



# GOOSEBERRY

USA MANUFACTURING LLC  
TOOLING • CNC MACHINING • ENGINEERING SERVICES

For over 30 years, we have specialized in engineering, manufacturing, and supply across various industries. We are certified and are members of AMMMT (Mexican Association of Mold and Die Manufacturing). We work with companies such as:



CATERPILLAR®

DRAXTON.



MAGNA

## United States: Sales and Distribution



[www.gooseberryusa.com](http://www.gooseberryusa.com)



+1 (210) 880 4830



[sales@gooseberryusa.com](mailto:sales@gooseberryusa.com)



19215 Deep Bay San Antonio TX 78258.

## Mexico: Manufacturing Plant



[www.gooseberrycorp.com](http://www.gooseberrycorp.com)



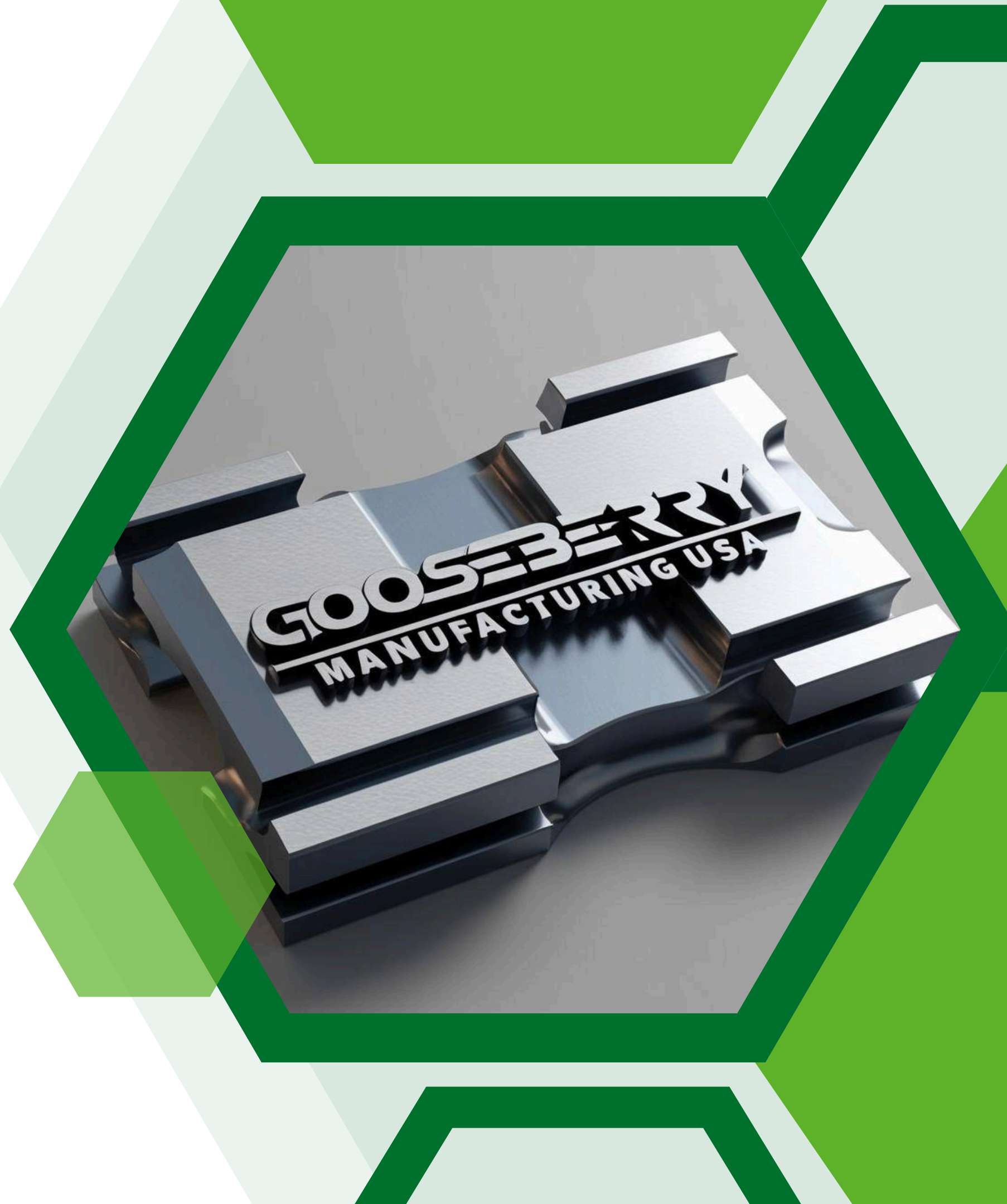
+52 (813) 882 0702



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Dr. Edigo Rebonato 1000,  
Nazario S Ortiz Garza, 25100  
Saltillo, Coahuila de Zaragoza.



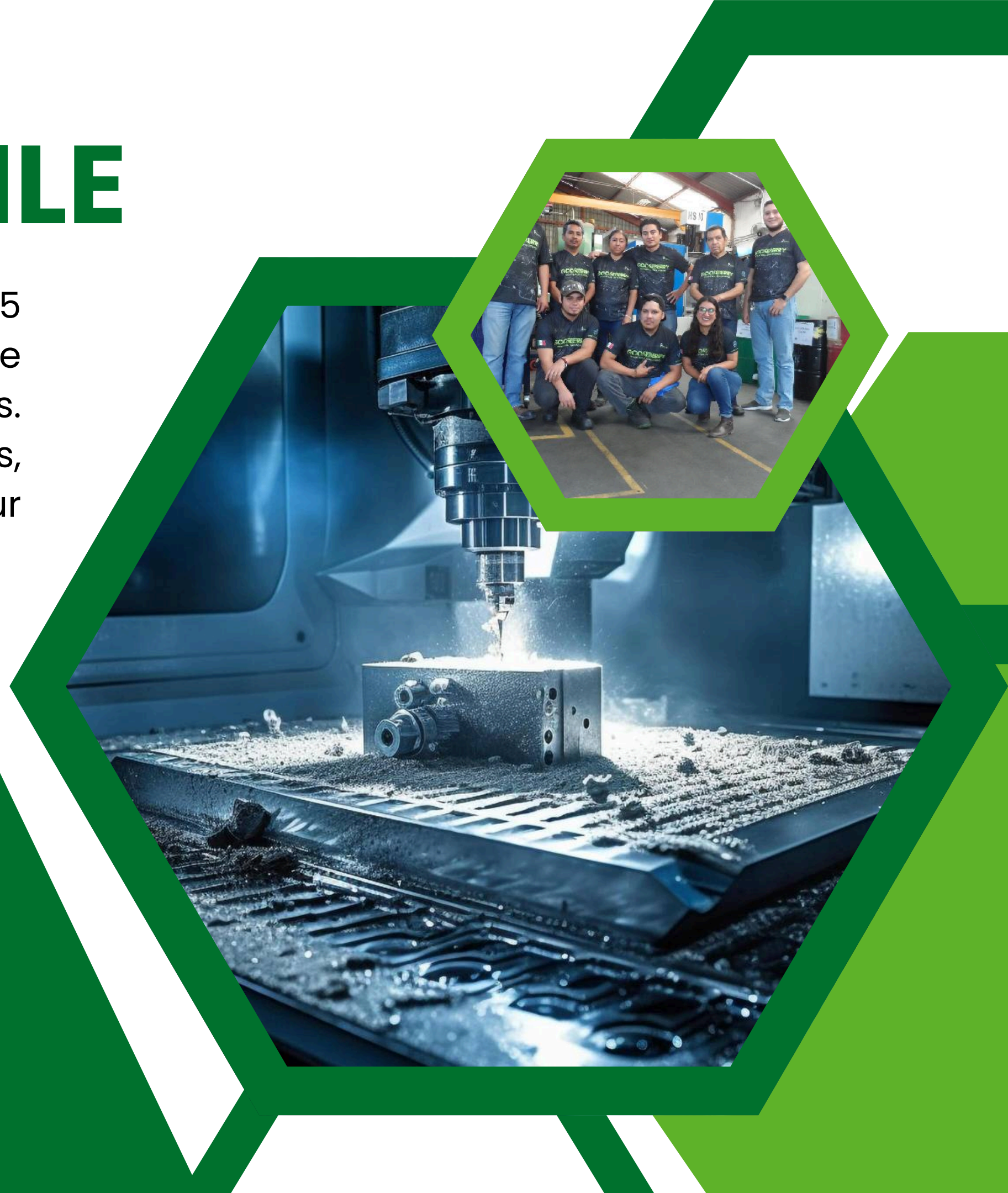
# CORPORATE PROFILE

With 30 years of experience and ISO 9001:2015 certification, at Gooseberry Industrial Intelligence we offer top-tier design, manufacturing, and repair services. We guarantee the highest quality, competitive prices, and efficient logistics for all our products. All our products are guaranteed.

## OUR MANAGER

### ING. JUAN BENAVENTE

Engineer Juan Manuel Benavente Valencia is a prominent figure in the mold and die manufacturing industry in Mexico. Originally from Saltillo, Coahuila, he was appointed president of the association in June 2022, succeeding Eduardo Medrano. During his tenure, he has worked to promote the mold and die sector in Mexico, fostering collaboration and technological development within the industry. Eng. Benavente also participates in mentorship programs offered by the Tecnológico de Monterrey, where he supports students in their transition to the workforce. His career reflects a constant commitment to growth and innovation in the Mexican manufacturing industry.



# OUR SERVICES



## Tooling Manufacturing

We design and manufacture a wide range of tools and dies for the automotive, aerospace, agricultural, and mining industries.



## CNC Machining

We offer high-precision machining services, as well as cavity services.



## Fixtures

- Welding Fixtures.
- Inspection Fixtures.
- Assembly Fixtures.



## Reverse Engineering

Using CREAFORM equipment, we digitize and design according to the point cloud (STL) to provide the necessary service.

# OUR SERVICES



## Welding (TIG/MIG)

Industrial Welding  
Solutions



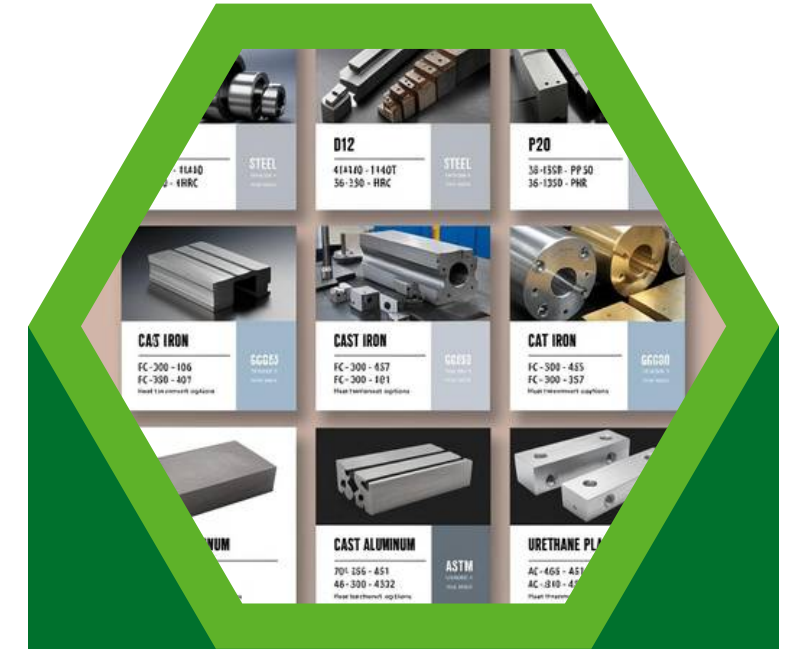
## Silicone Vulcanization

Professional Silicone  
Vulcanization Service



## Metal Structures

We support the  
creation of metal  
structures through  
cutting, bending, and  
assembly processes.



## Material Supply

Steel  
Iron  
Aluminum  
Plastic  
Polymers  
**(MEXICO ONLY).**



# CERTIFICATIONS



**American Registrar  
of Management Systems®**

Certifica que el Sistema de Gestión de la Calidad establecido en:  
**GOOSEBERRY INDUSTRIAL INTELLIGENCE, S.A. DE C.V.**

*Calle Quinta No. 632, Colonia Nazario S. Ortiz Garza, Saltillo Coahuila, México, C.P. 25100.*



Cumple con:  
NMX-CC-9001-IMNC-2015

**ISO 9001:2015**

El alcance de esta certificación incluye los procesos:  
Diseño y desarrollo de herramientas, productos maquinados y ensamble.



Fecha de emisión:  
08/Jun/2021  
Registro: GII 210808.QMS  
Fecha de expiración:  
12/Sep/2023  
Certificado desde 09/Sep/2014

Por el comité de certificación:



ESTE CERTIFICADO ES PROPIEDAD DE AMERICAN REGISTRAR OF MANAGEMENT SYSTEMS LLC.  
22211 IH West Suite 1206, C.P. 78257, SAN ANTONIO, TX. Phone (214) 230 55 30. LA CERTIFICACIÓN SE VALIDA PERIÓDICAMENTE POR MEDIO DE AUDITORÍAS DE VIGILANCIA.

Ver.08  
01-04-21



**CERTIFICADO**

MAQUINADOS DE SALTILLO, S.A. DE C.V.

Conforme a los algoritmos de búsqueda e identificación de coincidencias de la Plataforma VP360°, certificamos que los datos proporcionados por el usuario\* no fueron identificados dentro de las +600 fuentes de información pública consultadas.

LIBRE DE HALLAZGOS



FECHA DE EMISIÓN: 15 de octubre de 2024 a las 10:12 horas.

La vigencia del presente certificado debe ser consultada a través de este código QR.

CERTIFICADO NÚMERO  
PMC - AA0106642

El presente documento es emitido bajo el pleno consentimiento de quien lo solicita para efectos de trámites de control interno.

\* La exactitud de los resultados que ofrece la Plataforma VP360° depende de la precisión de la información capturada o proporcionada.

El uso de la información es responsabilidad de quien lo solicita, la cual corresponde a los resultados que se obtuvieron de distintas consultas realizadas en fuentes de dominio público, cuya finalidad es únicamente la de aportar elementos para fortalecer la toma de decisiones en materia de compliance y control interno, considerando los términos y condiciones del servicio previamente aceptados.



# COMPETITIVE ADVANTAGES

- Efficient manufacturing with shorter delivery times.
- Cost reduction in transportation and materials. A company trusted by clients such as Draxton, Caterpillar, Magna, Marelli, etc.
- Engineering time reduction.
- Products and services 100% guaranteed by us.

We provide your company with:



Excellence in quality



Efficient logistics



Trust

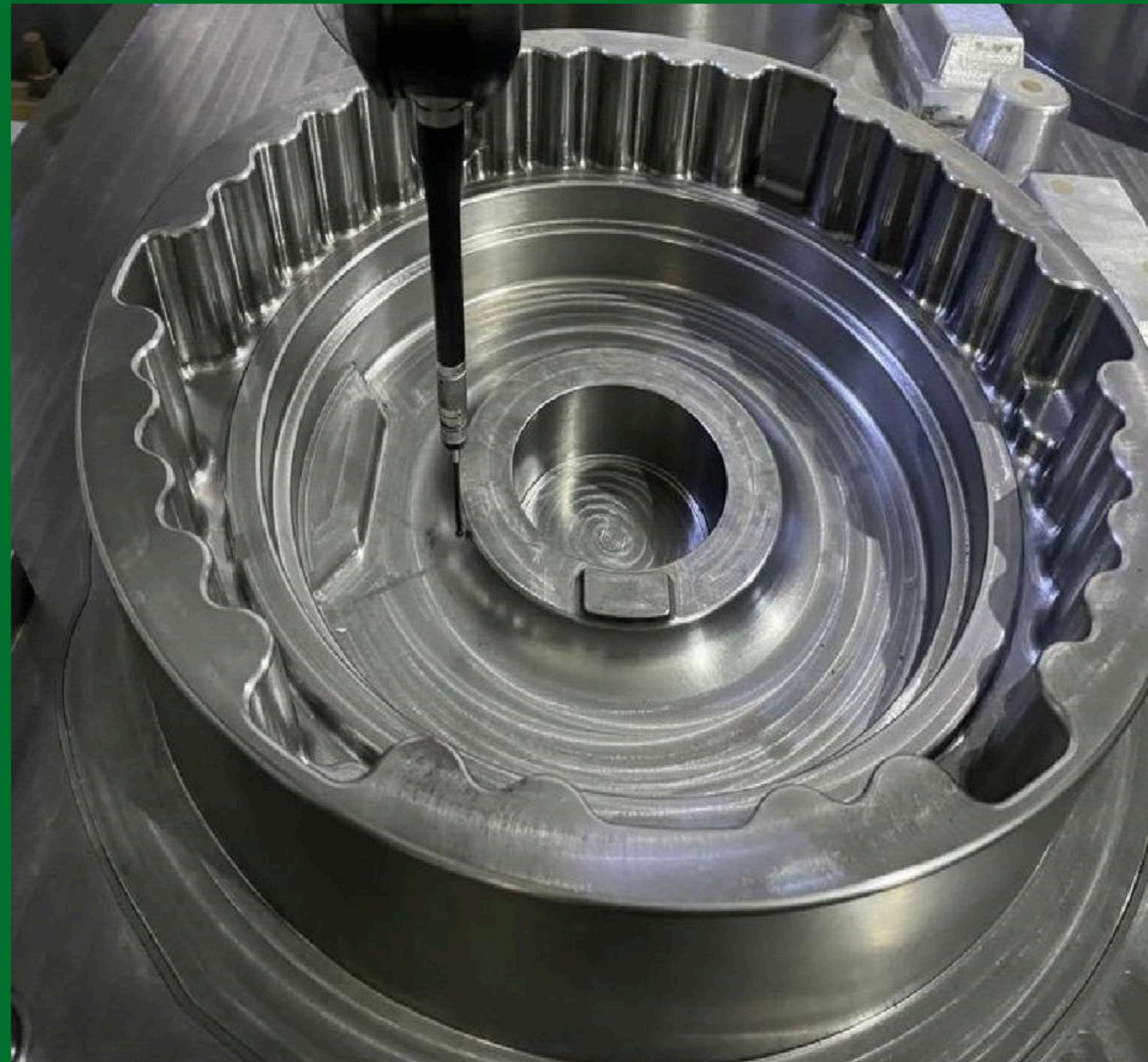


Cost savings

# FACILITIES



# SURFACE FINISH ACHIEVED WITHOUT POLISHING





# CNC IN OPERATION



# INTERNATIONAL CAPABILITIES

Brand	Model	Type	Country of Origin	Rpm	Stroke (mm)	Precision (mm)	Axis	Processor	Quantity	Occupied Capacity	Task
MAKINO	V90S	VMC	Japan	20,000	2000*1300*800	0.002	5	Professional	2	Dec. 2024	
MAKINO	F8	VMC	Japan	15,000	1300*800*650	0.003	3	Professional 8	1	70%	Machining of cavities with tight dimensional requirement
MAKINO	PS105	VMC	Japan	14,000	1050*510*460	0.0025	3	Professional P	2	Dec. 2024	
TAKUMI	H16M	Gantry VMC	Taiwan	24,000	1700*1300*700	0.003	3	Heidenhain/ Mitsubishi M70/M80	7	70%	Machining of cavities and casted patterns with tight dimensional requirement
MAXXTRON	B17	VMC	Taiwan	24,000	1700*1300*700	0.003	3	Heidenhain	1	90%	Machining of cavities and casted patterns with tight dimensional requirement
VVINNER	YJMH-4032	Gantry VMC	China	12,000	4000*3200*1000	0.005	3	Mitsubishi M70/M80	2	60%	Machining of large patterns
TAIZHENG	SP3204B	Gantry VMC	China	8,000	3000*2500*1000	0.01	3	Mitsubishi M70	2	70%	Pre-machining of large patterns
LITZ	850	VMC	Taiwan	10,000	800*500*540	0.005	3	Mitsubishi M70	4	70%	Machining of small cavities
TAIYU	VMC2015	HMC	China	10,000	2000*1500*1000	0.005	3	Mitsubishi M70	1	80%	Machining of large casted core boxes
TAIYU	VMC1290	HMC	China	10,000	1200*900*700	0.005	3	Mitsubishi M70	1	80%	Machining of small casted core boxes
TAILI	TL-1600	Gun Drill	China	7,000	1800*1100*1600	0.01	3	Syntec	1	20%	Deep hold drilling
Other CNC									15	30%	Pre-machining and machining of parts with loose dimensional requirement
EDM									2	50%	Machining angles that deeply embedded in the pattern



# CAPABILITIES

We have achieved 100% dimensional analysis before delivery.

We use scanner to scan the general shape of the pattern, then use the CMM to verify important measurements.

The CMM room has a constant temperature of 20 degree Celsius and the patterns need to be tested are placed in the room for at least 24 hrs before the test is conducted.

The hardness of the patterns are checked before machining to make sure it qualifies the requirement of our clients.

The CMM's precision is verified every year by specialists from the manufacturer.



## Dimensional Analysis Report

- Dimensional analysis is carried out in accordance with the requirements of the ISO 9001 standard.
- Tolerance levels can be adjusted according to the client's needs.

## CMM Report and Scanner Report

Brand	Model	Country of Origin	Type	Stroke (mm)	Precision (mm)	Quantity
CREAFORM	Handyscan 3D Black	Canada	Handheld Scanner	4000*4000*4000	0.025	1
LEADER	Navigator	China	CMM	3000*2000*1500	0.002	1
Hardness Detector		China				1
Roughness Test Block						
Threat Tester						

# SOME OF OUR ESTEEMED CUSTOMERS IN NORTH AMERICA REGION INCLUDE:



**AND MORE.**

# REPORTS AND ANALYSIS



## Dimensional Analysis Report | CMM

- Dimensional analysis is carried out in accordance with the requirements of the ISO 9001 standard.
- Tolerance levels can be adjusted according to the client's needs.



## CMM Calibration

The accuracy of the CMM is verified annually according to the standard equivalent to ISO 10360-1:2000.



## Materials Testing

To ensure the durability of our tooling, we exclusively collaborate with the best steel manufacturers, as we understand that material quality is crucial.

# SUPPLIER MANAGEMENT

In general, we select our suppliers based on quality rather than price and conduct annual evaluations.

We do not have internal equipment for material analysis, so we ensure quality through the following two methods:

For our foundry suppliers, we require them to provide a copy of the pre-furnace material report.

For suppliers of steel, iron, or aluminum blocks, we require a copy of the spectrum analysis report of the materials for all products they supply to us.

Additionally, we randomly send purchased products to a third party for spectrum testing and compare them with the report provided by the supplier.



Product or Service Quality

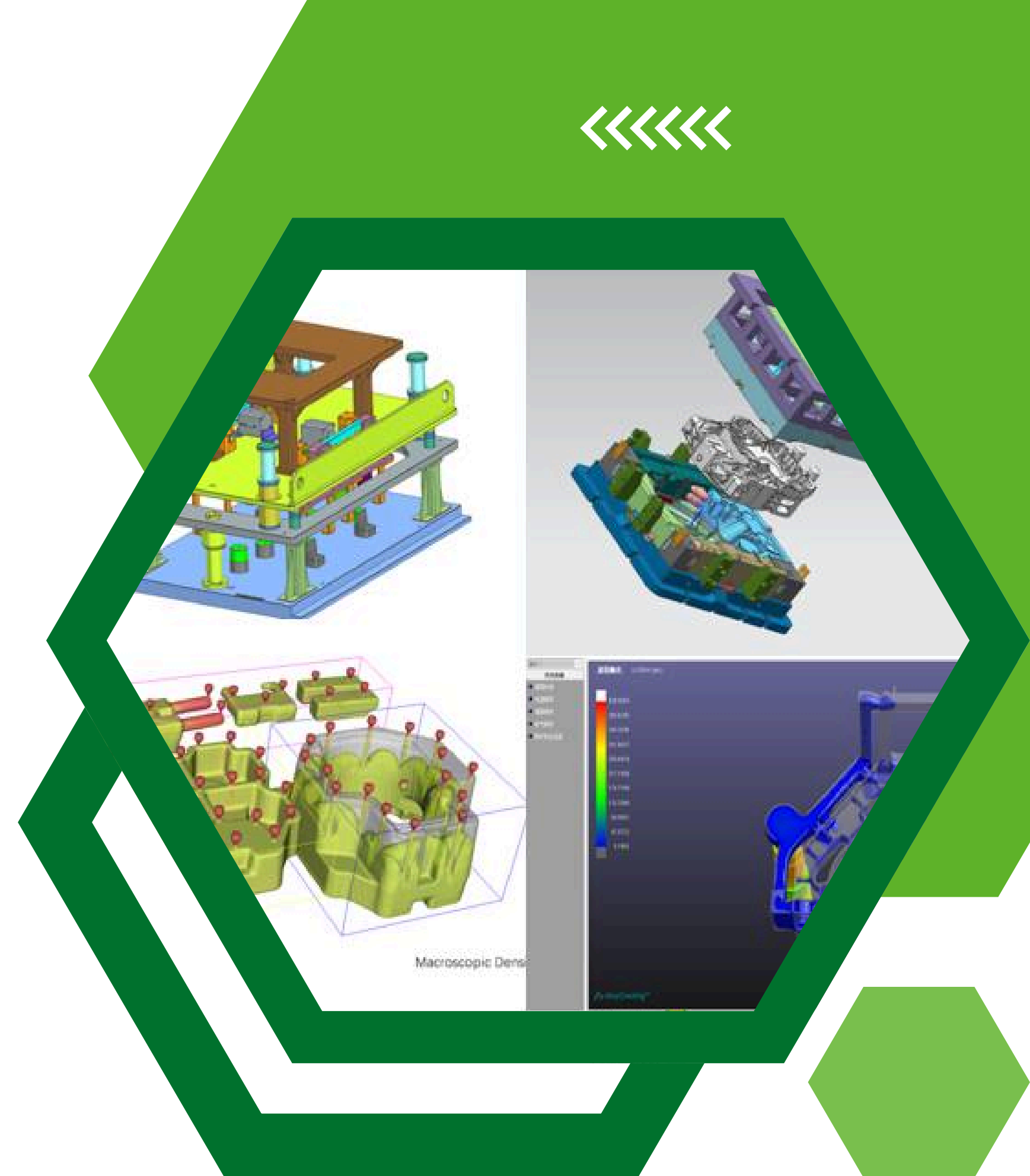
Punctuality and Reliability

Cost Evaluation

Relationship and Communication

# SOFTWARE

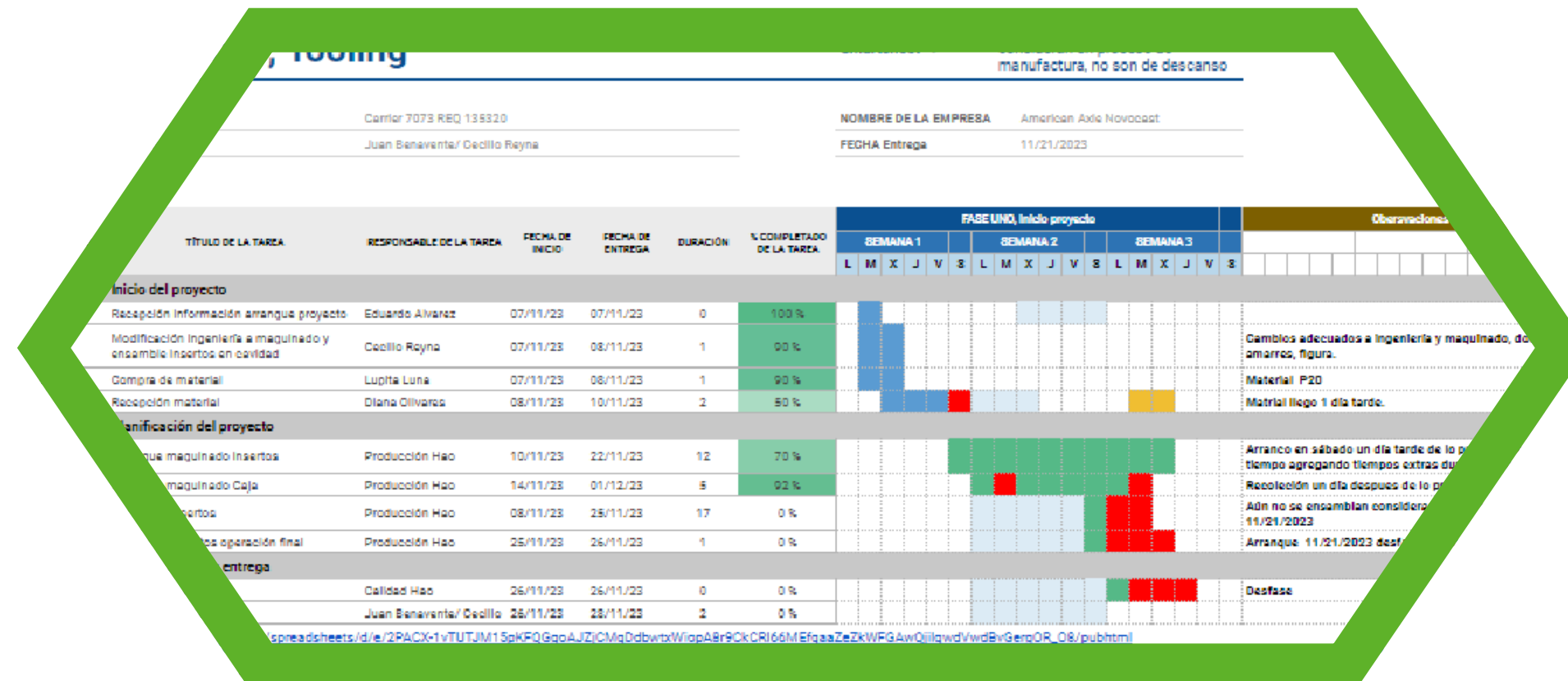
- 3D Design Software: UNIGRAPHIC NX and SView.
- 2D Design Software: GSTAR CAD and HOTEAM CAD.
- Confidentiality Management: HOTEAM PDM and TIPRAY Confidential.
- CNC Programming Software: Powermill and Work NC. Internally Developed Business/Operations Support System: Tailored to our needs.
- Internal Simulation: Anycasting.
- Third-Party Collaboration: Flow-3D Cast.





# PROJECT MANAGEMENT CAPABILITIES

- Detailed Planning: Before signing the contract, we provide our clients with a flowchart, listing each step along with the responsible person.
- Progress Reports: We can offer weekly progress reports, including photographic evidence, if required by the client.
- Dedicated Project Manager: Each project has a dedicated project manager.
- Executive Supervision: The progress of all projects is monitored and supervised daily by the president during management meetings in the workshop.





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**WE WOULD BE HONORED TO OFFER YOUR COMPANY OUR ENGINEERING SOLUTIONS.**

We invite you to schedule a meeting or visit with our engineering team. We are interested in understanding your operation to provide the best support for your requirements.

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