

Designer	Reich	Style Name	Polartec Base Layer	COVER ILLUSTRATION	
Season	Spring 2025	Dev #	23-100	Date/Revision	REV A-01/24/24
Collection	Mens	Block Origin	22-100	SMS Tech Packs Due	2/6/24
Size Range	XS-XL	Status	Pre-Graphics	BULK Tech Packs Due	5/6/24

Cover Illustrations // Front, Back, Left & Right Side Views of One Colorway



Front



Back



Wearer's Right Side



Wearer's Left Side

Designer	Reich	Style Name	Polartec Base Layer	COLORWAYS	
Season	Spring 2025	Dev #	23-100	Date/Revision	REV A-01/24/24
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Colorways // Front & Back Views of All Colorways



Colorway 1 Coral/Black Front



Colorway 2 Mint/Black Front



Wearer's Right Side



Wearer's Left Side



Colorway 2
Mint/Black Front



Colorway 1 Coral/Black
Front



Designer Reich
 Season Spring 2025
 Collection Mens
 Size Range XS-XL

Style Name Polartec Base Layer
 Dev # 23-100
 Block Origin 22-100
 Status Pre-Graphics

BILL OF MATERIALS
 Date/Revision REV A-01/24/24
 SMS Tech Packs Due 2/6/24
 BULK Tech Packs Due 5/6/24

BOM							
Description		Qty	Placement	Supplier	Color 1	Color 2	Color 3
Stock #	Name / Fiber Content / Weight / Width / Treatment						
BODY FABRIC							
9021	Next to Skin Power Dry, Hheavy Weight, Jersey Velour with stretch solid recycled, 9021 (93% Polyester / 7% Spandex) - 170gsm.	1.216	Sleeves, back, and lower front panel.	Polartec	RGB Red	Archroma 322-460 Mint	
9022	Next to skin, soft comfort, fast drying, pill resistant and durable, warmth without weight (94% Polyester / 6% Spandex) - 203gsm	0.43	Top front panel and collar	Polartec	Black	Black	
THREAD / ELASTIC / RIB BINDING							
#OTD10GN	Coats & Clark Dual Duty All-Purpose Cotton Wrapped Poly Core Thread - Tex 40		Allover	wawak.com	Black	Black	
LABELS // Care Content							
GRAPHICS // Sublimation, Embroidery, Silkscreen, Patches, etc							
HANG TAGS							
PACKAGING // Polybags, Cartons, etc							
S-12319	18 x 20" 3 Mil Slider Zip Bags	1	Fit to garment	uline.com	Clear	Clear	



Designer	Reich	Style Name	Polartec Base Layer	SPECS & REVIEW NOTES	
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Specs & Review Notes of Changes

POM	Description	Comment	Tolerance +/-	Spec (Large) / Inches	Proto #1	Proto #2	Proto #3	Proto #4
A	Shoulder Width	Seam to seam	3/8	17 3/4	17 3/4			
B	Body Width	1" below armhole	3/8	20 3/8	20 3/8			
C	Waist	Ws 16.5" down from HPS Ms 1	3/8	19 1/8	19 1/8			
D	Body Sweep	Side to side at bottom hem	3/8	21	21			
E	Body Length Front	HPS to hem	1/2	25	25			
F	Body Length Back	HPS to hem	1/2	28	25 1/4			
G	Sleeve Length	CB to sleeve join to hem	2/5	32 1/2	32 1/2			
H	Sleeve Width	1" below armhole	1/4	8 3/4	8 3/4			
I	Sleeve Opening	Relaxed, On the half	1/4	5 1/4	5 1/4			
J	Armhole - on the half	Along Front Curve, on the half	3/8	9 1/8	9 1/8			
K	Neck Width	HPS to HPS	1/4	10	8 1/2			
L	Neck Circ	CF to CB along seam	1/4	10	10			
M	Min Neck Opening	On the half STRETCHED	Min	11 1/4	11 1/4			
N	Front Collar Drop	HPS down	1/4	3 1/2	3 1/2			
O	Back Neck Drop	HPS down	0	3/8	3/8			
P	Collar Height CF	At CF	0	1/2	1/2			
Q	Collar Height HPS	At HPS	0	3/8	3/8			
R	Collar Height CB	At CB	0	5/8	5/8			
S	Chest Pocket	W x L	0	na	na			
T	Pocket Flap	W x L	0	na	na			
U	Side Zip Pocket	W x L	0	na	na			

REVIEW NOTES

Date	Proto #	POM / Description	Comment
1/31/24	1	Body Length Back (F)	Proto was 25 1/2", too short, new spec is 28", scoop.
1/31/24	1	Neck Width (K)	Proto was 8 1/2" too small, new spec 10"



Designer	Reich	Style Name	Polartec Base Layer	PRODUCTION GRADES	
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Production Grades // Complete Size Run

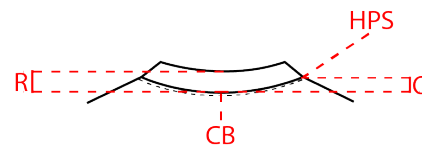
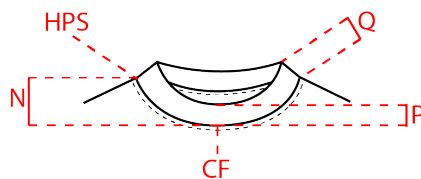
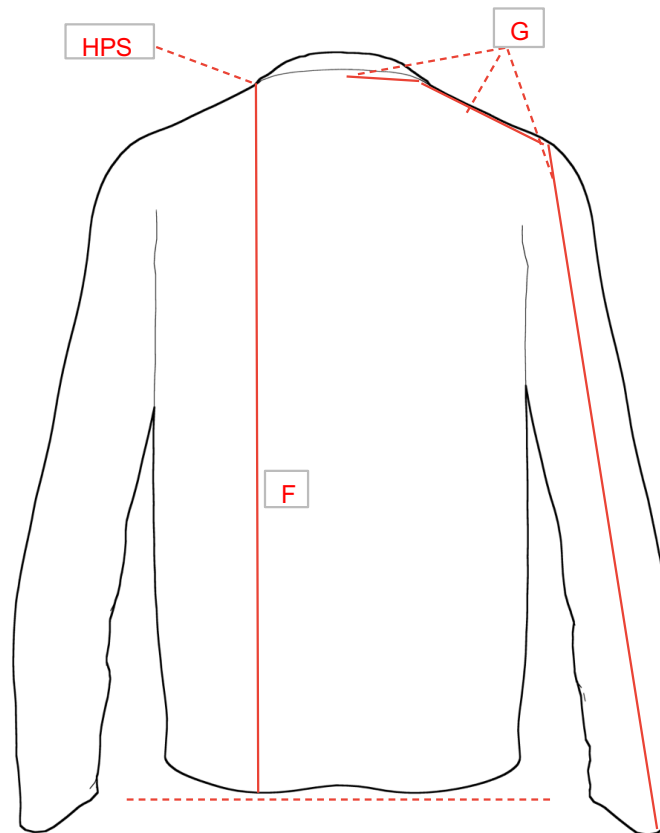
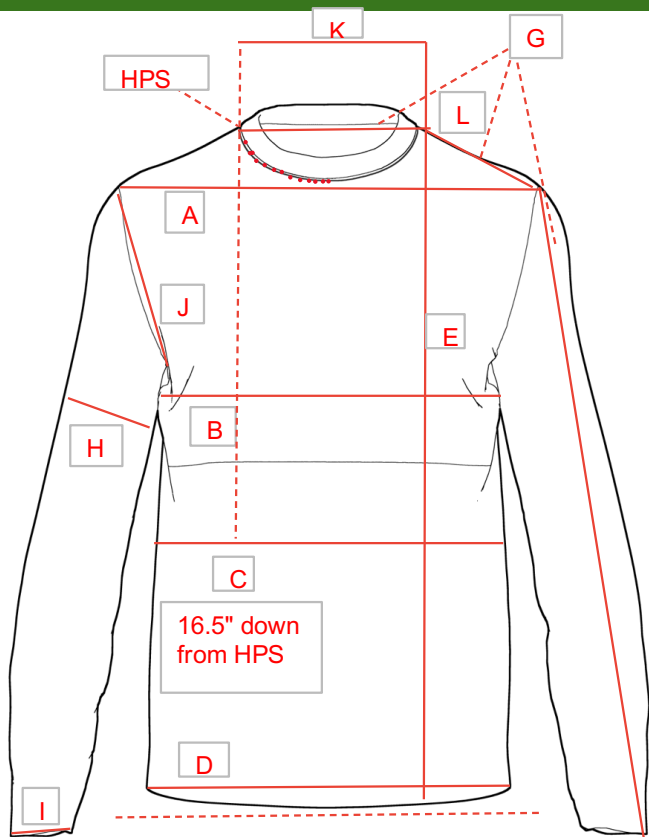
POM	Description	Tol	XS	Grade	S	Grade	M (Base Size)	Grade	L	Grade	XL
A	Shoulder Width	3/8	16 3/4	-- 1/2	17 1/4	-- 1/2	17 3/4	+ 1/2	18 1/4	+ 1/2	18 3/4
B	Body Width	3/8	18 3/8	-1	19 3/8	-1	20 3/8	+ 1	21 3/8	+ 1	22 3/8
C	Waist	3/8	17 1/8	-1	18 1/8	-1	19 1/8	+ 1	20 1/8	+ 1	21 1/8
D	Body Sweep	3/8	19	-1	20	-1	21	+ 1	22	+ 1	23
E	Body Length Front	1/2	24	-- 1/2	24 1/2	-- 1/2	25	+ 1/2	25 1/2	+ 1/2	26
F	Body Length Back	1/2	27	-- 1/2	27 1/2	-- 1/2	28	+ 1/2	28 1/2	+ 1/2	29
G	Sleeve Length	2/5	31 3/4	-- 3/8	32 1/8	-- 3/8	32 1/2	+ 3/8	32 7/8	+ 3/8	33 1/4
H	Sleeve Width	1/4	8 1/4	-- 1/4	8 1/2	-- 1/4	8 3/4	+ 1/4	9	+ 1/4	9 1/4
I	Sleeve Opening	1/4	5	-- 1/8	5 1/8	-- 1/8	5 1/4	+ 1/8	5 3/8	+ 1/8	5 1/2
J	Armhole - on the half	3/8	8 5/8	-- 1/4	8 7/8	-- 1/4	9 1/8	+ 1/4	9 3/8	+ 1/4	9 5/8
K	Neck Width	1/4	9 3/4	-- 1/8	9 7/8	-- 1/8	10	+ 1/8	10 1/8	+ 1/8	10 1/4
L	Neck Circ	1/4	9	-- 1/2	9 1/2	-- 1/2	10	+ 1/2	10 1/2	+ 1/2	11
M	Min Neck Opening	Min	11 1/4	0	11 1/4	0	11 1/4	0	11 1/4	0	11 1/4
N	Front Collar Drop	1/4	3 3/4	- 1/8	3 5/8	- 1/8	3 1/2	+ 1/8	3 5/8	+ 1/8	3 3/4
O	Back Neck Drop	0	5/8	- 1/8	1/2	- 1/8	3/8	+ 1/8	1/2	+ 1/8	5/8
P	Collar Height CF	0	1/2	0	1/2	0	1/2	0	1/2	0	1/2
Q	Collar Height HPS	0	3/8	0	3/8	0	3/8	0	3/8	0	3/8
R	Collar Height CB	0	5/8	0	5/8	0	5/8	0	5/8	0	5/8
S	Chest Pocket	0	na	0	na	0	na	0	na	0	na
T	Pocket Flap	0	na	0	na	0	na	0	na	0	na
U	Side Zip Pocket	0	na	0	na	0	na	0	na	0	na

NOTES

This chart auto calculates graded sizes based on provided grade rules. Do not make any changes.

Designer	Reich	Style Name	Polartec Base Layer	MEASURING GUIDE	
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Measuring Guide / Front, Back, Neckline





Designer	Reich	Style Name	Polartec Base Layer	GRAPHICS	
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Graphics // Sublimation, Embroidery, Silkscreen, Patches, etc

Graphics Designer Name



Designer	Reich	Style Name	Polartec Base Layer	LABELS & HANG TAGS	
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Labels & Hang Tags



Designer	Reich	Style Name	Polartec Base Layer	PACKAGING	
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Packaging // Polybags, Cartons, etc



MODEL NO.	SIZE W x L	MIL	QTY./ CTN.	PRICE PER CARTON			IN STOCK	SHIPS TODAY
				1	3	5+		
S-12319	18 x 20"	3	100	\$56	\$51	\$47	1	ADD

[Additional Info](#) [Shopping Lists](#) [Request a Catalog](#)

DIMENSIONS:
 • Opening Width: 16 1/2"

CAPACITY:
 • Not tested for weight capacity.

RECYCLING:
 • Recyclable #4

USAGE:
 • Not treated for printing by end-user.

SPECIFICATIONS:
 • Acid free and archival safe.

Availability: [In Stock](#)
 Unit Weight: 9.40 lbs.
[SDS Sheet](#)
[Catalog Page 118](#)
[Email Item](#)

WARNING: TO AVOID DANGER OF SUFFOCATION, KEEP THIS PLASTIC BAG AWAY FROM BABIES AND CHILDREN. DO NOT USE THIS BAG IN CRIBS, BEDS, CARRIAGES OR PLAYPENS. THIS BAG IS NOT A TOY.

Place Label on bag



Designer	Reich	Style Name	Polartec Base Layer	DOCUMENT REVISION NOTES	
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Document Revision Notes // Brief Summary of Changes Made to Tech Pack Pages

Rev	Date	Notes
A	1/31/23	Created Rev A from 2023 base layer tech pack, sent to Christen and Krista for review.