

# SABIC® HDPE F00851

## HIGH DENSITY POLYETHYLENE

### DESCRIPTION

SABIC® HDPE F00851 is a high molecular weight High Density Polyethylene copolymer grade typically used for blown film applications. It typically offers a good balance between toughness and stiffness, good impact properties with low gel level.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

### TYPICAL APPLICATIONS

SABIC® HDPE F00851 is typically used for blown film extrusion. Typical applications are heavy duty bags, grocery sacks, shopping bags, refuse bags, thin film for bag on roll and wrapping film. The grade can also be blended with LLDPE and LDPE and can be used in co-extrusion process.

### TYPICAL PROPERTY VALUES

Revision 20190403

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 190 °C and 5 kg	0.3	g/10 min	ISO 1133
at 190 °C and 21.6 kg	9	g/10 min	ISO 1133
<b>Density</b>	952	kg/m <sup>3</sup>	ASTM D1505
<b>MECHANICAL PROPERTIES</b>			
<b>Hardness Shore D</b>	62	-	ISO 868
<b>FILM PROPERTIES</b>			
<b>Tensile Properties <sup>(1)</sup></b>			
stress at break, MD	50	MPa	ISO 527-3
stress at break, TD	45	MPa	ISO 527-3
strain at break, MD	400	%	ISO 527-3
strain at break, TD	450	%	ISO 527-3
<b>Dart Impact Strength</b>			
F50	240	g	ASTM D1709
<b>Elmendorf Tear Strength</b>			
MD	200	mN	ISO 6383-2
TD	450	mN	ISO 6383-2
<b>THERMAL PROPERTIES</b>			
<b>Brittleness Temperature</b>	<-80	°C	ASTM D746
<b>Vicat Softening Temperature</b>			
at 50 N (VST/B)	75	°C	ISO 306/B

(1) Properties have been measured at 20 µm blown film with a BUR of 4 using 100% F00851

## PROCESSING CONDITIONS

Typical processing conditions for F00851 are:

Melt Temperature: 200 - 225 °C.

Frost Line Height: 6 - 8 times die cross-cut.

BUR: 3 - 5

## ENVIRONMENT AND RECYCLING

The environmental aspects of any packaging material do not only imply waste issues but have to be considered in relation with the use of natural resources, the preservations of foodstuffs, etc. SABIC Europe considers polyethylene to be an environmentally efficient packaging material. Its low specific energy consumption and insignificant emissions to air and water designate polyethylene as the ecological alternative in comparison with the traditional packaging materials. Recycling of packaging materials is supported by SABIC Europe whenever ecological and social benefits are achieved and where a social infrastructure for selective collecting and sorting of packaging is fostered. Whenever 'thermal' recycling of packaging (i.e. incineration with energy recovery) is carried out, polyethylene -with its fairly simple molecular structure and low amount of additives- is considered to be a trouble-free fuel.

## STORAGE AND HANDLING

Polyethylenes resins (in pelletised or powder form) should be stored in such a way that it prevents exposure to direct sunlight and/or heat, as this may lead to quality deterioration. The storage location should also be dry, dust free and the ambient temperature should not exceed 50 °C. Not complying with these precautionary measures can lead to a degradation of the product which can result in colour changes, bad smell and inadequate product performance. It is also advisable to process polyethylene resins (in pelletised or powder form) within 6 months after delivery, this because also excessive aging of polyethylene can lead to a deterioration in quality.

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