

## SURE ANGLE SHARPENER – 3D PRINT INSTRUCTIONS

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Material for clamp should be a toughened PTEG. Please look for PETG Plus with enhanced tensil strength.

All parts print without support except for the hone wand which needs only support on the bed for the end where the trigger assembly slides in. Holes do not need support generally.

Apply a little oil to the hone wand end where the trigger is assembled if desired.

Parts should be printed with 15% fill and gyroid infill.

Paint embossed areas with solvent based paint if desired using a pad print or felt tip applicator.

Please see our parts list online or purchase one from [SureAngle.com](http://SureAngle.com)

Thank you and have fun printing!