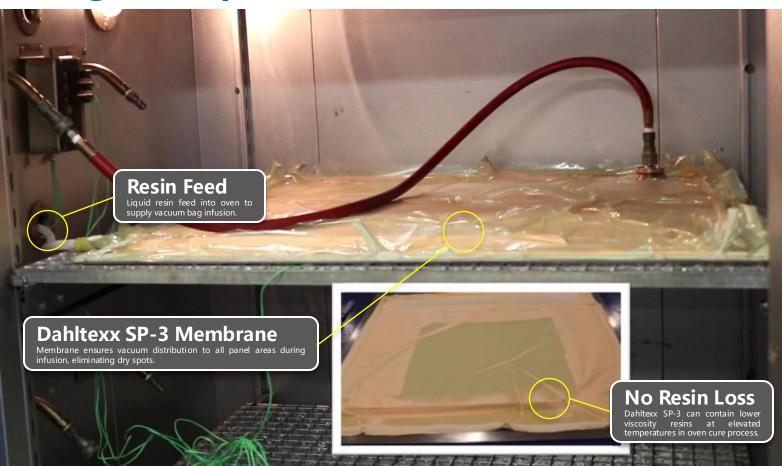








High Temperature Infusion









Infusion Tooling Products



Toolfusion® 1

| Material Type | Initial Cure Temperature | PotLife | Service Temperature | Package Size | Weight |
|---------------|--------------------------|---------------------------|---------------------|--------------|--------|
| Ероху | 22°C for 24 hours | 75 minutes (100g at 22°C) | 191°C | | |

Benefits

Toolfusion® 1A / 1B is a two-part, low viscosity epoxy infusion resin designed to produce prepreg quality, high temperature moulds at a fraction of the cost. Standard infusion vacuum bagging is all that is required to produce autoclave quality laminates.

Toolfusion $^{\circ}$ 1A / 1B requires room temperature master models and patterns further reducing the cost of composite tooling.

| 5 Gallon | Part A - 40 lbs. (18.1kg Part B - 8 lbs. (3.6kg) |
|----------|---|
| Drum | Part A - 500 lbs. (225k |

5 Gallon

Part A - 500 lbs. (225kg) Part B - 105 lbs. (47.8kg)



Toolfusion® 3

| Material Type | Initial Cure Temperature | PotLife | Service Temperature | Package Size | Weight |
|---------------|--------------------------|----------------------------|---------------------|--------------|--------|
| Ероху | 49°C for 12 hours | 300 minutes (100g at 22°C) | 218°C | | |

Benefits

Toolfusion® 3A / 3B is a two-part low viscosity epoxy infusion resin formulated to produce pre-preg quality, composite moulds. Toolfusion® 3 has a low initial cure temperature of 49°C and can be post cured to achieve a high glass transition temperature of 218°C. Void contents of less than 1% are achievable.

Toolfusion® 3A / 3B will work in various RTM and VARTM processes including single and double bag arrangements to produce autoclave quality laminates.









Airtech UK Customer Service



Global manufacturing & Local Inventories
Delivering Short Lead Times. AAMG: >98% OTD



Customer Service Team Contacts



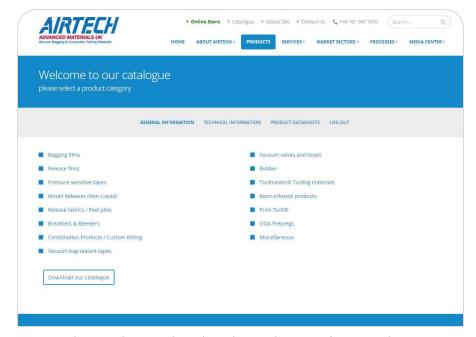
Development, Innovation & Continuous Improvement



Technical Support, Training Workshops & On-site Training Support



Quality System Accreditation



Online Catalogue with Technical Data Sheet & Safety Data Sheet
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Consignment Stocking & Management Service



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Please contact our customer service team

Phone: +44 161 947 1610 Email: sales@airtech-amg.co.uk



About Airtech UK

Chadderton, England

www.airtech-amg.co.uk

- Airtech UK. (formerly Tygavac) is a division of Airtech Advanced Materials Group, the largest manufacturer of vacuum bagging and composite tooling materials for prepreg/autoclave, resin infusion, and wet lay-up processes up to 799°F (426°C). Our product line consists of: vacuum bagging films, release films, pressure sensitive tapes, mould releases (non-liquid), peel plies, breathers & bleeders, sealant tapes, vacuum bag connectors & hoses, rubber, pressure pads, cutting tools, vacuum leak detectors, shrink tape, PTFE coated fibreglass, tooling prepregs and resins, and carbon and glass reinforcements.
- With 50 years of extrusion experience, we've taken the next step into additive manufacturing. Print-Tech® is our new large scale additive manufacturing or 3D printing tooling service for composites. Large-scale tooling in the form of trim fixtures, holding fixtures, and layup moulds can be designed, tooled, and built faster without compromise quality. Also, we manufacture a full line of <u>Dahltram®</u> tooling and <u>Dahlpram®</u> purging resins.
- Airtech Advanced Materials Group is family owned. We have seven locations strategically placed worldwide: Huntington Beach, California, USA; Chino, California, USA; Springfield, Tennessee, USA; Differdange, Luxembourg; Chadderton, England; Goa, India and Tianjin, China. All of our facilities offer technical assistance and are ready to meet your composite production challenges.
- Airtech is an ISO 9001:2015 / AS9100 Rev. D registered company.

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