

# FHinfinity<sup>©</sup> CASE STUDY



[www.fhinfinity.com](http://www.fhinfinity.com)



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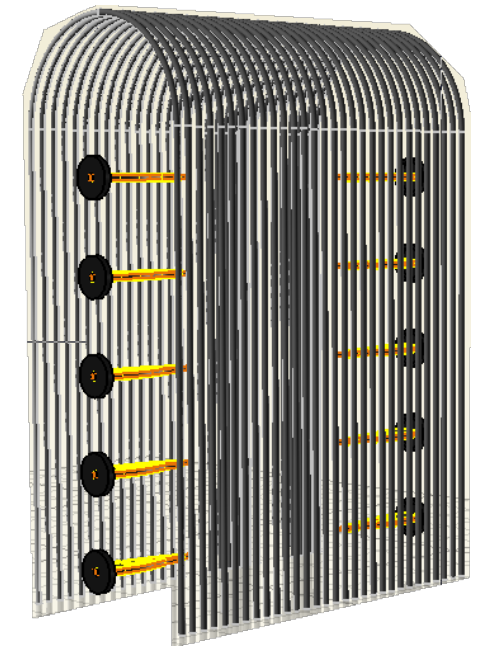
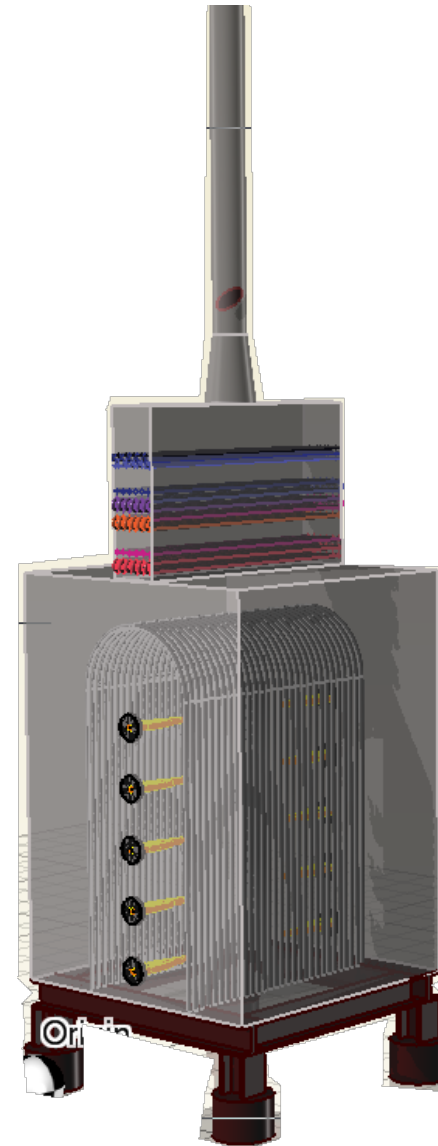
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# FHinfinity<sup>©</sup> CASE #RCS-7T

|                                     |                                       |
|-------------------------------------|---------------------------------------|
| ⦿ <b>HEATER GEOMETRY</b>            | <i>Radiant + Convection</i>           |
| ⦿ <b>FIREBOX TYPE / NO. OF PATH</b> | <i>Cubical / Thirty (30)</i>          |
| ⦿ <b>FIREBOX TUBE LAYOUT</b>        | <i>Arbor Tube, Central</i>            |
| ⦿ <b>CONV. LAYOUT / NO. OF T.B.</b> | <i>Rectangular / Three (3)</i>        |
| ⦿ <b>CONV. TUBE TYPE</b>            | <i>Bare - Fin1 - Fin 2</i>            |
| ⦿ <b>BURNER LAYOUT</b>              | <i>Endwall-Fired</i>                  |
| ⦿ <b>STACK</b>                      | <i>One (1)</i>                        |
| ⦿ <b>FAN / APH / TRANSFER LINE</b>  | <i>None</i>                           |
| ⦿ <b>FUEL</b>                       | <i>Fuel Gas</i>                       |
| ⦿ <b>NO. OF PROCESS STREAM</b>      | <i>Three (3)</i>                      |
| ⦿ <b>PROCESS THERMO. STATE</b>      | <i>All Vap. / All Vap. / All Vap.</i> |
| ⦿ <b>THERMO ENGINE</b>              | <i>User Input Data / NaftPack</i>     |

Model Specification & Setting:

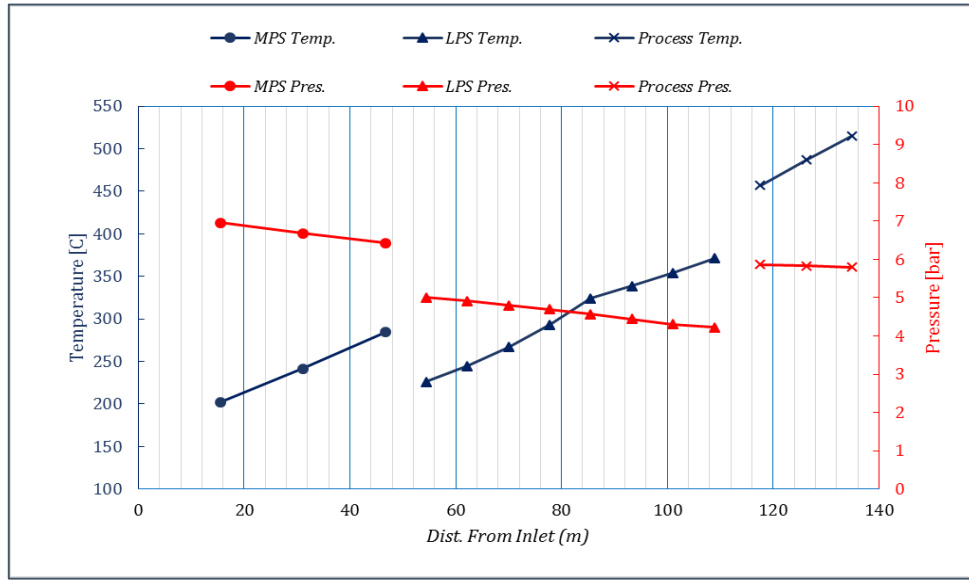
- Fouling Factor*
- Radiation to Tube Bank*



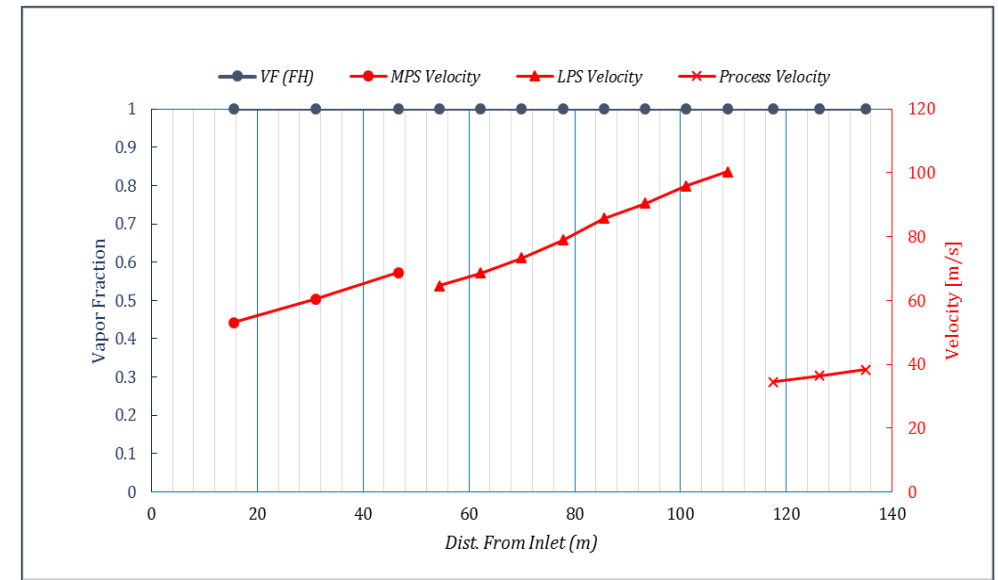
|  | <b>FHinfinity</b>  |
|--|--------------------|
| Total Heat Absorption [kW]                           | 14446              |
| Firebox Duty [kW]                                    | 9618               |
| Avg. Rad. Sec. Heat Flux Density [W/m <sup>2</sup> ] | 38992              |
| Process Outlet Temperature [C]                       | 285 / 371 / 516    |
| Process Side Pressure Drop [bar]                     | 0.12 / 0.87 / 0.77 |
| Heater Efficiency [%]                                | 84.9               |
| Flue Gas Temp. Leaving Heater [C]                    | 309                |
| Bridgewall Temperature [C]                           | 868                |
| Draft at Arch [in WC]                                | - 0.08             |
| Max. Flue Gas Mass Velocity [kg/m <sup>2</sup> .s]   | 1.56               |
| Ratio of Peak to Mean Heat Flux [-]                  | 1.2                |
| Adiabatic Flame Temperature [C]                      | 1903               |

**NOTES:**

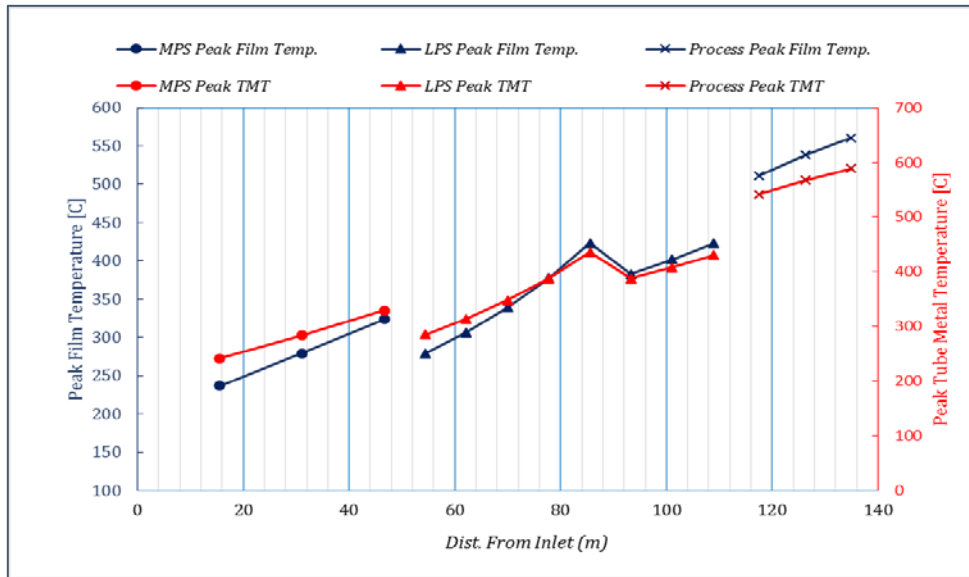
## TEMPERATURE & PRESSURE



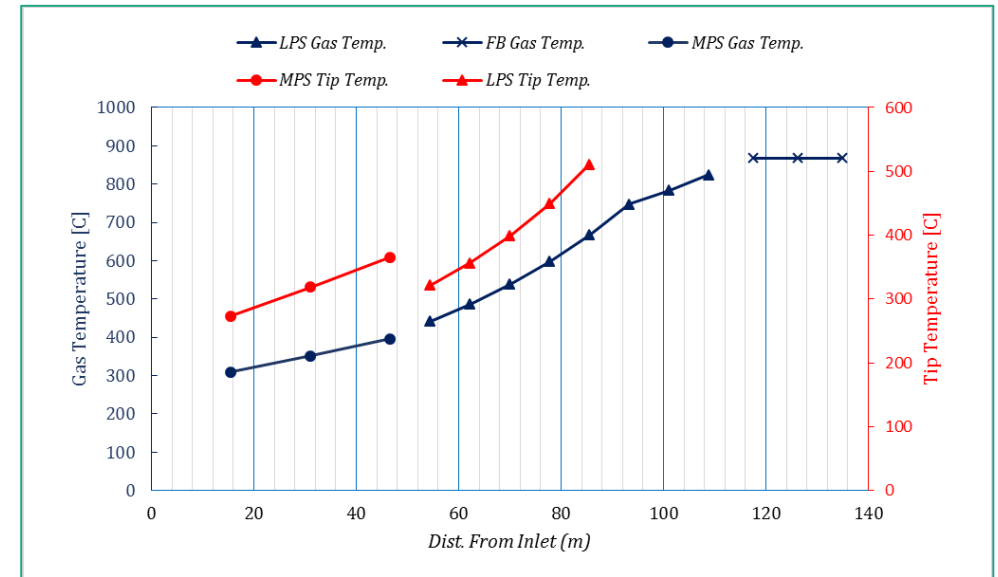
## VELOCITY & VAPOR FRACTION



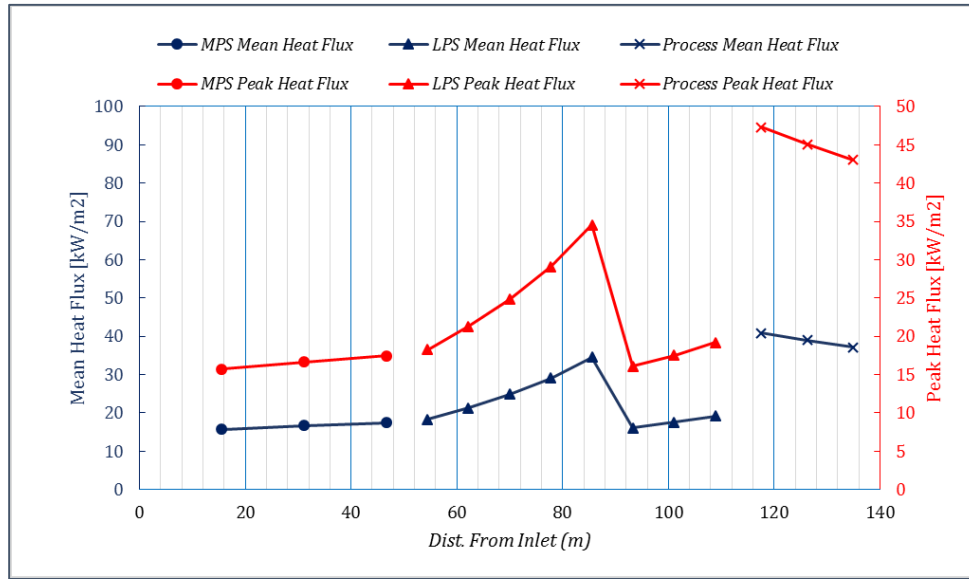
## TUBE TEMPERATURES



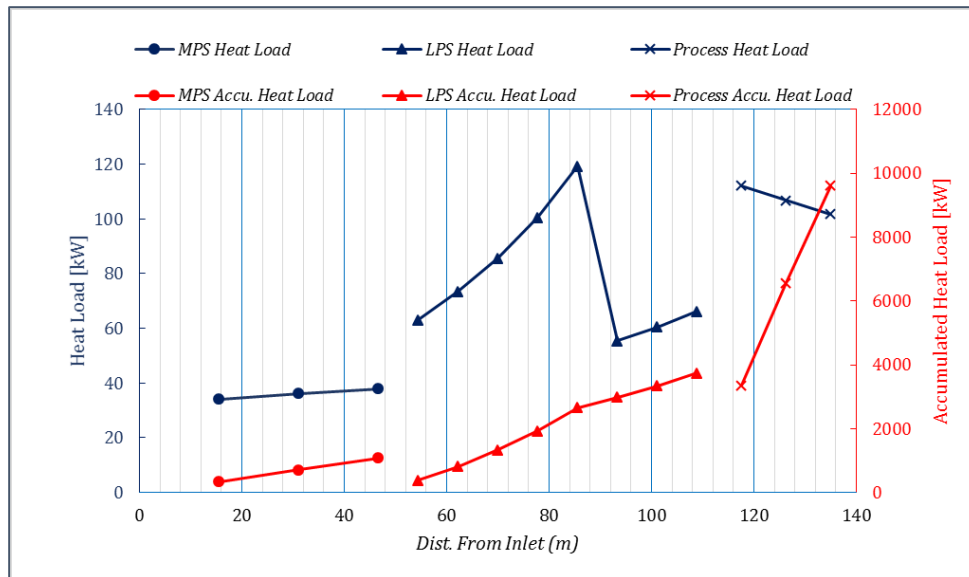
## GAS TEMP. & TIP TEMP.



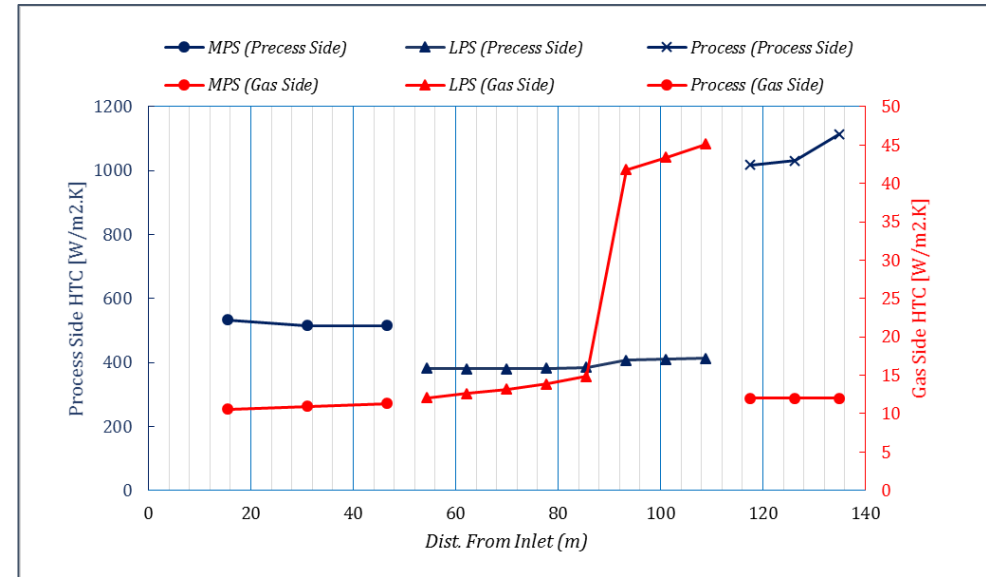
## HEAT FLUXES



## HEAT LOAD



## HEAT TRANSFER COEF.



# FHinfinity<sup>©</sup> CASE #RCS-8T

|                                     |                                   |
|-------------------------------------|-----------------------------------|
| ⦿ <b>HEATER GEOMETRY</b>            | <i>Radiant + Convection</i>       |
| ⦿ <b>FIREBOX TYPE / NO. OF PATH</b> | <i>Cubical / Twenty Five (25)</i> |
| ⦿ <b>FIREBOX TUBE LAYOUT</b>        | <i>U-Tube, Central</i>            |
| ⦿ <b>CONV. LAYOUT / NO. OF T.B.</b> | <i>Triangular / One (1)</i>       |
| ⦿ <b>CONV. TUBE TYPE</b>            | <i>Bare</i>                       |
| ⦿ <b>BURNER LAYOUT</b>              | <i>Endwall-Fired</i>              |
| ⦿ <b>STACK</b>                      | <i>One (1)</i>                    |
| ⦿ <b>FAN / APH / TRANSFER LINE</b>  | <i>None</i>                       |
| ⦿ <b>FUEL</b>                       | <i>Fuel Gas</i>                   |
| ⦿ <b>NO. OF PROCESS STREAM</b>      | <i>Two (2)</i>                    |
| ⦿ <b>PROCESS THERMO. STATE</b>      | <i>All Vap. / All Vap.</i>        |
| ⦿ <b>THERMO ENGINE</b>              | <i>User Input Data / NaftPack</i> |

Model Specification & Setting:

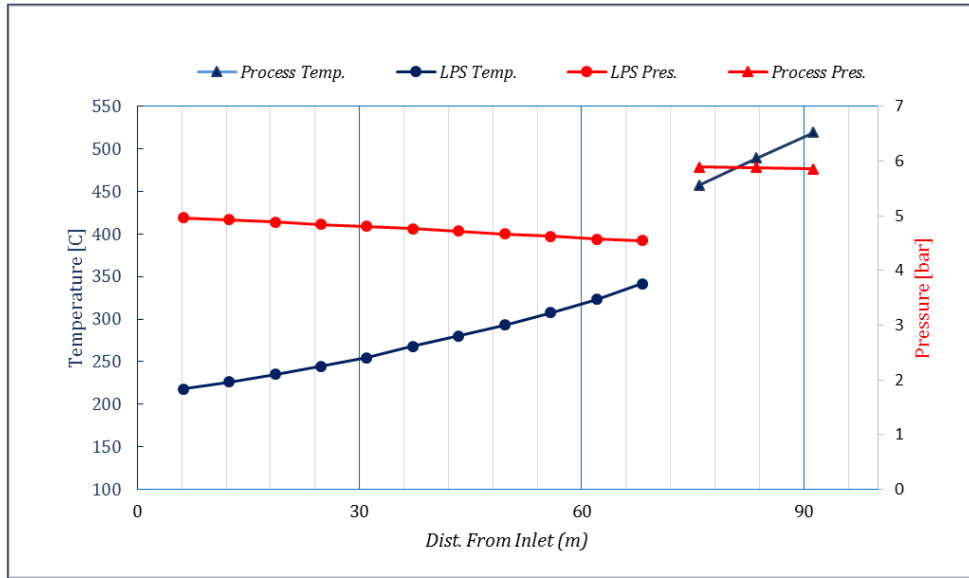
- Hottel Parameter*
- Fouling Factor*
- Radiation to Tube Bank*



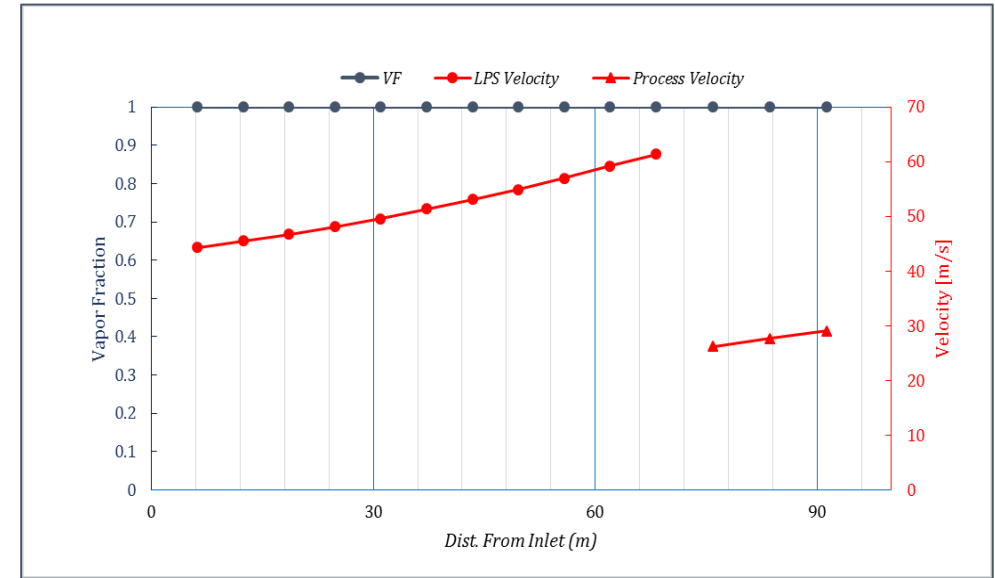
|  | <b>FHinfinity</b> |
|--|-------------------|
| Total Heat Absorption [kW]                           | 12723             |
| Firebox Duty [kW]                                    | 9680              |
| Avg. Rad. Sec. Heat Flux Density [W/m <sup>2</sup> ] | 41739             |
| Process Outlet Temperature [C]                       | 519               |
| Process Side Pressure Drop [bar]                     | 0.05 / 0.45       |
| Heater Efficiency [%]                                | 74.8              |
| Flue Gas Temp. Leaving Heater [C]                    | 516               |
| Bridgewall Temperature [C]                           | 860               |
| Draft at Arch [in WC]                                | 0.03              |
| Max. Flue Gas Mass Velocity [kg/m <sup>2</sup> .s]   | 1.15              |
| Ratio of Peak to Mean Heat Flux [-]                  | 1.22              |
| Adiabatic Flame Temperature [C]                      | 1903              |

**NOTES:**

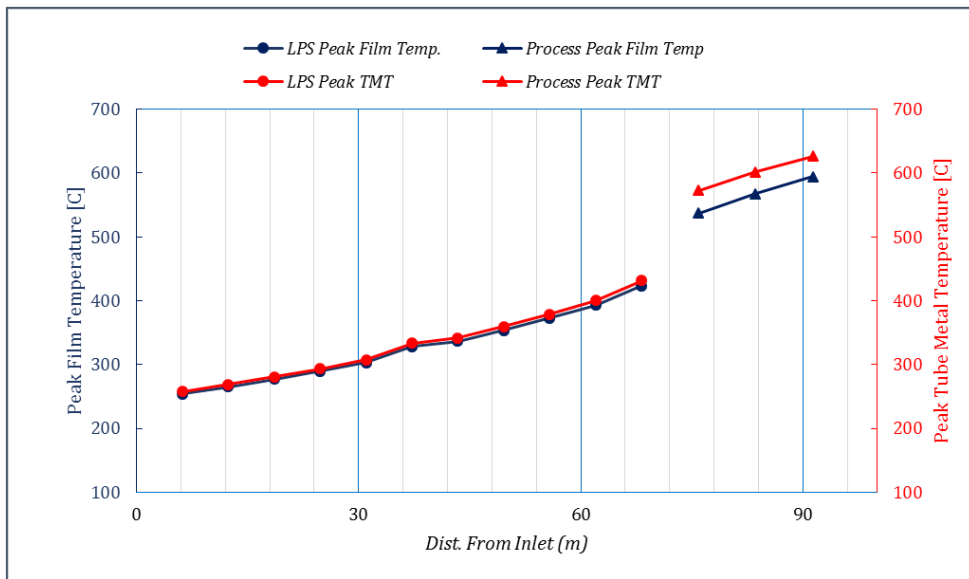
## TEMPERATURE & PRESSURE



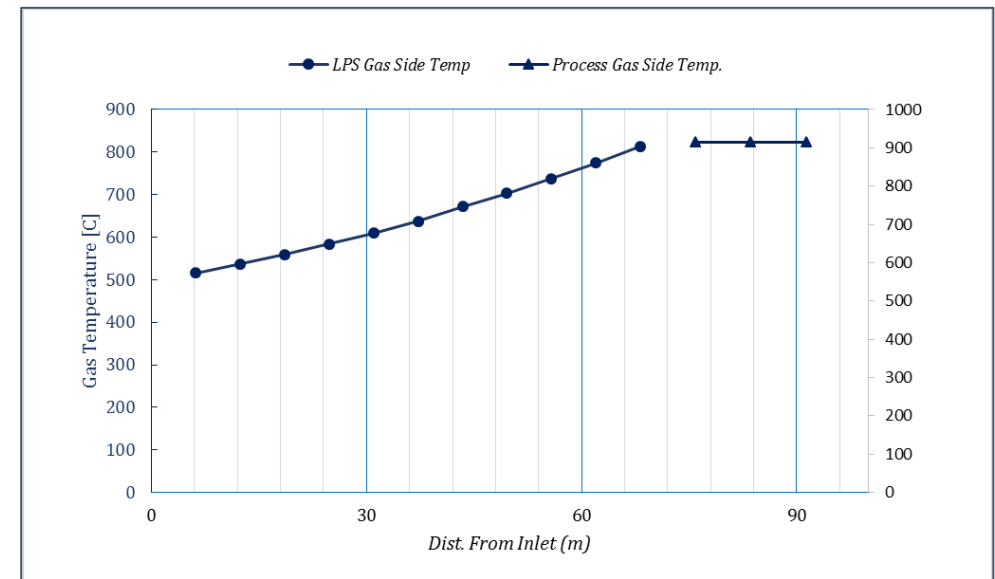
## VELOCITY & VAPOR FRACTION



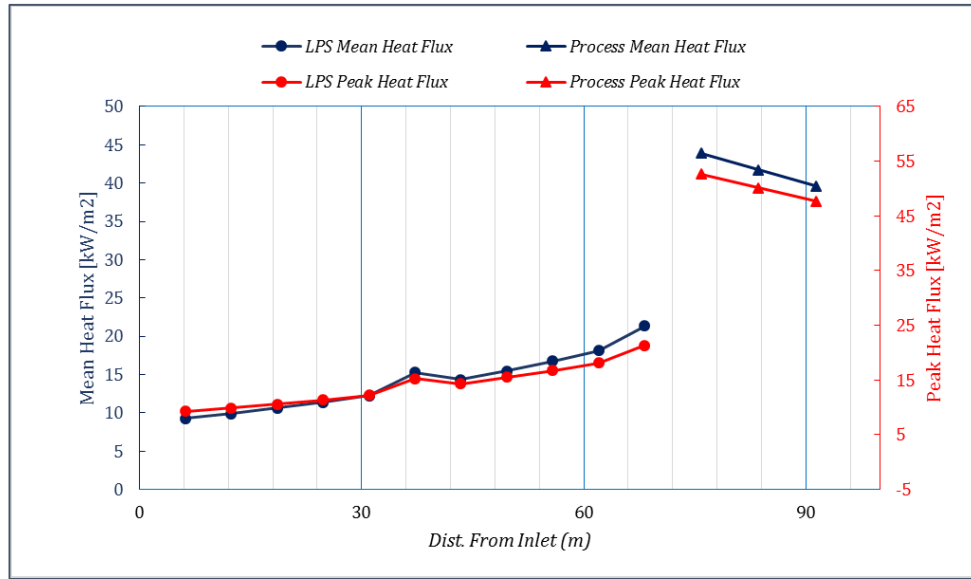
## TUBE TEMPERATURES



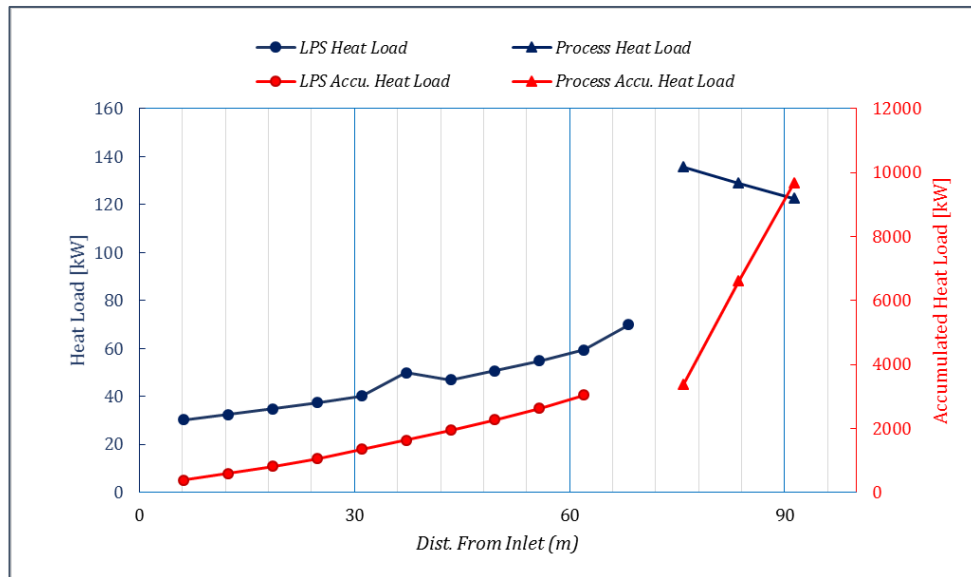
## GAS TEMP.



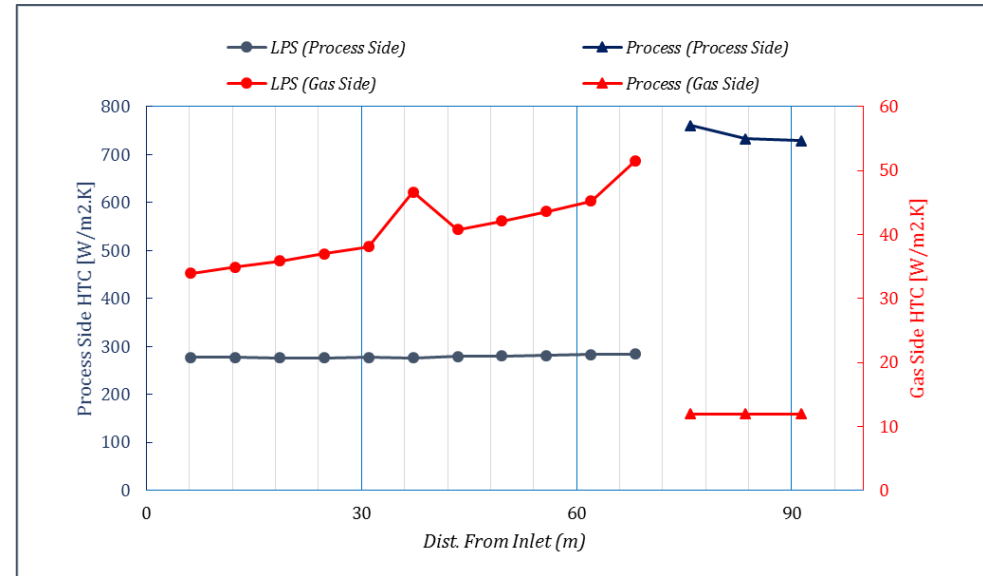
## HEAT FLUXES



## HEAT LOAD



## HEAT TRANSFER COEF.



# FHinfinity<sup>©</sup> CASE #RCS-9T

|                                     |   |
|-------------------------------------|---|
| ⦿ <b>HEATER GEOMETRY</b>            | <i>Radiant + Convection</i>                 |
| ⦿ <b>FIREBOX TYPE / NO. OF PATH</b> | <i>Box / Six (6)</i>                        |
| ⦿ <b>FIREBOX TUBE LAYOUT</b>        | <i>Vertical, Ref. Backed &amp; Central</i>  |
| ⦿ <b>CONV. LAYOUT / NO. OF T.B.</b> | <i>Triangular / Two (2)</i>                 |
| ⦿ <b>CONV. TUBE TYPE</b>            | <i>Bare - Fin</i>                           |
| ⦿ <b>BURNER LAYOUT</b>              | <i>Up-Fired</i>                             |
| ⦿ <b>STACK</b>                      | <i>One (1)</i>                              |
| ⦿ <b>FAN / APH / TRANSFER LINE</b>  | <i>None</i>                                 |
| ⦿ <b>FUEL</b>                       | <i>Fuel Oil (+ Atm. Steam)</i>              |
| ⦿ <b>NO. OF PROCESS STREAM</b>      | <i>Two (2)</i>                              |
| ⦿ <b>PROCESS THERMO. STATE</b>      | <i>All Vap. &amp; Vaporizing (Liq/2ph.)</i> |
| ⦿ <b>THERMO ENGINE</b>              | <i>Aspen Hysys / Aspen Hysys</i>            |

Model Specification & Setting:

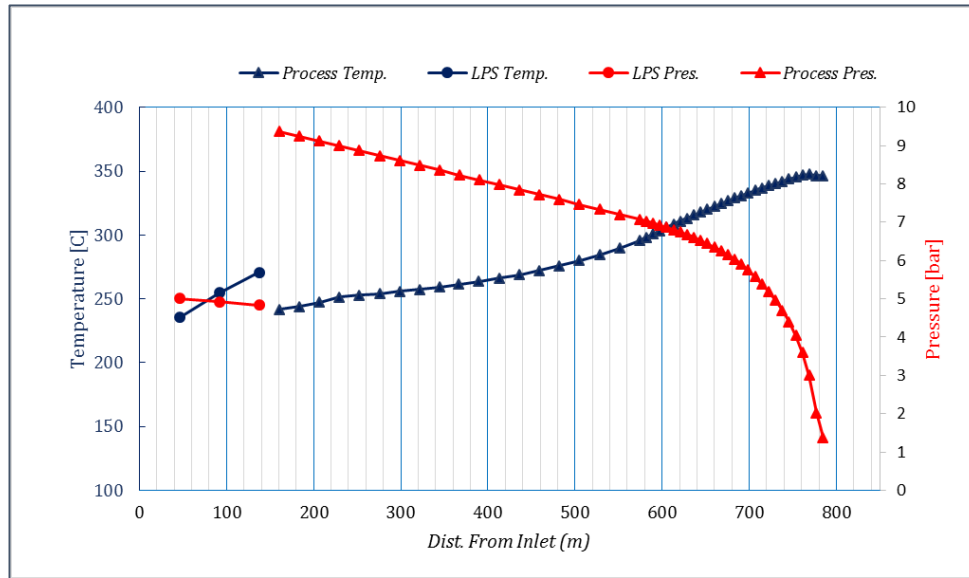
- Hottel Parameter*
- Fouling Factor*
- Radiation to Tube Bank*



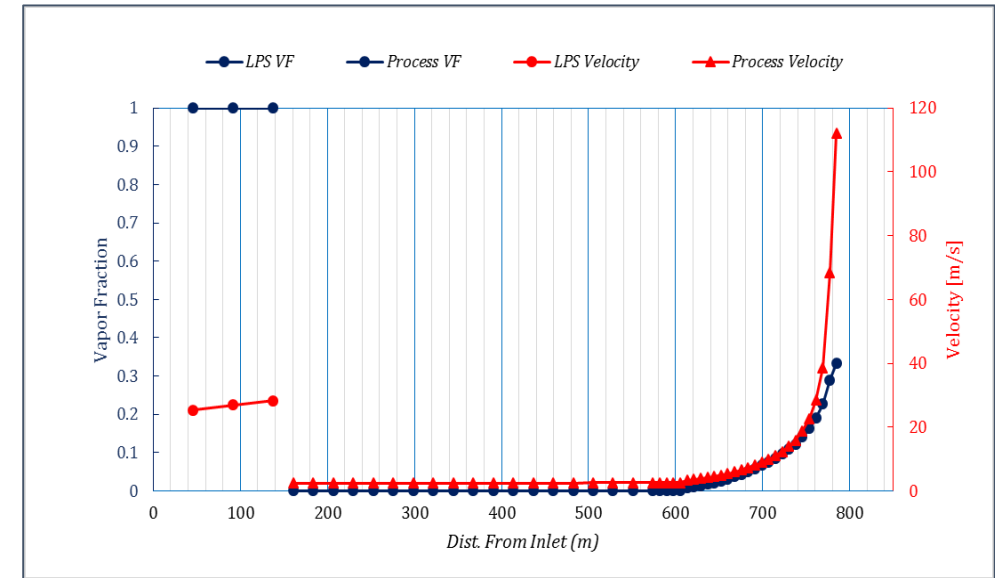
|  | FHinfinity |
|--|------------|
| Total Heat Absorption [kW]                           | 31617      |
| Firebox Duty [kW]                                    | 18239      |
| Avg. Rad. Sec. Heat Flux Density [W/m <sup>2</sup> ] | 38683      |
| Process Outlet Temperature [C]                       | 347 / 271  |
| Process Side Pressure Drop [bar]                     | 0.27 / 8.1 |
| Heater Efficiency [%]                                | 85.5       |
| Flue Gas Temp. Leaving Heater [C]                    | 294        |
| Bridgework Temperature [C]                           | 950        |
| Draft at Arch [mbar]                                 | -2.24      |
| Max. Flue Gas Mass Velocity [kg/m <sup>2</sup> .s]   | 1.57       |
| Ratio of Peak to Mean Heat Flux [-]                  | 1.76       |
| Adiabatic Flame Temperature [C]                      | 1797       |

NOTES:

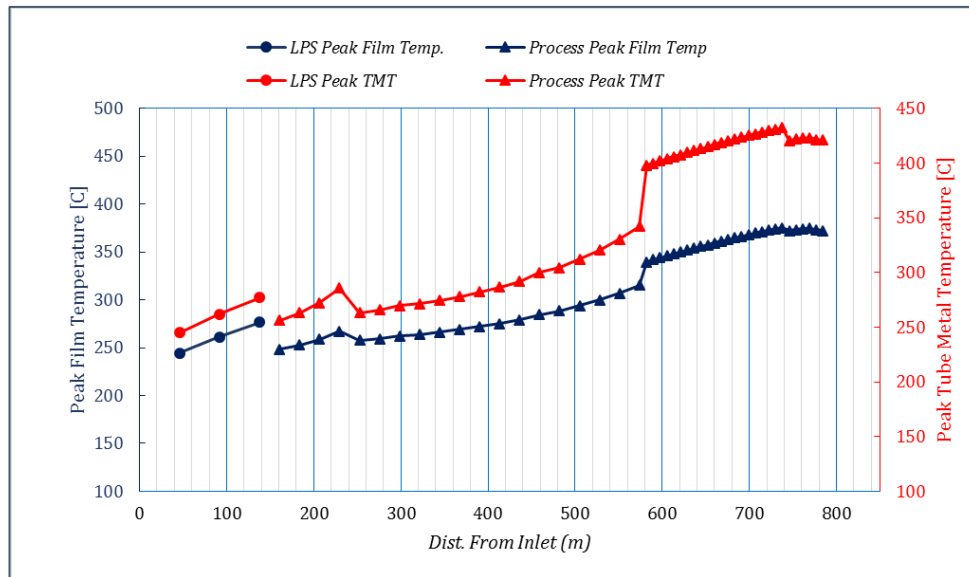
## TEMPERATURE & PRESSURE



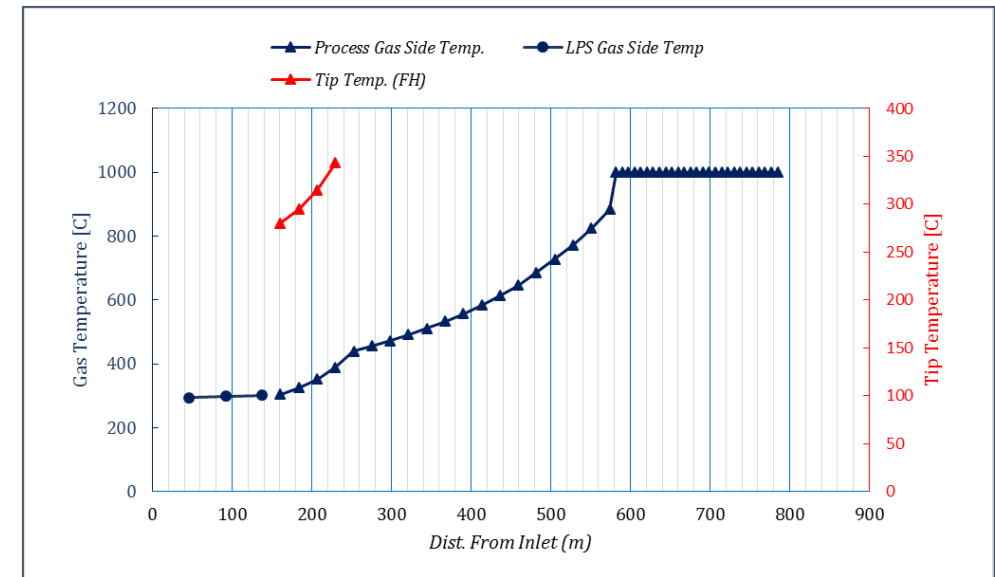
## VELOCITY & VAPOR FRACTION



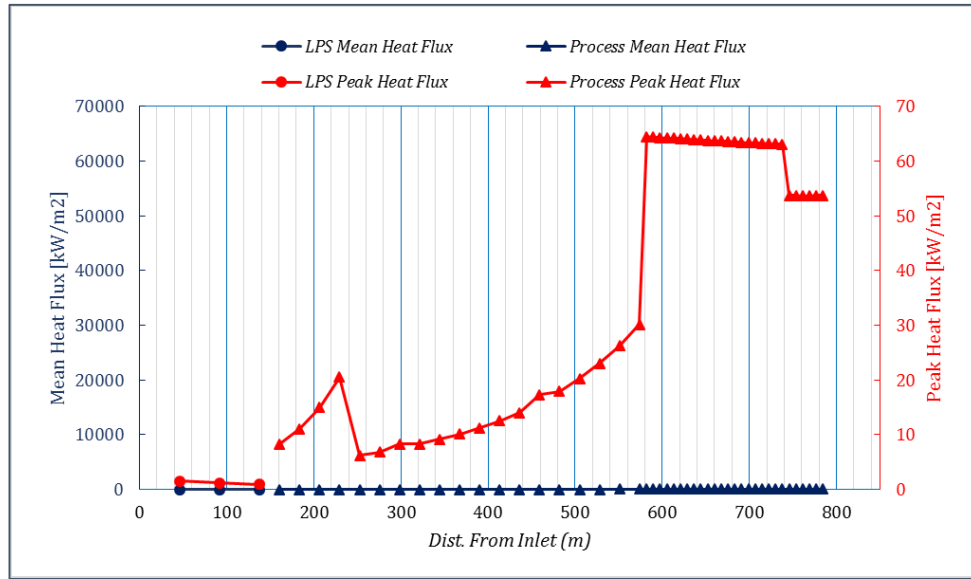
## TUBE TEMPERATURES



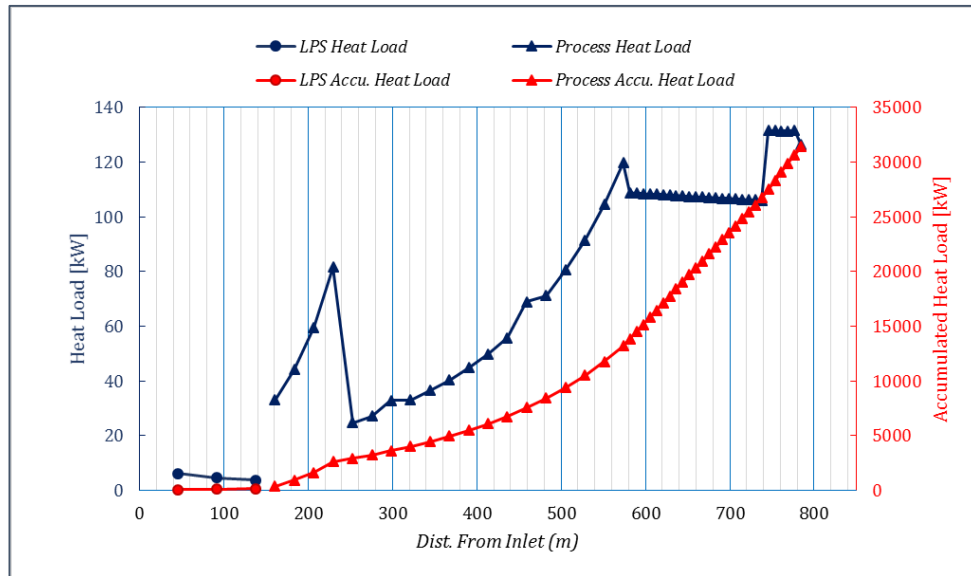
## GAS TEMP. & TIP TEMP.



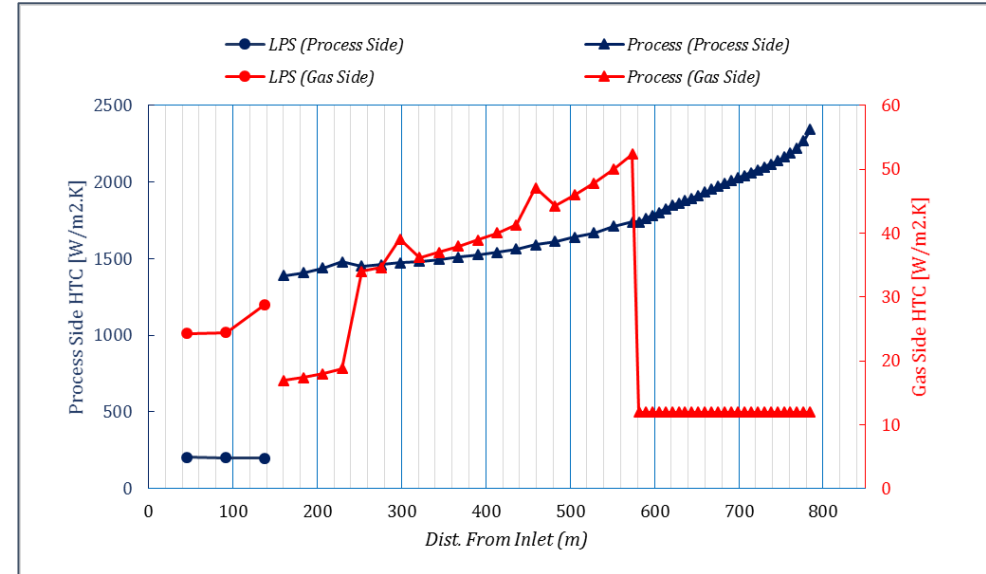
## HEAT FLUXES



## HEAT LOAD



## HEAT TRANSFER COEF.



# FHinfinity<sup>©</sup> CASE #RCS-12T

|                                     |                                    |
|-------------------------------------|------------------------------------|
| ⦿ <b>HEATER GEOMETRY</b>            | <i>Radiant + Convection</i>        |
| ⦿ <b>FIREBOX TYPE / NO. OF PATH</b> | <i>Cylindrical / Two (2)</i>       |
| ⦿ <b>FIREBOX TUBE LAYOUT</b>        | <i>Vertical, Ref. Backed, 2Row</i> |
| ⦿ <b>CONV. LAYOUT / NO. OF T.B.</b> | <i>Triangular / Two (2)</i>        |
| ⦿ <b>CONV. TUBE TYPE</b>            | <i>Bare - Stud</i>                 |
| ⦿ <b>BURNER LAYOUT</b>              | <i>Up-Fired</i>                    |
| ⦿ <b>STACK</b>                      | <i>None</i>                        |
| ⦿ <b>FAN / APH / TRANSFER LINE</b>  | <i>None</i>                        |
| ⦿ <b>FUEL</b>                       | <i>Fuel Oil</i>                    |
| ⦿ <b>NO. OF PROCESS STREAM</b>      | <i>One (1)</i>                     |
| ⦿ <b>PROCESS THERMO. STATE</b>      | <i>All Liquid</i>                  |
| ⦿ <b>THERMO ENGINE</b>              | <i>Aspen Hysys</i>                 |

Model Specification & Setting:

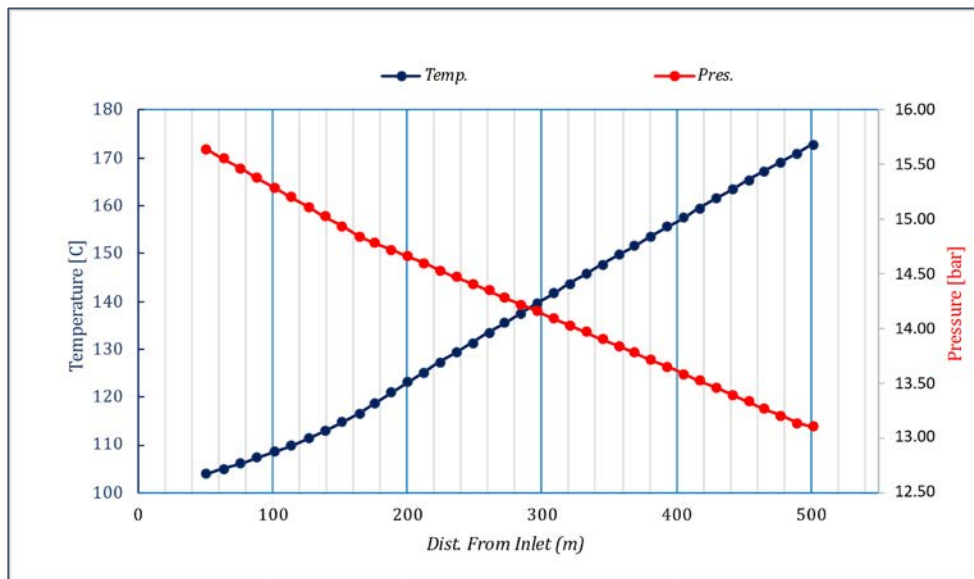
- Hottel Parameter*
- Fouling Factor*
- Radiation to Tube Bank*

Case is not supported by  
3D Schematic

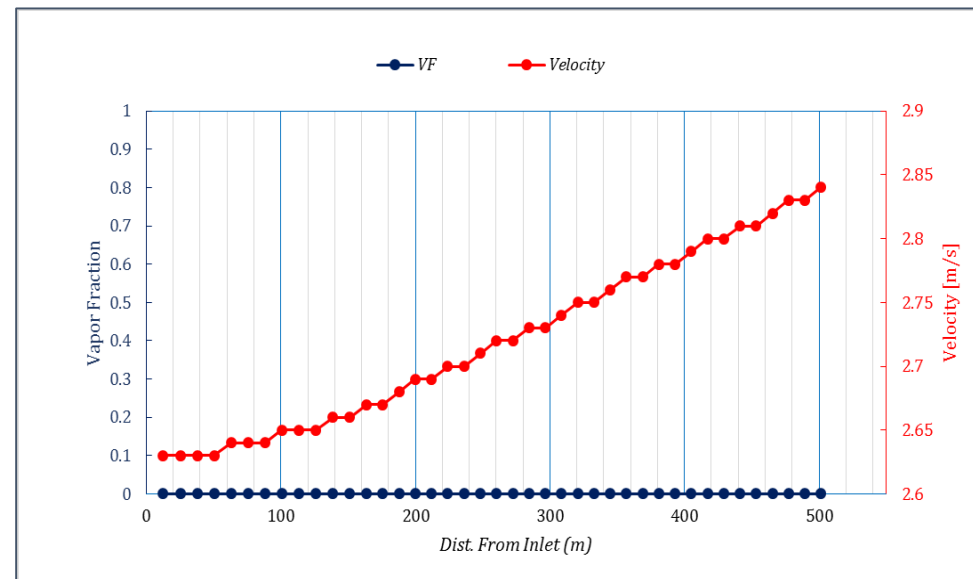
|  | <b>FHinfinity</b> |
|--|-------------------|
| Total Heat Absorption [kW]                           | 12293             |
| Firebox Duty [kW]                                    | 9626              |
| Avg. Rad. Sec. Heat Flux Density [W/m <sup>2</sup> ] | 26997             |
| Process Outlet Temperature [C]                       | 172.8             |
| Process Side Pressure Drop [bar]                     | 2.9               |
| Heater Efficiency [%]                                | 82.1              |
| Flue Gas Temp. Leaving Heater [C]                    | 377               |
| Bridgewall Temperature [C]                           | 737               |
| Draft at Arch [in WC]                                | N/A               |
| Max. Flue Gas Mass Velocity [kg/m <sup>2</sup> .s]   | 1.97              |
| Ratio of Peak to Mean Heat Flux [-]                  | 3.5               |
| Adiabatic Flame Temperature [C]                      | 1966              |

**NOTES:**

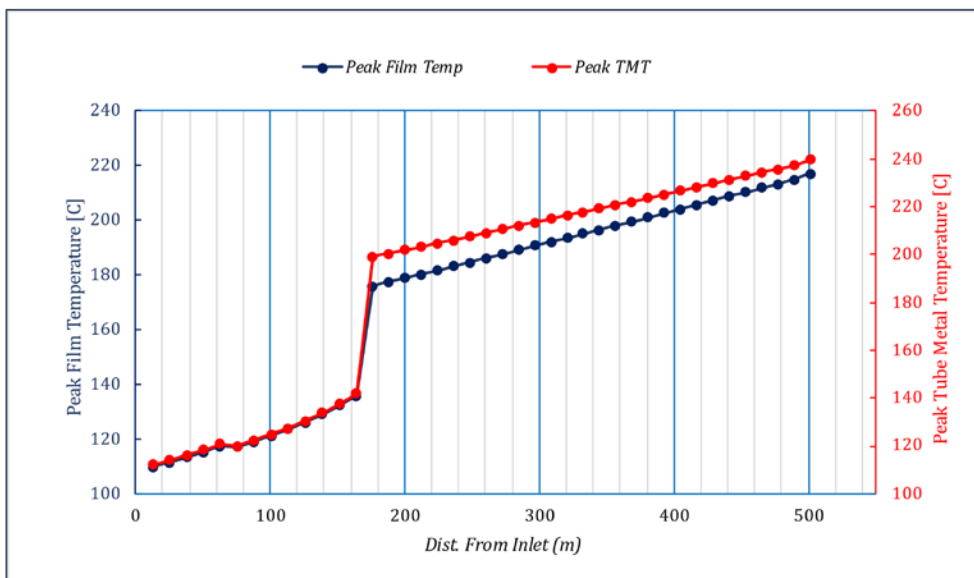
### TEMPERATURE & PRESSURE



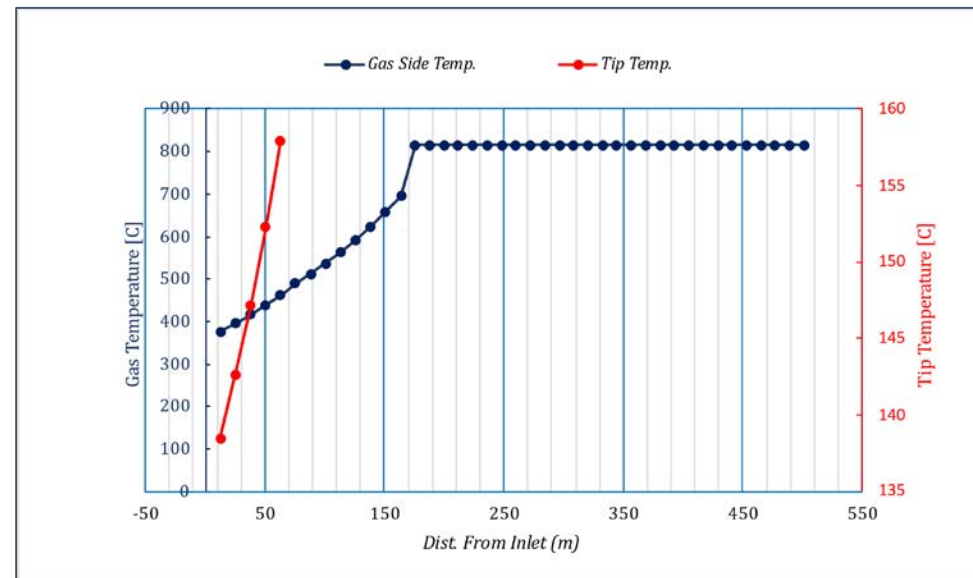
### VELOCITY & VAPOR FRACTION



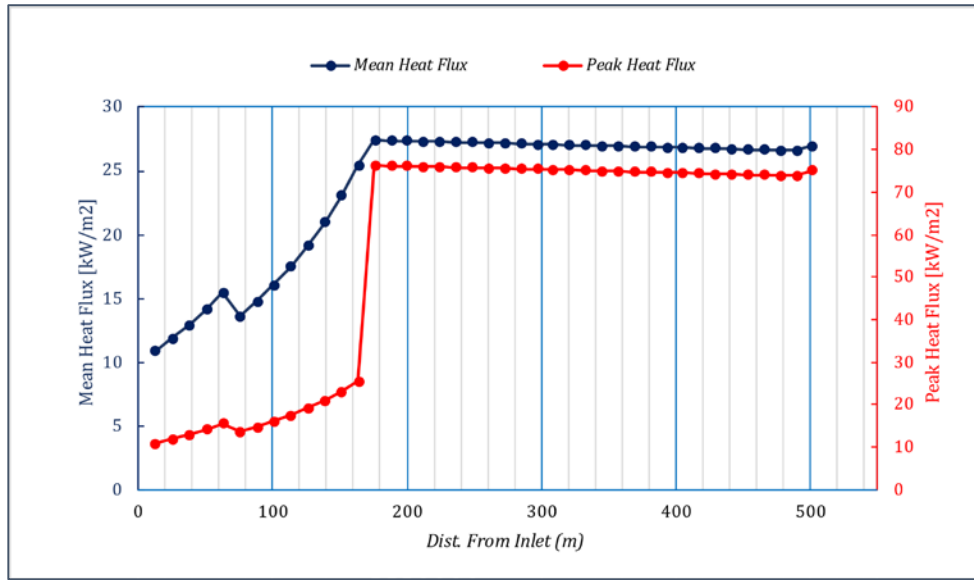
### TUBE TEMPERATURES



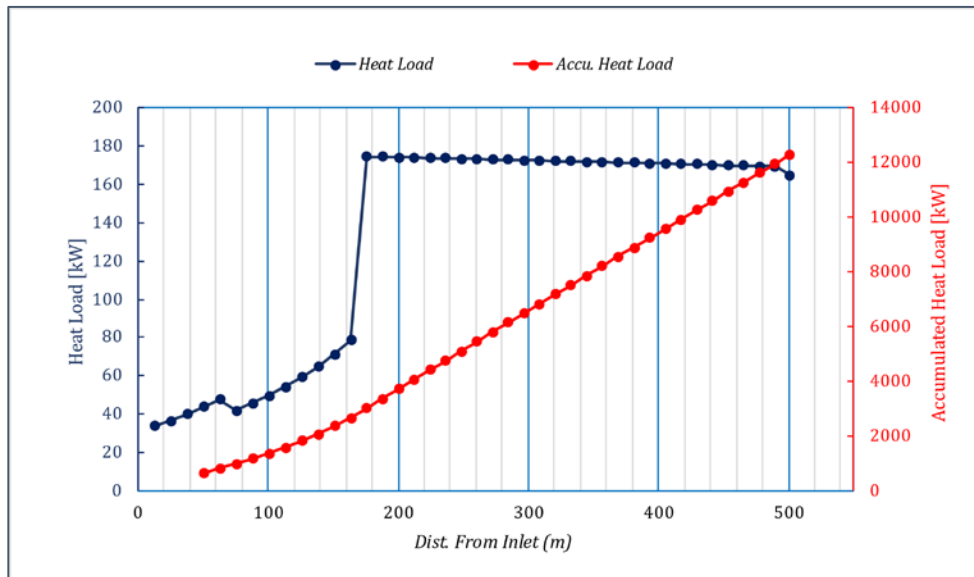
### GAS TEMP. & TIP TEMP.



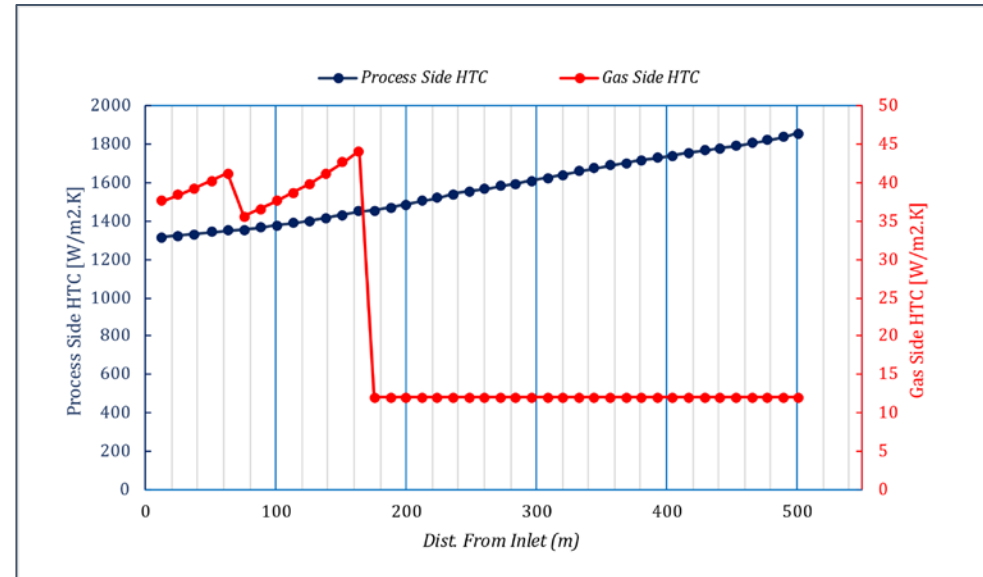
### HEAT FLUXES



### HEAT LOAD



### HEAT TRANSFER COEF.



*The End*

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