



Darley Aluminium are long standing members of various industry associations including the Australian Window Association (AWA), Window Energy Rating Scheme (WERS), HIA and Master Builders Association and as such we conform to an Industry Code of Conduct designed to protect consumers.

Manufacturing standards;

All aluminium extrusions supplied to by Darley Aluminium have been supplied in accordance with Australian Standard AS1866 Aluminium and aluminium alloys-Extruded rod, bar, solid and hollow shapes. All Anodised and Painted extrusions are as per AS1231 Aluminium and aluminium alloys-Anodic oxidation coatings and AS3715 Metal finishing- Thermoset powder coatings for architectural applications of aluminium and aluminium alloys. Our extruder is accredited to GB/T 19001-2008/ISO9001:2008.

Product testing and compliance;

Darley Aluminium products are tested in NATA accredited independent laboratories to ensure they meet the relevant Australian Standards, energy ratings can also be found on the Window Energy Rating Scheme (WERS) website-

<http://www.wers.net/Certified-Products-Commercial>.

Warranty;

Darley Aluminium Window, Door & Framing extrusions are warranted for a period of 6 years as per AS2047 requirement, unless otherwise specified.

Powder coat and Anodised finishes can be warranted for extended periods subject to application.

Warranty is subject to the following conditions-

- The product is installed in accordance with the relevant Building Codes practices and maintained as per the recommended Care & Maintenance.
- The product has not been subject to misuse, physical abuse or neglect.
- Claims under this warranty should be made within one month of defect arising in the product.
- A documented maintenance schedule is required to obtain extended warranty.

Care & Maintenance;

Aluminium products:

- A gentle wash with a soft non-abrasive brush or cloth using a mild detergent followed by a fresh water rinse will maintain the long term performance of the powder coat or anodised finish.
- If paint splashes, sealants or other residue need to be removed, then Methylated Spirits or White Spirits can be applied with a soft cloth and gentle wiping only.
- In rural or normal urban environments cleaning should occur at least every 12 months.
- In areas of pollution, industrial or coastal areas back one kilometre from the water cleaning should occur at least every 3 months.
- In hazardous locations such as beachfronts, severe marine environments or areas of high Industrial pollution, the frequency of cleaning should be increased to monthly.
- Special maintenance may be required in some extended warranty applications.

Tracks:

Keep tracks free from obstruction and excessive dirt or water.

Guides and Spindles :

To be greased with good quality automotive grease every six months.

Rollers:

As per manufacturer's instructions.

Hinges, Hangers & Flush bolts:

Visible surfaces should be cleaned using a damp cloth and mild detergent, then wiped dry. Apply a light application of non-corrosive preventative lubricant to all surfaces and internals, using a dry cloth to remove excess. Repeat at intervals no greater than 3 months.

Seals and PVC Products

An occasional wipe with a damp cloth or a wash with warm soapy water is all that is required.

Glass

Simply wipe over the surface with a few drops of methylated spirit on a damp cloth, then polish the surface with a dry, lint free, non-abrasive cloth.

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