

OnsiteVN Inspection

I General information

Service Performed:	Final random inspection	
Client Name:	SL.LTD	
Supplier Name:	Vietnamgarment	
Factory Name:	Vietnamgarment	
Product Description:	BCG Girls Lifestyle	
PO. Number:		
Item/Style Number:		
Order/Request Quantity:		
Available Quantity:		
Inspection date	2022-08-05	Product photo

II Inspection result

AQL (MIL-STD-105) SAMPLING PLAN(Single Normal)				
INSPECTION LEVEL	I ☐	II ☒	III ☐	Inspection Result
	CRI	MA	MI	Pass ☐ Pending ☐ Fail ☒
Sampling Size	200	200	200	
Acceptable Level	0	2.5	4.0	
Acceptance No.	0	10	14	
Finding	0	5	10	

III Detail issue

No.	Defective Details	CRI	MA	MI
1	Twist at pocket flap	0	2	0
2	Twist at piping packet	0	1	0
3	Pleat at care lable	0	1	0
4	Raw edge at bottom hem	0	1	0
5	Untrimmed thread end	0	0	5
6	Puckering/ at pocket bag	0	0	5
Total		0	5	10

IV Remark

Remark:							
1. At the time of inspection, the factory are only producing one white color with the production status: Cutting 2505 pcs (48.65%), Sewing 2105 pcs (40.88%), Ironing 2079 pcs (40.38%), Finishing 2048 pcs (39.78%) and packed 576 pcs (11.1%).							
2. Tracking label printed PO# 9989271 for all 3 PO Numbers: 9989271, 9989274, 9989280							
3. Factory provided QC files and approved sample for reference but no have signature or stamp on seal hangtag of approved sample.							
4. When inspector arrived at factory, the production status as below:							
Production steps (adjust based on product type)	Start date	Scheduled end date	Actual finished %	Number of production line:	Actual Capacity per day	Time from... to...	Comments
Cutting			48.65%	1	800	7:30-16:30	Nil
Sewing			40.88%	1	630	7:30-16:30	Nil
Ironing			40.38%	1	630	7:30-16:30	Nil

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Finishing	7/22	8/14	39.78	1	630	7:30-16:30	Nil
Packing	8/1	8/14	11.1%	1	630	7:30-16:30	Nil
FRI date planned	8/15						
Comments: n/a							
1. The Raw material in house status as below:							
Materials %:	100	Accessories & trims %:		100	Packaging %:	100	
Other:	N/A						
Comments: n/a							
2. Sample selection details as below:							
Item/Style Number	PO. No	Sample Size Selected from					
		Packed Quantity		Unpacked Quantity			

Defect Photo:

	
1. Twist at pocket flap – Major	2. Twist at pocket flap – Major
	
3. Twist at piping pocket – Mjor	4. Pleat at care lable – Major

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5. Raw edge at bottom hem – Major	6. Untrimmed thread end – Minor
	
7. Untrimmed thread end at backrest – minor	8. Untrimmed thread end at backrest – minor
	
9. Untrimmed thread end – Minor	10. Untrimmed thread end – Minor
	

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11. Puckering at pocket bag – Minor	12. Puckering at pocket bag – Minor
	
13. Puckering at pocket bag – Minor	14. Puckering at pocket bag – Minor

Quantity Conformity (Unit : Pieces):

Item/Style Number	P.O. No	Order/ Request Quantity	Shipment Quantity		Presented Quantity			Quantity Not Finished
			Pieces	Cartons	Packed Quantity	Packed Cartons	Units Finished Not Packed	
Total								

Data measurement/On-site tests:

	Test Items	Sample Size	Test Result
1.	Carton Dimension and Weight Measurement	1ctn/type	Conform Details refer to E.5
2.	Carton Assortment Check	All selected cartons	Conform
3.	Carton Drop Test	1ctn/type	Conform
4.	Product Dimension Measurement	3pcs or 1pc/item	Conform
5.	Product Weight Measurement	3pcs or 1pc/item	Not Applicable
6.	Barcode Verification	3pcs or 1pc/item	Conform
7.	Fitting Test	1pc/item	Conform
8.	Stitch per inch Check	1pc/item	Conform
9.	Fatigue Test	1pc/item	Conform
10.	Seam Strength Check	1pc/item	Conform
11.	Odor Check	All samples	Conform

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12	Color Shading Assessment	All samples	Conform
13	Labeling check	All samples	Conform
14	Metal detection check	All samples	Conform
15	Hanger brand/size/nodel/Color check	All samples	Conform
16	Accessory function check(such as zipper etc).	All samples	Conform

Measurement chart:

MEASUREMENT POINT (CM/Inch)	Spec.	Size ----			Spec	Size ----			Tol (+/-)
		White Swan	White Swan	White Swan		White Swan	White Swan	White Swan	
CF Body Length from HPS - Top	17	+1/4	+3/8	+1/4	18	+1/2	+3/8	+1/4	1/2
CB Body Length from HPS - Top	17	+1/4	+3/8	+1/4	18	+1/2	+3/8	+3/8	1/2
Minimum Neck Extended - Circumference	22	V			22 1/2	V			1/2
Collar Height @ Center Back	2 1/2	V			2 1/2	+1/8			1/4
Collar Height @ Center Front	2	V			2	V			1/4
Collar Length @ Edge - Full Length	14 1/2	+1/8			15 1/4	+1/4			3/8
Zipper Placket Length - From collar top edge	7	V			7	V			1/4
Collar/Placket Binding Width	3/8	V			3/8	V			1/8
Neck Width Seam to Seam	6 1/2	+1/4			6 3/4	-1/4			1/4
Front Neck Drop HPS to Seam	2 1/4	V			2 1/2	V			1/4
Back Neck Drop HPS to Seam	3/4	V			3/4	V			1/4
Across Shoulder - Seam to Seam	15	+1/4	+3/8	+3/8	16	V	+1/4	+1/4	3/8
Shoulder Slope - HPS down to Armhole join seam	1 7/8	V			2	-1/8			1/4
Across Front Position Down from HPS	4 1/2	V			4 3/4	V			0
Across front @ specified Position	12 1/2	+1/4	+3/8	+1/4	13 1/2	V	+1/4	+1/4	3/8
Across Back Position Down from HPS	4 1/2	-1/4			4 3/4	V			0
Across Back @ Specified Position	12 1/2	V	+1/4	+3/8	13 1/2	+1/4	+3/8	v	3/8
Armhole Drop from HPS	7 1/2	V			7 7/8	+1/4			1/4
Chest/Bust - 1" below Armhole - Flat	15 1/4	-1/8	V	+1/4	16 1/4	+3/8	+1/4	v	1/2
Sweep - Straight - Flat	15 1/4	V	+1/4	+3/8	16 1/4	+1/2	+1/4	+1/4	1/2
Side seam forward from fold	3 1/2	V			3 1/2	V			1/4

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Pocket Placement Up From Edge	2 3/4	V			2 3/4	V			1/4
Pocket Opening at Edge on Seam	4 1/4	+1/8			4 1/4	-1/8			1/4
Pocket Bag Height @ Outer edges - Edge to Seam	7 1/4	+1/4			7 1/4	+1/4			1/4
Pocket Bag Height @ Center- Edge to Seam	5 3/4	+1/8			5 3/4	V			1/4
Sleeve Length LS from CB -3 point	23	-3/8	+1/4	v	24 1/2	+1/4	+3/8	+1/4	1/2
Bicep/Muscle - 1" Below Armhole - Flat	5 5/8	V			6	V			1/4
Elbow Placement Below Armhole on inseam	5	V			5 1/2	V			0
Elbow @ specified Placement - Flat	5 1/8	V			5 3/8	V			1/4
Sleeve Opening Long - Flat - Relaxed	4	-1/4			4 1/4	V			1/4
Sleeve Opening Binding Width	3/8	V			3/8	V			1/8

MEASUREMENT POINT (CM/Inch)	Spec.	Size MEDIUM			Spec	Size LARGE			Tol (+/-)
		White Swan	White Swan	White Swan		White Swan	White Swan	White Swan	
CF Body Length from HPS - Top	19	+1/4	+3/8	+1/4	20 3/4	+1/2	+1/2	+1/4	1/2
CB Body Length from HPS - Top	19	+1/4	+1/4	+1/4	20 3/4	+1/2	+1/2	+1/4	1/2
Minimum Neck Extended - Circumference	23	V			23 1/4	V			1/2
Collar Height @ Center Back	2 1/2	V			2 1/2	V			1/4
Collar Height @ Center Front	2	V			2	V			1/4
Collar Length @ Edge - Full Length	16	+3/8			16 3/4	+1/4			3/8
Zipper Placket Length - From collar top edge	7	V			7	V			1/4
Collar/Placket Binding Width	3/8	V			3/8	V			1/8
Neck Width Seam to Seam	7	+1/8			7 1/4	+1/4			1/4
Front Neck Drop HPS to Seam	2 3/4	-1/8			3	V			1/4
Back Neck Drop HPS to Seam	3/4	V			3/4	V			1/4
Across Shoulder - Seam to Seam	17	+1/8	+3/8	V	18 1/2	+1/4	+1/8	V	3/8
Shoulder Slope - HPS down to Armhole join seam	2	V			2 1/8	V			1/4
Across Front Position Down from HPS	5	V			5 1/4	V			0
Across front @ specified Position	14 1/2	+1/8	+1/8	+1/4	16	+1/4	+1/4	+1/4	3/8

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Across Back Position Down from HPS	5	V			5 1/4	V			0
Across Back @ Specified Position	14 1/2	V	+1/4	+3/8	16	V	+1/4	+3/8	3/8
Armhole Drop from HPS	8 1/4	V			8 3/4	V			1/4
Chest/Bust - 1" below Armhole - Flat	17 1/4	+3/8	v	+1/4	18 3/4	v	v	+1/4	1/2
Sweep - Straight - Flat	17 1/4	+1/8	+1/4	+1/8	19 1/4	V	+1/4	+3/8	1/2
Side seam forward from fold	3 1/2	V			3 1/2	V			1/4
Pocket Placement Up From Edge	3	V			3	V			1/4
Pocket Opening at Edge on Seam	4 1/2	+1/8			4 1/2	+1/8			1/4
Pocket Bag Height @ Outer edges - Edge to Seam	7 1/2	+1/4			7 1/2	+1/4			1/4
Pocket Bag Height @ Center- Edge to Seam	6	+1/8			6	V			1/4
Sleeve Length LS from CB -3 point	26	V	+3/8	+1/4	28	+1/4	+1/2	+1/4	1/2
Bicep/Muscle - 1" Below Armhole - Flat	6 3/8	-1/8			6 7/8	-1/8			1/4
Elbow Placement Below Armhole on inseam	6	V			6 1/2	V			0
Elbow @ specified Placement - Flat	5 5/8	-1/8			6	V			1/4
Sleeve Opening Long - Flat - Relaxed	4 1/2	-1/8			4 3/4	-1/8			1/4
Sleeve Opening Binding Width	3/8	V			3/8	V			1/8

MEASUREMENT POINT (CM/Inch)	Spec.	Size ----							Tol (+/-)
		White Swan	White Swan	White Swan					
CF Body Length from HPS - Top	22 1/2	+1/4	+3/8	+3/8					1/2
CB Body Length from HPS - Top	22 1/2	+1/2	V	+1/4					1/2
Minimum Neck Extended - Circumference	23 1/2	V							1/2
Collar Height @ Center Back	2 1/2	V							1/4
Collar Height @ Center Front	2	V							1/4
Collar Length @ Edge - Full Length	17 1/2	+1/3							3/8
Zipper Placket Length - From collar top edge	7	V							1/4
Collar/Placket Binding Width	3/8	V							1/8
Neck Width Seam to Seam	7 1/2	+1/4							1/4

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Front Neck Drop HPS to Seam	3 1/4	V							1/4
Back Neck Drop HPS to Seam	3/4	V							1/4
Across Shoulder - Seam to Seam	19 1/2	+1/4	V	+1/8					3/8
Shoulder Slope - HPS down to Armhole join seam	2 1/4	V							1/4
Across Front Position Down from HPS	5 1/2	V							0
Across front @ specified Position	17	+1/4	+3/8	+1/4					3/8
Across Back Position Down from HPS	5 1/2	v							0
Across Back @ Specified Position	17	+1/4	+3/8	+3/8					3/8
Armhole Drop from HPS	9 1/4	V							1/4
Chest/Bust - 1" below Armhole - Flat	19 3/4	+1/4	+1/4	+1/4					1/2
Sweep - Straight - Flat	20 1/4	+1/4	+3/8	+3/8					1/2
Side seam forward from fold	3 1/2	V							1/4
Pocket Placement Up From Edge	3 1/4	V							1/4
Pocket Opening at Edge on Seam	4 3/4	+1/8							1/4
Pocket Bag Height @ Outer edges - Edge to Seam	7 3/4	+1/4							1/4
Pocket Bag Height @ Center- Edge to Seam	6 1/4	+1/4							1/4
Sleeve Length LS from CB -3 point	29 1/4	+1/8	+1/4	+1/4					1/2
Bicep/Muscle - 1" Below Armhole - Flat	7 1/4	V							1/4
Elbow Placement Below Armhole on inseam	7	V							0
Elbow @ specified Placement - Flat	6 1/4	V							1/4
Sleeve Opening Long - Flat - Relaxed	5	-1/8							1/4
Sleeve Opening Binding Width	3/8	V							1/8

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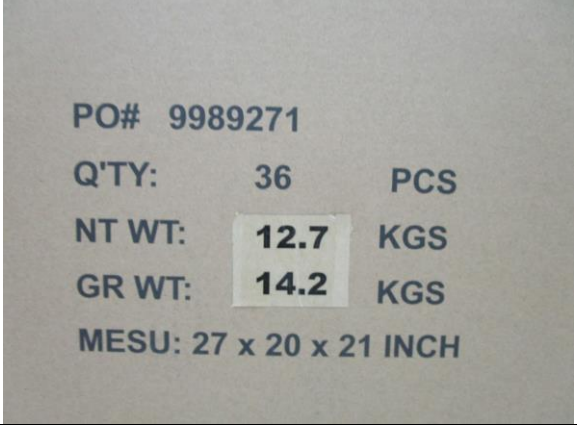
Packaging / Marking / Labeling:

Packages Conformity		Conform			
Shipping Marks Conformity		Conform			
Label and Marking Conformity		Conform			
Barcode Conformity		Conform			
Dimension & Gross Weight:					
Item Number	Attribute	Quantity inside box	Cardboard (Ply)	Dimensions (L x W x H cm)	Gross weight (KGS)
	Outer carton	1	5 – ply	27" x 20" 1/8 x 21" 1/4	27
		1	5 – ply	26" 3/4 x 20" 3/8 x 21" 5/8	26.9

Package Photo:

Item:	
	
Master Carton	Master carton label / marking
	
Master carton label / marking	Master carton label / marking

OnsiteVN Inspection

	
Master carton label / marking	Master carton label / marking
	
Open carton	Carton View
	
Packaging	Packaging
	
Packaging	Packaging

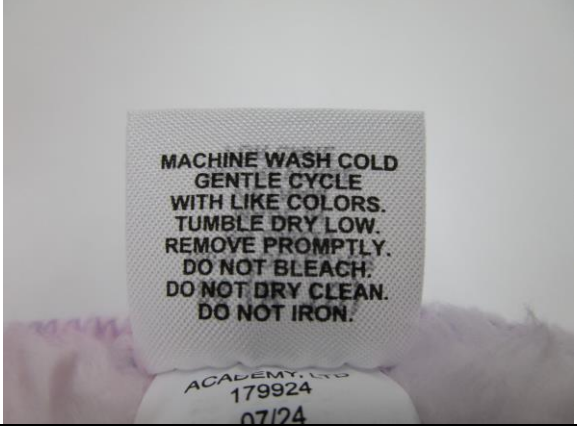
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Product view	Product view
	
Hanger	Hanger
	
Hangtag	Hangtag
	
Tracking label	Main and size label

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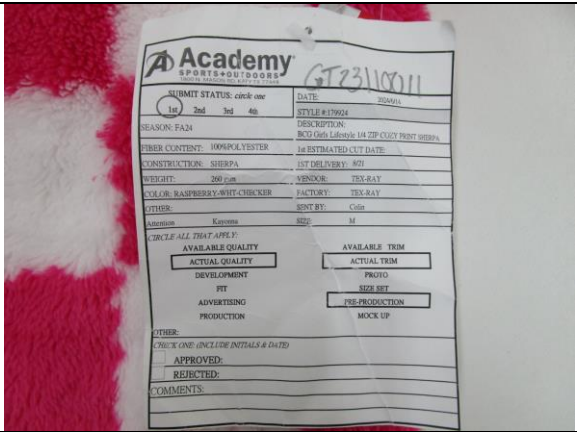
	
Tracking label	Tracking label
	
Tracking label	Tracking label
	
Carton sticker	Carton sticker
	
Hangtag view	Production sample (right) v.s ref sample (left)

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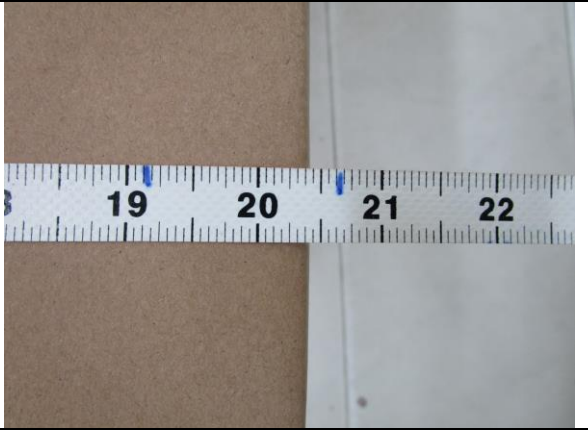
Production sample (right) v.s ref sample (left)



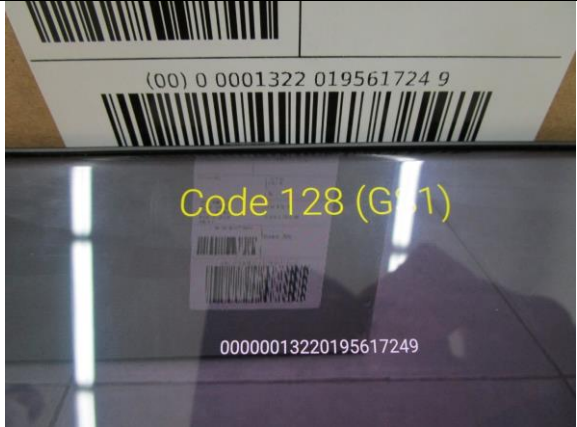
Seal tag

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On-site test Photo:

	
Carton dimension	Carton dimension
	
Carton dimension	Carton dimension
	
Carton dimension	Carton dimension
	

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Carton weight check 	Carton weight check 
Fabric weight check 	Fabric weight check 
Barcode check 	Barcode check 
Dummy fitting check 	Dummy fitting check 

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Dummy fitting check	Rubbing test
	
Rubbing test	Rubbing test
	
Metal detection check	Metal detection check
	
Color shading check	Carton drop test
	

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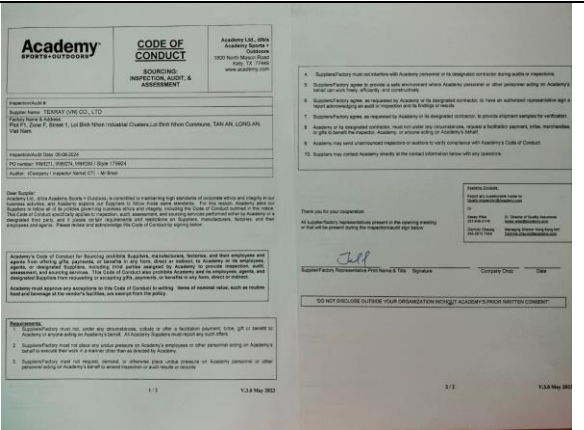
Carton drop test	Carton drop test
	
SPI check	Seam strength check
	
Accessory function check	Odor Check

Other Photo:

	
Factory gate and name	Cartons selected

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Production Line	Finished Products
	
Inspected sample	Signed COC
QC Arrived	QC Left

END OF REPORT

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