

TURCK

The Full Range For Temperature Sensors





A Global Leader in Industrial Automation

Turck's sensors, connectivity, and fieldbus technology products are built to be the best. As one of the most **prominent** sensor manufacturers **in the world**, we even back our sensors with a **lifetime warranty**. Turck works by bringing **rugged engineering** solutions to your industrial automation applications.







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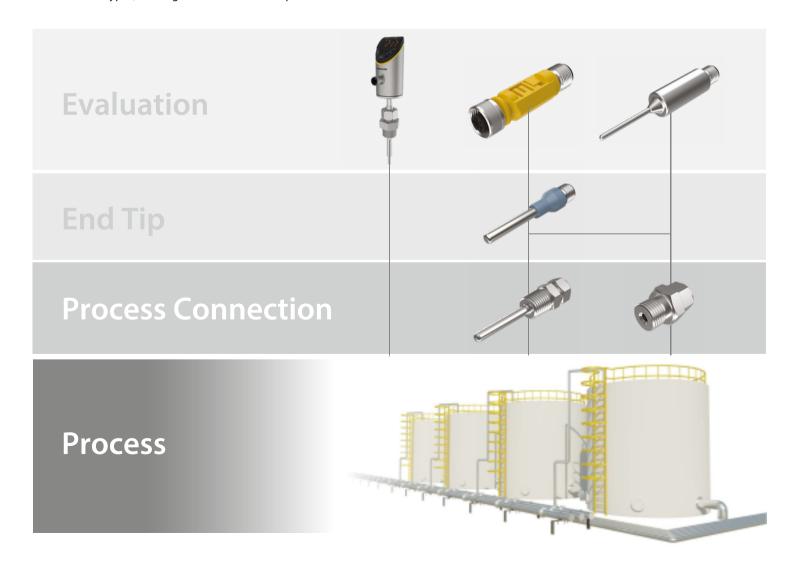
What is Temperature?

Temperature is a physical property of all solid and non-solid matter that describes how much heat, or lack thereof, is contained within it. From a temperate summer day to an ice-cold glass of water and everything in between, we all experience temperature throughout our daily lives. In the automation world, temperature is a critical factor to measure to validate or maintain a successful process as well as verifying machine or component health.

Temperature measurement falls into two main categories: contact and non-contact measurement. Contact measurement types such as RTDs or thermocouples need to be physically exposed to the medium to register a temperature whereas non-contact measurement types are capable of measuring temperature from some distance away.

Turck's temperature sensing portfolio deals exclusively with contact measurement types, offering both RTD based temperature sensors as well as thermocouples. An RTD (resistance temperature detector) is a simple device that uses a changing resistance value across a thin platinum disc to register temperatures. This resistance value can be further conditioned in either a packaged or modular system to offer a standard switching or analog output. Thermocouples are another type of contact temperature measurement that relies on a voltage differential produced by varying temperatures across two dissimilar, bonded alloys.

In addition to the typical analog output options, Turck also offers a fully programmable devices to specify custom analog spans, switching outputs, or IO-Link communication for an enhanced level of device communication. Aside from the full line of available temperature sensors, Turck also offers a comprehensive line of mounting and installation accessories to cater to any application.

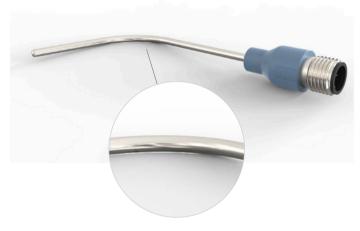






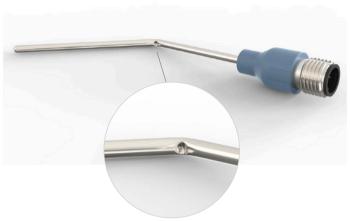
Probe Bending

Correct Bend



Smooth, sweeping radius with no probe deformation.

Incorrect Bend



Kinked probe sheath will lead to lower sensor lifespan and erratic function.

Observing these best practices is critical in preventing device

damage when bending temperature sensors. Adhering to the 30mm

as well as preventing stress on the solder joints where the lead wires

minimum distance for bending will help protect both the sensing element of the probe itself which is located at the tip of the probe,

for the temperature sensor connect to the pins on the electrical

immediate device failure, or a drastic shortening of the lifespan

sensor life span.

connector. Damage at either of these two points will often lead to

of the sensor. Avoiding "kinks" as well as excessive bending radius serves to protect the lead wires from being stretched or severed, which too will lead to either immediate device failure or diminished

Bending temperature probes is often a good idea in an application when there is an excessive protrusion of the temperature sensor from the process. This protrusion is common, as temperature sensor length is usually slightly oversized from the customer-specified insertion depth to ensure proper device function. This overhanging material can become A trip or impact hazard for employees as well as exposing the sensor to potential damage from unintended collisions. By bending the overhanging material to match the profile of the installation location, these hazards can be minimized.

When considering bending a TP or TTM temperature sensor, it is important to adhere to the following best practices:

- Never bend the probe within 30mm of the tip or where the probe
- shaft meets the electrical connector
- Bending radius must not exceed 3x the OD of the probe
- If bending without the use of specialty tools, take care not to
- "kink" the shaft of the probe
- If applicable, pre-install the compression fitting, ferrule, and nut as they may not slide on smoothly once the probe is bent



	Features	Page
TS+ Programmable Temperature Sensor with Digital Display	Fully programmable outputs Rugged 316 stainless steel IP69K rotatable housing Integrated or remote mount temperature probe options TO-Link	7
TTM Temperature Transmitter w/IO-Link	Programmable analog span or switch point Available in a variety of insertion lengths 3endable probe (up to 3x outer diameter) Thermowell or compression fitting process connection Dvermolded or stainless steel body 10-Link	9
TTM Temperature Transmitter	Factory set analog span Available in a variety of insertion lengths 3endable probe (up to 3x outer diameter) Thermowell or compression fitting process connection Overmolded or stainless steel body	11
Miniature TTM Transmitter w/IO-Link	?rogrammable analog span or switch point For connection to external temperature probes 2) overmolded or stainless steel body 3) IO-Link	13
Temperature Probe	I-wire PT100 RTD or Type K thermocouple Available in a variety of insertion lengths up to 1 meter 3endable probe (up to 3x outer diameter) Thermowell or compression fitting process connection Overmolded or stainless steel body	15
Thermowell	Available in a variety of process connection and insertion length options 316 stainless steel body deal mounting accessory for liquid vessels	22
Compression Fitting	Available in a variety of process connection options Allows for variable insertion depth 316 stainless steel body	25
Miscellaneous Accessories	Assorted mounting accessories	27
Temperature Converters	For remote RTD or thermocouple signal evaluation in hazardous areas	28





TS+ Programmable Temperature Sensor

The TS+ programmable sensor features a completely sealed capacitive touch-pad interface with a multicolor display for local indication of temperature. Programmable switching, analog and IO-Link outputs available for additional system control.

_TS700 with integrated temperature probe and process connection or TS720 with remote temperature probe ... PNP/NPN normally open/normally closed switching outputs IO-Link 1.1 with variable data mapping across all variants



Performance Data

Programmable Output Type 2UPN8 2X PNP/NPN N.O./N.C.

Programmable Output Type LI2UPN8

**4 -20 mA, 0 - 20 mA, 0 - 10 V, 1 - 6 V, 0 - 5 V and 1X PNP/NPN N.O./N.C. or 2X PNP/NPN N.O./N.C.

Measuring Range

TS700 -50 to 150 °C

TS720 Determined by temperature probe connected to the sensor

 \pm (0.15 °C + 0.002 * |t|) within range of -30 to 300 °C

± 0.2 K

Set Point Accuracy Response Time

Accuracy

TS720 Determined by temperature probe connected to the sensor

Process Pressure

TS700 300 bar

TS720 Determined by temperature probe and mounting accessory

Electrical Data

Operating Voltage

2UPN8 10-33 VDC

LI2UPN8 17-33 VDC

Switching Current 250 mA ≤ Voltage Drop 2v Yes/Yes Short Circuit/Reverse Polarity Protection Version 1.1

IO-Link

Environmental Data

LED Measuring Value

Ambient Temperature

-40 to 80 °C -40 to 85 °C 316L stainless
Storage Temperature

Housing Materials
Wetted Materials

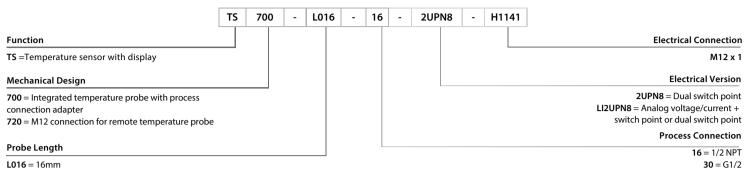
Protection Type

-40 to 80 °C -40 to 85 °C 316L stainless
steel/polyarylamide 50% GF UL 94-V-0 316L stainless
steel/FKM, AFM flat seal IP6K6K/6K7/6K9K 4 digit 12
segment rotatable, red or green

^{**}Inverse analog signals are programmable; example 4-20mA or 20 - 4mA



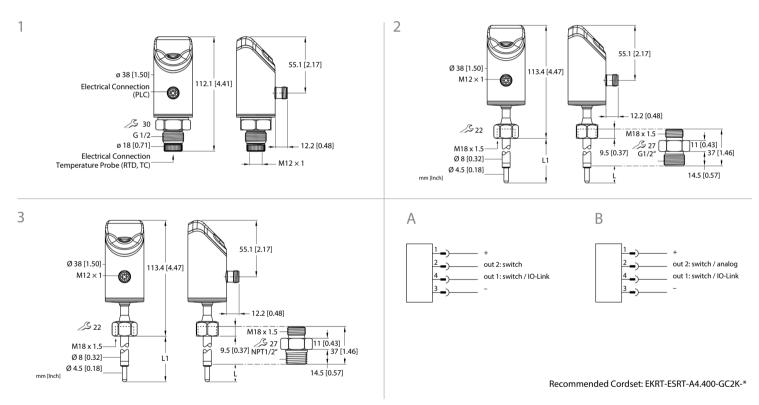
Part Number Key



L050 = 50mm

Rlank = M13 for remote probe connection

Blank = M12 for remote probe connection (TS720 only)



Material #	Description	Integrated Probe	Process Connection	Output Type	Dimension Drawing	Wiring Diagram
100003640	TS720-LI2UPN8-H1141	No No Yes - 50	G1/2 Male G1/2	Analog + IO-Link	11223322332	В
100003633	TS720-2UPN8-H1141	mm Yes - 50 mm	Male 1/2" NPT Male	Switching + IO-Link		Α
100004381	TS700-L050-30-LI2UPN8-H1141	Yes - 50 mm Yes -	1/2" NPT Male G1/2	Analog + IO-Link		В
100004378	TS700-L050-30-2UPN8-H1141	50 mm Yes - 16	Male G1/2 Male 1/2"	Switching + IO-Link		Α
100004382	TS700-L050-16-LI2UPN8-H1141	mm Yes - 16 mm	NPT Male 1/2" NPT	Analog + IO-Link		В
100004379	TS700-L050-16-2UPN8-H1141	Yes - 16 mm Yes -	Male G 1/2 Male	Switching + IO-Link		Α
100003641	TS700-L016-30-LI2UPN8-H1141	16 mm Yes - 50		Analog + IO-Link		В
100003635	TS700-L016-30-2UPN8-H1141	mm		Switching + IO-Link		Α
100004380	TS700-L016-16-LI2UPN8-H1141			Analog + IO-Link		В
100004377	TS700-L016-16-2UPN8-H1141			Switching + IO-Link		Α
100003640	TS700-L050-30-LI2UPN8-H1141			Analog + IO-Link		В





TTM Temperature Transmitter w/ IO-Link

The TTM Temperature Transmitter with IO-Link is a compact and versatile sensor that can be programmed to function as an analog temperature transmitter, temperature switch, or digital sensor using IO-Link process data. Available with an integrated temperature probe the TTM with IO-Link is easily configured to meet application requirements.

- jpan programmable via IO-Link
- Compact overmolded or stainless steel housing with integral
- or remote temperature probe
- Programmable as a 4-20mA Loop transmitter, PNP/NPN switch, or IO-Link digital device
 Mineral filled bendable probe



Performance Data

Programmable Output

Measuring Range

Programmable NO/NC PNP/NPN switch or 4-20mA loop power

Factory Setting 0 to 150 °C *
Analog Accuracy

Integrated probe ± 0.15 °C + 0.002 * [t] within range of -30 to 300 °C

Repeatability

Measuring Element Integral PT100 RTD probe

Process Pressure Determined by temperature probe and mounting accessory

Response Time

3mm probe t 0.5 = 1.5s, t0.9 = 6.0s in water at 0.2M/S t 0.5 =

6mm probe 6s, t0.9= 15s in water flowing at $0.2M/S \pm 0.3K$

-200 to 650 °C -210 to 640 °C \pm 0.1% of full

scale/10K ± 0.1% of full scale/10K

Set Point Accuracy Set Point Range Reset Point Range

Temperature Coefficient Zero Point Temperature Coefficient Span

Electrical Data

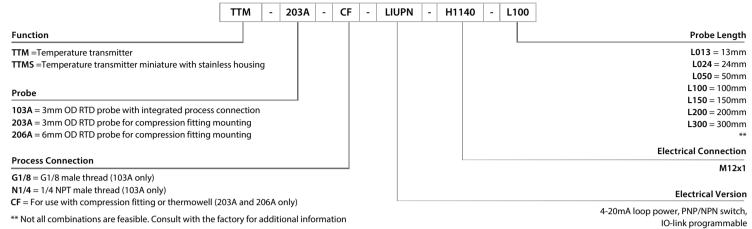
Environmental Data

Ambient Temperature -40 to 80 °C -40 to 80 °C
Storage Temperature 316L stainless steel, plastic
Housing Materials 316L stainless steel, 1.4404
Wetted Materials Protection Type

^{*}Maximum temperature at the electrical connection must be 80° C or below

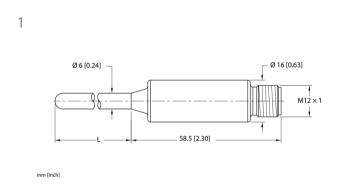


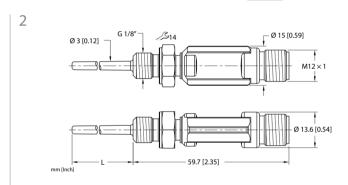
Part Number Key

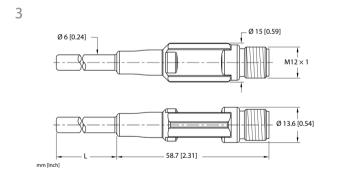


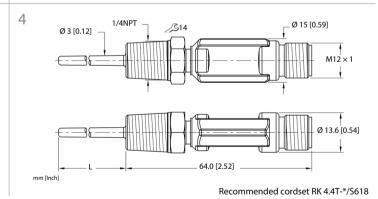
** Not all combinations are feasible. Consult with the factory for additional information











Material #	Description TTMS-203A-CF-LIUPN-	Dimension L (Insertion depth)	Probe Diameter	Process Connection	Dimension Drawing
9910656	H1140-L100 TTMS-206A-CF-LIUPN-	100 mm 100 mm 300 mm 100	3 mm 6 mm 6	Compression fitting	113332244
9910660	H1140-L100 TTM-206A-CF-LIUPN-	mm 150 mm 13 mm 24 mm 13	mm 3 mm 6 mm	Compression fitting	
100001104	H1140-L300 TTM-203A-CF-LIUPN-	mm 24 mm	3 mm 3 mm 3	Compression fitting	
9910620	H1140-L100 TTM-206A-CF-LIUPN-		mm 3 mm	Compression fitting	
9910626	H1140-L150 TTM-103A-G1/8-LIUPN-			Compression fitting	
9910628	H1140-L013 TTM-103A-G1/8-LIUPN-			G1/8 male G1/8	
9910630	H1140-L024 TTM-103A-N1/4-LIUPN-			male 1/4" NPT male	
9910814	H1140-L013 TTM-103A-N1/4-LIUPN-			1/4" NPT male	
9910815	H1140-L024				





TTM Analog Temperature Transmitter

The Analog TTM is a standard analog temperature transmitter that converts measured temperature into an analog 4-20mA signal. The compact overmolded or stainless steel housing and stainless steel temperature probe make this a good choice for reliable operation in harsh industrial applications.

Compact design for industrial applications actory set temperature span wineral filled bendable probes



Performance Data

Output 4-20mA loop power

Response Time

Determined by temperature probe and mounting accessory

3 mm probe t 0.5 = 1.5 s / t 0.9 = 6.0 s in water at 0.2 m/s

6 mm probe $t 0.5 = 6 s / t 0.9 = 15 s in water at 0.2 m/s <math>\pm$

Temperature Coefficient Zero Point 0.1% of full scale/10K ± 0.1% of full

Temperature Coefficient Span scale/10K

Electrical Data

 $\begin{array}{lll} \mbox{Operating Voltage} & 10 \mbox{ to 24 VDC} \\ \mbox{Analog Load} & \leq 0.7 \mbox{ k}\Omega \\ \mbox{Short Circuit/Reverse Polarity Protection} & \mbox{Yes/Yes} \\ \mbox{IO-Link} & \mbox{V1.1} \\ \mbox{Current Consumption} & \leq 20 \mbox{ mA} \\ \end{array}$

Environmental Data Ambient Temperature

Storage Temperature

Housing Materials

Housing Materials

Wetted Materials

Protection Type

40 to 80 °C -40 to 80 °C

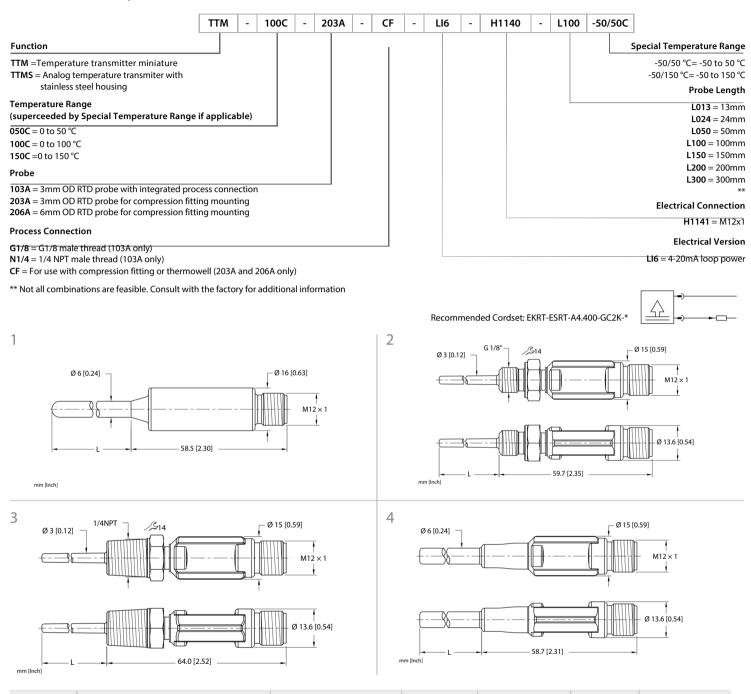
316 stainless steel, plastic

316L Stainless Steel, 1.4404

^{*}Maximum temperature at the electrical connection must be 80 °C or below



Part Number Key



Material #	Description	Dimension L (Insertion depth)	Probe Diameter	Process Connection	Custom Span	Dimension Drawing
9910550	TTM050C-103A-G1/8-LI6-H1140-L013-50/50°C	13 mm 24 mm 150 mm 24 mm	3 mm 3 mm 6	G1/8 male 1/4" NPT	-50 - 50 °C -50	234342213
100001381	TTM050C-103A-N1/4-LI6-H1140-L024-50/50C	50 mm 100 mm 150 mm 100	mm 3 mm 6 mm	male Compression	- 50 °C -50 -	
9910548	TTM050C-206A-CF-LI6-H1140-L150-50/50°C	mm 24 mm	3 mm 3 mm 6	fitting 1/4" NPT male	50 °C No No	
9910666	TTM100C-103A-N1/4-LI6-H1140-L024		mm 3 mm	Compression fitting	-50 - 150 ℃	
9910647	TTM100C-206A-CF-LI6-H1140-L050			Compression fitting	No -50 - 150	
9910537	TTM150C-203A-CF-LI6-H1140-L100-50/150°C			Compression fitting	°C No	
9910536	TTM150C-203A-CF-LI6-H1140-L150			Compression fitting		
100004227	TTMS-206A-CF-LI6-H1140-L100-50/150			1/4" NPT male		
9910815	TTM-103A-N1/4-LIUPN-H1140-L024					





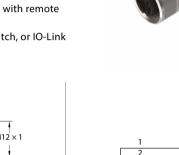
Miniature TTM Transmitter w/ IO-Link

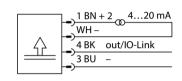
The TTM with IO-Link is a compact and versatile sensor that can be programmed to function as an analog temperature transmitter, temperature switch, or digital sensor using IO-Link process data. Once paired with an external temperature probe, the TTM with IO-Link is easily configured to meet application requirements.

Span programmable via IO-Link

Compact overmolded or stainless steel housing for pairing with remote temperature probe

Programmable as a 4-20mA loop transmitter, PNP/NPN switch, or IO-Link digital device.





Panel side wiring diagram

RTD side wiring diagram

Recommended Cordset: EKRT-ESRT-A4.400-GC2K-*

Ø 15 [0.59] M12×1 Ø 14 [0.55] Ø 13.6 [0.54]

Performance Data

mm [Inch]

Programmable Output Measuring Range Factory Setting Analog Accuracy Repeatability Measuring Element Process Pressure Response Time Set Point Accuracy

Set Point Range Reset Point Range

Temperature Coefficient Zero Point Temperature Coefficient Span Programmable NO/NC PNP/NPN switch or 4-20mA loop power -210 to 650 °C 0 to 150 °C \pm 0.3K, 0.1% full scale for temperatures above 300 °C 0.1K Dependent on temperature probe Determined by temperature probe and mounting accessory Dependent on temperature probe \pm 0.3K -200 to 650 °C -210 to 640 °C \pm 0.1% of full scale/10K \pm 0.1% of full scale/10K

Electrical Data

 Operating Voltage
 15 to 30 VDC

 Current Consumption
 ≤ 20 mA

 Switching Current
 150 mA

 Voltage Drop
 ≤ = 2 VDC

 Short Circuit/Reverse Polarity Protection
 Yes/Yes

 IO-Link
 V1.1

Environmental Data

Ambient Temperature Storage Temperature

Housing Materials

Protection Type

40 to 80 °C -40 to 80 °C

316 stainless steel, plastic

IP67



Temperature Probe

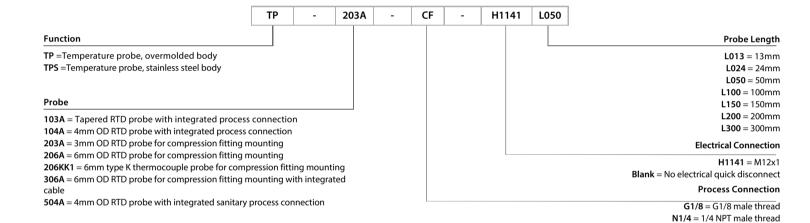
The TP line of RTDs are the crucial components that will physically measure the temperature of the process. As a stand alone device it will offer a resistance value that will fluctuate with the temperature experienced at the tip of the probe. Pairs with a TTM transmitter or a TS+ sensor to enable standard analog, switching, or IO-Link outputs.

PT100 measuring element Standard 4 wire M12 male connection or flying leads Overmolded or stainless steel versions Can be configured as a 2, 3, or 4-wire device Mineral filled bendable probe



CF = For use with compression fitting or thermowell

TRI3/4 = 3/4" tri clamp TRI1.5 = 1.5" tri clamp G1/4 = G1/4 male thread



Recommended Cordset: EKRT-ESRT-A4.400-GC2K-*

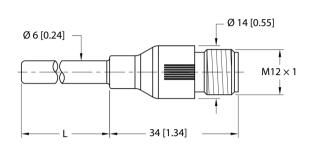
^{*}Not all combinations are feasible. Consult with the factory for additional information

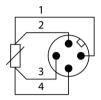
^{*}Maximum temperature at the electrical connection must be 80 °C or below





TP-206A





mm [Inch]

Material #	Description	"L" Dimension	Probe Diameter	Body Diameter
9910475	TP-206A-CF-H1141-L100	100 mm 150	6 mm 6 mm 6	14 mm 14 mm
9910476	TP-206A-CF-H1141-L150	mm 200 mm	mm 6 mm 6 mm	14 mm 16 mm
9910477	TP-206A-CF-H1141-L200	100 mm 150	6 mm	16 mm 16 mm
9910638	TPS-206A-CF-H1141-L100	mm 200 mm		
9910639	TPS-206A-CF-H1141-L150			
9910640	TPS-206A-CF-H1141-L200			

Performance Data

Storage Temperature Measuring Element

Degree of Protection Pressure Rating

Response Time

Output Function

Accuracy Class

Wetted Materials

Temperature Operating Range

-50 °C to 500 °C

-50 °C to 120 °C for lengths <100mm

-40 °C to 85 °C

Pt-100 probe, DIN EN 60751

t 0.5 = 6 s / t 0.9 = 15 s in water at 0.2 m/s

4-wire

IP67

Depends on mounting accessory

Class

Class A

Stainless steel, 1.4404 (316L)

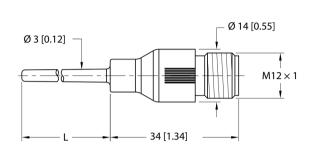
Recommended Cordset: EKRT-ESRT-A4.400-GC2K-*

 $Consult\ factory\ for\ more\ configurations$

*Maximum temperature at the electrical connection must be 80 $^{\circ}\text{C}$ or below



TP-203A





mm [Inch]

Material #	Description TP-203A-CF-	"L" Dimension	Probe Diameter	Body Diameter
9910645	H1141-L050 TP-203A-CF-	50 mm 100	3 mm 3 mm 3	14 mm 14 mm
9910402	H1141-L100 TP-203A-CF-	mm 150 mm	mm 3 mm 3 mm	14 mm 14 mm
9910403	H1141-L150 TP-203A-CF-	200 mm 1000		14 mm
9910482	H1141-L200 TP-203A-CF-	mm		
9910496	H1141-L1000			

Performance Data

Storage Temperature

Measuring Element Response Time

Degree of Protection

Output Function

Pressure Rating Accuracy Class

Wetted Materials

Temperature Operating Range

-50 °C to 500 °C

-50 °C to 120 °C for lengths <100mm

-40 °C to 85 °C

Pt -100 probe, DIN EN 60751

t 0.5 = 6 s / t 0.9 = 15 s in water at 0.2 m/s

4-wire IP67

Depends on mounting accessory

Class A

Stainless steel, 1.4404 (316L)

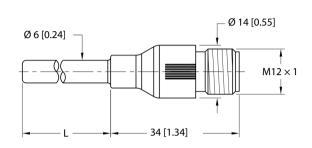
Recommended Cordset: EKRT-ESRT-A4.400-GC2K-*
Consult with the factory for more configurations

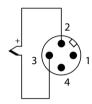
*Maximum temperature at the electrical connection must be 80 °C or below





TP-206KK1





mm [Inch]

Material #	Description TP-206KK1-CF-	"L" Dimension	Probe Diameter	Body Diameter
100017085	H1141-L100 TP-206KK1-CF-	100 mm 150	6 mm 6 mm 6	14 mm 14 mm
100017084	H1141-L150 TP-206KK1-CF-	mm 200 mm	mm 6 mm	14 mm 14 mm
100017083	H1141-L200 TP-206KK1-CF-	500 mm		
100017082	H1141-L500			

Performance Data

Temperature Operating Range Storage Temperature Measuring Element Output Function Degree of Protection Pressure Rating Accuracy Class

Wetted Materials

-40 °C to 1100 °C -40 °C to 85 °C

Thermocouple type K, DIN EN 60584

2-wire IP67

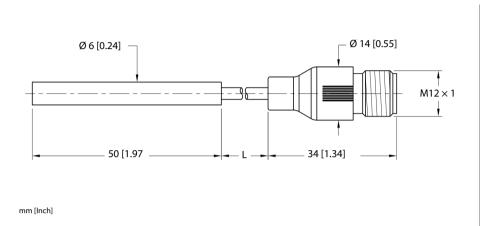
Depends on mounting accessory

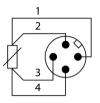
Class 1 Inconel 600

Recommended Cordset: RSC 4.4T-*/S1341 Recommended Field wireable: BL67-WAS5-THERMO



TP-306A





Material #	Description TP-306A-CF-	"L" Dimension	"I" Dimension	Probe Diameter	Body Diameter
9910479	H1141-L1000 TP-306A-CF-	1000 mm	50mm 50mm	6 mm 6 mm 6	14 mm 14 mm
9910480	H1141-L2000 TP-306A-CF-	2000 mm	50mm 50mm	mm 6 mm 6 mm	14 mm
9910481	H1141-L5000 TP-306A-CF-	5000 mm	50mm		
9910648	L2100 TP-306A-CF-L2150	2100 mm			
9910649		2150 mm			

Performance Data

Temperature Operating Range

-50 °C to 105 °C

Storage Temperature

-40 °C - 85 C

Measuring Element

100 probe D

 Measuring Element
 Pt-100 probe, DIN EN 60751

 Response Time
 t 0.5 = 6 s / t 0.9 = 20 s in water at 0.2 m/s

Output Function
Degree of Protection

Pressure Rating Depends on Mounting Accessory
Accuracy Class

CI

Wetted Materials Stainless steel, 1.4404 (316L)

Recommended Cordset: EKRT-ESRT-A4.400-GC2K-*

*Maximum temperature at the electrical connection must be 80 °C or below

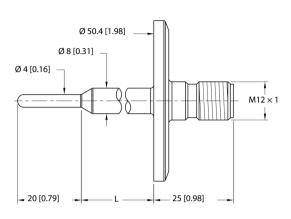
4-wire

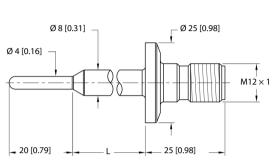
IP67

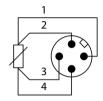




TP-504A







Material #	Description TP-504A-	"L" Dimension	Tri-Clamp size 25 mm
9910429	TRI3/4-H1141-L035 TP-	35 mm 100	(3/4" Tri-Clamp) 25 mm
9910430	504A-TRI3/4-H1141-L100	mm 100 mm	(3/4" Tri-Clamp) 50.4 mm
9910860	TP-504A-TRI1.5-H1141-L100		(1.5" Tri-Clamp)

Performance Data

Temperature Operating Range Storage Temperature Measuring Element Response Time Output Function Degree of Protection Accuracy Class Wetted Materials

-50 °C to 120 °C -40 °C to 85 °C

Pt-100 probe, DIN EN 60751

t 0.5 = 6 s / t 0.9 = 15 s in water at 0.2 m/s

4-wire IP67 Class A

Stainless steel, 1.4404 (316L)

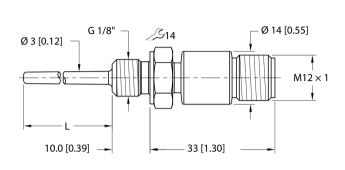
Recommended Cordset: EKRT-ESRT-A4.400-GC2K-*

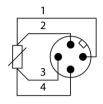
Consult factory for more configurations

*Maximum temperature at the electrical connection must be 80 °C or below



TP-103A





mm [Inch]

Material #	Description TP-103A-G1/8-	"L" Dimension	Process Connection	Probe Diameter
9910401	H1141-L024 TP-103A-G1/8-	24 mm 13 mm	G1/8 G1/8	3 mm 3 mm
9910400	H1141-L013			

Performance Data

Temperature Operating Range

-50 °C to 120 °C

Storage Temperature

-40 °C - 85 C

Measuring Element

100 probe D

Response Time Pt-100 probe, DIN EN 60751

Nesponse Time $t \cdot 0.5 = 6 \text{ s } / t \cdot 0.9 = 6.0 \text{ s in water at } 0.2 \text{ m/s}$ Output Function

Output Function 4-wire
Degree of Protection IP67
Pressure Rating 100 bar
Accuracy Class Wetted Materials

Vetted Materials Stainless steel, 1.4404 (316L)

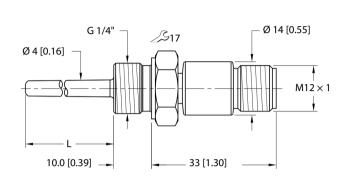
Recommended Cordset: EKRT-ESRT-A4.400-GC2K-*

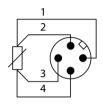
*Maximum temperature at the electrical connection must be 80 $^{\circ}\text{C}$ or below





TP-104A





mm [Inch]

Material #	Description TP-104A-G1/4-	"L" Dimension	Process Connection
100001432	H1141-L015 TP-104A-	15 mm 35 mm	G1/4
9910526	N1/4-H1141-L035 TP-	35 mm 5 mm	1/4" NPT
9910527	104A-G1/4-H1141-L035 TP-		G1/4
9910664	104A-N1/4-H1141-L005		1/4" NPT

Performance Data

Temperature Operating Range

-50 °C to 120 °C

Storage Temperature

-40 °C - 85 C

Measuring Element Pt-100 probe, DIN EN 60751

Response Time t 0.5 = 6 s / t 0.9 = 10 s in water at 0.2 m/s

Output Function 4-wire

Degree of Protection IP67

Pressure Rating 100 bar*

Accuracy Class Class A
Wetted Materials

wetted materials Stainless steel, 1.4404 (316L)

Recommended Cordset: EKRT-ESRT-A4.400-GC2K-*

^{*}Maximum temperature at the electrical connection must be 80 $^{\circ}\text{C}$ or below



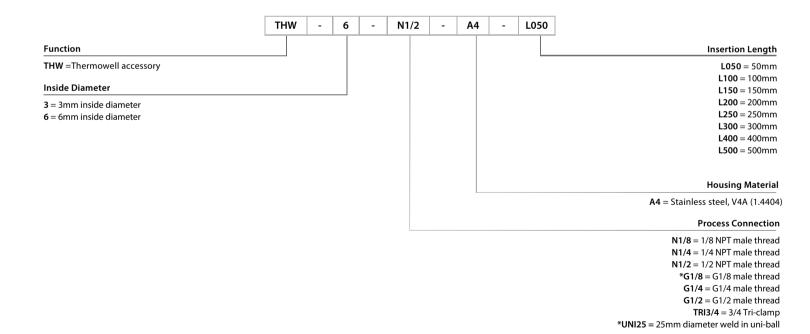
Thermowell



Thermowells are a versatile accessory in the temperature sensing line that provide value in two main circumstances. First and foremost, when sensing the temperature of liquid within a vessel they allow the temperature sensor to be removed and replaced without requiring an operator to first empty the vessel, saving time and cost. Additionally, they serve to separate the temperature probe from an abrasive media that would otherwise shorten the lifespan of the sensor. Other than identifying the proper process connection, there are two main considerations to keep in mind when selecting a thermowell. The first is diameter – a 6 mm thermowell must be paired with a 6 mm temperature probe and likewise a 3 mm thermowell must be paired

with a 3 mm temperature probe. In addition to diameter, insertion length must be carefully considered. The length of the thermowell is what dictates how far into a process the temperature probe will penetrate. In addition, the length of the temperature probe must be oversized by a minimum of 50 mm compared to the thermowell to ensure that the tip of the probe will fully bottom out within the thermowell. If the same length is selected for both the probe and the thermowell, the resulting combination will have an air gap within the tip of the thermowell that will greatly diminish the response time of the probe.

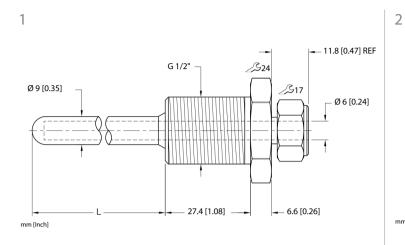
* = Only available in a 3mm inside diameter

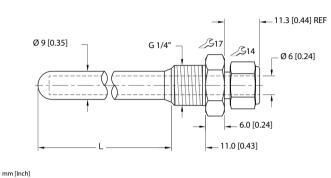


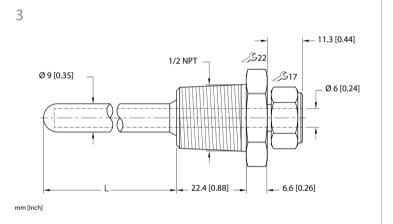




Thermowells for 6mm Temperature Probes





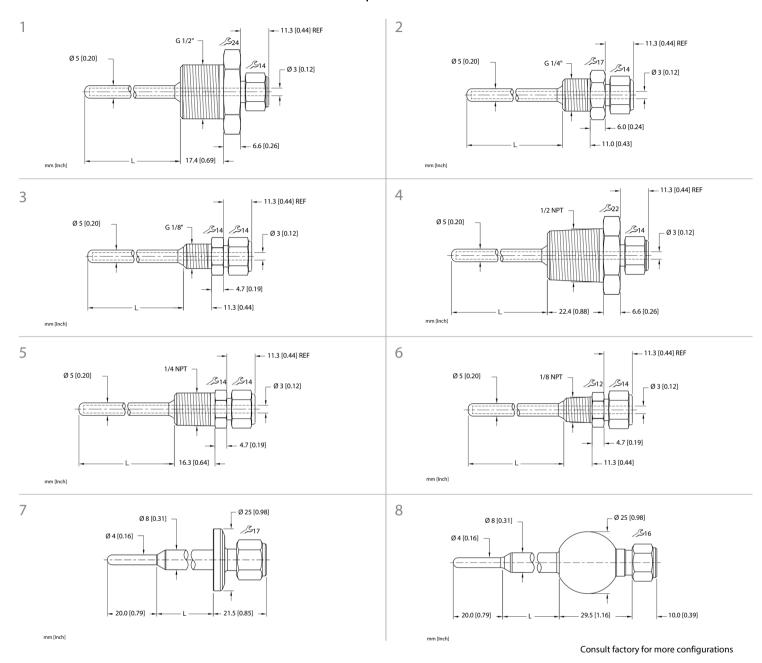


Material #	Description THW-6-	"L" Dimension	Process Connection	Minimum Probe Length	Wetted materials	Dimension Drawing
9910459	G1/2-A4-L050 THW-	50 mm 150	G1/2 G1/4 1/2" NPT	100 mm 200 mm 150	316L Stainless steel	123333
9910763	6-G1/4-A4-L150	mm 100 mm	1/2" NPT 1/2" NPT	mm 250 mm 250 mm	316L Stainless steel	
9910464	THW-6-N1/2-A4-L100	200 mm 200	1/2" NPT	250 mm	316L Stainless steel	
9910611	THW-6-N1/2-A4-L200	mm 200 mm			316L Stainless steel	
9910611	THW-6-N1/2-A4-L200				316L Stainless steel	
9910611	THW-6-N1/2-A4-L200				316L Stainless steel	

 $Consult\ factory\ for\ more\ configurations$



Thermowells for 3mm Temperature Probes



Material #	Description THW-3-	"L" Dimension	Process Connection	Minimum Probe Length	Wetted materials	Dimension Drawing
9910443	G1/2-A4-L050 THW-3-	50 mm 150	G1/2 G1/2 G1/4 G1/8	100 mm 200 mm 250	316L Stainless steel	1
9910445	G1/2-A4-L150 THW-3-	mm 200 mm	1/2" NPT 1/4" NPT 1/8"	mm 250 mm 200 mm	316L Stainless steel	1
9910427	G1/4-A4-L200 THW-3-	200 mm 150	NPT 25 mm (3/4" Tri-	250 mm 100 mm 150	316L Stainless steel	2
9910425	G1/8-A4-L200 THW-3-	mm 200 mm	Clamp) 25 mm (3/4" Tri-	mm 300 mm 100 mm	316L Stainless steel	2
9910449	N1/2-A4-L150 THW-3-	50 mm 100	Clamp) 25mm Ø weld-	150 mm	316L Stainless steel	4
9910428	N1/4-A4-L200 THW-3-	mm 250 mm	in fitting 25mm Ø weld-		316L Stainless steel	5
9910414	N1/8-A4-L050 THW-3-	35 mm 100	in fitting		316L Stainless steel	6
9910452	TRI3/4-A4-L100 THW-	mm			316L Stainless steel	7
9910454	3-TRI3/4-A4-L250				316L Stainless steel	7
9910502	THW-3-UNI25-A4-L035				316L Stainless steel	8
9910503	THW-3-UNI25-A4-L100				316L Stainless steel	8

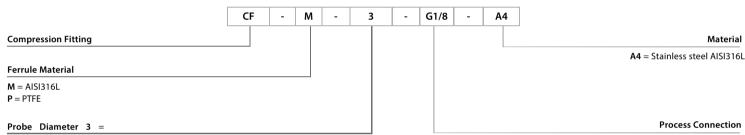




Compression Fittings

Compression fittings are the most basic accessory used to mount a temperature probe. They connect the probe to the vessel and provide an airtight seal by a compression nut and ferrule combination. One benefit that compression fittings provide is the ability to set custom insertion depths based on how far in the probe is inserted before the compression fitting is torqued down to secure it in place. When choosing a compression fitting, always select a fitting with the same diameter as the probe. Failure to do so will prevent the ferrule from compressing on the probe and thus properly holding it in place. Once the diameter is chosen then the process connection must be matched to that of the vessel the probe is being mounted in. Turck provides process connection options in many US and European standard sizes.



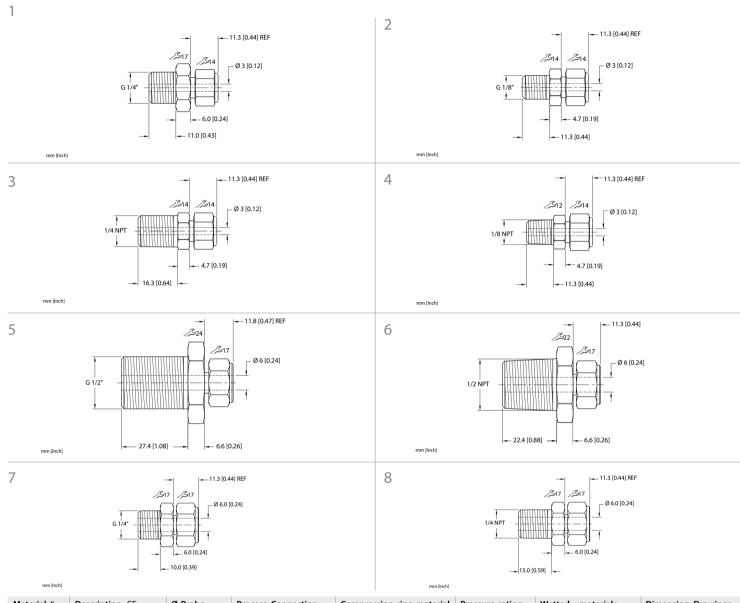


3mm outer diameter **6** = 6mm outer diameter

G1/8 = G1/8 male thread
N1/8 = 1/8 NPT male thread
G1/4 = G1/4 male thread
N1/4 = 1/4 NPT male thread
N1/2 = 1/2 NPT male thread
G1/2 = G1/2 male thread



Compression Fittings

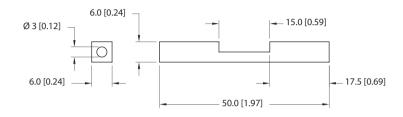


Material #	Description CF-	Ø Probe	Process Connection	Compression ring material	Pressure rating	Wetted materials	Dimension Drawings
9910407	M-3-G1/4-A4	3 mm 3	G1/4 G1/8 1/4" NPT	316L Stainless steel 316L	100 bar 100 bar	316L Stainless steel	1234476812347
9910405	CF-M-3-G1/8-A4	mm 3	1/8" NPT G1/2 G1/4	Stainless steel 316L	100 bar 100 bar	316L Stainless steel	8
9910408	CF-M-3-N1/4-A4	mm 3	1/2" NPT 1/4" NPT	Stainless steel 316L	100 bar 100 bar	316L Stainless steel	
9910406	CF-M-3-N1/8-A4	mm 6	G1/4 G1/8 1/4" NPT	Stainless steel 316L	100 bar 100 bar	316L Stainless steel	
9910530	CF-M-6-G1/2-A4	mm 6	1/8" NPT G1/4 1/4"	Stainless steel 316L	20 bar 20 bar	316L Stainless steel	
9910483	CF-M-6-G1/4-A4	mm 6	NPT	Stainless steel 316L	20 bar 20 bar	316L Stainless steel	
9910529	CF-M-6-N1/2-A4	mm 6		Stainless steel 316L	20 bar 20 bar	316L Stainless steel	
9910484	CF-M-6-N1/4-A4	mm 3		Stainless steel PTFE PTFE		316L Stainless steel	
9910411	CF-P-3-G1/4-A4	mm 3		PTFE PTFE PTFE		316L Stainless steel	
9910409	CF-P-3-G1/8-A4	mm 3				316L Stainless steel	
9910412	CF-P-3-N1/4-A4	mm 3				316L Stainless steel	
9910410	CF-P-3-N1/8-A4	mm 6				316L Stainless steel	
9910485	CF-P-6-G1/4-A4	mm 6				316L Stainless steel	
9910486	CF-P-6-N1/4-A4	mm				316L Stainless steel	



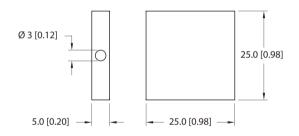
Miscellaneous Accessories

Mounting accessory for pipes TP-MZ-003



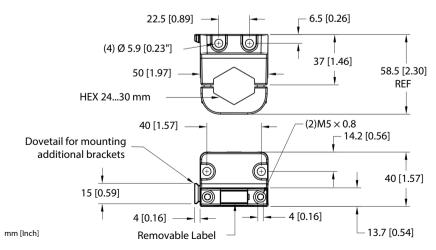
mm [Inch]

Weld-in mounting plate TP-MZ-001



mm [Inch]

Mounting accessory for TS700 and TS720 FAM-30-PA66





Temperature Converters

Product Overview

What Are Temperature Converters?

Since temperature measurement is common in hazardous areas, Turck's IMX12 temperature converting device may be used to convert a 2, 3 or 4-wire RTD, mV signal or T/C signal in a hazardous area to an analog 4-20 mA signal in a non-hazardous area.



Why Choose IMX12 Temperature Converters?

- Several different inputs may be configured and used with common 4-20 mA analog input control cards
- Consolidate inventory by eliminating separate RTD, T/C and mV input cards.
- Jse of off-the-shelf "Simple Apparatus" components in explosive atmospheres to further reduce installation costs.
- Provides advanced diagnostics, versatility and convenience in an easy-to-use device.

Where can I use IMX12 Temperature Converters?

Ha∠ardous areas Oil and gas processing

Temperature Converters Selection Guide

Part Number	Configuration	Input Thermocouple, RTD,	Output Relay	Output 0/4-20mA	Terminals
IMX12-TI02-1TCURTDR-1I1R-CO/24VDC	PACTware	Resistor Thermocouple, RTD,	1 1 No No	1122	Screw
IMX12-TI02-1TCURTDR-1I1R-CO/24VDC/CC	PACTware	Resistor RTD, Resistor RTD,			Spring
IMX12-TI01-2RTDR-2I-CO/24VDC	PACTware	Resistor			Screw
IMX12-TI01-2RTDR-2I-CO/24VDC/CC	PACTware				Spring

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- 2-Wire RTD: An RTD configuration in which there is only one lead wire on either end of the platinum sensing element susceptible to lead
 - wire resistance offsets, especially pronounced over long runs of cable. (least accurate).
- **3-Wire RTD**: An RTD configuration in which there is two lead wires on one end of the platinum sensing element and one on the opposite side of the element lead wire resistance on one end of the element can be compensated for to help mitigate resistance spikes over long runs of cable ("middle of the road" accuracy).
- **4-Wire RTD**: An RTD configuration in which there are 2 lead wires on each end of the platinum sensing element. In this configuration, lead wire resistance from both sides of the sensing element can be compensated for strongly recommended for long runs of cable (most accurate).
- **Accuracy:** The degree to which the result of a measurement, calculation, or specification conforms to the correct value or a standard, typically a nominal value.
- Alpha Value(α): Also referred to as the temperature coefficient or conductor resistance, is the relation of electrical resistance within a material to the temperature from $0[^{\circ}C]$ to $100[^{\circ}C]$. The alpha value for Turck RTDs is $0.00385[\Omega/\Omega^{\circ}C]$.
- **Ambient Temperature**: The air temperature of the environment outside of the measured process temperature while the equipment is on the application.
- **Analog Output**: A continuous output that represents multiple variable states such as all increments of a temperature measurement over a specified range, typically 4-20 mA.
- Celsius: A temperature scale, standard outside the US, that states water freezes at 0° and boils at 100°.
- **Compression Fitting**: A compression fitting is a mounting accessory used to install bare temperature probes. Dependent on probe diameter, one end has a compression nut that will grip the base of the probe and the opposite has one of several common thread pitches and diameters.
- Data Mapping: The process of matching fields of one source data set to a certain destination in a target data set.
- Degree of Protection: Ingress Protection (IP) rating that describes the enclosures resistance to water and dust intrusion.
- Digital Output: Represents an item that has only two states, essentially just an "on" or "off" output controlling whether voltage is sent or not.
- Din 60751 Class A: A standard for defining the accuracy of a temperature sensor. For a class A thin film measuring element, the accuracy is standardized to \pm (0.15 + 0.002 × | t |) (only applicable from -30 to 300 degrees C)
 - Example A reading of -10 degrees Celsius has an accuracy of +/- 0.17 degrees Celsius.
 - $> (0.15 + 0.002 \times 10) > (0.15 + .02) > (0.17).$
 - **NOTE:** Don't forget to take the absolute value of a temperature reading = no negative values!
- **Din 60751 Class B:** A standard for defining the accuracy of a temperature sensor. For a class B thin film measuring element, the accuracy is standardized to \pm (0.3 + 0.005 × | t |) (only applicable from -50 to 500 degrees C).
 - To use the same example of accuracy above, with a class B measuring element, a temperature of -10 degrees Celsius would have an accuracy deviation of \pm -0.35 degrees Celsius. > \pm -0.35 degrees Celsius.
 - **NOTE:** Don't forget to take the absolute value of a temperature reading = no negative values!
- Fahrenheit: A temperature scale, standard in the US, that states water freezes at 32° and boils at 212°.
- "G" Process Connection: The standard used in Europe. These connections have a constant diameter with parallel threads and rely on a separate component to seal, usually either a bonded sealing ring or a flat gasket material.
- **Infrared Temperature Sensor**: An optical device that interprets infrared wavelengths reflected by a material given off by a subject to get a temperature output.
- **IO-Link**: Point to point hardwired network communications protocol typically used to communicate between sensors and actuators bidirectionally.
- **Insertion Depth:** The physical distance (in mm) that the tip of the probe needs to be inserted into the process to reliably detect the temperature of the media.



Glossar y

Inside Diameter (ID): A measurement of a hollow circular object describing the distance of a straight line from one point on the inner wall of

the object, through its center, to an opposite point on the inside.

- **Loop Power**: A device that is derives its power from a signal circuit that carries the 4-20 mA signal and does not need a separate independent power supply to operate. Both the signal and power come from same loop source.
- Mineral Insulated Sheath: A Mineral filled sheath is a construction method of temperature sensors in which the hollow sheath that houses the lead wires from the sensing element is packed with a powdered substrate, typically magnesium oxide. This mineral packing serves two purposes. Primarily, it serves to insulate the lead wires from each other as well as the inside of the metal housing so that the housing can be bent to contour an application. Additionally, when there are electrical quick disconnects or evaluation electronics within a sensor assembly, the magnesium oxide serves to insulate the electrical connector or onboard electronics from high process temperatures.
- **National Pipe Taper (NPT):** The most common thread used in the US. There are different types of NPT threads, but all are tapered for sealing. Some require the use of a thread sealant.
- NPN: Commonly called a "sinking" output. When an output is triggered, it will connect the output to the positive supply.
- **Outer Diameter (OD):** The outermost diameter of a circular object, measured from two opposing outer edges passing through the center of the object.
- PNP: Commonly called a "sourcing" output. When an output is triggered, it will connect the output to the positive supply.
- Process Connection: The point at which a sensor physically installs into a process, most commonly a port with a threaded connection.
- Process Pressure: The max pressure the device can withstand from the process fluid.
- **PT100 Measuring Element**: A classification of platinum RTD in which a temperature of 0 degrees Celsius will result in a resistance of 100 Ohms. Most commonly found in industrial applications.
- **PT1000 Measuring Element**: A type of platinum RTD in which a temperature of 0 degrees Celcius will result in a resistance of 1000 Ohms. An order of magnitude more accurate than a PT100.
- **RTD**: An RTD (Resistance Temperature Detector) is a device that offers a very reliable, linear change in electrical resistance with changes in temperature. This change in resistance is then interpreted to offer an indication of temperature.
- Storage Temperature: The ambient temperature the product is stored at when not currently on an application.
- **T09 Response Time**: A specification used to determine how much time passes before 90% of a temperature increase or decrease is reflected at probe output.
- **T05 Response Time**: A specification used to determine how much time passes before 50% of a temperature increase or decrease is reflected at probe output.
- Temperature Coefficient Span Tks: A specification that describes how much the span of a sensor can shift due to thermal fluctuations, given as a formula e.g. + / 0.1% of full scale /10 K *note that this specification is only applicable when evaluation electronics are present that convert the resistance value to analog output not applicable to passive devices such as an RTD temperature probe.
- Temperature Coefficient Zero Point Tk0: A specification that describes how much the zero point of a sensor can shift due to thermal fluctuations, given as a formula e.g. + / 0.1% of full scale /10 K *note that this specification is only applicable when evaluation electronics are present that convert the resistance value to analog output not applicable to passive devices such as a TP-*.
- **Temperature Probe**: Housing for the platinum temperature sensing element used to directly contact the media for immediate temperature change response.
- **Temperature Sensor**: Device used to measure/monitor the temperature of a certain material or fluid media then converts that reading into a usable electrical signal.





Glossar y

- **Temperature Transmitter**: An electronic device that convers a resistance value into an analog or switching output for a controller or processing unit.
- **Thermocouple**: A thermocouple is a temperature measurement device whereby two dissimilar metals are bonded together. As this junction is heated and cooled, it creates a voltage that can be used to indicate a temperature.
- **Thermowell**: Probe accessory that threads directly into process connections to house temperature probes within media to prevent damage from the media and allow for easier replacement of future temperature probes. This replaceability allows for the user to replace a broken temperature probe in a liquid vessel without having to drain the container.
 - **NOTE:** for all turck sensors, it is required to select a temperature sensor at least 50 mm longer than the length of the thermowell to ensure a correct installation. If this requirement is not observed, an end user will be left with an insulating air gap in the tip of the probe negatively affecting response time.
- Wake Frequency Vibration: Wake frequency vibration is a phenomena that occurs when you insert a thin cylindrical object (in this case, a temperature probe) into a flowing media. The object causes vortices to form in the flow that can resonate at the object's natural frequency causing damage to the sensor. For this reason, we do not recommend installing any temperature sensors into a rapidly flowing medium.

Wetted Materials: The portion of the sensor that is in physical contact with the process fluid.

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