

SABIC® LLDPE M200024

LINEAR LOW DENSITY POLYETHYLENE

DESCRIPTION

SABIC® LLDPE M200024 is a linear low density polyethylene copolymer injection moulding grade with a narrow molecular weight distribution. It has been typically designed to have good low temperature toughness, stress crack resistance (ESCR) and gloss.

TYPICAL APPLICATIONS

SABIC® LLDPE M200024 is typically used for injection moulding of large items where high flow and fast cycles are required such as housewares, trash cans, automotive parts, lids and large industrial containers.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

TYPICAL PROPERTY VALUES

Revision 20210719

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 190 °C and 2.16 kg	20	dg/min	ASTM D1238
Density	924	kg/m ³	ASTM D1505
MECHANICAL PROPERTIES			
Tensile test			
stress at yield	12	MPa	ASTM D638
secant modulus at 1% elongation	315	MPa	ASTM D638
strain at break	450	%	ASTM D638
stress at break	8.5	MPa	ASTM D638
Izod impact notched at 23 °C	540	J/m	ASTM D256A
Hardness Shore D	55	-	ISO 868
ESCR (100% Igepal CO-630), F50	24	h	ASTM D1693B
THERMAL PROPERTIES			
Vicat Softening Temperature			
at 10 N (VST/A)	94	°C	ASTM D1525
Brittleness Temperature	<-75	°C	ASTM D746

PROCESSING CONDITIONS

Typical moulding conditions for SABIC® LLDPE M200024 are:

Material temperature: 193 - 232 °C (380 - 450 °F)

Mould temperature: 5 - 30 °C (40 - 85 °F)

STORAGE AND HANDLING

Polyethylene material should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably don't exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.



DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.