



Welded-steel-type mill chains

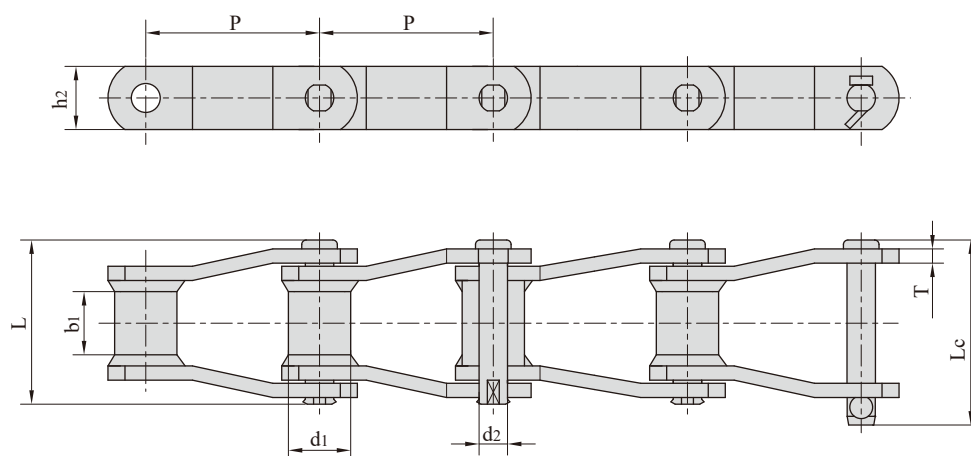
杭州四海传动件有限公司 Hangzhou Ocean Industry CO. Ltd.

Tel:0086-571-88842852
Fax:0086-571-88844378
E-mail:oceanindustry@vip.163.com

电话:0086-571-88842852
传真:0086-571-88844378
邮箱:oceanindustry@vip.163.com

工程用焊接结构弯板链

Welded-steel-type mill chains



链号 Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Tensile strength	平均抗拉强度 Average tensile strength	每米长重 Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
WR78	66.27	22.90	28.40	12.78	73.00	79.3	28.4	6.4	93.4/21227	102.70	6.20
WH78									106.8/24273	117.50	
WR82	78.10	31.50	31.80	14.35	80.00	86.0	31.8	6.4	100.1/22750	110.10	7.98
WH82									131.2/29818	144.30	
WR106	152.40	37.10	41.20	19.13	103.00	111.0	38.1	9.7	169.0/38409	185.90	10.56
WH106									224.6/51045	247.00	
WR110	152.40	32.00	46.70	19.13	107.70	115.5	38.1	9.7	169.0/38409	185.90	10.40
WH110									224.6/51045	247.00	
WR111	120.90	37.10	57.20	19.13	116.80	124.5	38.1	9.7	169.0/38409	185.90	12.72
WH111									224.6/51045	247.00	
WR124	101.60	37.10	41.20	19.13	103.00	110.0	38.1	9.7	169.0/38409	185.90	12.38
WH124									224.6/51045	247.00	
WR124H	103.20	41.70	41.20	22.30	131.60	133.0	50.8	12.7	275.8/62682	303.30	19.68
WH124H									355.9/80886	391.40	
WR132	153.67	44.70	76.20	25.48	151.00	162.2	50.8	12.7	275.8/62682	303.30	20.00
WH132									378.1/85932	415.90	
WR150	153.67	44.45	73.00	25.40	151.00	162.2	63.5	12.7	530.0/119144	583.00	20.50
WH150											
WR155	153.67	44.45	73.00	28.57	164.00	176.0	63.5	12.7	820.0/186361	902.00	20.70
WH155											
WR157	153.67	44.45	76.20	28.57	164.00	176.0	63.5	15.9	820.0/186361	902.00	20.80
WH157											
WR78F5	66.27	21.30	20.00	12.70	62.99	66.1	25.4	6.4	66.7/14994	73.37	5.00
WH78F4	66.27	22.90	22.23	12.78	66.40	72.3	28.4	6.4	106.8/24009	117.48	5.94
WH124F1	101.60	31.75	38.10	19.05	101.50	109.5	38.1	9.5	253.0/56876	278.00	11.40
WH111F1	120.90	36.50	57.20	19.05	120.60	120.6	38.1	9.5	272.0/61148	299.20	12.63

注：WR 仅销轴和套筒热处理

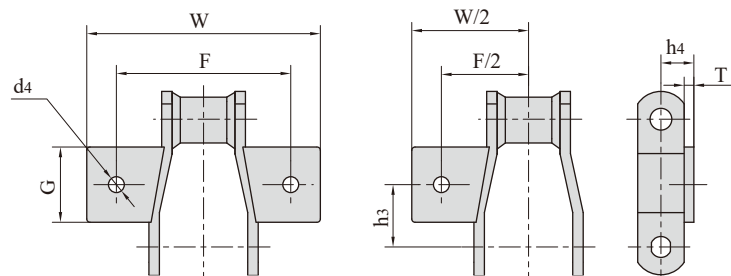
WH 所有零件热处理

Note: WR - Welded steel chain - only pins & bushes heat treated

WH - Welded steel chain - all heat treated

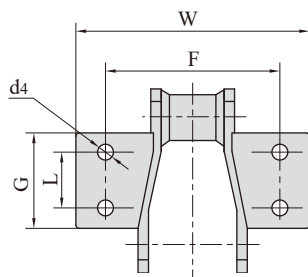
工程用焊接结构弯板链附件 Welded-steel-type mill chains with attachments

带K1附板 With K1 attachments 带A1附板 With A1 attachments

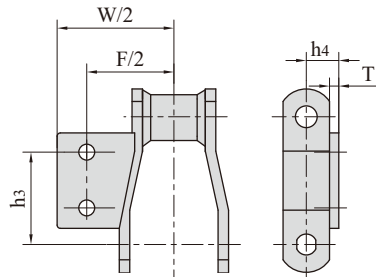


链号 Chain No.	h3 mm	G mm	F mm	W mm	h4 mm	d4 mm	T mm
WR78 WH78	31.8	36.6	101.6	130.0	22.4	9.7	6.4
WR82 WH82	38.1	46.0	106.7	142.7	23.9	9.7	6.4

带K2附板 With K2 attachments

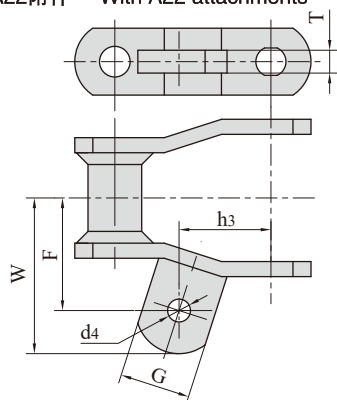


带A2附板 With A2 attachments



链号 Chain No.	L mm	G mm	h3 mm	F mm	W mm	h4 mm	d4 mm	T mm
WR78 WH78	28.4	52.3	38.9	101.6	130.0	22.4	9.7	6.4
WR82 WH82	33.3	62.0	52.3	108.2	142.7	23.9	9.7	6.4
WR110 WH110	44.4	84.1	98.6	135.1	168.1	30.0	9.7	9.7
WR111 WH111	58.7	90.4	89.9	159.0	193.5	30.0	12.7	9.7
WR124 WH124	49.3	77.7	71.4	133.6	180.8	30.0	9.7	9.7
WR124H WH124H	49.3	80.8	73.2	133.6	165.6	39.6	12.7	12.7
WR132 WH132	69.8	80.8	106.2	190.5	234.7	39.6	12.7	12.7

带A22附件 With A22 attachments



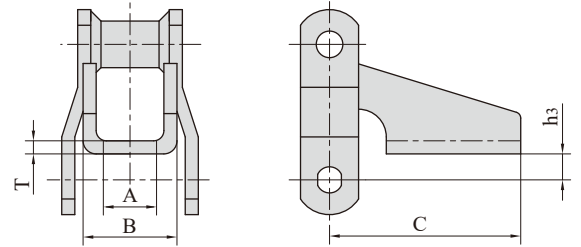
链号 Chain No.	h3 mm	G mm	F mm	W mm	d4 mm	T mm
WR78 WH78	33.3	30	47.8	65.0	9.7	9.7

工程用焊接结构弯板链附件

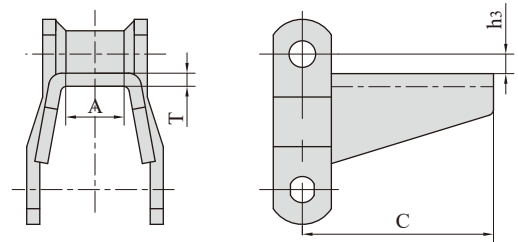
Welded-steel-type mill chains with attachments

链号	h ₃	A	B	C	T
Chain No.	mm	mm	mm	mm	mm
WR78 WH78	12.7	22.4	50.8	93.5	6.4
WR82 WH82	15.7	28.4	57.2	93.5	6.4

H1附件 With H1 attachments

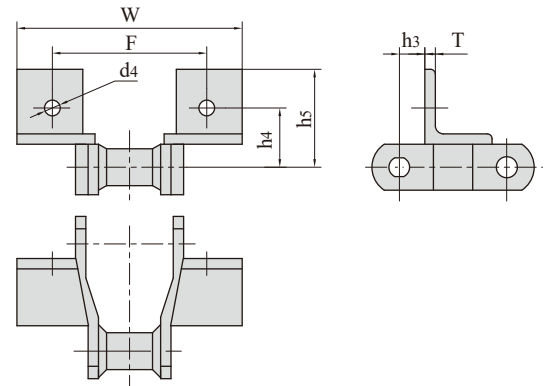


H2附件 With H2 attachments



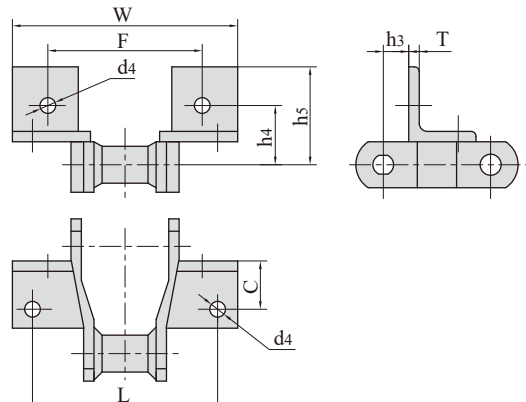
链号	h ₃	A	C	T
Chain No.	mm	mm	mm	mm
WR78 WH78	7.9	20.8	93.5	6.4
WR82 WH82	7.9	26.4	96.8	6.4

带F2附件 With F2 attachments



链号	h ₃	h ₄	h ₅	F	W	d ₄	T
Chain No.	mm	mm	mm	mm	mm	mm	mm
WR78 WH78	15.7	36.6	60.5	95.5	138.2	9.7	6.4

带F4附件 With F4 attachments



链号	h ₃	h ₄	h ₅	L	C	F	W	d ₄	T
Chain No.	mm	mm	mm	mm	mm	mm	mm	mm	mm
WR78 WH78	17.3	44.4	60.5	114.3	31.8	95.2	141.2	9.7	6.4
WR82 WH82	20.6	46.2	62.0	127.0	28.4	104.6	150.9	9.7	6.4
WR124 WH124	22.4	52.3	73.2	133.6	36.6	111.3	157.0	9.7	9.7

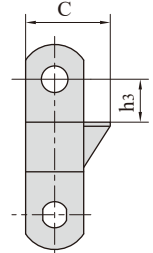
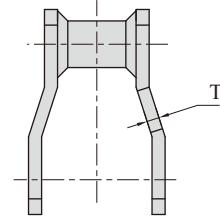
工程用焊接结构弯板链附件

Welded-steel-type mill chains with attachments

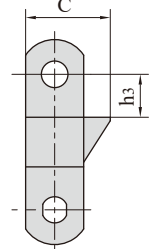
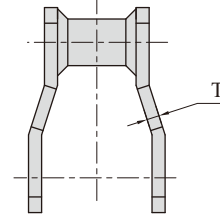
带R1 & RR1附件
With R1 & RR1 attachments

链号	h ₃	C	T
Chain No.	mm	mm	mm
WR78 WH78	17.3	41.1	6.4
WR82 WH82	22.4	49.3	6.4
WR124 WH124	31.8	49.3	9.7

R1



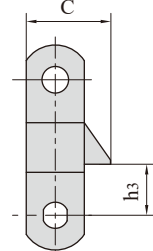
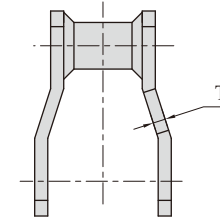
RR1



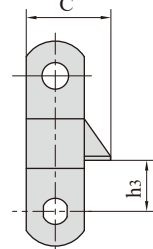
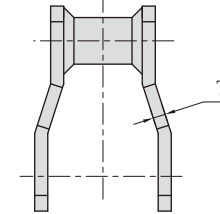
带R2 & RR2附件
With R2 & RR2 attachments

链号	h ₃	C	T
Chain No.	mm	mm	mm
WR78 WH78	17.3	41.1	6.4
WR82 WH82	22.4	49.3	6.4
WR124 WH124	31.8	49.3	9.7

R2

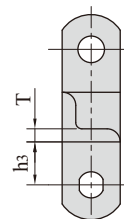
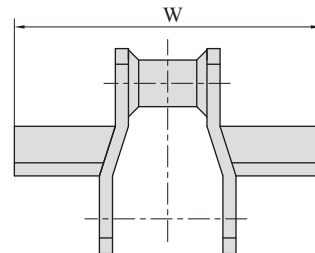


RR2



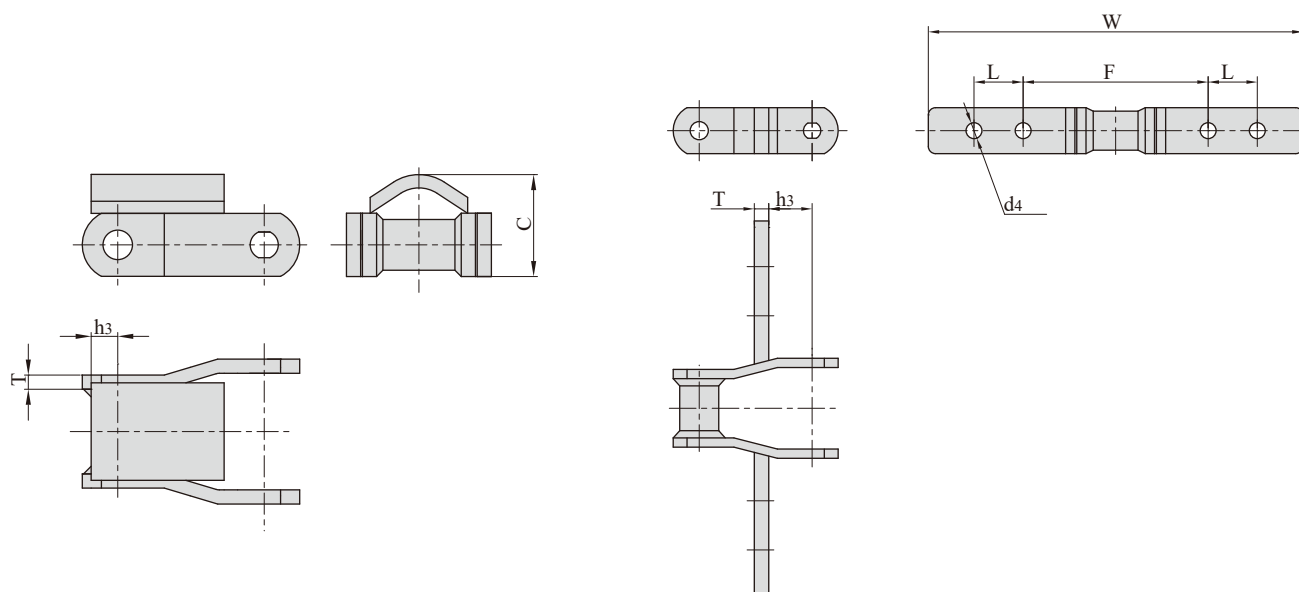
带W1附件
With W1 attachments

链号	h ₃	W	T
Chain No.	mm	mm	mm
WR78 WH78	19.1	153.9	6.4
WR82 WH82	23.9	166.6	6.4
WR124 WH124	30.0	217.4	6.4
WR124H WH124H	35.1	217.4	9.7
WR132 WH132	38.1	316.0	9.7



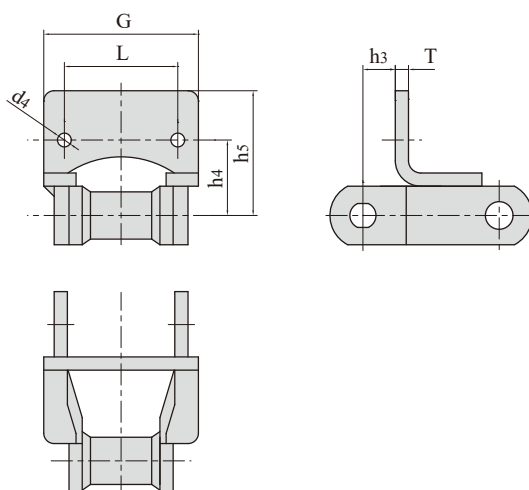
工程用焊接结构弯板链附件

Welded-steel-type mill chains with attachments



链号	h3	C	T
Chain No.	mm	mm	mm
WH78F10	12.0	46.0	6.4

链号	h3	F	L	W	d4	T
Chain No.	mm	mm	mm	mm	mm	mm
WH82F3K2	30.0	128.0	34.0	260.0	11.0	10.0
WH150F2	72.0	230.0	70.0	430.0	14.0	10.0



链号	h3	h4	h5	G	L	d4	T
Chain No.	mm	mm	mm	mm	mm	mm	mm
WH78F6	15.7	36.6	60.5	75.0	55.0	6.7	6.4